



NOTES:

1. Material : Stainless Steel
2. Finish :
3. ASME Y14.5-M - 2009
4. All Drawing Dimensions are in Inches [mm]
5. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



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information that is RAF property. Do
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TOLERANCES
ALL DIMENSIONS ARE INCHES
(UNLESS OTHERWISE SPECIFIED)
METALLIC
LENGTHS < 6 INCHES ± 0.005
LENGTH > 6 INCHES ± 0.010
DIAMETERS: ± 0.005
NON-METALLIC
LENGTH: ± 0.010 DIAMETERS: ± 0.010
INTERNAL THREADS:
MINIMUM THREAD DEPTH

COMPONENT

SOCKET HEAD

6918-SS

PRECISION SHOULDER SCREWS
SOCKET HEAD

SCALE

3.57

SHEET

1 of 1

REV

CHANGE

DATE

DRN

CHK

Drawn

02/27/16

SJ

T

TOLERANCE DETAILS

1	A	±0.004 [±0.10]
2	B	+0.000 [+0.00] -0.001 [-0.03]
3	C	±0.010 [±0.30]
4	D	+0.002 [+0.05] -0.000 [-0.00]
5	E	±0.005 [±0.13]
6	F	+0.002 [+0.05] -0.000 [-0.00]

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