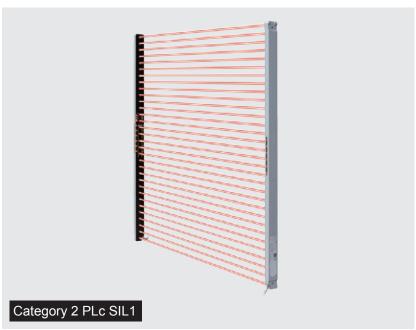


Type 2

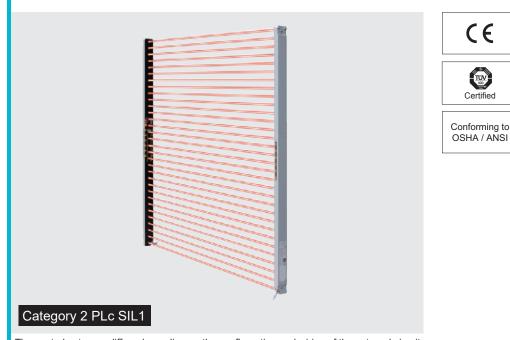
Ultra-slim Safety Light Curtain

SF2C SERIES



The control category differs depending on the configuration and wiring of the external circuit.

Ultra-slim Safety Light Curtain Type 2 SF2C SERIES

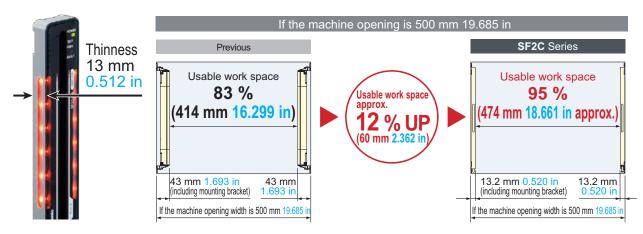


The control category differs depending on the configuration and wiring of the external circuit.

Featuring easy beam axis alignment and reduced wiring

Slim size for efficient applications

Available work space is expanded from the previous model, and productivity is improved.

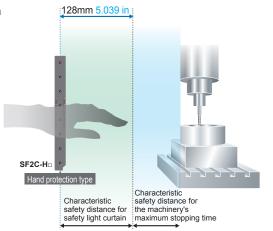


Simple safety distance calculations

Recalculation of the safety distance is unnecessary for each time safety light curtain length is changed.

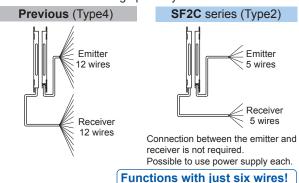
Safety Distance SF2C-H□: 128 mm 5.039in

(Calculation based on ISO 13855)



Dramatically less wiring work with optical synchronization

Safety light curtain wiring consists of just five wires each for the emitter and receiver, allowing you to easily implement safety measures in about the same amount of time as with an area sensor with using optical synchronization.



Beam axis alignment made easy

The emitter has an effective aperture angle of $\pm 5^{\circ}$ or less for an operating range of 3 m 9.843 ft. Compared to Type 4 safety light curtains (which have an effective aperture angle of $\pm 2.5^{\circ}$ or less), the **SF2C** series is easy to align and install.

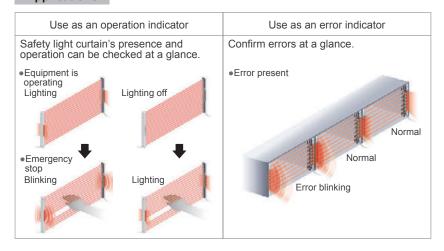
Easy installation

The standard mounting bracket is already mounted for easy installation.

Can be used in a variety of applications for simplified equipment [Large multi-purpose indicator]

The bright LED indicators located in the center of both sides of each safety light curtain can be light on / blink in orange with external inputs. There is no need for setting up a separate indicator, so that equipment is consolidated.

Applications



•Emitter: +V, 0 V
•Receiver: +V, 0 V, Control output,
Lockout output



Light weight!

The **SF2C** series is made of resin that is lighter than the conventional aluminum case type*.

Its lightweight body eases the burden on the mounting surface of the equipment and contributes to overall reduced weight during equipment transportation or overseas shipment.

*Except the cable part

Material suitable for manufacturing a secondary battery

SF2C body is made of resin and the mounting bracket is made of Stainless Steel (SUS), so materials used are limited. Suitable for manufacturing secondary batteries or for food production equipment.

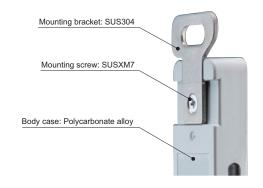
Protection structure IP67

An IP67 (IEC) rating is achieved even in an ultra-slim resin body using a laser welding method.

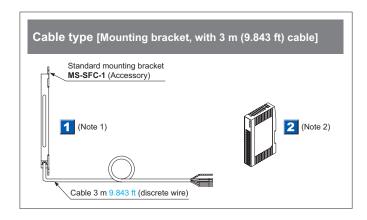
A fast response time for all models

SF2C-H□: 20 ms

The **SF2C** series reduces the safety distance as well as the calculation work required for the safety distance among models with different beam channels.



PRODUCT CONFIGURATION (RECOMMENDED)



Notes: 1) The **SF2C** series does not incorporate the external device monitoring function.

 Requires a safety circuit architecture that complies with the desired control category implemented using either an SF-C13 Control Unit, a safety relay (p.5), or other equipment.

ORDER GUIDE

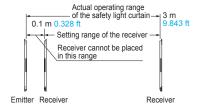
1 Safety light curtains

Type	Appearance	Operating range	Operating range (Note 1) Model No. (Note 2) PNP output type NPN output type		Number of beam	Protective height
Туре	Арреагапсе	(Note 1)			channels	(mm in)
84 in			SF2C-H8-P	SF2C-H8-N	8	160 6.299
pe ø0.9 pitch)	Beam 10 mm 0.394 in		SF2C-H12-P	SF2C-H12-N	12	240 9.449
	Protective height Protective height Protective height	Protective height 0.1 to 3m 0.328 to 9.843 in	SF2C-H16-P	SF2C-H16-N	16	320 12.598
⊒ Ø ℃			SF2C-H20-P	SF2C-H20-N	20	400 15.748
_ 0 0			SF2C-H24-P	SF2C-H24-N	24	480 18.898
Se			SF2C-H28-P	SF2C-H28-N	28	560 22.047
Min	20 mm 0.787 in 0.394 in		SF2C-H32-P	SF2C-H32-N	32	640 25.197

Notes:1)The operating range is the possible setting distance between the emitter and the receiver.

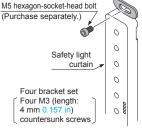
2)The model No. with suffix "E" shown on the label affixed to the product is the emitter, "D" shown on the label is the receiver.

Standard mounting bracket



M5 hexagon

• MS-SFC-1



<Mountable in three directions>
Safety light curtain
Standard mounting bracket MS-SFC-1

M3 (length: 4 mm 0.157 in) countersunk screw with loose-proof agent

the

2 Control unit

Designation	Appearance	Model No.	Description
Slim type control unit		SF-C13	Use a discrete wire cable to connect to the safety light curtain. Relay output. Compatible with up to Control Category 2 when used together with SF2C series.

Spare parts (Accessories for safety light curtain)

Designation	Model No.	Description	
Standard mounting bracket	MS-SFC-1	Allows the safety light curtain to be mounted at the rear with one M5 hexagon-socket-head bolt. Mounting direction of the bracket can be selected between vertical or horizontal (no dead zone). (4 pcs. per set for emitter and receiver) (Note)	
Test rod ø25	SF4C-TR25	Min. sensing object for regular checking. (ø25 mm ø0.984 in)	
Nicks, The best of the effect light contains a mode of actions of the last contains and the			

Note: The body of the safety light curtain is made of resin, so please take into account the expansion and contraction of the longitudinal dimension. When machining mounting holes, please check the actual product.

OPTIONS

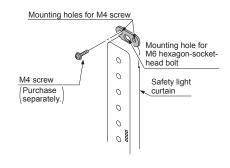
Mounting brackets

Designation	Model No.	Description
NA2-N compatible mounting bracket	MS-SFC-2	Used when changing over area sensor NA2-N series to the SF2C series. The mounting holes of NA2-N series can continue to be used. Center mounting by a M6 hexagon-socket-head bolt is also possible. (4 pcs. per set for emitter and receiver) (Note)
Versatile bracket	MS-SFC-3	Two ways of mounting are possible. ① Rear mounting which enables beam adjustment ② Dead zoneless center mounting on aluminum frame (4 pcs. per set for emitter and receiver) (Note)
Intermediate supporting bracket for versatile bracket	MS-SFC-4	Used to support the safety light curtain in the middle. Be sure to purchase it when using MS-SFC-3 on SF2C-H28-P, SF2C-H28-N, SF2C-H32-P, SF2C-H32-N. (2 pcs. per set for emitter and receiver) (Note)

Note: The body of the safety light curtain is made of resin, so please take into account the expansion and contraction of the longitudinal dimension. When machining mounting holes, please check the actual product.

NA2-N compatible mounting bracket

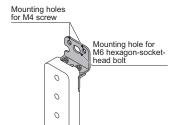
· MS-SFC-2



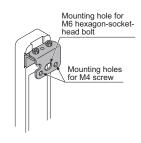
Versatile bracket

• MS-SFC-3

<Rear mounting>

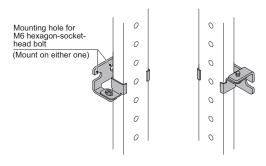


<Dead zoneless mounting>



Intermediate supporting bracket for versatile bracket

• MS-SFC-4



Metal protection case

0

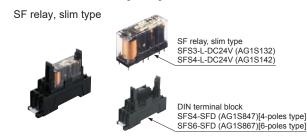
Applicable Designation beam channels	Metal protection case (2 pcs. per set for emitter and receiver)
SF2C-H□	Model No.
8	MS-SFCH-8
12	MS-SFCH-12
16	MS-SFCH-16
20	MS-SFCH-20
24	MS-SFCH-24
28	MS-SFCH-28
32	MS-SFCH-32

• MS-SFCH-8

• MS-SFCH-12/16/20/24/28/32



•Recommended safety relay



Note: Please contact our sales office for details on the recommended products.

	Type	With LED	indicator	
Mo	del No.	SFS3-L-DC24V	SFS4-L-DC24V	
Item	Part No.	AG1S132	AG1S142	
Contact arrang	ement	3a1b	4a2b	
Rated nominal switching capa	city	6 A / 250 V AC	, 6 A / 30 V DC	
Min. switching	capacity	1 mA / 5 V DC		
Coil rating		15 mA / 24 V DC	20.8 mA / 24 V DC	
Rated power consumption		360 mW	500 mW	
Operation time		20 ms or less		
Release time		20 ms or less		
Ambient temperature		-40 to +85 °C -40 to +185 °F (Humidity: 5 to 85 % RH)		
Applicable certifications		UL/c-UL, TÜV, Korea S-mark		

SPECIFICATIONS

Safety light curtain common specifications

	Туре	PNP output type	NPN output type			
Item	Model No.	SF2C-H□-P	SF2C-H□-N			
lards	International standard	IEC 61496-1/2 (Type 2), ISO 13849-1 (C	ategory 2, PLc), IEC 61508-1 to 7 (SIL 1)			
Applicable standards	Japan	JIS B 9704-1/2 (Type 2), JIS B 9705-1 (Category 2), JIS C 0508 (SIL 1)				
cable	Europe (Note 2)	EN 61496-1 (Type 2), EN ISO 13849-1 (Category 2, PLc), E	N 61508-1 to 7 (SIL 1), EN 55011, EN 50178, EN 61000-6-2			
Appli	North America (Note 3)	ANSI/UL 61496-1/2 (Type 2), ANSI/UL 508, CAN/CSA 614	96-1/2 (Type 2), CAN/CSA C22.2 No.14, ANSI/RIA 15.06			
	icable regulations and fications	CE Marking (Machinery Directive, EMC Directive, RoHS Directive), UKCA Marking [Supply of Machinery (Safety) Regulations, EMC Regulations, RoHS Regulations], TÜV SÜD certification, TÜV SÜD NRTL certification				
Ope	rating range	0.1 to 3 m 0.3	328 to 9.843 ft			
Bear	m pitch	20 mm	0.787 in			
Min.	sensing object	ø25 mm ø0.984	in opaque object			
Effec	ctive aperture angle	±5° or less [for an operating range exceeding 3 m 9.8	43 ft (conforming to IEC 61496-2 / ANSI/UL 61496-2)]			
Supp	oly voltage	24 V DC ± 20 % Rip	ple P-P 10 % or less			
Cont	trol output (OSSD)	Max. source current: 200 mA Applied voltage: same as supply voltage (between the control output and +V) Residual voltage: 2.5 V or less (source current 200 mA, when using 10 m 32.808 ft length cable) Leakage current: 200 μA or less (including power supply OFF condition) Max. load capacity: 2.2 μF (No load to Max. source current) Load wiring resistance: 3 Ω or less	Max. sink current: 200 mA Applied voltage: same as supply voltage (between the control output and 0 V Residual voltage: 2.5 V or less (sink current 200 mA, when using 10 m 32.808 ft length cable) Leakage current: 200 μA or less (including power supply OFF condition) Max. load capacity: 2.2 μF (No load to Max. sink current) Load wiring resistance: 3 Ω or less			
	Operation mode		when one or more beam channels are interrupted Ifety light curtain or the synchronization signal)			
	Protection circuit	Incorporated				
Response time		OFF response: 20 ms or less, ON response: 80 to 100 ms				
Lock	cout output (SSD)	Max. source current: 60 mA Applied voltage: same as supply voltage (between the lockout output and +V) Residual voltage: 2.5 V or less (source current 60 mA, when using 10 m 32.808 ft length cable) Leakage current: 200 μA or less (including power supply OFF condition) Max. load capacity: 2.2 μF (No load to Max. source current) Load wiring resistance: 3 Ω or less	Max. sink current: 60 mA Applied voltage: same as supply voltage (between the lockout output and 0 V Residual voltage: 2.5 V or less (sink current 60 mA, when using 10 m 32.808 ft length cable) Leakage current: 200 μA or less (including power supply OFF condition Max. load capacity: 2.2 μF (No load to Max. sink current) Load wiring resistance: 3 Ω or less			
	Operation mode	ON during normal operation,	OFF during lockout (Note 4)			
	Protection circuit	Incorp	orated			
Inter	ference prevention function	Incorp	orated			
Test	input function	Incorporated				
Larg	e display unit function	Incorporated				
Pollut	tion degree / Operating altitude	3 / 2,000 m 6561.680 ft or less (Note 5)				
	Degree of protection	·	267(IEC)			
e	Ambient temperature		r icing allowed), Storage: -25 to +60 °C -13 to +140 °F			
stan	Ambient humidity	`	rage: 30 to 85 % RH			
resi	Ambient illuminance	· · · · · · · · · · · · · · · · · · ·	less at the light-receiving face			
Environmental resistance	Dielectric strength voltage		terminals connected together and enclosure			
muo.	Insulation resistance					
Envir	Vibration resistance	20 MΩ, or more, with 500 V DC megger between all supply terminals connected together and enclosure 10 to 55 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each				
	Shock resistance	· · ·	x, Y and Z directions three times each			
Emit	ting element	, , ,	wavelength: 850 nm 0.034 mil)			
Cabl		,	at PVC cable, 3 m 9.842 ft long			
	e extension		th emitter and receiver, with 0.3 mm ² or more cable			
Mate		Enclosure: Polycarbonate alloy, Sensing surface: Polycarbonate all				
	essories		et): 1 set, SF4C-TR25 (Test rod): 1 No.			
, 1000		Of O-1 (Ottaindard Modifiling bracket				

Notes:1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) Regarding EU Machinery Directive, a Notified Body, TÜV SÜD, has certified with the type examination certificate.
- 3) With regards to the standards in the US, under the US regulation 29 CFR 1910.7, TÜV SÜD America, a Nationally Recognized Testing Laboratory (NRTL) certified by OSHA, has certified with the safety certificate based on UL/ANSI standards. With regards to the standards in Canada, under the safety regulations based on CEC (Canadian Electric Code), TÜV SÜD America, a Certification Body accredited by SCC, has certified with the safety certificate based on CSA standards.

 4) If the emitter enters a lockout state, and light from the emitter enters the receiver, lockout information will be transmitted and lockout output (SSD) will turn OFF.
- 5) Do not use or store in an environment pressurized to atmospheric pressure or higher at an altitude of 0 m.

SPECIFICATIONS

Safety light curtain individual specifications

		Туре		Min. sensing object ø25			nm ø0.984 in (20 mm 0.787 in beam pitch)		
		PNP output type	SF2C-H8-P	SF2C-H12-P	SF2C-H16-P	SF2C-H20-P	SF2C-H24-P	SF2C-H28-P	SF2C-H32-P
Item	ا / عَجَ	NPN output type	SF2C-H8-N	SF2C-H12-N	SF2C-H16-N	SF2C-H20-N	SF2C-H24-N	SF2C-H28-N	SF2C-H32-N
Number of beam channels		eam channels	8	12	16	20	24	28	32
Protective height		ight	160 mm 6.299 in	240 mm 9.449 in	320 mm 12.598 in	400 mm 15.748 in	480 mm 18.898 in	560 mm 22.047 in	640 mm 25.197 in
t nption	Large multi- purpose indicator lights off		Emitter: 25 mA or less Receiver: 25 mA or less		mA or less) mA or less				
Current consumption	Large m	nulti- purpose or lights up	Emitter: 35 mA or less Receiver: 30 mA or less	Emitter: 35 mA or less Receiver: 35 mA or less	Emitter: 40 mA or less Receiver: 35 mA or less	Emitter: 40 mA or less Receiver: 40 mA or less	Emitter: 45 mA or less Receiver: 40 mA or less	Emitter: 45 mA or less Receiver: 45 mA or less	Emitter: 50 mA or less Receiver: 45 mA or less
PFH	_	PNP output type	3.60 × 10 ⁻⁹	3.66 × 10 ⁻⁹	3.73 × 10 ⁻⁹	3.79 × 10 ⁻⁹	3.85 × 10 ⁻⁹	3.92 × 10 ⁻⁹	3.98 × 10 ⁻⁹
PFN	D	NPN output type	3.74 × 10 ⁻⁹	3.80 × 10 ⁻⁹	3.86 × 10 ⁻⁹	3.93 × 10 ⁻⁹	3.99 × 10 ⁻⁹	4.05 × 10 ⁻⁹	4.12 × 10 ⁻⁹
MTTFD					100 years or more				
Net weight (Total of emitter and receiver)		280 g approx.	340 g approx.	400 g approx.	460 g approx.	520 g approx.	580 g approx.	640 g approx.	

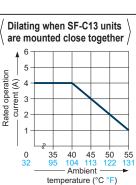
Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F. PFHD: Probability of dangerous failure per hour, MTTFD: Mean time to dangerous failure (in years)

Control unit

Model No.	95.040			
Item	SF-C13			
Connectable safety light curtains	Safety light curtain manufactured by Panasonic Industry			
Applicable standards	EN 61496-1 (Type 4), EN 55011, EN ISO 13849-1 (Category 4, PLe), IEC 61496-1 (Type 4), ISO 13849-1 (Category 4, PLe), JIS B 9704-1 (Type 4), JIS B 9705-1 (Category 4), ANSI/UL 61496-1 (Type 4), UL 1998 (Class 2)			
Applicable regulations and certifications	CE Marking (Machinery Directive, EMC Directive, RoHS Directive), UKCA Marking [Supply of Machinery (Safety) Regulations, EMC Regulations, RoHS Regulations], UL/c-UL Listing certification, TÜV SÜD certification, Korea S-mark			
Control category	ISO 13849-1 (EN ISO 13849-1, JIS B 9705-1) compliance up to Category 4, PLe standards			
Supply voltage / Current consumption	24 V DC ±10 % Ripple P-P 10 % or less / 100 mA or less (without safety light curtain)			
Fuse (power supply)	Built-in electronic fuse, Triggering current: 0.5 A or more, Reset after power down			
Safety output	NO contact × 3 (13-14, 23-24, 33-34)			
Application category	AC-15, DC-13 (IEC 60947-5-1)			
Rated operation voltage (Ue) / Rated operation current (le)	30 V DC / 4 A, 230 V AC / 4 A, resistive load (For inductive load, during contact protection). Min applicable load: 10 mA (at 24 V DC) (Note 2)			
Contact resistance	100 mΩ or less (initial value)			
Contact protection fuse rated	4 A (slow blow)			
Pick-up delay (Auto reset / Manual reset)	80 ms or less / 90 ms or less			
Response time (Recovery time)	10 ms or less			
Auxiliary output	Safety relay contact (NC contact) × 1 (41-42) (Related to safety output)			
Rated operation voltage / current	24 V DC / 2 A, Min. applicable load: 10 mA (at 24 V DC)			
Contact protection fuse rated	2 A (slow blow)			
Semiconductor auxiliary output (AUX)	PNP open-collector transistor • Max. source current: 60 mA			
Output operation	On when the safety light curtain is interrupted			
Excess voltage category	II			
Polarity selection function	Incorporated (Cable connection allows selection of plus/minus ground) Minus ground: Correspond to PNP output safety light curtain Plus ground: Correspond to NPN output safety light curtain			
Pollution degree	2			
Protection	Enclosure: IP40, Terminal: IP20			
Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F			
Vibration resistance	10 to 55 Hz frequency, 0.35 mm 0.014 in amplitude in X, Y and Z directions for twenty times each			
Enclosure material	ABS			
Weight	Net weight: 200 g approx.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F

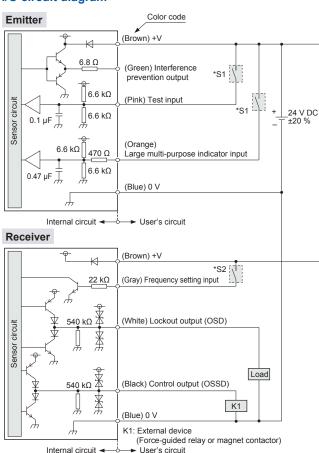
2) If several **SF-C13** units are being used in line together, leave a space of 5 mm 0.197 in or more between each unit. If the units are touching each other, reduce the rated operating current for safety output in accordance with the ambient operating temperature as shown in the graphs at right.



■ I/O CIRCUIT AND WIRING DIAGRAMS

PNP output type

I/O circuit diagram



* S1,S2

Switch S1

 Test input / Large multi-purpose indicator input ON: Vs –2.5 V to Vs OFF: Open

Switch S2

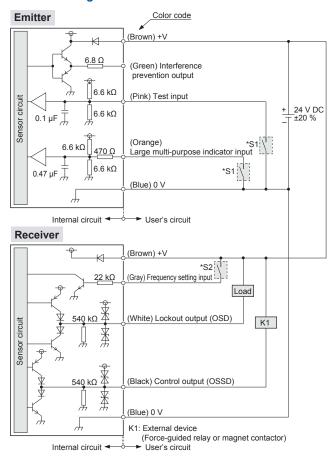
 Frequency setting input Frequency 1 setting: Open Frequency 2 setting: +V

Notes: 1) If the large multi-purpose indicator input wiring (Orange) is connected to +V, the orange LED lights on. When they are disconnected, the orange LED lights off.

2) Vs is the applying supply voltage.

NPN output type

I/O circuit diagram



* S1,S2

Switch S1

 Test input / Large multi-purpose indicator input ON: 0 to +2.5 V OFF: Open

Switch S2

 Frequency setting input Frequency 1 setting: Open Frequency 2 setting: +V

Note: If the large multi-purpose indicator input wiring (Orange) is connected to 0 V, the orange LED lights on. When they are disconnected, the orange LED lights off.

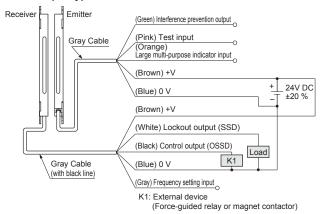
I/O CIRCUIT AND WIRING DIAGRAMS

Connection example

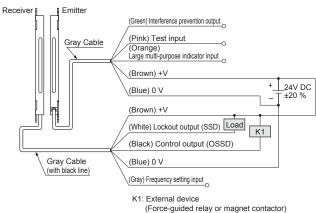
Basic wiring: Min. operation only

This is the general configuration using one set of the emitter and receiver facing each other. The control output (OSSD) turns OFF if the light is interrupted, while it automatically turns ON if receive the light.

<PNP output type SF2C-H□-P>



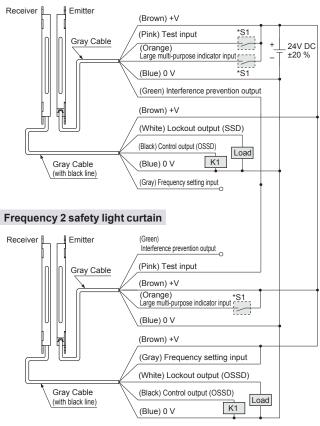
<NPN output type SF2C-H□-N>



Wiring in case of using test input / large multi-purpose indicator / interference prevention functions

<PNP output type SF2C-H□-P>

Frequency 1 safety light curtain



K1: External device (Force-guided relay or magnet contactor)

*S1 <Frequency setting input>

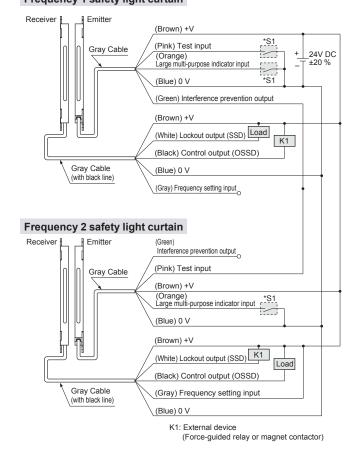
Switch S1
ON: Vs -2.5 V to Vs
OFF: Open

Frequency 1 setting: Open
Frequency 2 setting: +V

Notes: 1) If the large multi-purpose indicator input wiring (Orange) is connected to +V, the orange LED lights on. When they are disconnected, the orange LED lights off.

2) Vs is the applying supply voltage.

<NPN output type SF2C-H□-N> Frequency 1 safety light curtain



*S1 <Frequency setting input>

Switch S1
ON: 0 to +2.5 V
OFF: Open

Frequency 1 setting: Open Frequency 2 setting: +V

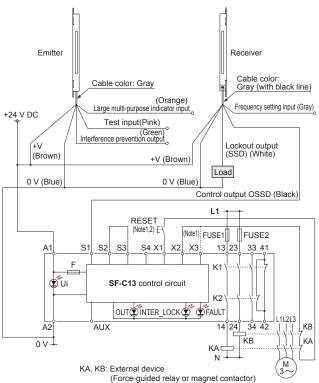
Note: If the large multi-purpose indicator input wiring (Orange) is connected to 0 V, the orange LED lights on. When they are disconnected, the orange LED lights off.

I/O CIRCUIT AND WIRING DIAGRAMS

Control unit SF-C13 wiring diagram (Control category 2)

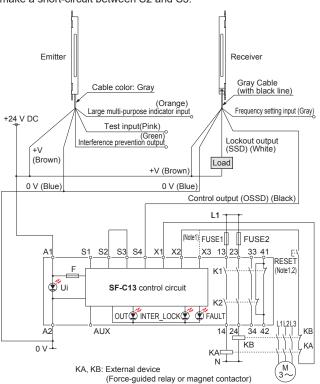
PNP output type: Min. operation only

Connect the safety light curtain control output OSSD to S1 and make a short-circuit between S2 and S3.



NPN output type: Min. operation only

Connect the safety light curtain control output OSSD to S4 and make a short-circuit between S2 and S3.



Terminal arrangement diagram

10	A1	Terminal	Function
100 100	A2 S1	A1	+24 V DC
10	S2	A2	0 V
10	S3 S4	S1 to S4	Safety light curtain control output (OSSD) input terminal
10	AUX X1	AUX	Semiconductor auxiliary output
10	X2	X1	Reset output terminal
100 100	X3 13	X2	Reset input terminal (Manual)
10	14	X3	Reset input terminal (Automatic)
10	23 24	13-14, 23-24,	Safety output (NO contact × 3)
10 10	33 34	33-34 41-42	Auxiliary output (NC contact × 1)
70 70	41 42		

A terminal block is required for wiring of safety light curtain side.

Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

2) Use a momentary-type switch as the reset (RESET) button.

- Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.
 - 2) Use a momentary-type switch as the reset (RESET) button.

Refer to the instruction manual for details. The instruction manual can be downloaded from our website.



 When this device is used in the "PSDI mode", an appropriate control circuit must be configured between this device and the machinery. For details, be sure to refer to the standards or regulations applicable in each region or country.

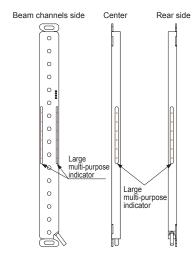
- This catalog is a guide to select a suitable product. Be sure to read instruction manual prior to its use.
- Both emitter and receiver are adjusted before shipment, please apply both emitter and receiver with the same serial No. The serial No. is indicated on the plates of both emitter and receiver.(Indicated under model No.)
- Make sure to carry out the test run before regular operation.
- Do not install this device with a machine whose operation cannot be stopped immediately in the middle of an operation cycle by an emergency stop equipment.

Others

- This device has been developed / produced for industrial use only.
- Do not use this device with mobile equipment such as an automated guided vehicle (AGV).
- Do not use during the initial transient time (2 sec.) after the power supply is switched on.
- · Avoid dust, dirt and steam.
- Take care that the safety light curtain does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.
- Take care that the safety light curtain is not directly exposed to fluorescent light from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.
- The body of this device is made of resin, so please take into account the expansion and contraction of the longitudinal dimension. When machining mounting holes, please check the actual product.

Part description and function

<Indicator part>



Emitter

- Operation indicator [POWER]
- Test indicator [TEST]
- Frequency setting indicator [FREQ]
- Fault indicator [FAULT]

Receiver

- OSSD indicator [OSSD]
- Incident light intensity indicator [STB]
- Frequency setting indicator [FREQ]
- Fault indicator [FAULT]

Common for emitter and receiver

Description	Function
Large multi-purpose indicator (Orange)	Lights up when input for the large multi-purpose indicator is valid. Turns OFF when input for the large multi-purpose indicator is invalid.
Frequency setting indicator (Orange) [FREQ]	Turns OFF when Frequency 1 is set. Lights up when Frequency 2 is set.
Fault indicator (Yellow) [FAULT]	Turns OFF during normal operation. Lights up or blinks when fault occurs in the device.

Emitter

Description	Function
Operation indicator (Green) [POWER]	Lights up when device operation is as follows. Turns OFF when test input is valid.
Test indicator (Red) [TEST]	Lights up when test input is valid. Turns OFF when test input is invalid.

Receiver

Description	Function
OSSD indicator (Red / green) [OSSD]	When control output (OSSD) is OFF: lights up in red When control output (OSSD) is ON: lights up in green
Unstable light reception indicator (Orange) [STB]	Turns OFF when stable light is received (the percentage of light received is more than 150%). [Control output (OSSD) ON] Lights up when unstable light is received (the percentage of light received is between 100% and 150%). [Control output (OSSD) ON] Turns OFF when light is blocked (the percentage of light received is less than 100%). (Note 1) [Control output (OSSD) OFF]

Notes: 1) Besides, 'when light is blocked' refers to the status that there exists any object blocking light in the sensing area.

2) The description given in [] is marked on the device.

The CAD data can be downloaded from our website.

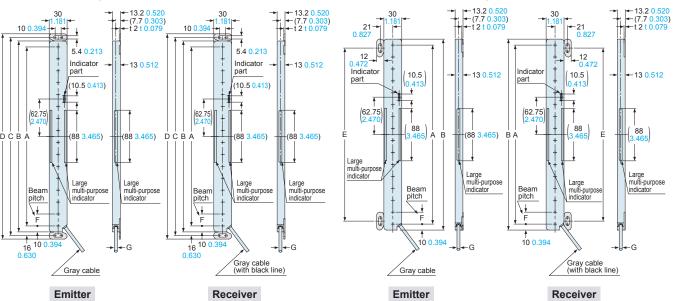
SF2C-H□ Safety light curtain

Mounting bracket assembly dimensions

Mounting drawing for the safety light curtains using the standard mounting brackets MS-SFC-1 (accessory).

<Center mounting>

<Dead zoneless mounting>



Model No.	А	В	С	D	Е	
SF2C-H8-□	140 5.512	160 6.299	172 6.772	184 7.244	130 5.118	
SF2C-H12-□	220 8.661	240 9.449	252 9.921	264 10.394	210 8.268	
SF2C-H16-□	300 11.811	320 12.598	332 13.071	344 13.543	290 11.417	
SF2C-H20-□	380 14.961	400 15.748	412 16.220	424 16.693	370 14.567	
SF2C-H24-□	460 18.110	480 18.898	492 19.370	504 19.842	450 17.717	
SF2C-H28-□	540 21.260	560 22.047	572 22.520	584 22.992	530 20.866	
SF2C-H32-□	620 24.409	640 25.197	652 25.669	664 26.142	610 24.016	

Model No.	F	G	
SF2C-H□	20 0.787	ø3.7 ø0.146	

Note: The body of the safety light curtain is made of resin, so please take into account the expansion and contraction of the longitudinal dimension. When machining mounting holes, please check the actual product.

The CAD data can be downloaded from our website.

SF2C-H□ Safety light curtain

Assembly dimensions

Mounting drawing for the safety light curtains using the versatile brackets **MS-SFC-3** (optional) and intermediate supporting bracket for versatile brackets **MS-SFC-4** (optional).

<Rear mounting> <Dead zoneless mounting> 7.5 MS-SFC-3 MS-SFC-3 MS-SFC-3 MS-SFC-3 (22 0. (220.866)Indicator Indicator Large Multi-Large Multi-purpose Large Multi-purpose Large Multi-purpose (10.5 0.413) (10.5 0.413 purpose indicator MS-SFC-4 MS-SFC-4 MS-SFC-4 6.5 6.5 6.5 Large Multi-purpose indicator 21 0.827 6.5 (22 (12.7 0.500 12.7 0.500 42 -25.7 **1.021** 42 25.7 1.021 _25.7 1.012 _25.7 1.012 Emitter Receiver Emitter Receiver

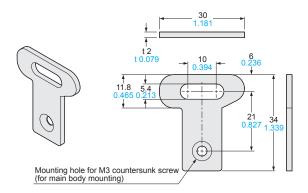
Model No.	Inter mediate supporting bracket	А	A'	В	B'	С	D
SF2C-H8-□		175 6.890	116 4.567			190 7.480	160 6.299
SF2C-H12-□		255 10.039	196 7.717			270 10.630	240 9.449
SF2C-H16-□		335 13.189	276 10.866			350 13.780	320 12.598
SF2C-H20-□		415 16.339	356 14.016	_		430 16.929	400 15.748
SF2C-H24-□		495 19.488	436 17.165			510 20.079	480 18.898
SF2C-H28-□	0	575 22.638	516 20.315	238 to 338 9.370 to 13.307	209 to 309 8.228 to 12.165	590 23.228	560 22.047
SF2C-H32-□	0	655 25.787	596 23.465	278 to 378 10.945 to 14.882	249 to 349 9.803 to 13.740	670 26.378	640 25.197

Notes: 1) Be sure to mount MS-SFC-4 when using SF2C-H28-□, SF2C-H32-□.

²⁾ The body of the safety light curtain is made of resin, so please take into account the expansion and contraction of the longitudinal dimension. When machining mounting holes, please check the actual product.

The CAD data can be downloaded from our website.

MS-SFC-1 Standard mounting bracket (Accessory)

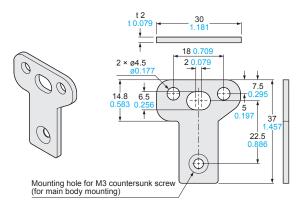


Material: Stainless steel (SUS304) Net weight: 32 g approx. (4 pcs.) Gross weight: 35 g appox.

Four bracket set

Four M3 (length 4 mm 0.157 in) countersunk screws are attached.

MS-SFC-2 NA2-N compatible mounting bracket (Optional)



Material: Stainless steel (SUS304) Net weight: 36 g approx. (4 pcs.) Gross weight: 40 g appox.

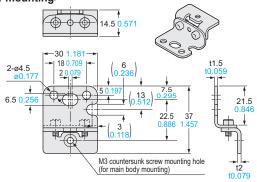
Four bracket set

Four M3 (length 4 mm 0.157 in) countersunk screws are attached.

MS-SFC-3

Versatile bracket (Optional)

<Rear mounting>

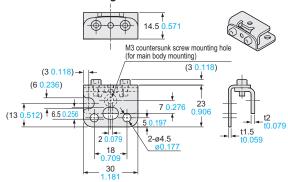


Material: Stainless steel (SUS304) Net weight: 75 g approx. (4 pcs.) Gross weight: 90 g appox.

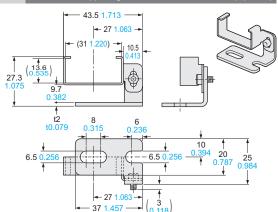
Four bracket set

Four M3 (length 4 mm 0.157 in) countersunk screws are attached.

<Dead zoneless mounting>



MS-SFC-4 Intermediate supporting bracket for versatile bracket (Optional)



Material: Stainless steel (SUS304) Net weight: 40 g approx. (2 pcs.) Gross weight: 60 g appox.

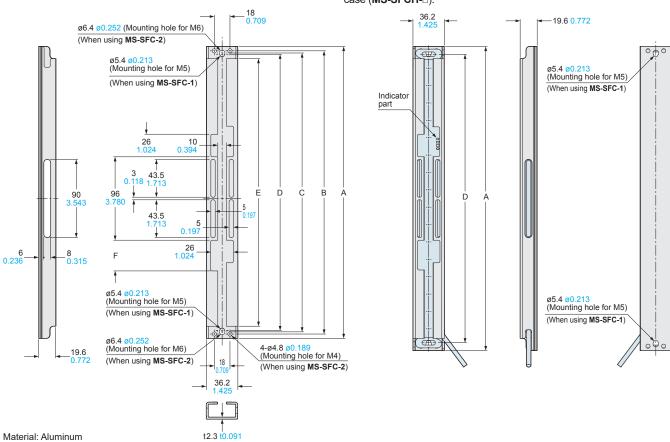
Two bracket set

The CAD data can be downloaded from our website.

MS-SFCH-□ Metal protection case (Optional

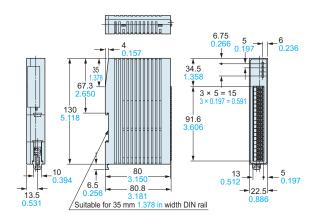
Assembly dimensions

Mounting drawing for the safety light curtains using the metal protection case (MS-SFCH- \square).



Model No.	А	В	С	D	Е	F	Net weight (2 pcs.)
MS-SFCH-8	190 7.480	180 7.087	175 6.890	172 6.772	162 6.378	26 1.024	160 g approx.
MS-SFCH-12	270 10.630	260 10.236	255 10.039	252 9.921	242 9.528	35 1.378	240 g approx.
MS-SFCH-16	350 13.780	340 13.386	335 13.189	332 13.071	322 12.677	35 1.378	340 g approx.
MS-SFCH-20	430 16.929	420 16.535	415 16.339	412 16.220	402 15.827	35 1.378	420 g approx.
MS-SFCH-24	510 20.079	500 19.685	495 19.488	492 19.370	482 18.976	35 1.378	520 g approx.
MS-SFCH-28	590 23.228	580 22.835	575 22.638	572 22.520	562 22.126	35 1.378	600 g approx.
MS-SFCH-32	670 26.378	660 25.984	655 25.787	652 25.669	642 25.276	35 1.378	700 g approx.

SF-C13 Control unit (Optional)



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Panasonic Industry Co., Ltd.

Industrial Device Business Division 7-1-1, Morofuku, Daito-shi, Osaka 574-0044, Japan industrial.panasonic.com/ac/e/

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