# Most Diverse and Flexible Line of **Coded Magnetic Safety Interlock** Switches and Controllers

- Combine door switch monitoring and E-stop monitoring by using the CM-S41 controller
- · Monitor is single switch to CAT4 with the CM-S30 controller
- Monitor multiple switches to CAT3 using CM-S4 or CM-S30
- Monitoring multiple switches on individual channels can be achieved by using the CM-S21 or CM-S41 controllers. Easily expand your system by using the CM-SE expansion module.
- · All CM switches are rated IP67
- Stainless steel switches are available for harsh environments
- A Rapid Delivery Product: Select models are available for shipment today or within 3 to 5 days





Conforms to EN292, EN60204-1, EN954-1, EN1088, EN60947-5-3, EN947-5-3, EN50081, EN50082, EN61000-6-2, ISO 13849-1 UL and C-UL listed, TUV certified

## **Description**

The CM series of controllers and coded magnetic switches offers the most flexibility and widest range of options available. The CM series is comprised of two basic technologies.

#### **Controller Technologies**

#### 2-Wire Single Channel Controllers

The CM-S41 and CM-S21 controllers monitor the 2-wire magnetically coded switches. The CM-S41 and CM-S21 controllers use a patented technology which allows them to monitor the 2-wire or single channel switches up to Category 3. The ability to monitor just a single channel enables the CM-S41 and CM-S21 to easily monitor multiple switches and provide individual status of each channel. Both of these controllers are compatible with the CM-SE expansion module.

#### **Dual Channel Controllers**

The CM-S4 and CM-S30 controllers are designed to monitor conventional read-style, magnetically-coded switches with 1 N/O + 1 N/C contacts. The CM-S4 controller can monitor up to four switches to category 3. The CM-S4 controller offers status indication for each individual switch. The CM-S30 controller can monitor one switch to category 4, or two switches to category 3. The CM-S30 control unit is capable of monitoring up to 30 conventional read style switches in series, but does not conform to category 3 when used with more than two switches.

### Switch Categories

The CM series of switches are all magnetically coded. The CM series of switches fall into three main categories:

- 1. 2-wire Coded Magnetic
- 2. Conventional Read Style 1 N/C + 1 N/O contacts
- 3. Universal Read Style 2 N/C + 1 N/O contacts

The 2-wire Coded Magnetic Switches are only compatible with the CM-S21, CM-S41 and CM-SE control units and expansion module. The Conventional Read Style Switches are compatible with the CM-S4 and CM-S30 controllers. The Universal Read Style Switches are unique in design, all three contacts are rated for safety. This means that Universal Read Style switches can be used with the CM-S4 or CM-S30 Controllers, or conventional safety monitoring relays such as the G9SA, SR103 or G9SX-AD, -BC. This allows the Universal Read Style Switches to be run in series with E-stop switches or other mechanical door switches. Typically a category 2 rating would be applied to a system that incorporates multiple switches wired in series to a standard safety monitoring relay. A risk assessment should always be performed by properly trained and authorized personnel.

Select models are available for Rapid Delivery.

# **Switch Specifications**

Electrical	CM-S1, CM-S2, CM-S3	CM-S5, CM-S6	CM-S221, CM- S521, CM-S621	CM-S11	CM-S31	CM-S321, CM-S421		
Safety Contacts:	1 N/C + 1 N/O	1 N/C + 1 N/O	2 N/C + 1 N/O	Current Sensing Circuit	Current Sensing Circuit	2 N/C + 1 N/O		
N/C Operating Distance:	CM-S1 — On = 3 mm; Off = 8 mm CM-S2 and CM-S3 — On = 6 mm; Off = 13 mm	On = 7 mm; Off = 10 mm	On = 7 mm; Off = 10 mm	On = 5-7 mm; Off = 8-12 m	On = 5-7 mm; Off = 8-12 mm	On = 7 mm; Off = 10 mm		
Minimum Gap:	1 mm	1 mm	1 mm	1 mm	1 mm	1 mm		
Max Switched Current/ Voltage:	500 mA / 24 V	300 mA / 24 V	300 mA / 24 V			300 mA / 24 V		
Mechanical								
Mounting:	2 x M4 screws supplied	2 x M4 screws supplied	2 x M4 screws supplied	2 x M4 screws supplied	2 x M4 screws supplied	3 x M4 screws supplied		
Case Material:	Glass filled PPS	ABS	ABS	ABS	316 stainless steel	316 stainless steel		
Max Wire Size:	Pre-wired cable to 5 m	Pre-wired cable to 10 m	Pre-wired cable to 10 m	Pre-wired cable to 10 m	Pre-wired cable to 10 m	Pre-wired cable to 5 m, 6-pin micro AC connector		
Weight:	230 g (8.1 oz.)	207 g (8.1 oz.)	230 g (8.1 oz.)	207 g (7.3 oz.)	265 g (9.3 oz.)	545 g (19.2 oz.)		
Color:	Red	Red	Red	Red	Stainless	Stainless		
Mechanical Life:	10 <sup>6</sup>	10 <sup>6</sup>	10 <sup>6</sup>	10 <sup>6</sup>	10 <sup>6</sup>	10 <sup>6</sup>		
Environmental								
Protection:	IP67 (NEMA 6)	IP67 (NEMA 6)	IP67 (NEMA 6)	IP67 (NEMA 6)	IP67 (NEMA 6)	IP67 (NEMA 6)		
Operating Temperature:	-10 to 55°C (14 to 131°F)	-10 to 55°C (14 to 131°F)	-10 to 55°C (14 to 131°F)	-10 to 55°C (14 to 131°F)	-10 to 55°C (14 to 131°F)	Connector Models: -10 to 55°C (14 to 131°F) Integrated Cables: -10 to 95°C (14 to 203°F)		
Humidity:	95% RH at 55°C (	95% RH at 55°C (131°F)						
Compliance	·							
Standards:	EN292, EN60204-1, EN954-1, EN1088, EN60947-5-3, EN947-5-3, EN50081, EN50082, EN61000-6-2							
Approvals/Listings:		CE marked for all applicable directives, UL and C-UL. TUV certified: CM-S1, CM-S2, CM-S3, CM-S11 and CM-S31.						

Specifications are subject to change without notice.

Note: The safety contacts of the STI switches are described as normally closed (N/C) i.e., with the guard closed, actuator in place, and the machine able to be started.







# **Control Unit Specifications**

Electrical	CM-S4	CM-S30	CM-S41, CM-S21 & CM-SE			
Power Supply:	24 VAC/DC ± 10%	24 VAC/DC ± 10%	CM-S41 — 24 VAC/DC, 110/230 VAC CM-S21 & CM-SE — 24 VAC/DC			
Power Consumption:	2.4 VA typical, 0.25 A quick acting	120 mA	CM-S41 — 6 VA; CM-S21 & CM-SE — 3 VA			
Input Fuse:	500 mA resetable	750 mA resetable	500 mA resetable			
Safety Inputs:	1 N/O + 1 N/C	1 N/O + 1 N/C	CM-S41 — 4 CM-S11 or CM-S31 switches CM-S21 — 2 CM-S11 or CM-S31 switches CM-SE — 5 CM-S11 or CM-S31 switches			
Max Cable Length:	_	_	100 m (328 ft.)			
Max Input Resistance:	Contact factory	Contact factory	Contact factory			
Relay Outputs:	1 N/O safety + 1 N/O aux.	2 N/O safety + 1 N/C aux.	CM-S41 & CM-S21 — 2 N/O; CM-SE — N/A			
Max Switched Current/Voltage:	4 A / 24 VAC/DC	3 A / 24 VAC/DC	4 A / 230 VAC; 2 A / 24 VDC (resistive)			
Min Switched Current/Voltage:	4 mA / 12 V	4 mA / 12 V	10 V / 10 mA			
Impulse Withstand Voltage:	250 V	250 V	250 V			
Max Drop-Out Time:	18 ms	18 ms	Deactivation by sensor 13 mS			
Max Output Fuse:	4 A quick acting	4 A quick acting	AC = 5 A; DC = 2.5 A; quick acting			
Reset Mode:	Automatic	Automatic/Manual, monitored	Monitored manual or automatic			
External Device Monitoring:	N/C loop between Y1 and Y2	Between Y1, Y2, Y3	N/C loop between X1 and X2			
Mechanical						
Mounting:	35 mm (1.38 in.) DIN rail	35 mm (1.38 in.) DIN rail	35 mm (1.38 in.) DIN rail			
Case Material:	Polyamid PA6.6	Polyamid PA6.6	Polycarbonate			
Max Wire Size:	2 x 2.5 mm <sup>2</sup> (12 AWG)	1 x 2.5 mm <sup>2</sup> (14 AWG)	1 x 2.5 mm <sup>2</sup> stranded, 1 x 4 mm <sup>2</sup> solid			
Weight:	240 g (8.5 oz.)	230 g (8.1 oz.)	CM-S41 — 575 g (20.3 oz.) CM-S21 — 183 g (6.5 oz.) CM-SE — 135 g (4.8 oz.)			
Color:	Grey	Red/Grey	Red			
Indication:	U: Green = On Outputs Open: Red = On Outputs Closed: Green = On D11, D12, D21, D22: Green = Gate closed D31, D32, D41, D42: Red = Gate open	Green = Power On Green = K1 On Green = K2 On	Power = Red Outputs Closed: Green = On Outputs Open: No Light = Off Gate Closed: Yellow = On Gate Open: No Light = Off			
Mechanical Life:	3 x 10 <sup>7</sup>	1 x 10 <sup>7</sup>	1 x 10 <sup>6</sup>			
Environmental						
Protection:	Housing IP40, Terminals IP20	Housing IP40, Terminals IP20	Housing IP40, Terminals IP20			
Operating Temperature:	0 to 50°C (32 to 122°F)	0 to 55°C (32 to 131°F)	10 to 55°C (50 to 131°F)			
Humidity:	95%	93%	85%			
Compliance						
Standards:	EN292, EN60204-1, ISO 13849-1, EN1088, I EN50081, EN50082, EN61000-6-2	EN292, EN60204-1, EN954-1,EN1088, EN60947-5-3, EN947-5-3, EN50081, EN50082, EN61000-6-2				
Approvals/Listings:	CE marked for all applicable directives, UL and C-UL, TUV (TUV pending for CM-S30)					
Safety Category:	afety Category: Cat 3 per EN954-1 (internal operation)		Cat 3 per EN954-1 (internal operation)			

Specifications are subject to change without notice.

Note: The safety contacts of the STI switches are described as normally closed (N/C) i.e., with the guard closed, actuator in place, and the machine able to be started.

Select models are available for Rapid Delivery.





### **Applications**

### 2-Wire Single Channel Controllers

#### **CM-S41 Control Unit**

The CM-S41 is a combined Safety Switch and E-Stop control unit. Along with the ability to monitor up to four, 2-wire CM Series safety switches, it can also monitor the normally closed contacts of emergency stop buttons or mechanical safety switches in dual channel control circuits.

The CM-S41 has 2 normally open safety contact outputs and 1 normally closed auxiliary output, an external reset/proving circuit and LED indication for "Power", "Run" and the status of each activated gate switch.

#### **CM-S21 Control Unit**

The CM-S21 control unit is a 24 VAC/DC system that can monitor up to 2 CM Series safety switches.

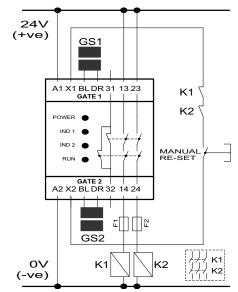
The CM-S21 has 2 normally open safety contact outputs and 1 normally closed auxiliary output, an external reset/proving circuit and LED indication for "Power", "Run" and the status of each activated gate switch.

#### **CM-SE Extender Module**

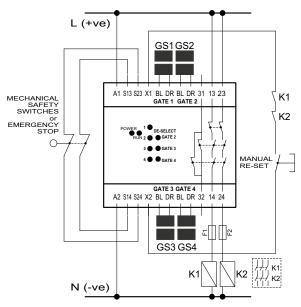
The CM-SE expansion module is a 24 VAC/DC unit that can be added to either the CM-S41 or CM-S21 to monitor an additional 5 CM Series safety switches. Connection to the main control unit is by a simple 2-wire bus connection. The status of each guard switch is shown by the YELLOW LED's. Additional CMS-E modules can be added to monitor larger systems.



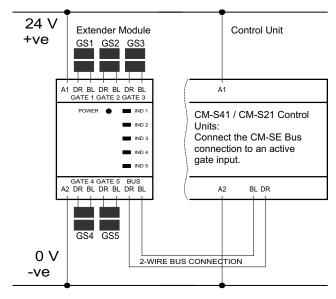
**CM-S21 Application Diagram** 



#### **CM-S41 Application Diagram**



#### **CM-SE Application Diagram**







### **Applications (continued)**

#### **Dual Channel Controllers**

#### **CM-S4 Control Unit**

The CM-S4 controller is capable of monitoring up to four, magnetically coded switches with 1 N/O + 1 N/C contacts up to category 3 according to EN954-1. The CM-S4 has a dedicated dual channel input for each switch and has LED status indicators for each channel. The CM-S4 has 1 N/O safety contact and 1 N/O Aux contact. External Device Monitoring (EDM) is available using Y1,Y2 inputs.

#### **CM-S30 Control Unit**

The CM-S30 controller is capable of monitoring one magnetically coded switch with 1 N/O + 1 N/C contacts up to category 4, or two switches to category 3 according to ISO 13489-1. The CM-S30 control unit is capable of monitoring up to 30 conventional read style switches in series, but does not conform to category 4 when used with more than two switches. The CM-S30 controller has 2 N/O safety contacts and 1 N/C Auxiliary contact. External Device Monitoring (EDM) is available using Y1,Y2 inputs.

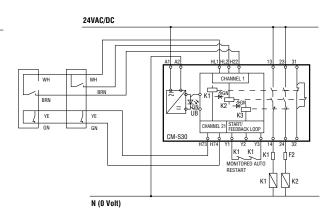


#### **CM-S4 Application Diagram**

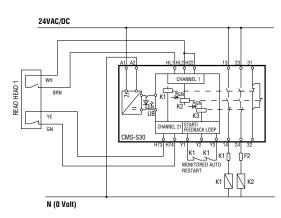
# 24VAC/DC READ HEAD 1 READ HEAD 2 к1 ⊏ **‡**% D21 control logic ∯" **₩** D31 OUT ∯ GN **⊉**№ D41 к4 📛 FEEEDBACK LOOF D12 D42 RD MONITORED AUTO RESTART K1 / READ HEAD 4 READ HEAD 3 N (O Volt)

#### \*23-24 should not be used as safety output.

#### CM-S30 Application Diagram (Cat 3)



#### CM-S30 Application Diagram (Cat 4)







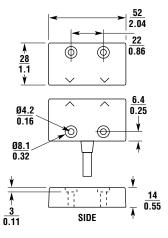


**Dimensions** (mm/in.)

### 2-Wire Coded Magnetic Switches

#### CM-S11

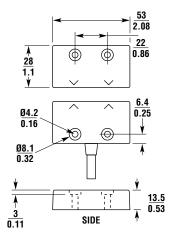




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#### CM-S31





Select models are available for Rapid Delivery.



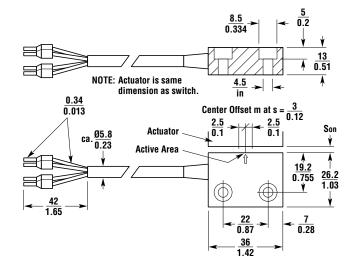


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**Conventional Read Style Switches** 

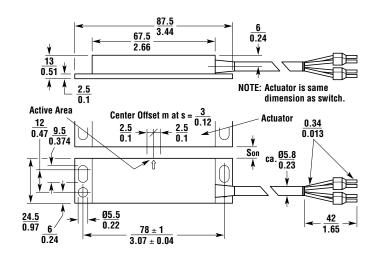
#### CM-S1





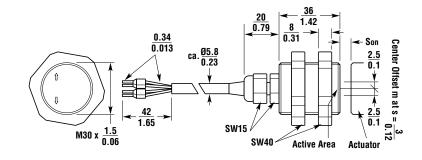
#### CM-S2





CM-S3











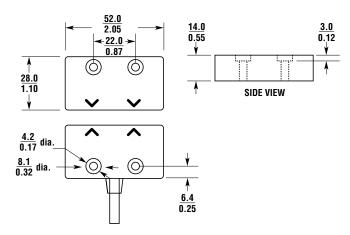
### **Conventional Read Style Switches (continued)**

#### CM-S5





CM-S5 and CM-S521

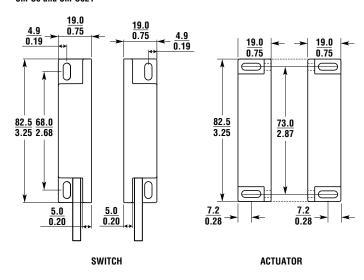


# CM-S6

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#### CM-S6 and CM-S621



Select models are available for Rapid Delivery.





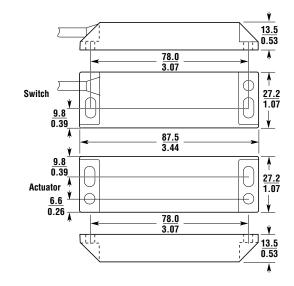
# **Dimensions (continued)**

### **Universal Read Style Switches**

#### CM-S221



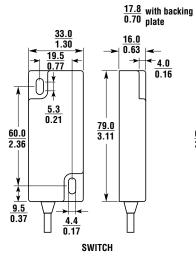
CM-S321/CM-S421



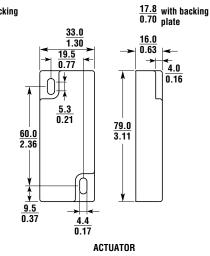
#### CM-S321 and CM-S421

Note: The CM-S321 includes a backing plate (not shown).





CM-S621







For CM-S521 dimensions, please refer to the CM-S5 dimensions on the previous page.



For CM-S621 dimensions, please refer to the CM-S6 dimensions on the previous page.



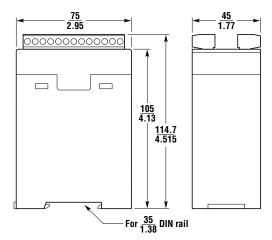


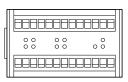


### **Control Units**

#### CM-S4



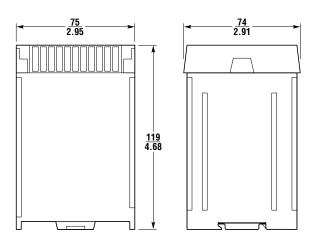


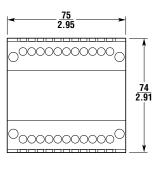


CM-S41

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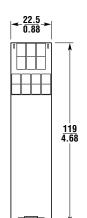


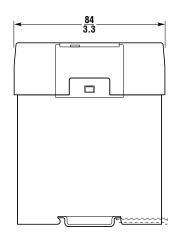


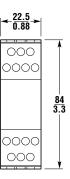


CM-S21 & CM-SE









Select models are available for Rapid Delivery.



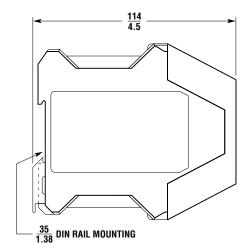


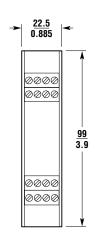
# **Dimensions (continued)**

# **Control Units (continued)**

#### CM-S30





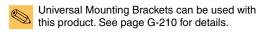


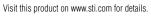


# **Ordering**

Model	Switch Construction	Contacts	Wiring Entry	Part No.
Control Units for 2-Wire Switches				
CM-S21-24 (24 VAC/DC)				44536-0120
CM-S41-24 (24 VAC/DC)				44536-0140
CM-S41-110 (110 VAC or 230 VAC)				44536-0141
CM-SE-24 (24 VAC/DC)				44536-0170
2-Wire Switches				
CM-S11-PC3	Plastic	2-wire system	3 m cable	44536-1100
CM-S11-PC5	Plastic	2-wire system	5 m cable	44536-1105
CM-S11-PC10	Plastic	2-wire system	10 m cable	44536-1110
CM-S11-PCC5	Plastic	2-wire system	connector + 5 m cable	44536-1159
CM-S31SC3	Stainless Steel	2-wire system	3 m cable	44536-3100
CM-S31SC5	Stainless Steel	2-wire system	5 m cable	44536-3105
CM-S31SCC5	Stainless Steel	2-wire system	connector + 5 m cable	44536-3159
Control Units for 1 N/C + 1 N/O Reed Style Switches				
CM-S30 (24 VAC/DC)				44536-0030
CM-S4 (24 VAC/DC)				44536-0040
1 N/C + 1 N/O Reed Style Switches				
CM-S1PC3	Plastic	1 N/C + 1 N/O	3 m cable	44536-0100
CM-S1PC5	Plastic	1 N/C + 1 N/O	5 m cable	44536-0105
CM-S2PC3	Plastic	1 N/C + 1 N/O	3 m cable	44536-0200
CM-S2PC5	Plastic	1 N/C + 1 N/O	5 m cable	44536-0205
CM-S3PC3	Plastic	1 N/C + 1 N/O	3 m cable	44536-0300
CM-S3PC5	Plastic	1 N/C + 1 N/O	5 m cable	44536-0305
CM-S5PC5	Plastic	1 N/C + 1 N/O	5 m cable	44536-0505
CM-S5PC10	Plastic	1 N/C + 1 N/O	10 m cable	44536-0510
CM-S6PC5	Plastic	1 N/C + 1 N/O	5 m cable	44536-0605
CM-S6PC10	Plastic	1 N/C + 1 N/O	10 m cable	44536-0610
(can be used with safety monitoring relays that accept 1N/C + 1N/O of CAUTION! Universal reed switches may be operated with a coded or non CAUTION!	-coded actuator when ι	ısing 2 NC contac	ts with a safety monitoring	
CM-S221PC5	Plastic	2 N/C + 1 N/O	5 m cable	44536-0221
CM-S221PCC5	Plastic	2 N/C + 1 N/O	connector + 5 m cable	44536-0225
CM-S221PCC	Plastic	2 N/C + 1 N/O	no cable	44536-0226
CM-S521PC5	Plastic	2 N/C + 1 N/O	5 m cable	44536-0521
CM-S521PC10	Plastic	2 N/C + 1 N/O	10 m cable	44536-1521
CM-S621PC5	Plastic	2 N/C + 1 N/O	5 m cable	44536-0621
CM-S621PC10	Plastic	2 N/C + 1 N/O	10 m cable	44536-1621
CM-S321SC5	Stainless Steel	2 N/C + 1 N/O	5 m cable	44536-3221
CM-S321SCC5	Stainless Steel, backing plate	2 N/C + 1 N/O	M12 connector + 5 m cable	44536-3229
CM-S321SCC	Stainless Steel, backing plate	2 N/C + 1 N/O	M12 connector, no cable	44536-3220
CM-S421SC5	Stainless Steel, No backing plate	2 N/C + 1 N/O	5 m cable	44536-4221
CM-S421SCC5	Stainless Steel, No backing plate	2 N/C + 1 N/O	M12 connector + 5 m cable	44536-4229
Recommended Safety Monitoring Relays for Universal Reed Style St	witches			
CM-S4, CM-S30, G9SA series, G9SX-AD, G9SX-BC, SR series				
Spare Actuators/Accessories				
Replacement Actuator for CM-S1, Red ABS Plastic				44536-0710
Replacement Actuator for CM-S2, Red ABS Plastic				44536-0720
Replacement Actuator for CM-S3, Red ABS Plastic				44536-0730
Replacement Actuator for CM-S5,CM-S521 Red ABS Plastic				44536-0750
Replacement Actuator for CM-S6, CM-S621 Red ABS Plastic				44536-0760
Replacement Actuator for CM-S11, Red ABS Plastic				44536-0711
Replacement Actuator for CM-S31, Red ABS Plastic				44536-0731
Replacement Actuator for CM-S221, Red ABS Plastic				44536-0721
,				44536-0741
Replacement Actuator for Civi-S321 Stainless Steel hacking plate				
Replacement Actuator for CM-S321, Stainless Steel, backing plate Replacement Actuator for CM-S421, Stainless Steel, No backing Plate				44536-0751











# Terms and Conditions of Sale

- Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms. All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.

- and (ii) Buyer has no past due amounts.

  Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the
- Orders. Omron will accept no order less than \$200 net billing.

  Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.

  Financial. If the financial position of Buyer at any time becomes unsatisfactory
- <u>Financial</u>. If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts. unpaid accounts
- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.

  10. Force Majeure. Omron shall not be liable for any delay or failure in delivery
- resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.

  11. Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
  a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship
- - except in "break down" situations.
    b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
  - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
   d. Delivery and shipping dates are estimates only; and
   e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.

  12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products. portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
- Warranties. (a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

  (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

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- Suitability of Use. Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request. Omron will provide application of use of the Product. At Buyer's lequest, omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases but the following is a non-exhaustive list of applications for which particular attention must be given:

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