

# XER1032

## Rope Pull Emergency Stop Switch

- Rope spans up to 200 m (656 ft.) makes this switch ideal for applications where long rope spans are required
- Heavy-duty housing—the die-cast housing and stainless steel eye nut make the XER1032 suitable for demanding industrial applications
- IP67 (NEMA 6) enclosure enables the XER1032 switch to withstand water washdown cleaning
- Integral E-stop—the optional E-stop button provides emergency stopping capability at the extreme end of the installation and is field serviceable
- Tension indicator makes system setup and rope tension maintenance easy
- Contact arrangement of 1 N/C + 1 N/O
- Vibration tolerant—the snap-acting switch contacts protect against nuisance tripping due to vibration
- Long life—the XER1032 switch is designed for a minimum of one million actuations
- Reset button—the blue reset button must be pushed in order to return to “machine run” condition following switch actuation by a pulled or slacked rope
- Rubber bellows contain UV inhibitor making the switches suitable for outdoor applications



Conforms to IEC947-5-1, IEC947-5-5,  
EN418, UL508, BS5304

## Specifications

Electrical	All Models		
Ex Classification:	II 2 G		EEx d II C T6
Certification:	PTB 00 ATEX 1093X		IBExU 01 ATEX 1007X
Contact Configurations:	1 N/C + 1 N/O		
Safety Contacts:	1 N/C		
Rated Voltage AC15:	400 VAC	250 VAC	250 VDC
Rated Current DC13:	2 A AC	4 A AC	0.15 A DC
AC Ratings (Switching):	250 V	125 V	
Resistive:	5 A	5 A	
Inductive:	3 A	3 A	
DC Ratings (Switching):	250 V	125 V	30 V
Resistive:	0.4 A	0.8 A	7 A
Inductive:	0.03 A	0.06 A	5 A
Electrical Life:	1 x 10 <sup>6</sup> minimum		
Mechanical			
Mounting:	Any position		
Mounting Hardware:	4 x M5 screws		
Actuator Travel for Positive Opening:	See diagrams		
Max Rope Span:	125 m (410 ft.)		
Operation Force:	< 125 N (28 lb.)		
Tensioning Force to Run Position:	130 N (23 lb.) typical		
Case Material:	Die-cast aluminum alloy		
Eye Nut Material:	Stainless steel		
Wiring Entry:	3 m cable		
Weight:	1320 g (42 oz.)		
Color:	Yellow		
Mechanical Life:	1 x 10 <sup>6</sup> minimum		
Environmental			
Protection:	IP67 (NEMA 6)		
Operating Temperature:	-25 to 80°C (-13 to 176°F)		
Cleaning:	Water washdown		
Compliance			
Standards:	IEC947-5-1, IEC947-5-5, EN418, UL508, BS5304		
Approvals/Listings:	CE marked for all applicable directives (UL and C-UL pending)		

Specifications are subject to change without notice.

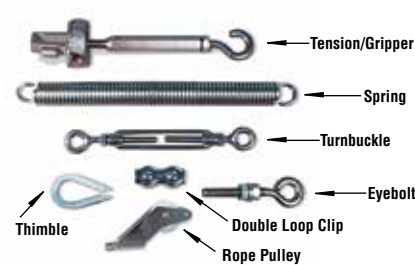
Note: The safety contacts of the STI switches are described as normally closed (N/C)—i.e., with the rope properly tensioned and the machine able to be started.

Operation



**Blue Reset Knob**  
A blue reset button is provided to easily return the unit back to its machine-run position after actuation.

Installation Hardware Available



**Installation Hardware**  
Individual hardware items may be purchased for specific installation requirements.



**RK Rope Tension Kit**  
The RK Rope Tension Kit comes with all of the required hardware for most installations. A spring is required as shown in the installation example below.  
For up to 50 m rope span, one rope end is terminated with a thimble, permanent clamp, and quick link attached.  
For over 50 m rope span, 2 Tension/Gripper assemblies are supplied (no quick link.)

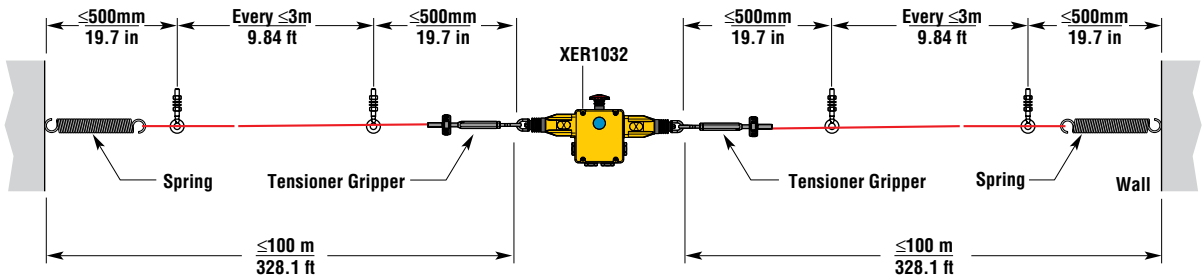
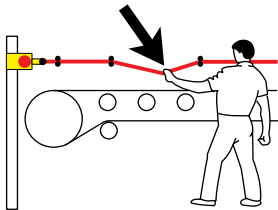
Contact Arrangements



	0 mm 0 in	4.0 0.16	15.0 0.59	17.0 0.67
	Rope Slack	Tension Range	Rope Pulled	
Brown/Blue				
Black/Black				

☐ Contact Open    ☒ Contact Closed

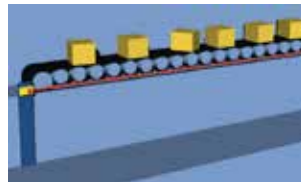
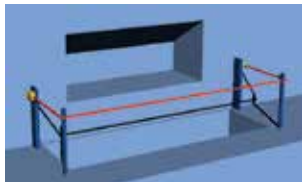
Mounting Specification



Note: Some installations may require a XER1022 on each end.

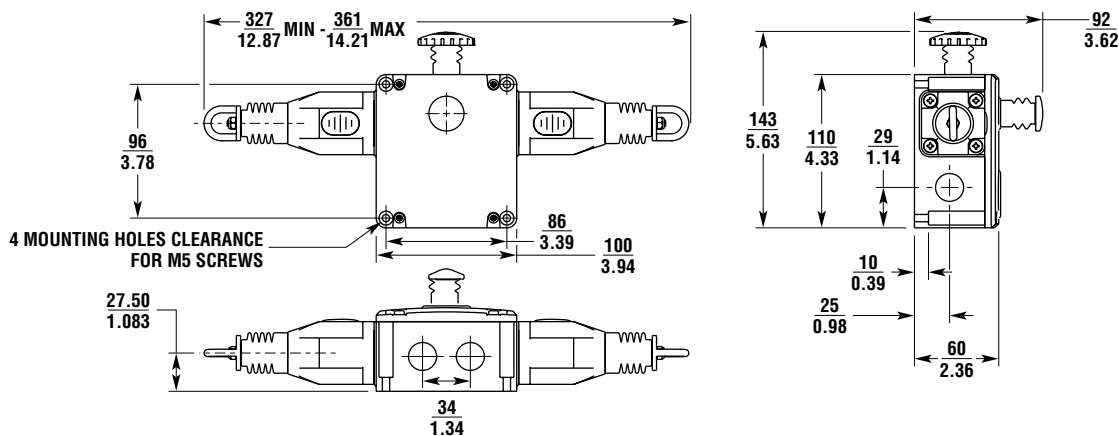
## Applications

Typical applications are on conveyor systems and across rotating machinery, and around hazardous areas.



## Dimensions

(mm/in.)



## Ordering

Model	E-Stop	Contacts	Wiring Entry	Part No.
XER1032-042MEL	Not Included	1 N/C + 1 N/O	3 m cable	44506-7600

Accessories					Part No.
Stainless Steel Rope Kits	Quick Link	Eye-bolts	Tension/ Gripper Assembly	Allen Wrench	
RK5, 5 m Kit	Yes	3	1	1	44506-2705
RK10, 10 m Kit	Yes	5	1	1	44506-2710
RK15, 15 m Kit	Yes	7	1	1	44506-2715
RK20, 20 m Kit	Yes	9	1	1	44506-2720
RK30, 30 m Kit	Yes	12	1	1	44506-2730
RK50, 50 m Kit	Yes	20	1	1	44506-2750
RK80, 80 m Kit	No	30	2	2	44506-2780
RK100, 100 m Kit	No	37	2	2	44506-2711
RK126, 126 m Kit	No	45	2	2	44505-2726
Rope Only					
R5M, 5 m Rope Only					44506-3705
R10M, 10 m Rope Only					44506-3710
R20M, 20 m Rope Only					44506-3720
R30M, 30 m Rope Only					44506-3730
R50M, 50 m Rope Only					44506-3750
R80M, 80 m Rope Only					44506-3780
R100M, 100 m Rope Only					44506-3711
R126M, 126 m Rope Only					44506-3726

Accessories	Part No.
SM06-SLXER32, Replacement Lid/LED	44506-7720
SM06-TG00, Tensioner Gripper, Stainless Steel	44506-4700
SM06-EB10, Eye Bolt Stainless Steel, 8 per pack	44506-4710
SM06-DL20, Double Loop Clip, Stainless Steel, 4 per pack	44506-4720
SM06-DL21, Double Loop Clip, Galvanized, 4 per pack	44506-4721
SM06-THSS, Thimble Stainless Steel, 4 per pack	44506-4770
SM06-THGV, Thimble Galvanized, 4 per pack	44506-4771
SM06-TB30, Turnbuckle, Stainless Steel	44506-4730
SM06-TB31, Turnbuckle, Galvanized	44506-4731
SM06-SP50, Spring, Stainless Steel	44506-4750
SM06-RPSS, Rope Pulley, Stainless Steel	44506-4780
SM06-ES60, E-Stop Mechanism	44506-4760

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