SPECIFICATIONS:				
STEPS PER REVOLUTION: 200	ROTOR INERTIA: 135 G-CM <sup>2</sup> (0.73 OZ-IN <sup>2</sup> ) NOM			
STEP ANGLE: 1.8"	DETENT TORQUE: 224 G-CM ( 3.11 OZ-IN) MIN			
STEP TO STEP ACCURACY: ±5 % 1,2	INSULATION CLASS: B			
POSITIONAL ACCURACY: ±5 % 1,3	BEARINGS: ABEC 3, DOUBLE SHIELDED			
HYSTERESIS: - %	WEIGHT: 0.42 KG (0.92 LB) APPX.			
SHAFT RUNOUT: 0.05 T.I.R.	TEMP. RISE: 80 °C MAX.			
RADIAL PLAY: 0.02 MAX W/A .5KG RADIAL LOAD	OPERATING TEMP. RANGE: -20 TO +50 °C			
END PLAY: 0.08 MAX W/A .5KG AXIAL LOAD	STORAGE TEMP. RANGE: -30 TO +70 °C			
	RELATIVE HUMIDITY RANGE: 15 TO 85 %			

REVISIONS				
ECO NO.	REV	DESCRIPTION	DATE	APPROVED
5976	Α	INITIAL RELEASE	8/28/09	J KORDIK
6090	В	STANDARDIZE ENCODER HOLES	3/29/10	J KORDIK
6807	С	REVISE FLANGE THICKNESS	9/9/13	J KORDIK
7445	D	REVISE NOTE 10	6/6/16	J KORDIK

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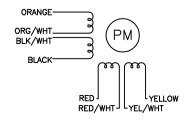
HT23-

7								
SPECIFICATION		RESISTANCE	INDUCTANCE	RATED	RATED	HOLDING		
	OF	PER PHASE	PER PHASE	CURRENT	VOLTAGE	TORQUE		
	PHASE	OHM ±10%	mH ±20%	Amp	V	Nm Min	11	
BI-POLAR SERIES	2	10.4	26.1	0.71	7.4	0.56		
BI-POLAR PARALLEL	2	2.6	6.6	1.41	3.7	0.56		
UNI-POLAR	4	5.2	6.6	1.00	5.2	0.42		

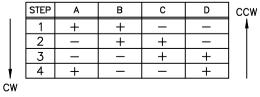
NOTES, UNLESS OTHERWISE SPECIFIED:

- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC, 60 Hz FOR ONE MINUTE.
- 5. LEADS: 8, 22AWG, 7 STRAND MIN., UL AND CSA APPROVED, UL 1430 OR UL 3265.
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED USING AN A.C. INDUCTANCE BRIDGE, AT 1KHz.
- 8 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES; WITH MOTOR AT REST.
- 9 SHAFT OPTION: IF DOUBLE SHAFT REQUIRED ADD "D" TO END OF PART NUMBER. DOUBLE SHAFT REQUIRES ADDED HOLES FOR ENCODER OPTIONS.
- 10. THIS MOTOR IS MANUFACTURED IN COMPLIANCE WITH THE CURRENT EU RoHS DIRECTIVE.
- MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.

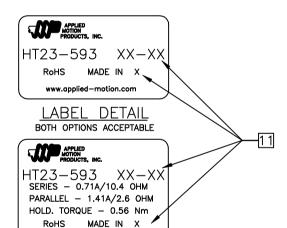
## WIRING DIAGRAM

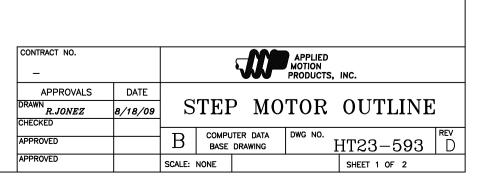


## DRIVE SEQUENCE MODEL BI-POLAR FULL STEP

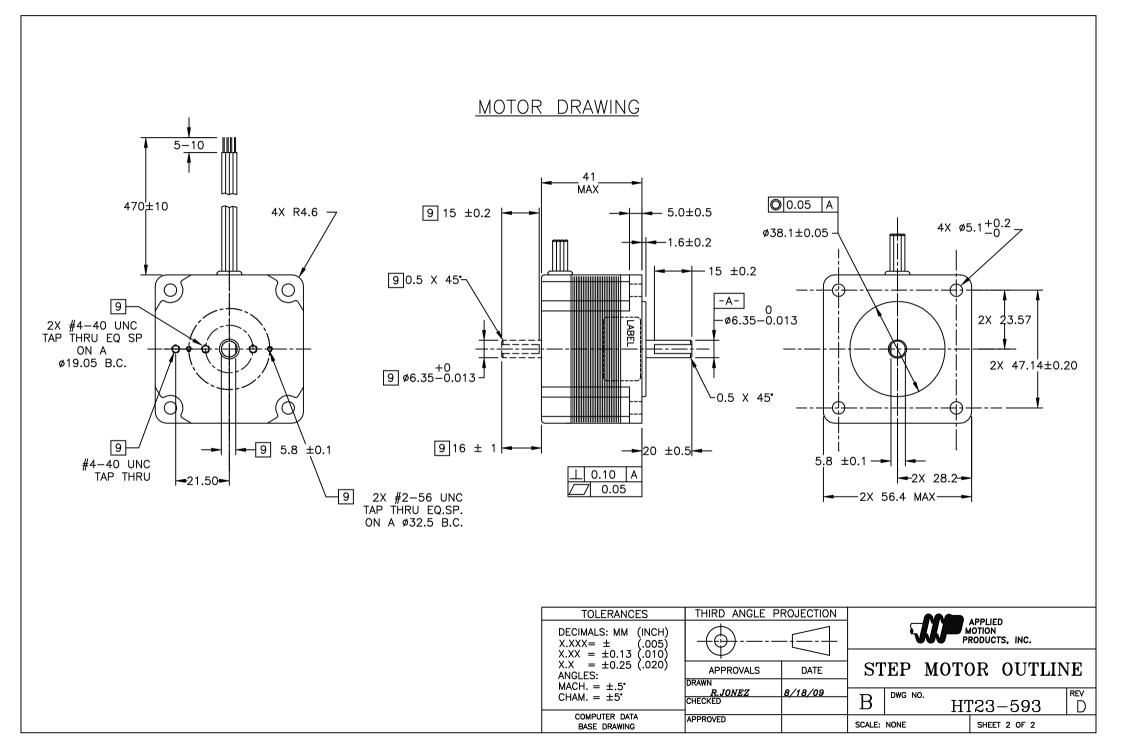


CW(CLOCKWISE) AND CCW(COUNTER-CLOCKWISE) ROTATION WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR





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Applied Motion: HT23-593