**ABS04W Series** 

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1.2 x 1.0 x 0.35 mm RoHS/RoHS II Compliant MSL Level = N/A

### **Key Electrical Specifications**

Parameters	Minimum	Typical	Maximum	Units	Notes
Frequency		32.768	•	kHz	
Operation Mode	Flexural	Mode (Tuning	Fork)		
Operating Temperature	-40		+85	°C	See options
Storage Temperature	-55		+125	°C	
Frequency Tolerance @ +25°C	-20		+20	ppm	Refer to Note #1 See options
Shift through standard RoHS Reflow, (2) reflow cycles maximum	-5.00	±2.00	+5.00	ppm	260°C peak maximum reflow temperature, relative to stand-alone set-tolerance frequency
Temperature Coefficient:	-0.04	-0.03	-0.02	ppm/T <sup>2</sup>	
Turn-over temperature:	+20	+25	+30	°C	
Frequency Stability Over Operating	-200		1	ppm	Over -40°C to +85°C
Temperature, relative to in-circuit measured frequency post reflow	-300		1	ppm	Over -40°C to $+105$ °C
Load capacitance (CL)		4.0		pF	Refer to Note #2 See options
			90	kΩ	@ +25±3°C
Equivalent Series Resistance (ESR)			130	kΩ	Over -40°C to $+85^{\circ}$ C
			130	kΩ	Over -40°C to +105°C
Shunt Capacitance (C0)		1.5	2.0	pF	Combined Electrode & Package Capacitance
Motional Capacitance (C1)		6.50		fF	C1 also referred as Cm
Motional Inductance (L1)		3,800,000		mH	L1 also referred as Lm
Drive Level		0.1	0.5	μW	



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Parameters	Minimum	Typical	Maximum	Units	Notes
Crystal sensitivity to closed-loop oscillator loading (Ts)	-125		-90	ppm/pF	Refer to Note #3
Q value	8,000	10,000			Quality Factor
Aging @ +25°C±3°C [First Year]	-3		+3	ppm	Relative to post reflow measured frequency
Aging @ +25°C±3°C [Over 10 years]	-15		+15	ppm	Relative to post reflow measured frequency
Insulation Resistance	500			MΩ	@ $100Vdc \pm 15V$

#### \*Refer to Note#1, #2, & #3 on the following page

- **Note #1:** With an effective loop capacitance of 4.0pF, the oscillator circuit will be within set-tolerance specification, less any frequency shift due to the reflow process.
- **Note #2:** The oscillator loop needs to present an effective loop capacitance of 4.0pF to track the stand-alone crystal frequency. This loop capacitance is essential to ensure highest possible Closed-Loop Safety Factor for the entire population of crystals.

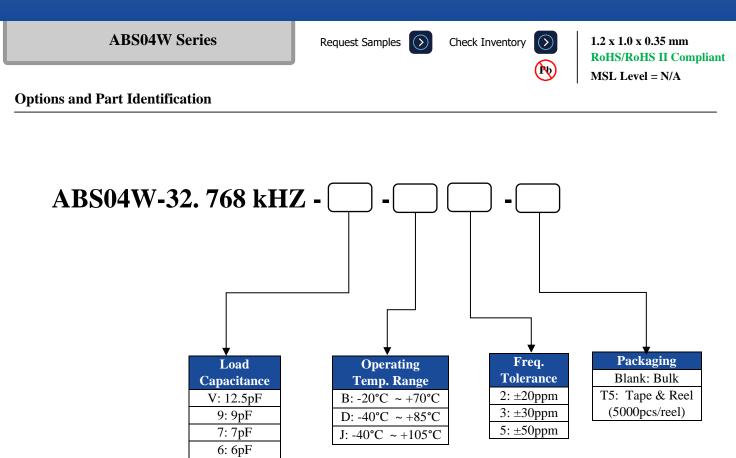
**Note #3:**  $Ts = -(C1) / [2*(C0 + CL)^2]$  ..... Where CL = 4.0pF



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5: 5pF 4: 4pF





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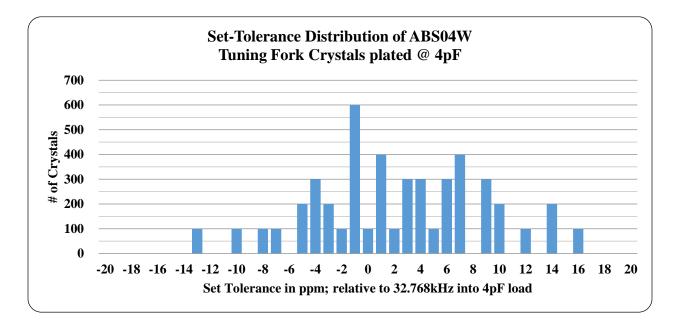
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(Pb)

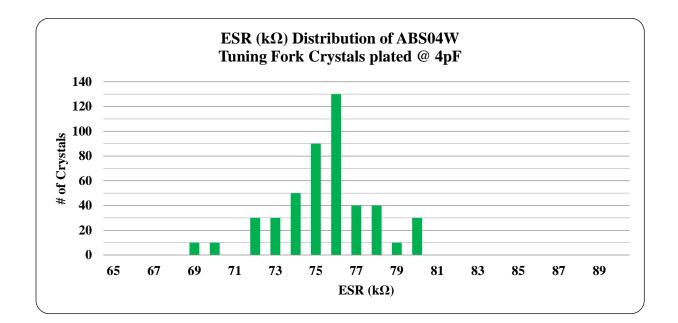
1.2 x 1.0 x 0.35 mm RoHS/RoHS II Compliant MSL Level = N/A

Typical Frequency Tolerance Distribution (at  $25^{\circ}C \pm 3^{\circ}C$ ):

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#### Typical ESR Distribution (at $25^{\circ}C \pm 3^{\circ}C$ ):





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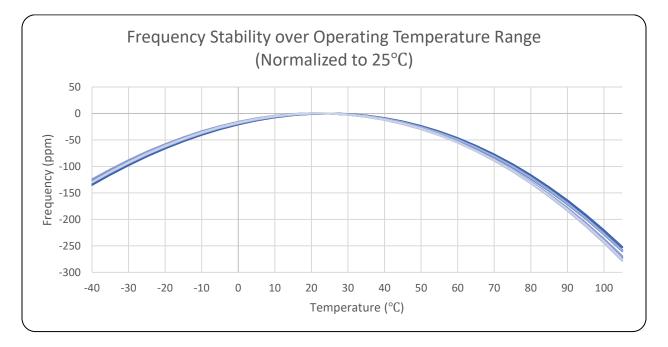
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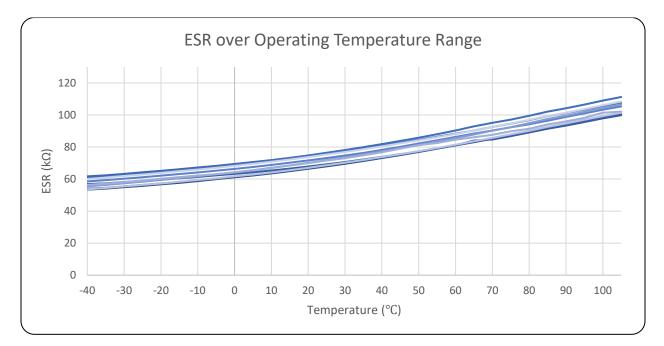
(Pb)

1.2 x 1.0 x 0.35 mm RoHS/RoHS II Compliant MSL Level = N/A

**Typical Frequency vs. Temperature Characteristics** 



**Typical Frequency vs. Temperature Characteristics** 





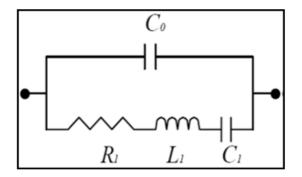
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SPICE Model (based on typical values at  $25^{\circ}C \pm 3^{\circ}C$ )

### Quartz Crystal Equivalent Circuit



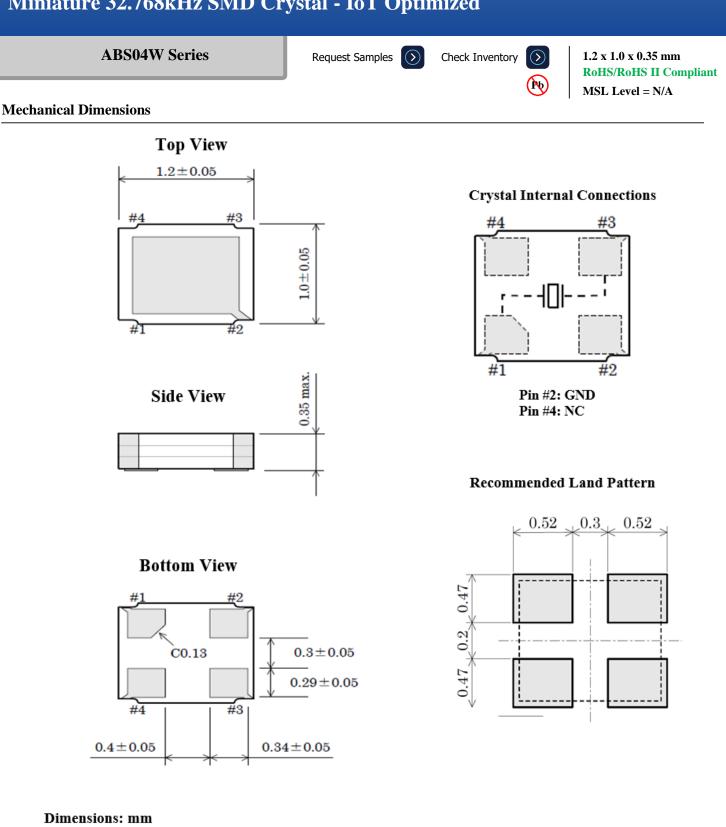
#### Frequency: 32.768kHz

Plating Load (CL) = 4pF				
C0	=	1.54	pF	
R1	=	72,895	Ω	
L1	=	3,702,326	mH	
C1	=	6.47	fF	
P	lating	Load (CL) =	6pF	
C0	=	1.50	pF	
R1	=	72,615	Ω	
L1	=	3,750,717	mH	
C1	=	6.38	fF	
Pla	Plating Load (CL) = 12.5pF			
C0	=	1.48	pF	
R1	=	75,455	Ω	
L1	=	3,660,470	mH	
C1	=	6.55	fF	



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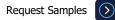




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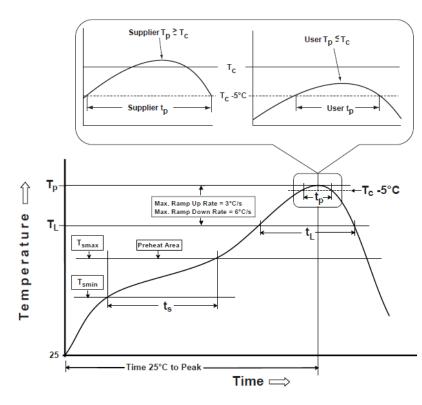
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 1.2 x 1.0 x 0.35 mm RoHS/RoHS II Compliant MSL Level = N/A

220 °C

220 °C

### **Reflow Profile [JEDEC J-STD-020]**



#### Table 1

<2.5 mm

SnPb Eutectic Process Classification Temperatures (T <sub>c</sub> )				
Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>		
Thickness	<350	<u>&gt;</u> 350		

235 °C

220 °C

#### <u>></u>2.5 mm Table 2

Pb-Free Process Classification Temperatures (T<sub>c</sub>)

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000	
<1.6 mm	260 °C	260 °C	260 °C	
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C	
>2.5 mm	250 °C	245 °C	245 °C	

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T <sub>smin</sub> )	100°C	150°C
Temperature maximum (T <sub>smax</sub> )	150°C	200°C
Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T <sub>smax</sub> to T <sub>P</sub> )	3°C/sec. max	3°C/sec. max
Liquidous temperature (T <sub>L</sub> )	183°C	217°C
Time at liquidous (t <sub>L</sub> )	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T <sub>P</sub> )*	see Table 1	see Table 2
Time $(t_p)^{**}$ within 5°C of the specified classification temperature $(T_C)$	20 sec.	30 sec.
Ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

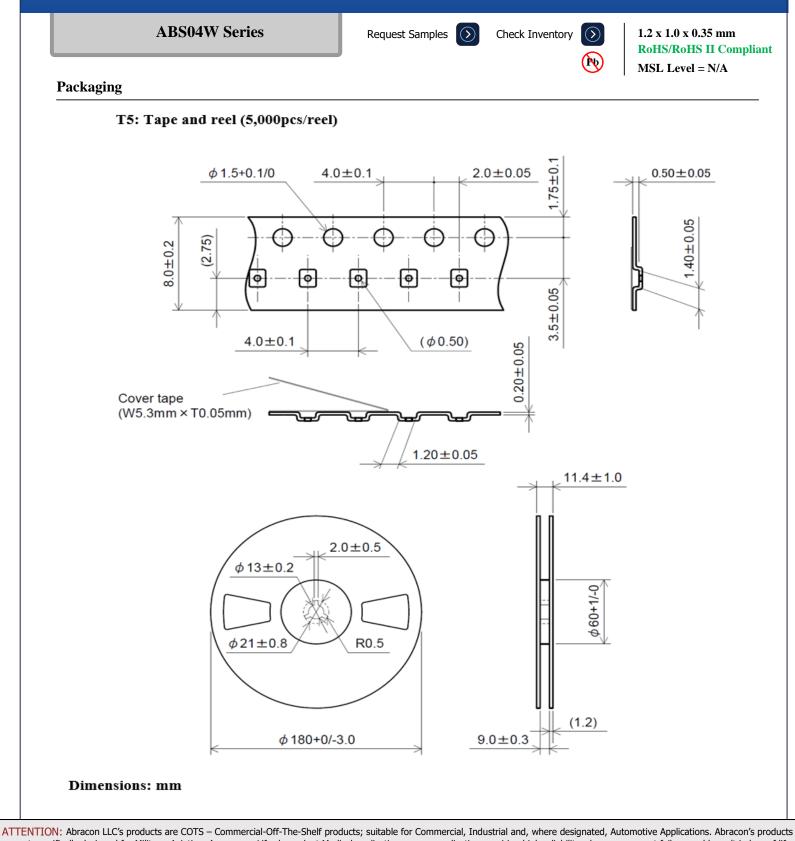
\*Tolerance for peak profile temperature (T<sub>P</sub>) is defined as a supplier minimum and a user maximum.

\*\*Tolerance for time at peak profile temperature  $(t_p)$  is defined as supplier minimum and a user maximum.



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