# itron

Noritake-RoHS Compliant

# Vacuum Fluorescent Display Module Specification

# Model: GU140X32F-7003D

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This specification is subject to change without prior notice.

This product complies with RoHS Directive Please contact our sales consultant for details and to confirm the current status.

# Notice for the Cautious Handling of VFD Modules

#### Handling and Usage Precautions:

Please carefully follow the appropriate product application notes for proper usage, safety handling, and operation standards for maximum performance.

#### [VFD tubes are made of glass]

- Because the edges of the VFD glass-envelop are not smooth, it is necessary to handle carefully to avoid injuries to your hands
- Please avoid breaking the VFD glass-envelop to prevent injury from sharp glass particles.
- Please design the PCB for the VFD-module within 0.3 mm warping tolerance to avoid any forces that may damage the display due to PCB distortion causing a breakdown of the electrical circuit leading to VFD failure.

#### [High voltage]

- Avoid touching conductive electrical parts, because the VFD-module uses high voltage exceeding 30 80 volts.
- Even when electric power is turned off, it may take more than one minute for the electrical current to discharge.

#### [Cable connection]

- Do not unplug the power and/or data cables of VFD-modules during operating condition because unrecoverable damage may result.
- Sending input signals to the VFD-module during a power off condition sometimes causes I/O port damage.
- It is recommended to use a 30 cm or shorter signal cable to prevent functional failures.

#### [Electrostatic charge]

 VFD-modules needs electrostatic free packaging and protection from electrostatic charges during handling and usage.

#### [Structure]

- During operation, VFD and VFD-modules generate heat. Please consider sufficient heat radiation dissipation using heat sink solutions.
- We prefer to use UL grade materials or components in conjunction with VFD-modules.
- Wrap and twist motion causes stress and may break VFDs & VFD modules. Please adhere to allowances within 0.3mm at the point of attachment.

#### [Power]

- Apply regulated power to the VFD-module within specified voltages to protect from failures.
- Because some VFD-modules may consume in rush current more than twice the typical current at power-on timing, we recommend using a sufficient power capability and quick starting of the power regulator.
- VFD-module needs a specified voltage at the point of connection. Please use an adequate power cable to avoid a decrease in voltage. We also recommend inserting a power fuse for extra protection.

#### [Operating consideration]

- Illuminating phosphor will decrease in brightness during extended operation. If a fixed pattern illuminates for an
  extended period, (several hours), the phosphor efficiency will decrease compared to the non-operating phosphor
  causing a non-uniform brightness among pixels. Please consider programming the display patterns to use all
  phosphor segments evenly. Scrolling may be a consideration for a period of time to refresh the phosphor condition
  and improve even illumination to the pixels.
- We recommend using a signal cable 30cm or less to avoid some possible disturbances to the signal.

#### [Storage and operating environment]

• Please use VFD-modules under the recommended specified environmental conditions. Salty, sulfur and dusty environments may damage the VFD-module even during storage.

#### [Discard]

When discarding VFDs or VFD-modules, please adhere to governmental related laws or regulations.

#### [Others]

- Although the VFD-module is designed to be protected from electrical noise, please plan your circuitry to exclude as much noise as possible.
- Do not reconstruct or repair the VFD-module without our authorization. We cannot assure the quality or reliability of unauthorized reconstructed VFD-modules.

#### Notice:

- We do not authorize the use of any patents that may be inherent in these specifications.
- Neither whole nor partial copying of these specifications are permitted without our approval. If necessary, please ask for assistance from our sales consultant.
- This product is not designed for military, aerospace, medical or other life-critical applications. If you choose to use this product for these applications, please ask us for prior consultation or we cannot take responsibility for problems that may occur.

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# 1 General Description

# 1.1 Scope

This specification covers the operation and operating requirements of the vacuum fluorescent graphic display module GU140X32F-7003D.

## 1.2 Construction

The module consists of a 140 x 32 dot graphic VFD, refresh RAM, character generator, DC/DC converter, display controller, and all necessary control logic. The module can simultaneously display graphic patterns and/or characters on the screen.

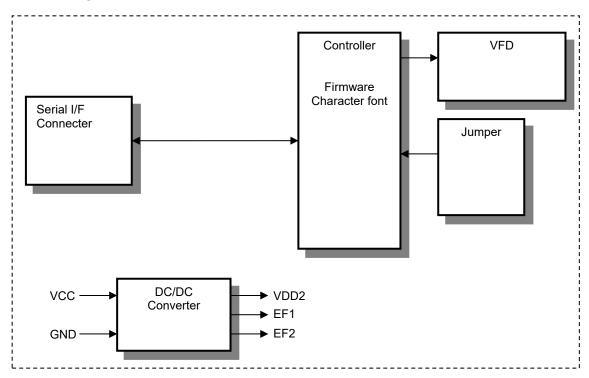
#### 1.3 Outline

+5 VDC only		
Serial interface		
(C-MOS Synchro	nous, Asynchronous, SPI or I <sup>2</sup> C, Selectable)	
•	v, 5 x 7 dot, Attribution	
(5 x 7Ch	naracter font, refer to spec. of DS-898-0002-xx)	
Graphic display		
Control command	1	
Character downlo	bad function	
Screen Saver fur	iction	
ation:	TT-99-3102x	
n specification:	TT-98-3413x	
ification:	TT-93-3336x	
ndicated by "x".		
	Serial interface (C-MOS Synchro Character display (5 x 7Ch	

#### 1.4 Weight

Approximately 58g

# 1.5 Block Diagram



# 2 Electrical specification

# 2.1 Absolute Maximum Ratings

Parameter	Symbol	Min.	Тур.	Max.	Unit
Power Supply Voltage	VCC	-0.3	-	+6.0	VDC
Logic Input Voltage SIN, SCK, /CS, SDA, SCL, /RESET	VIN	-0.3	-	VCC+0.3	VDC

### 2.2 Electrical Ratings

Parameter	Symbol	Min.	Тур.	Max.	Unit
Power Supply Voltage	VCC	4.75	5.00	5.25	VDC

All driving voltage for the VFD is converted from the DC/DC converter on board.

### 2.3 Electrical Characteristics

Measuring Conditions: Ambient temperature = 25degrees C, VCC = 5.0VDC

Parameter "L" Level Logic Input Current SIN, SCK, /CS, SDA, SCL, /RESET		Symbol	Min.	Тур.	Max.	Unit	Condition	Note
		IIL	-	-	-0.6	mA	VIN=0V	-
"H" level Logic Input Current SIN, SCK, /CS, SDA, SCL, /RES			-	-	1.0	μADC	VIN=5V	-
Logic Input Voltage	"H"	VIH	0.8VCC	-	VCC	VDC	-	-
SIN,SCK,/CS,SDA,SCL,/RESET	"L"	VIL	0	-	0.2VCC	VDC	-	-
Logic Output Voltage	"H"	VOH	3.8	-	VCC	VDC	IOH=-1.5mA	-
SDA, SBUSY	"L"	VOL	0	-	0.6	VDC	IOL=1.6mA	-
Internal pull-up resistor SIN, SCK, /CS, SDA, SCL, /RES	Internal pull-up resistor N, SCK, /CS, SDA, SCL, /RESET		-	10	-	kOhm	-	-
Power Supply Current 1 Power Supply Current 2		ICC-1	-	380	500	mADC	-	(1)
		ICC-2	-	315	410	mADC	-	(2)
Power Supply Current 3		ICC-3	-	20	30	mADC	_	(3)
Power Consumption		P1	-	1.9	2.5	W	-	(1)

(1) ICC-1 shows the current at all dots in the screen are lighted.

(2) ICC-2 shows the current at all dots off.

(3) ICC-3 shows the current at Display Power OFF (Power save mode). Refer to "**7.1.27 Screen Saver**". Note

Inrush current at power-on may exceed twice normal current. It is recommended to use a power supply with sufficient capacity.

The rise time of supply voltage should not exceed 100ms.

# **3** Optical Specifications

Number of dots:	4,480 (140 x 32)
Display area:	69.85mm x 21.61mm(X x Y)
Dot size:	0.35mm x 0.53mm(X x Y)
Dot pitch:	0.50mm x 0.68mm (X x Y)
Luminance:	350cd/m <sup>2</sup> Min.
Color of illumination:	Green (Blue Green)

# 4 Environmental Specifications

Operating temperature:	-40 to +85 degrees C
Storage temperature:	-40 to +85 degrees C
	(-60 to -40 °C for less than 168 hours.)
Operating humidity:	20 to 80 % R.H (Non Condensing)
Storage humidity:	20 to 80 % R.H (Non Condensing)
Vibration:	10-55-10Hz, all amplitude 1mm, 30Min., X-Y-Z (Non-operating)
Shock:	392m/s <sup>2</sup> (40G) 9mS X-Y-Z, 3times each direction (Non-operating)

# 5 Interface

## 5.1 Type of interface

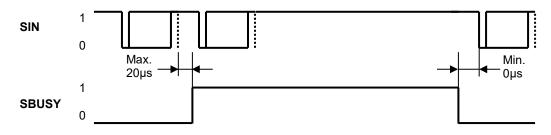
The following interfaces are available on this module; Serial interface (C-MOS Synchronous, Asynchronous, SPI or I<sup>2</sup>C, Selectable)

### 5.2 Serial interface

#### 5.2.1 Basic function

There are four Serial interfaces: C-MOS Synchronous, Asynchronous, SPI or I<sup>2</sup>C and they are selectable by jumper. The module sets the SBUSY line upon receipt of data, and clears the line when ready to receive more data.

#### 5.2.2 Asynchronous serial interface



Interface:

Baud rate	9,600 / 19,200 / 38,400 / 115,200bps (Set by Jumper.)
Parity	None
Format	Start (1 bit) + Data (8 bit) + Stop (1 bit)
Handshake	SBUSY

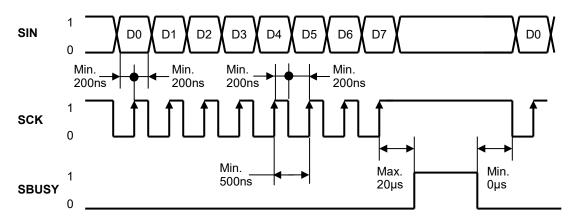
#### Receive buffer capacity: 252bytes

SBUSY signal change timing

e e i eignal enalig		
SBUSY	BUSY('H')	READY('L')
Condition	Data in receive buffer	No data in receive buffer

Received data can be stored up to the capacity of the receive buffer, however it is recommended to not send data when SBUSY=BUSY.

#### 5.2.3 Synchronous serial interface



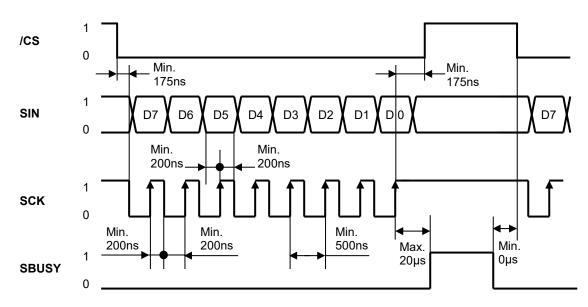
Receiving Buffer Capacity: 252 bytes

SBUSY signal change timing

_	e e i eignea enearg	g	
	SBUSY	BUSY('H')	READY('L')
	Condition	Data in receive buffer	No data in receive buffer
L	0011011011		

Received data can be stored up to the capacity of the receive buffer, however it is recommended to not send data when SBUSY=BUSY.

#### 5.2.4 SPI



#### Receiving Buffer Capacity: 252 bytes

#### SBUSY signal change timing

<u> </u>	5	
SBUSY	BUSY('H')	READY('L')
Condition	Data in receive buffer	No data in receive buffer

Received data can be stored up to the capacity of the receive buffer, however it is recommended to not send data when SBUSY=BUSY.

#### 5.2.5 I<sup>2</sup>C interface

Data received is stored in the internal receive buffer, and processed in order of receipt.

In addition to the configured Slave address, the VFD module also responds to the General call address (00h), however the "second byte" functions (06h and 04h) are not supported (the second, and any subsequent bytes, are treated as ordinary data).

Communication parameters

Clock frequency	Max.400kHz	
Format	l <sup>2</sup> C	
Slave address	50h, 51h, 70h, 71h	* Set by Jumper.
Handshake	ACK response, Clock Stretch	

Receiving Buffer capacity: 252 bytes

# Note: If Clock Stretch is applied when display action command is executing, the host will not be able to send more data until the display action has finished.

#### In addition to the Clock Stretch, handshake can be controlled by SBUSY signal.

SBUSY signal changes according to receive buffer state. The host should send data when SBUSY=READY.

SBUSY signal change timing

[	SBUSY	BUSY('H')	READY('L')
	Condition	Data in receive buffer	No data in receive buffer

Received data can be stored up to the capacity of the receive buffer, however it is recommended to not send data when SBUSY=BUSY.

Data write sequence

oŦ	SLAV	E ADDI	RESS	R/*W			DATA				DATA			]
ST	b7		b1	b0	ACK	b7		b0	ACK	 b7		b0	ACK	SP

Data read sequence

oT	SLAV	E ADDI	RESS	R/*W			DATA				DATA			05
ST	b7		b1	b0	ACK	b7		b0	ACK	 b7		b0	NACK	SP

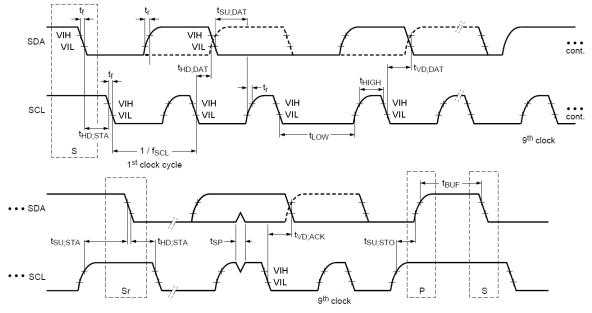
Note: There is no function that corresponds to the Data read sequence. When using the Data read sequence, FF is transmitted from the VFD module.

The host is transmitter, VFD module is receiver

The host is receiver, VFD module is transmitter

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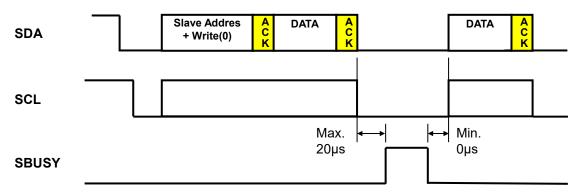
#### **Characteristics of SDA and SCL**



Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Pulse width of spikes that must be suppressed by the input filter	tSP	-	0	-	50	ns
SCL clock frequency	fSCL	-	0	-	400	kHz
Start condition hold time	tHD;STA	-	0.6	-	-	μs
SCL 'L' time	tLOW	-	1.3	-	-	μs
SCL 'H' time	tHIGH	-	0.6	-	-	μs
Start condition setup time	tSU;STA	-	0.6	-	-	μs
Data hold time	tHD;DAT	-	10	-	-	ns
Data setup time	tSU;DAT	-	100	-	-	ns
SCL, SDA rise time	tr	-	20	-	300	ns
SCL, SDA fall time	tf	VIN=5.5V	20	-	300	ns
Stop condition setup time	tSU;STO	-	0.6	-	-	μs
Stop condition – start condition bus idle time	tBUF	-	20	-	-	μs
Data valid time	tVD;DAT	-	-	-	0.9	μs
Data valid acknowledge time	tVD;ACK	-	-	-	0.9	μs

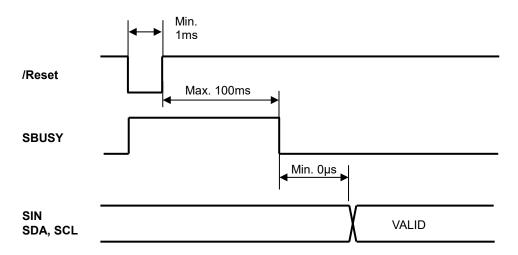
Note: When selecting the external resistor(s), ensure the requirements in the above table are satisfied. (Refer to 2.3 Electrical Characteristics, page 6 for internal resistor)

#### **SBUSY timing**



#### 5.3 **Reset timing**

Reset pulse (active low) should be longer than 1ms. The module sets the SBUSY line upon receipt of /Reset signal and clears the line when ready to receive data.



# 6 Display specification

# 6.1 Displayable image types

#### 6.1.1 Graphic display

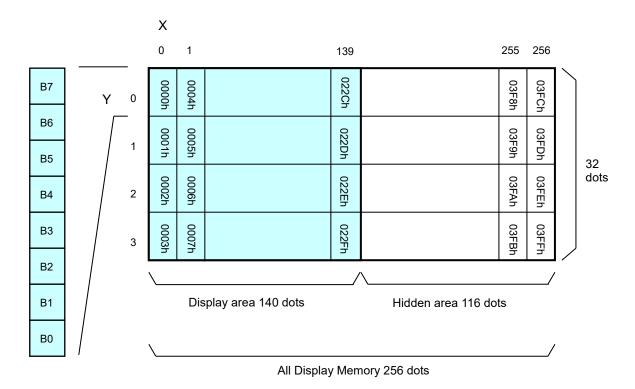
Number of dot: 140 x 32 dots

### 6.1.2 Character display

Character mode:	5 x 7 dot
Character font type:	5 x 7 dot - Characters, ANK, International font
Character display width:	Fixed character format 1 & 2, Proportional character format 1 & 2.
Attribution:	Character magnify, Reverse

#### 6.2 Display Memory

Size: 256 x 32 dots - separated as: Display area (140 x 32 dots) / Hidden area (116 x 32 dots). Display Memory is comprised of Display area and Hidden area, as shown below. By using "User Window" function, the memory area can be separated, and each separate window can be controlled independently (refer to "**7.1.37 Window command group**"). Hidden area can be displayed by using scroll or other action commands (refer to "**7.1.23 Display action command group**").



# 6.3 Window

Window function enables the display screen to be divided into "Windows", each of which can be controlled and displayed independently.

Display Memory is shared by all windows; individual windows do not have their own display memory. There are 2 types of "window": Base-Window and User-Window.

Refer to "7.1.37 Window command group".

#### 6.3.1 Base-Window

Base-Window covers the entire display screen. If no User-Windows are defined, all display operation is processed on this window. If one or more User-Windows are defined, display operation on any area not covered by a User-Window is done by selecting Base-Window.

When Base-Window is selected, even if User-Window(s) are defined, all display operation is processed under Base-Window. Therefore the current display contents of User-Window(s) is overwritten.

Base-Window	0123456	ABCDEFG	User-Window

### 6.3.2 User-Window

User-Window is defined by "User Window define / cancel" command.

Display operation is processed on the window selected by Current Window select command. A maximum of 4 User-Windows can be defined.

# Refer to "7.1.38 Current window select" and "7.1.39 User Window define / cancel".

User-Window 1	User-Window 2	User-Window 4
Base-Window	User-Window 3	

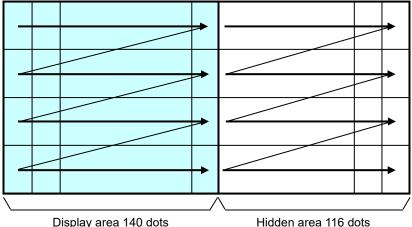
#### Write screen mode for "Base Window" 6.4

#### This setting is only applicable for Base-Window.

There are two Write screen modes, Display screen mode and All screen mode. The mode is set by command (Refer to the commands "7.1.37 Window command group" and "7.1.40 Write screen mode select").

#### 6.4.1 Display screen mode

When the cursor is located in the Display area, all operation will be done within the Display area, and when the cursor is located in the Hidden area, it will be done within the Hidden area.



#### Display area 140 dots

#### 6.4.2 All screen mode

Regardless of the cursor position, operation will be done over the entire area.

\	/	∧	/

Display area 140 dots

Hidden area 116 dots

# 6.5 Character display format

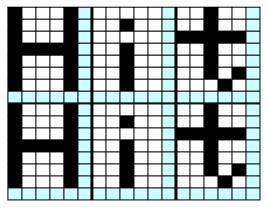
Character display format is following selectable by "Font width" command. Refer to "7.1.35 Font width".

Type of character	Format	Fixed character width 1	Fixed character width 2	Proportional character width 1	Proportional character width 2
Standard character	Character format	5 x 7	5 x 7	n x 7	n x 7
and	Upper space	0	0	0	0
Download	Lower space	1	1	1	1
Character	Left space	0	1	0	1
5 x 7dot	Right space	1	1	1	1
Download Character	Character format	6 x 8 *	7 x 8	6 x 8 *	7 x 8
7 x 8dot	Upper space	0	0	0	0
	Lower space	0	0	0	0
	Left space	0	0	0	0
	Right space	0	0	0	0

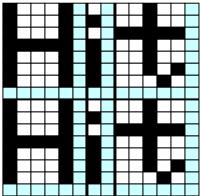
\* The left-most 6 x 8 dot part of the 7 x 8 dot character is displayed.

Note: When proportional character width is specified, the blank character (20h) is treated as a 2-dot width character.

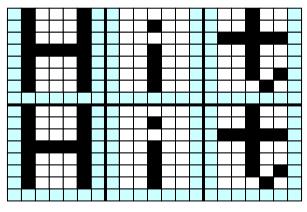
Fixed character width 1



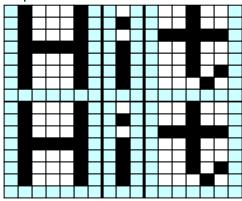
Proportional character width 1



Fixed character width 2



Proportional character width 2



# 7 Function

# 7.1 Commands

This section describes the operation of each command.

#### Note

The character size (X x Y dot) referred to in this section depends on the "Font width" and "Font magnified display" command settings.

Number of X dot and Y dot for one character for commands other than "Character display" under the condition of each Font width are as follows:

Character type	Fixed character	Fixed character	Proportional	Proportional
	width 1	width 2	character width 1	character width 2
Number of X dot	5 + 1	5 + 2	5 + 1	5 + 2
Number of Y dot	7 + 1	7 + 1	7 + 1	7 + 1

MD1 mode, MD2 mode, and MD3 mode, described below, refer to Over-write mode, Vertical scroll mode, and Horizontal scroll mode respectively. (To select the mode, refer to the commands **"7.1.16 Over-write mode"**, **"7.1.17 Vertical scroll mode"**, and **"7.1.18 Horizontal scroll mode"**.)

#### 7.1.1 Character display

Code:20h – FFhFunction:Display character at cursor position.<br/>This command operates on the current window. (Refer to "Current window Select").

#### When MD1 mode (Over-write mode) is selected.

Cursor	position	Operation
X direction	Y direction	Operation
Space for one character on right side.	-	Display >> HT
Right end.	Space for one line below.	HT >> Display >> HT
rught chu.	No space for one line below.	HT >> Display >> HT

#### When MD2 mode (Vertical scroll mode) is selected.

Cursor	position	Operation	
X direction	Y direction	Operation	
Space for one character on right side.	-	Display >> HT	
Right end.	Space for one line below.	HT >> Display >> HT	
-	No space for one line below.	HT >> Display >> HT	

#### When MD3 mode (Horizontal scroll mode) is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
Space for one character on right side.	-	Display >> HT	
Right end		HT >> Display >> HT	

## 7.1.2 BS (Back Space)

Code: 08h

Function:

Cursor moves to the left by one character. This command has effect for the current window.

When MD1 (Over-write mode) and MD2 (Vertical scroll mode) modes is selected.

Cursor	position	Operation	
X direction	Y direction	Operation	
Space for one character on left side.	-	Cursor moves left by one character.	
Left end.	Space for one line above.	Cursor moves to right end of next upper line.	
	No space for one line above.	Cursor does not move.	

When MD3 mode (Horizontal scroll mode) is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
Space for one character on left side.	-	Cursor moves left by one character.	
Left end		Cursor does not move.	

## 7.1.3 HT (Horizontal Tab) - 1 character to right

Code: Function: 09h Cursor moves to the right by one character. This command has effect for the current window.

When MD1 mode (Over-write mode) is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
Space for one character on right side.	-	Cursor moves right by one character.	
Dight and	Space for one line below.	Cursor moves to left end of next lower line.	
Right end.	No space for one line below.	Cursor moves to left end of top line.	

When MD2 mode (Vertical scroll mode) is selected.

Cursor	position	Operation	
X direction	Y direction		
Space for one character on right side.	-	Cursor moves right by one character.	
	Space for one line below.	Cursor moves to left end of next lower line.	
Right end	No space for one line below.	Display contents are scrolled up by one line and the bottom line is cleared. Cursor moves to left end of bottom line.	

When MD3 (Horizontal scroll mode) mode is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
Space for one character on right side.	-	Cursor moves right by one character.	
Right end	-	Contents of current line scroll left by one character, right end character is cleared, and cursor moves to the right end.	

#### 7.1.4 LF (Line Feed)

Code:0AhFunction:Cursor moves to next lower line.<br/>This command has effect for the current window.

#### When MD1 mode (Over-write mode) is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
	Space for one line below.	Cursor moves to the same position on next lower line.	
-	No space for one line below.	Cursor moves to the same position on top line.	

#### When MD2 mode (Vertical scroll mode) is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
	Space for one line below.	and the bottom line is cleared.	
-	No space for one line below.	Display contents are scrolled up by one line and the bottom line is cleared. Cursor does not move.	

# When MD3 mode (Horizontal scroll mode) is selected.

Cursor position		Operation	
X direction	Y direction	Operation	
-	-	Cursor does not move.	

7.1.5	НОМ	(Home Position)
	Code:	0Bh
	Function:	Cursor moves the home position (top left).
		This command has effect for the current window.
7.1.6	CR	(Carriage Return)
	Code:	0Dh
	Function:	Cursor moves to left end of current line.
		This command has effect for the current window.
7.1.7		xH yL yH (Cursor Set)
1.1.1	-	
	Code:	1Fh 24h xL xH yL yH
		xL: Cursor position x Lower byte (1 dot/ unit)
		xH: Cursor position x Upper byte (1 dot/ unit)
		yL: Cursor position y Lower byte (8 dot/ unit)
		yH: Cursor position y Upper byte (8 dot/ unit)
	Definable	area: 0000h ≤ (xL + xH × 100h) ≤ 00FFh
		$0000h \le (yL + yH \times 100h) \le 0003h$
	Function:	The cursor moves to specified X, Y position on Display Memory.
		If the specified X, Y position (X and/or Y) is outside the definable area, or outside the
		currently-selected window, the command is ignored and the cursor remains in the
		same position.
		This command effects on the currently-selected window by "Current window select".
		· · ·

# 7.1.8 CLR (Display Clear)

Code:		0Ch

Function:Display screen is cleared and cursor moves to home position.<br/>This command has effect for the current window.

# 7.1.9 US C n (Cursor display ON/ OFF)

Code:	1Fh 43h n		
	n:	Cursor display setting	
Definable area:	00h ≤ n ≤ 01h		
	n = 00h:	Cursor display OFF	
	n = 01h:	Cursor display ON	
Default:	n = 00h		
Function:	Select cursor ON or	OFF.	
	When cursor display	is ON, cursor position appears as reverse blinking, 1 x 8 dots.	
	When cursor is in Hidden Area, it does not appear, even when cursor display is set		
	ON.		
	This command has	effect for the current window.	

# 7.1.10 ESC@ (Initialize Display)

Code:	1Bh 40h
Function:	Settings return to default values.
	Jumper settings are not re-loaded.
	The contents of receive buffer remain in memory.

#### 7.1.11 ESC % n (Download Character ON/ OFF)

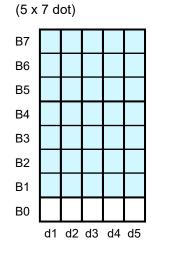
Code:	1Bh 25h n				
	n:	Download Characters setting			
Definable area:	00h ≤ n ≤ 01h	U U			
	n = 00h:	Disable (Characters already downloaded, defined, and displayed are not affected.)			
	n = 01h:	Enable (If Download Character is not defined, built-in character is displayed.)			
Default:	n = 00h				
Function:	Specify enable or di	isable for Download Character.			
7112 ESC & a c1 c2 h	v1 d1 d(avv1)] [vk	d1d(a×xk)] (Download Character definition)			
Code:		[x1 d1d(a×x1)][xk d1d(a×xk)]			
Code.	a:	Select character type			
	а. c1:	Start character code			
	c2:	End character code			
	C2. X:	Number of dot for X-direction			
	х. d:	Defined data			
Definable area:	a = 01h	Benned data			
Demable alea.	$20h \le c1 \le c2 \le FFh$				
		nt/ Upper 7 bit is valid.			
	x = 07h: 7 x 8 dot fo	nt/ All 8 dit is valid.			
	$00h \le d \le FFh$				
	k = c2 - c1 + 1				
Function:	Define Download C				
	A maximum of 16 Download Characters can be defined.				
	x = 05h:	Defined by 5 x 7dot, and 5 x 7 dot character regulated upper and lower space is displayed as same as standard character display.			
	x = 07h:	Defined by 7 x 8 dot, and 6 x 8 or 7 x 8 dot character unrelated to space is displayed. (Refer to " <b>6.5 Character</b> <b>display format</b> ").			

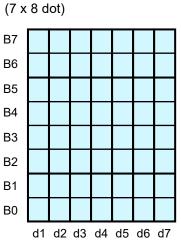
After the maximum number of Download Characters are defined, in order to define other character codes, space must first be obtained using the Download Character delete command.

Downloaded Characters are valid until redefined, an initialize (ESC @) sequence is executed, or the power is turned off.

To display Download Characters the commands "Download Character definition" and "Download Character ON/ OFF" (set to enable) are required.

If a currently-displayed Download Character is re-defined, there is no effect on the currently-displayed character. It is effective only for newly input characters.





<b>7.1.13 ESC ? a c</b> Code:	<b>(Download Character delete)</b> 1Bh_3Fh_a_c
Code.	a: Select character type
	c: Character code for delete
Definable area:	a = 01h
	$20h \le c \le FFh$
Function:	Delete defined Download Character.
	The built-in character is displayed after this command is executed.
	It does not affect to the displaying Download Character.
	This command is ignored if character code for Download Character is not defined.
7.1.14 ESC R n	(International font set)
Code:	1Bh 52h n
	n: International font set setting
Definable area:	$00h \le n \le 0Dh$
Default:	n = 00h
Function:	Select International font set.
	Characters already displayed are not affected.
	n Font set
	00h America
	01h France
	02h Germany
	03h England
	04h Denmark 1
	05h Sweden
	06h Italy
	07h Spain1
	08h Japan
	09h Norway 0Ah Denmark2
	0Bh Spain2
	0Ch Latin America
	0Dh Korea

7.1.15 ESC tn	(Character table type)		
Code:	1Bh 74h n		
	n: Character table type setting		
Definable area:	n = 00h, 01h, 02h, 03h, 04h, 05h, 10h, 11h, 12h, 13h		
Default:	n = 00h		
Function:	Select character table type.		
	n Font code type		
	00h PC437(USA - Euro std)		
	01h Katakana - Japanese		
	02h PC850 (Multilingual)		
	03h PC860 (Portuguese)		
	04h PC863 (Canadian-French)		
	05h PC865 (Nordic) 10h WPC1252		
	11h PC866 (Cyrillic #2)		
	12h PC852 (Latin 2)		
	13h PC858		
7.1.16 US MD1	(Over-write mode)		
Code:	1Fh 01h		
Function:	Display mode set to Over-write mode.		
	Over-writes, or replaces existing data.		
	This command has effect for the current window.		
7.1.17 US MD2	(Vertical scroll mode)		
Code:	1Fh 02h		
Function:	Display mode set to Vertical scroll mode.		
	Scrolls cursor up 1 line.		
	This command has effect for the current window.		
7.1.18 US MD3	(Horizontal scroll mode)		
Code:	1Fh 03h		
Function:	Display mode set to Horizontal scroll mode.		
	Scrolls cursor horizontally 1 space.		
	is command has effect for the current window.		
7440 110	(llevizentel equal)		
<b>7.1.19 US s n</b> Code:	<b>(Horizontal scroll speed)</b> 1Fh 73h n		
Code.	n: Horizontal scroll speed setting		
Definable area:	$00h \le n \le 1Fh$		
Default: Function:	n = 00h Set speed for Horizontal scroll mode.		
Function.	Scroll speed is set by "n".		
	Subsequent commands are not processed until scroll is completed.		
	oubsequent commands are not processed until sciolins completed.		
	n Speed		
	00h (By Character)		
	01h T ms / 2 dots		
	02h – 1Fh (n - 1) × T ms / dot		
	Note		

Note

Scroll base time period "T" depends on screen mode and character size, etc.

<b>7.1.20 US r n</b> Code:	<b>(Reverse display)</b> 1Fh 72h n			
Definable area:	n: 00h $\leq$ n $\leq$ 01h	Reverse di	splay ON/OFF	
Deliliable alea.	n = 00h:	Reverse O	CC	
	n = 00h. n = 01h:	Reverse O		
Default:	n = 00h	Reverse O		
Function:		OFF for char	acter and image display.	
i dilodon.			subsequent data. Content already displa	ved is not
	affected.	,,		.,
7.1.21 USwn	(Write mixture displ	av mode)		
Code:	1Fh 77h n	ay 1110 a 0,		
	n:	Display wri	te mode	
Definable area:	$00h \le n \le 03h$	1 5		
	n = 00h:	Normal dis	play write (Not mixture display)	
	n = 01h:	OR display		
	n = 02h:	AND displa		
	n = 03h:	EX-OR dis	play write	
Default:	n = 00h			
Function:	Specifies write mixtur			
		ters and ima	ages are combined with current display c	ontents in
	Display Memory.			
7.1.22 US X n	(Brightness level se	etting)		
Code:	1Fh 58h n			
	n:	Brightness	level setting	
Definable area:	$01h \le n \le 08h$			
Default:	n = 08h	- []		
Function:	Set display brightnes			
	n	Brightness		
		Approximately		
		Approximately Approximately		
		Approximately Approximately		
		Approximately		
		Approximately		
	07h	Approximately	/ 87.5%	
	08h	100%		
7.1.23 US ( a n [parame		tion comma	nd group)	
Code:	1Fh 28h 61h n p1	pn Function N	-	
	n: p1 pp:	Parameter	0.	
Function:	p1,, pn: Execute processing of		ion command	
Tuncton.			executed until display action processing is	s ended
		nction No.	Function	
		nction 01h	Wait	
		nction 10h	Scroll display action	
		nction 11h	Blink display action	
	40h Fu	nction 40h	Screen Saver	

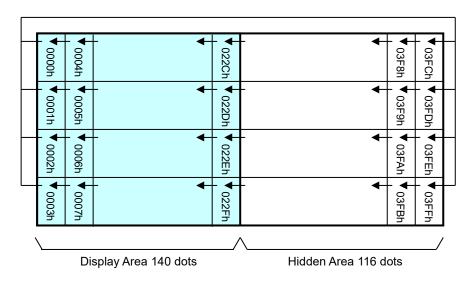
### 7.1.24 <Function 01H> US (ant (Wait)

Code:	1Fh 28h 61h 01h t
	t: Wait time
Definable area:	$00h \le t \le FFh$
Function:	Waits for the specified time (command and data processing is stopped).
	Wait time = t × approximately 0.5s

#### 7.1.25 <Function 10H> US ( a n wL wH cL cH s (Scroll display action)

	Code:	1Fh 28h 61h 10h wL wH cL cH s		
		wL:	Display screen shift byte count, lower byte	
		wH:	Display screen shift byte count, upper byte	
		cL:	Number of cycles, lower byte	
		cH:	Number of cycles, upper byte	
		S:	Scroll action speed	
	Definable area:	0000h ≤ (wL + wH ×	100h) ≤ 03FFh	
		$0001h \le (cL + cH \times 100h) \le FFFFh$		
		$00h \le s \le FFh$		
	Function:	Shift the display scre	een.	
		Horizontal scrolling is possible by specifying as the shift byte count a multi		
	(display screen "y" dot / 4). Display switching is possible by specifying s			
			<" dot × display screen "y" dot / 4). Scroll speed is specified by "s".	
		Scroll speed: s × approximately 14ms / one shift		

For example: 1 dot scroll to the left: wL = 04h, wH = 00h



#### Code: 1Fh 28h 61h 11h p t1 t2 c Blink pattern p: t1: Normal display time Blank or Reverse display time t2: Number of cycles C: Definable area: $00h \le p \le 02h$ p = 00h: Normal display. p = 01h: Blink display (alternately Normal and Blank display). p = 02h: Blink display (alternately Normal and Reverse display). $01h \le t1 \le FFh$ $01h \le t2 \le FFh$ $01h \le c \le FFh$ Function: Blink display action Blink pattern specified by "p". Time specified by "t1", "t2", and repeat count by "c". t1 × approximately 14ms (Normal display) A: t2 × approximately 14ms (Blank or Reverse display) B: C: Repeated "c" times. Note c = 00h: Blink continues during subsequent command and data processing, until c=01h-FFh is set, or Initialize command. c = 01h - FFh: Blink display is repeated 1-255 times while command and data processing is stopped. After display blinking is completed, Normal display returns and command and data processing resumes. Command / data processing does not resume until operation is completed.

This command does not affect display memory.

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#### 7.1.26 <Function 11H> US (a n p t1 t2 c (Display blink)

#### 7.1.28 US (f n [parameter] (Bit image display group)

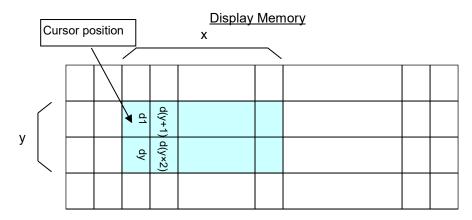
Code:	1Fh 28h 66h		
	n:	Function N	lo.
	p1 pn:	Parameter	
Function:	Execute processing of bit image data.		
	n	Function No.	Function
	11H	Function 11H	Real-time bit image display

# 7.1.29 <Function 11H> US (f n xL xH yL yH g d(1)...d(k) (Real-time bit image display)

Code:	1Fh 28h 66h 11h :	xL xH yL yH g d(1)d(k)	
	xL:	Bit image X size, lower byte (by 1 dot)	
	xH:	Bit image X size, upper byte (by 1 dot)	
	yL:	Bit image Y size, lower byte (by 8 dots)	
	yH:	Bit image Y size, upper byte (by 8 dots)	
	g:	Image = 01h (Fixed)	
	d(1) – d(k):	Image data (see below)	
Definable area:	0001h ≤ (xL + xH × 1	100h) ≤ 0100h	
	0001h ≤ (yL + yH × 100h) ≤ 0004h		
	g = 01h		
	$00h \le d \le FFH$		
	$k = x \times y \times g$		
Function:	Display the bit image data inputted on the cursor position real-time. Cursor position will not change.		
	Salosi pooliion wiin		

If bit image exceeds the bounds of the current window, only the portion within the currently-selected window is displayed.

If Display position or display size etc., are outside the definable area, the command is cancelled at the point where the error is detected, and the remaining data is treated as standard data.



# 7.1.30 US ( d n [parameter](Dot unit command group)Code:1Fh 28h 64h n p1 ... pn

Code:	1Fh 28h 64h	Fh 28h 64h n p1 pn		
	n:	Function N	0.	
	p1,, pn:	Parameter		
Function:	Dot unit display bit image data or character.			
	n	Function No.	Function	
	20h	Function 20h	Dot unit downloaded bit image display	
	21h	Function 21h	Dot unit real-time bit image display	
	30h	Function 30h	Dot unit character display	

# 7.1.31 <Function 20h> US ( d 20h xPL xPH yPL yPH m aL aH aE ySL ySH xOL xOH yOL yOH xL xH yL yH g (Dot unit downloaded bit image display)

g		oaded bit image disp				
	Code:		xPL xPH yPL yPH m aL aH aE ySL ySH xOL xOH yOL			
		yOH xL xH yL yH				
		xPL:	Display position x, lower byte (by 1 dot)			
		xPH:	Display position x, upper byte (by 1 dot)			
		yPL:	Display position y, lower byte (by 1 dot)			
		yPH:	Display position y, upper byte (by 1 dot)			
		m:	Image data Display Memory select			
		aL:	Bit image data definition address, lower byte			
		aH:	Bit image data definition address, upper byte			
		aE:	Bit image data definition address, extension byte			
		ySL:	Bit image defined, Y size, lower byte (by 8 dots)			
		ySH:	Bit image defined, Y size, upper byte (by 8 dots)			
		xOL:	Image data offset x, lower byte (by 1 dot)			
		xOH:	Image data offset x, upper byte (by 1 dot)			
		yOL:	Image data offset y, lower byte (by 1 dot)			
		yOH:	Image data offset y, upper byte (by 1 dot)			
		xL:	Bit image display X size, lower byte (by 1 dot)			
		xH:	Bit image display X size, upper byte (by 1 dot)			
		yL:	Bit image display Y size, lower byte (by 1 dot)			
		yH:	Bit image display Y size, upper byte (by 1 dot)			
		g:	Image information = 01h (fixed)			
	Definable area:	$0000h \le (xPL + xPH)$				
		0000h ≤ (yPL + yPH	$(100n) \le 001Fn$			
		m = 02h	Disalau Manaan kitina ana			
		m = 02h:	Display Memory bit image			
		Display Memory bit	image (m = 02h)			
			aE × 10000h) = 000000h			
		ySL + ySH × 100h	n) = 0000h			
		0000h ≤ (xOL + xC	H × 100h) ≤ 00FFh			
		0000h ≤ (yOL + yC	0H × 100h) ≤ 001Fh			
		0001h ≤ (xL + xH ×	100h) ≤ 0100h			
		0001h ≤ (yL + yH ×	(100h) ≤ 0020h			
		g = 01h				
	Function:	Display the bit image defined in Display Memory at the specified (x, y) position.				
			lay size, and image data offset are specified in unit of 1 dot.			
			the bounds of the current window, only the portion within the			
		currently-selected wire				
			image size, etc. are outside the definable area, the command is			
		· · · · ·	t where the error is detected, and the remaining data is treated			
		as standard data.				

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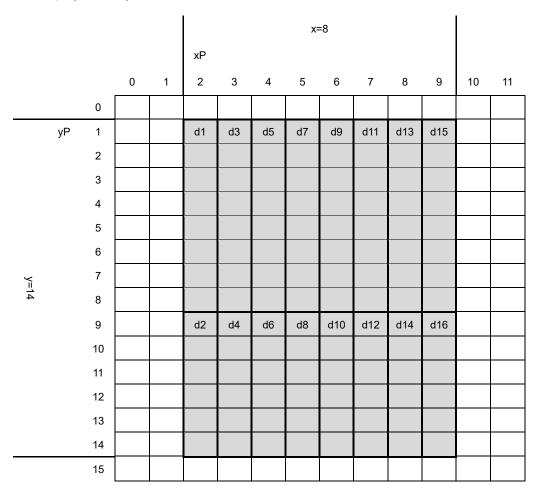
	US ( d 21h xPL xPH	yPL yPH xL xH yL yH g d(1)d(k)	(Dot unit real-time		
<b>bit image display)</b> Code:	1Fh 28h 64h 21h	(1)d(k)			
	xPL:	Display position x, lower byte (by 1 do			
	xPH:	Display position x, upper byte (by 1 do			
	yPL:	Display position y, lower byte (by 1 do			
	yPH:	Display position y, upper byte (by 1 do	it)		
	xL:	Bit image display X size, lower byte (b			
	xH:	Bit image display X size, upper byte (b	by 1 dot)		
	yL:	Bit image display Y size, lower byte (b	y 1 dot)		
	yH:	Bit image display Y size, upper byte (b	by 1 dot)		
		Display information = 1 (fixed)			
		Bit image data (see below)			
Definable area:	0000h ≤ (xPL + xPF				
	0000h ≤ (yPL + yP⊦				
	$0001h \le (xL + xH \times 100h) \le 0100h$				
	$0001h \le (yL + yH \times 100h) \le 0020h$				
	g = 01h				
	$00h \le d \le FFh$				
Function:	Display the bit image data at the specified $(x, y)$ position in real-time.				
	Display position and display size are specified in units of 1 dot.				
	If bit image exceeds the bounds of the current window, only the portion within the				
	currently-selected window is displayed.				
	If Display position or display size are outside the definable area, the command is cancelled at the point where the error is detected, and the remaining data is treated				
	as standard data.	int where the error is detected, and the r	emaining data is treated		
Example:		blay size x = 8, y = 14			
Example.	AF = 2, $yF = 1$ , $DISL$	nay 5126 x - 0, y - 14			

Image data:

b7	d1	d3	d5	d7	d9	d11	d13	d15
b6			-				-	
b5								
b4								
b3								
b2								
b1								
b0								
b7	d2	d4	d6	d8	d10	d12	d14	d16
b6								
b5								
b4								
b3								
b2								
b1								
b0								

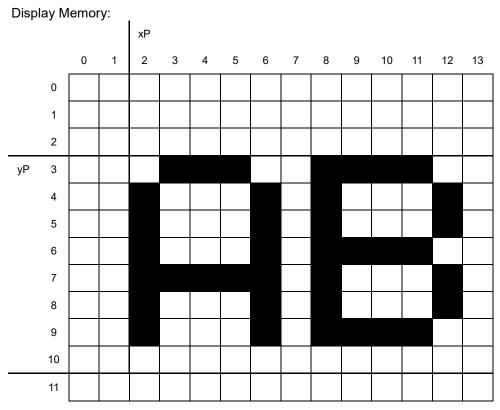
GU140X32F-7003D

# Display Memory:



GU140X32F-7003D

		G0140A32F-7003D			
7.1.33 <function 30h=""> Code:</function>		PL yPH m bLen d(1)d(bLen) (Dot unit character display) xPL xPH yPL yPH m bLen d(1)d(bLen)			
	xPL:	Display position x, lower byte (by 1 dot)			
	xPH:	Display position x, upper byte (by 1 dot)			
	yPL:	Display position y, lower byte (by 1 dot)			
	yPH:	Display position y, upper byte (by 1 dot)			
	m:				
	bLen:	Character data length			
	d(1) – d(bLen):	5			
Definable area:		× 100h) ≤ 00FFh, FFFFh			
Definable alea:	$0000h \le (yPL + yPH)$				
	m = 00h				
	$00h \le bLen \le FFh$				
	$00h \le d \le FFh$				
	d=10h:	Reverse OFF			
	d=101. d=11h:	Reverse OFF			
Function					
Function:		I text characters at the specified (x, y) position.			
		becified in units of 1 dot.			
		$(xPL + xPH \times 100h) = FFFFh$ , write position continues from			
	previous writes done using this command.				
	The current settings for character size and table type, etc. are used. Font magnification setting is not used.				
		exceeds the bounds of the current window, only the portion within			
	2	d window is displayed.			
		outside the definable area, the command is cancelled at the point			
		etected, and the remaining data is treated as standard data.			
Example:	Display position xP =	= 2, yP = 3, 6 × 8 dot character "AB"			



# 7.1.34 US (g n [parameter] (Font command group)

1Fh 28h 67h	n p1 p2	
n:	Function N	lo.
p1, p2:	Parameter	
Font width and	d Font magnificatior	n settings.
n	Function No.	Function
03h	Function 03h	Font width
40h	Function 40h	Font magnification
	n: p1, p2: Font width and n 03h	p1, p2: Parameter Font width and Font magnification n Function No. 03h Function 03h

# 7.1.35 <Function 03H> US (g n w (Font width)

Code:	1Fh 28h 67h 03h	W
	W:	Font width setting
Definable area:	$00h \le w \le 03h$	
	w = 00h:	Fixed character width 1 (1 dot space on right side)
	w = 01h:	Fixed character width 2 (1 dot space on each right and left side)
	w = 02h:	Proportional character width 1 (1 dot space in right side)
	w = 03h:	Proportional character width 2 (1 dot space in each right and left side)
Default:	w = 01h	
Function:	Sets the font (chara	cter) width.
	<ul> <li>– Fixed character w</li> </ul>	idth 1 & 2
	Character is writte	an with fixed character width (6 or 7det)

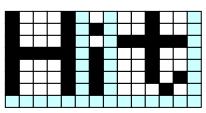
Character is written with fixed character width. (6 or 7dot)

Proportional character width

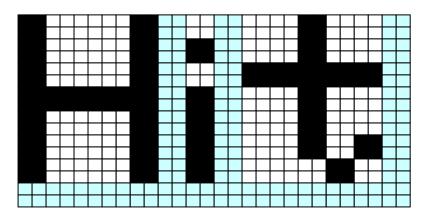
Character is written with proportioned character width.

7.1.36 <function 40h=""></function>	US (g n x y	(Font magnification)
Code:	1Fh 28h 67h 40h	ху
	X:	X magnification factor
	у:	Y magnification factor
Definable area:	$01h \le x \le 04h$	
	$01h \le y \le 02h$	
Default:	x = 01h	
	y = 01h	
Function:		ification "x" times to the right and "y" times downward. ation includes the space specified by Font width command.

(x	=	1,	v	=	1)	)







7.1.37 US ( w n [pa	arameter]	(Window command group)
<u> </u>		

Code:	1Fh 28h 77	hnp1pn	
	n:	Function N	o.
	p1 pn:	Parameter	
Function:	Window / sc	een commands	
	n	Function No.	Function
	01H	Function 01H	Current window select
	02H	Function 02H	User-Window definition and cancel
	10H	Function 10H	Write screen mode select

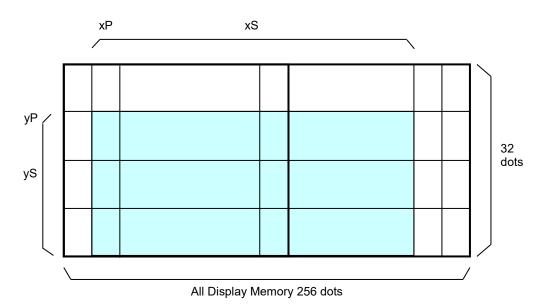
# 7.1.38 <Function 01H> US ( w n a (Current window select)

Code:	1Fh 28h 77h 01h a	а
	a:	Current window number
Definable area:	00h ≤ a ≤ 04h	
	a = 00h:	Base-Window
	a = 01h – 04h:	User-Window
Function:	Select current windo	W.
	This command is ign	ored for User Windows with undefined window numbers.

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7.1.39 <function 02h=""> define / cancel)</function>	US ( w n a b[xPL xPH	yPL yPH xSL xSH ySL ySH]	(User Window
Code:	a: b: xPL: xPH: yPL: yPH: xSL: xSH: ySL:	<ul> <li>b [xPL xPH yPL yPH xSL xSH ySL</li> <li>Definable window No. (No.1 – 4)</li> <li>Define or Cancel</li> <li>Left position of window lower byte (by 2)</li> <li>Left position of window lower byte (by 3)</li> <li>Top position of window upper byte (by 4)</li> <li>Top position of window upper byte (by 4)</li> <li>X size of window lower byte (by 1dot)</li> <li>X size of window lower byte (by 8dot)</li> <li>Y size of window upper byte (by 8dot)</li> </ul>	1dot) 1dot) 8dot)
Definable area:	0001h ≤ (ySL + ySH ະ	× 100h) ≤ 0003h × 100h) ≤ (0100h - (xPL + xPH × 100h)) × 100h) ≤ (0004h - (yPL + yPH × 100h))	
Function:	<ul> <li>User-Window define Specify User-Window and Window size a Up to 4 User-Window The cursor position</li> <li>User-Window cance For User-Window cance</li> </ul>	el User-Window is are not changed by this command. y define (b = 01h): -Window number, window position, and window size. Window position size are specified in units of one block (1 × 8 dot). -Windows can be defined. osition for the window is initialized to top left (X = 0, Y = 0). y cancel (b = 00h): ndow cancel, window range parameters [xPL - ySH] are not used. htty-selected window is cancelled, the Base-Window becomes the	

If any of "a", "b", "xP", "yP", "xS", or "yS" are outside the definable area, the command is cancelled at that point and the following data is treated as standard data.



# 7.1.40 <Function 10H> US ( w n a (Write screen mode select)

Code:	1Fh 28h 77h 10h	1 a
	a:	Write screen mode
Definable area:	$00h \le a \le 01h$	
	a = 00h:	Display screen mode
	a = 01h:	All screen mode
Default:	a = 00h	
Function:	Select the Write so	creen mode. This setting is only applicable for Base-Window.
	on cursor position All screen mode:	valid within area of either Display area or Hidden area, depending
	For details, refer to	o "6.4 Write screen mode".
4 \A/INIx /\A/in a		

Select User Window 4

# 7.1.41 WINx (Window select shortcut)

Code:	n		
	n:	Window No. (WINx)	
Definable area:	$10h \le n \le 14h$		
Function:	Select current v	window (1-byte command).	
	Refer to "7.1.38	3 Current window select" for m	ore details.
	WINx	Function	
	WIN0 (10h)	Select Base Window	
	WIN1 (11h)	Select User Window 1	
	WIN2 (12h)	Select User Window 2	
	WIN3 (13h)	Select User Window 3	

WIN4 (14h)

# 7.2

B1

B0

Bit image data format The Bit image consists of the data for image size  $(x \times y)$  as follows;

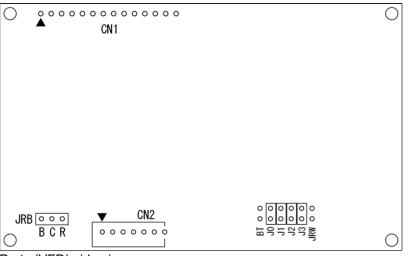
Data	Pattern position	
d (1)	P1	
d (2)	P2	
•		
d (x × y)	P( x × y )	

	P1		B7
	P2		B6
P(x × y - 1)			B5
P(x × y)	Ру		B4
			В3
		] /	B2

# 8 Setup

## 8.1 Jumper

No.	Function	Default
JO	Baud rate select /	OPEN
J1	I <sup>2</sup> C Slave address select	OPEN
J2	Select serial interface	OPEN
J3	Select senal interface	OPEN
JRB	Reserved (do not change)	OPEN



Parts (VFD) side view. BT, JRW: Factory use only. ▲ : pin 1 mark.

### 8.1.1 Baud rate select (for Asynchronous serial interface)

JO	J1	Baud rate	
OPEN	OPEN	38,400bps	
SHORT	OPEN	19,200bps	
OPEN	SHORT	9,600bps	
SHORT	SHORT	115,200bps	

## 8.1.2 Slave address setting (for I<sup>2</sup>C interface)

JO	J1	Slave address	
OPEN	OPEN	50h	
SHORT	OPEN	51h	
OPEN	SHORT	70h	
SHORT	SHORT	71h	

#### 8.1.3 Serial interface select

J2	J3	Interface type
OPEN	OPEN	Asynchronous serial interface
SHORT	OPEN	Synchronous serial interface
OPEN	SHORT	I <sup>2</sup> C interface
SHORT	SHORT	SPI

# 9 Connector

# 9.1 Serial interface connector (Seven through-holes) CN2

9.1.1 Interface type: Asynchronous serial interface

	terrace type. Asynchronous serial interrace				
Pin No.	Signal name	Function	Direction		
1	VCC	Power supply	Input		
2	SIN	Data receive	Input		
3	GND	Ground	Input		
4	SBUSY	Display busy	Output		
5	NC	No Connection	-		
6	/RESET	Reset	Input		
7	NC	No Connection	-		

# 9.1.2 Interface type: Synchronous serial interface

Pin No.	Signal name	Function	Direction
1	VCC	Power supply	Input
2	SIN	Data receive	Input
3	GND	Ground	Input
4	SBUSY	Display busy	Output
5	SCK	Display clock	Input
6	/RESET	Reset	Input
7	NC	No Connection	-

#### 9.1.3 Interface type: SPI

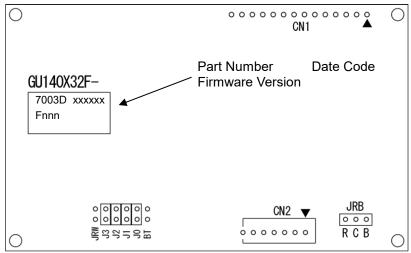
Pin No.	Signal name	Function	Direction
1	VCC	Power supply	Input
2	SIN	Data receive	Input
3	GND	Ground	Input
4	SBUSY	Display busy	Output
5	SCK	Display clock	Input
6	/RESET	Reset	Input
7	/CS	Chip select	Input

## 9.1.4 Interface type: I<sup>2</sup>C interface

Pin No.	Signal name	Function	Direction
1	VCC	Power supply	Input
2	SDA	Serial data	Input/Output
3	GND	Ground	Input
4	SBUSY	Display busy	Output
5	SCL	Serial clock	Input
6	/RESET	Reset	Input
7	NC	No Connection	-

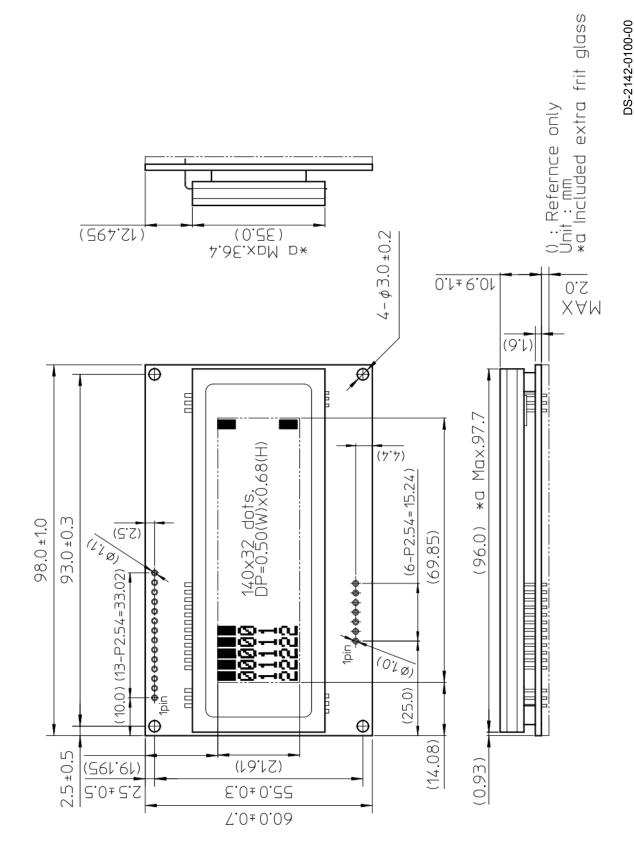
# **10** Firmware Version Notation

The firmware version is written in the following position.



Solder side (back of VFD) view.





#### GU140X32F-7003D

# 12 Revision Note

REVISION NOLE		Dete	Davision
┢	SPEC number DS-2144-0001-00	Date Aug. 4, 2023	Revision Initial Issue
╞	D-2144-0001-00	Auy. 4, 2023	
L.		-	

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