# General Specifications

#### **Electrical Capacity (Resistive Load)**

Logic Level (gold): 0.4VA maximum @ 28V AC/DC maximum (Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

#### **Other Ratings**

Contact Resistance: 20 milliohms maximum

Insulation Resistance: 1,000 megohms minimum @ 500V DC

**Dielectric Strength:** 1,000V AC minimum between contacts for 1 minute minimum;

1,500V AC minimum between contacts and case for 1 minute minimum

**Mechanical Life:** 50,000 operations minimum **Electrical Life:** 50,000 operations minimum

Angle of Throw:  $25^{\circ} \pm 4^{\circ}$ 

#### **Materials & Finishes**

**Toggle:** Brass with chrome plating **Bushing:** Brass with nickel plating

Frame: Stainless steel

Case: Diallyl phthalate resin (UL94V-0)

Movable Contactor: Phosphor bronze with gold plating

Movable Contacts: Copper with gold plating

Stationary Contacts: Copper or brass with gold plating

Terminals: Copper or brass with gold plating

#### **Environmental Data**

Operating Temperature Range: -30°C through +85°C (-22°F through +185°F)

Humidity: 90 ~ 95% humidity for 96 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

**Shock:** 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction) **Sealing:** Splashproof bushing, which has o-rings inside and outside the bushing, meets IP67 of IEC60529

Standards

#### Installation

Mounting Torque: 0.7Nm (6 lb•in)

#### **Processing**

Soldering: Manual Soldering: 390° maximum for 4 seconds maximum; 2 cycles

Note: Lever must be in OFF (center) position while soldering.

Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

#### **Standards & Certifications**

Flammability Standards: UL94V-0 for case

UL: File No. E44145 - Recognized only when ordered with marking on switch.

Add "/U" or "/CUL" before dash in part number to order UL recognized switch.

All models recognized at 0.4VA maximum @ 28V DC maximum.



## Distinctive Characteristics

Knurled toggle accentuated with textured pattern, facilitating firm nonslip grip.

Inner o-ring and external rubber washer seal the switch to achieve IP67 of IEC60529 Standards (dust tight and water protected for temporary immersion).

Locking lever prevents accidental actuation.

Antirotation design, standard on noncylindrical levers, mates toggle and bushing; bottom of toggle has two flatted sides which fit into a complementary opening inside bushing.

Antijamming design protects contacts from damage due to excessive downward force on actuator.

High torque bushing construction prevents rotation or separation from frame during installation.

Molded diallyl phthalate case meets flammability standards for UL94V-0.

Increased insulation resistance and dielectric strength due to prominent external insulating barriers.

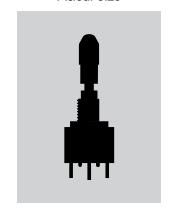
Interlocked actuator block, lever, and interior guide prevent switch failure due to biased lever movement.

Clinching of frame to case well above base and terminals provides 1,500V dielectric strength.

Epoxy sealed solder lug terminals prevent entry of solder flux and other contaminants.

The knurled cap is compatible with other M Series locking levers. Contact NKK for additional details.





#### **SWITCH PART NUMBER & DESCRIPTION**

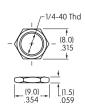
Part Number	Switch Description	Toggle & Bushing
M2013LL3G01-K	Logic Level (Gold): 0.4VA max @ 28V AC/DC max (Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V) Single Pole Double Throw ON OFF ON Solder Lug Terminals	.681" (17.3mm) Locking Lever 1/4-40 .291" (7.4mm) Threaded Bushing with D Flat 3 Position Locking Mechanism AT513H Hex Nut & AT516 O-ring



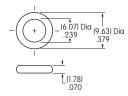
POLE & CIRCUIT										
Pole	Model	Toggle Position		Connected Terminals		nals	Throw & Schematics			
		Down	Center	Up	Down	Center	Up	Note: Terminal numbers are not actually on the switch.		
SP	M2013	Flat	-	7	Flat	-	7	SPDT • 2 (COM)		
		ON	OFF	ON	2-3	OPEN	2-1	3 • ✓ • 1		

#### STANDARD HARDWARE

AT513H Hex Nut Brass with Nickel Plating



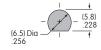
AT516 O-ring Nitrile Butadiene Rubber



#### **PANEL CUTOUT**

For 1/4-40 .291" (7.4mm) Threaded Splashproof Bushing with D Flat

Maximum Panel Thickness with Standard Hardware: .047" (1.2mm)

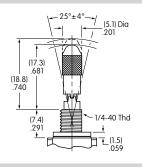


#### LOCKING MECHANISM

#### **Locking Mechanism**

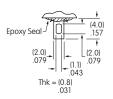


3 Positions Lock



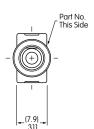
### **TERMINALS**

#### Solder Lug

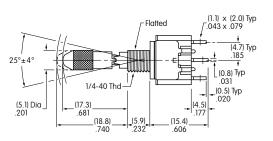


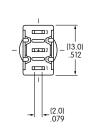
#### TYPICAL SWITCH DIMENSIONS

#### Solder Lug



## **Single Pole**







M2013LL3G01-K

#### **APPLICATION CONSIDERATIONS**

The Knurled Locking Lever is designed as a panel seal switch, and not to be used under water.

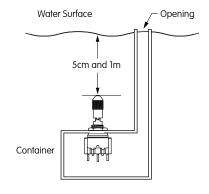
#### **Material Properties**

The inner o-ring and external rubber washer are made of nitrile butadiene rubber, which excels in durability and oil and chemical resistance. Its performance is less durable with lower weather and ozone resistant characteristics.

Evaluate the products in regard to your application and intended environment with these properties in mind.

#### **Waterproof Test Conditions**

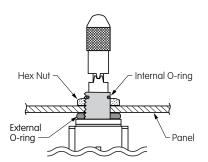
Waterproofing is measured by submersing the switch five centimeters from the water surface (see illustration), and opening and closing 50 times at a frequency of 50 – 60 times per minute. The switch is then submersed one meter from the surface and left in this position for 30 minutes.



Repeat opening and closing same as previous test. The resulting insulation resistance and voltage capacity are both within the rated values, and water has not entered inside the switch or installation panel.

#### **Panel Installation**

For panel installation, the hex nut is installed above the panel. The external o-ring mounts below the panel.



#### **Applications**

- Construction Equipment
- Transportation
- Industrial Control Equipment

- Medical Equipment
- Machine Tooling
- Marine Equipment

## **Mouser Electronics**

**Authorized Distributor** 

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NKK Switches: M2013LL3G01-K