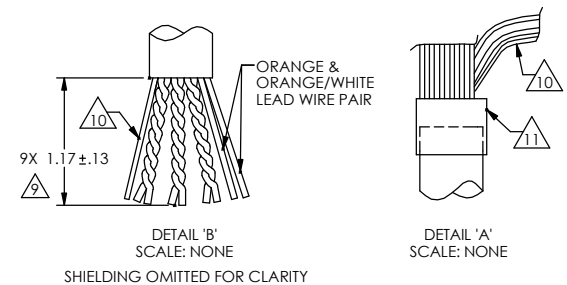


NOTES:

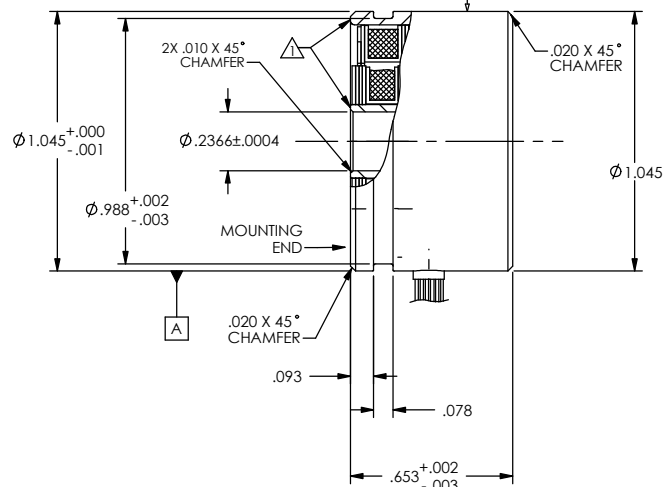
- NOTED SURFACES MUST BE MOUNTED FLUSH $\pm .005$.
- CUSTOMER MUST MAINTAIN SHAFT RUNOUT WITH RESPECT TO DATUM A WITHIN $.003$ T.I.R.
- ELECTRICAL ZERO TO BE MARKED ON ROTOR & STATOR. STATOR MARK TO BE LOCATED $180 \pm 10^\circ$ FROM LEADWIRE EXIT AS SHOWN.
- ROTOR & STATOR ARE A MATCHED PAIR. DO NOT INTERCHANGE ROTOR OR STATOR BETWEEN RESOLVERS.
- SPLICE BETWEEN RESOLVER LEADS TO CABLE LEADS COMPLETELY INSULATED WITH SHRINK TUBING. TUBING $.59$ MAX. LENGTH. TUBING MUST BE RATED FOR 130°C MINIMUM.
- DIMENSION FROM CABLE JACKET TO CENTER OF SOLDER JOINT.
- SPLICES MUST WITHSTAND A 1 LBF PULL-TEST WITHOUT SEPARATION.

- OUTER JACKET TO BE REMOVED TO DIMENSION SHOWN.
- DRAIN WIRE INSULATED WITH BLACK SHRINK TUBING RATED AT 85°C MINIMUM.
- $.19 \pm .10$ SHRINK TUBING WITH A WALL THICKNESS OF $.010$ RATED AT 130°C MINIMUM CENTERED OVER END OF JACKET.

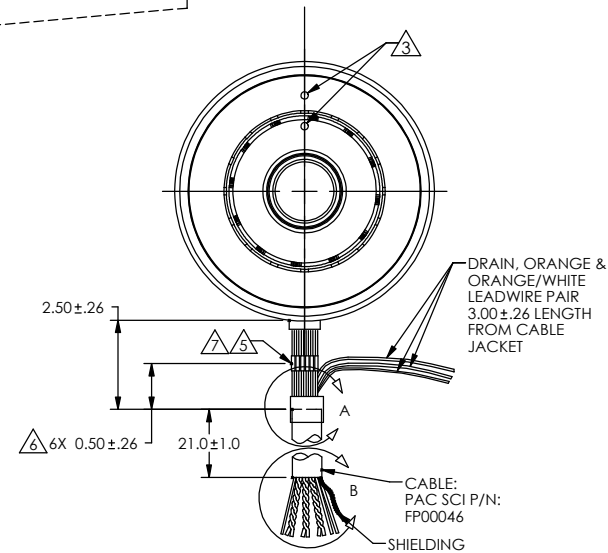
REVISIONS					
REV	ECN	DESCRIPTION	DATE	BY	CHECKED
A	30679	NEW DRAWING	8/11/2010	SEW	
B	100152	CHANGE APPEARANCE OF CABLE SHIELDING SEE ECO	8/24/2010	SEW	
			10/17/2013	DRW	MCF



ELECTRICAL & MECHANICAL DATA AT 25°C		
VALUES ARE REFERENCE UNLESS OTHERWISE TOLERANCED		
HIPOT TESTING PERFORMED AT 60HZ, 4 SECOND DURATION		
ELEC CYC / MECH CYC	deg/deg	1
EXCITATION FREQUENCY	$\pm 5\%$ kHz	10
INPUT VOLTAGE	$\pm 10\%$ Vrms	7.0
INPUT CURRENT	Max. mArms	30
INPUT POWER	Watts	.07
IMPEDANCE ZRO	Ohms	276
IMPEDANCE ZRS	Ohms	251
IMPEDANCE ZSO	Ohms	687
IMPEDANCE ZSS	Ohms	625
TRANSFORMATION RATIO	$\pm 10\%$	0.5
DC RESISTANCE (R1-R2)	$\pm 15\%$ Ohms	28
DC RESISTANCE (S1-S3, S2-S4)	$\pm 15\%$ Ohms	91
STATOR RESISTANCE BALANCE	Max. Ohms	3
PK-PK POSITION ERROR	Max. arcminutes	30
PK-PK VELOCITY ERROR	Max. %	-
PHASE SHIFT, OPEN CIRCUIT	degrees	-9
NULL VOLTAGE	Max. mVrms	50
HIPOT, LEADS TO CASE, 500VAC	Max. mArms	10
HIPOT, INTERPHASE, 250VAC	Max. mArms	10
TEMPERATURE RANGE	$^\circ\text{C}$	-55 TO 155
ROTOR MOMENT OF INERTIA	lbf-in-sec ²	2.16×10^{-6}
WEIGHT	oz	1.8
CONTINUOUS SPEED	Max. kRPM	20



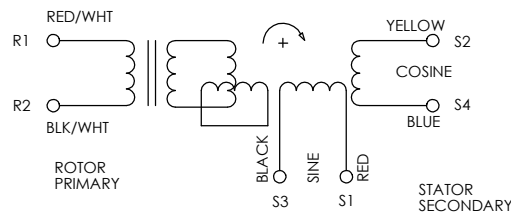
HAROWE
10BRCX-401-K1E FP00362 S/N: D/C:



PHASING EQUATION
INCREASING ANGLE FOR CW ROTATION
OF ROTOR FACING MOUNTING END

$$E(S1-S3) = KE(R1-R2) \sin \phi$$

$$E(S2-S4) = KE(R1-R2) \cos \phi$$



SCHEMATIC

THIRD ANGLE PROJECTION

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
DIAMETERS CONCENTRIC $.003$ TIR
FACES PERPENDICULAR $.003$ TIR
INTERPRETATION PER ASME
Y14.5M-1994
FRACTIONS $\pm 1/64$
DECIMALS $\pm .01$
ANGLES $\pm 30'$
MACHINE SURFACES
ANGLES $\pm 30'$

HEAT TREAT -

FINISH -

REMOVE ALL BURRS AND BREAK SHARP EDGES - .005/0.010
ALL INSIDE CORNERS TO BE .015 R
MAX UNLESS OTHERWISE SPECIFIED

APPROVALS	DATE
DRAWN SEW	8/11/10
CHECKED	
DES ENG SEW	8/11/10
MTG ENG	
QUAL ENG	

Harowe

OUTLINE & PERFORMANCE SPECIFICATION

RESOLVER BRUSHLESS FRAMELESS

SIZE DWG. NO. **10BRCX-401-K1E**

SCALE 2:1 SHEET 1 OF 2 CODE IDENT: 58655

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