



Specification Approval Sheet

Customer :
Model : SR674361P
Type : Li-polymer battery
Specification: 3.7V/2000mAh

| | |
|-------------------------|--|
| signed by client | |
| Confirmed | |
| Checked | |
| Approved | |

| | |
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| signed by manufacturer | |
| Prepared : | |
| Checked : | |
| Approved : | |



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1. Battery type and scope

This Specification Approval Sheet is for rechargeable Li-polymer battery provided by Cipem's factory.

1.1 model: SR674361P

1.2 scope:

2. Basic characteristic and components of the battery

2.1 Basic performance parameter

| S/N | Details | Parameters | | Remarks |
|-----|------------------------|--------------------------|----------|---|
| 1 | Rated voltage | 3.7V | | |
| 2 | Rated capacity | 2000mAh | | discharge with 0.2C to 2.75V after fully charge within 1h, measuring the discharge time |
| 3 | Limited charge voltage | 4.2V | | |
| 4 | Internal resistance | ≤160mΩ | | |
| 5 | charge mode | C.C/C.V. | | |
| 6 | Charge time | 6H | | Standard charging 0.2C 400mA |
| 7 | Max Charge Current | 2000mA | | |
| 8 | Max discharge current | Continuous: 2000mA | | |
| 9 | Working temperature | charging | 0~45°C | |
| | | discharging | -10~60°C | |
| 10 | Storage temperature | 1 Month | -10~35°C | Charge to 40%~50% of capacity when storage |
| | | 6 months | -10~30°C | |
| 11 | Storage humidity | ≤75% | | relative humidity |
| 12 | Weight | Approx.45g | | |
| 13 | ESD ability | Touch discharge ≥ 20000V | | |
| | | Air discharge ≥ 20000V | | |
| 14 | Cycle life | 300 times | | capacity ≥ 80% |

Note:1. If you need the battery protection parameters, please refer to PAGE 8.

2.This battery has UN38.3 certificate and it passed the test.



2.2 Main components and parts

| Materials | Model | Quantity | Related technical parameters | Manufacturer |
|-------------------------|---|----------|--|--------------|
| Li-Polymer battery cell | SR674361P | 1PCS | Please refer to the battery cell specification | / |
| Protection board | 674361 | 1PCS | | |
| Wire | JST-XHP-2 UL1007AWG24 Length 50mm | 1PCS | | |

2.3 Reliable performance test

| S/N | Inspection item | Standard | Testing Method |
|-----|----------------------|---|--|
| 1 | High temperature | No deformation, no rust, no fire or explosion; Discharge time ≥ 100 mins with 0.5C ₅ A discharge | Place the battery in the environment of 55±2°C for 2 hours after fully charge, then discharge with 0.5C ₅ A to cut-off voltage. |
| 2 | Low temperature | No deformation, no rust, no fire or explosion; Discharge time ≥ 3 hours with 0.2C ₅ A discharge at -20±2°C | After fully charge, place the battery in the environment of -20±2°C for 16-24h, then discharge with 0.2C ₅ A to cut-off voltage. Then display the battery in 20±5°C for 2 hours, observe the appearance of the battery. |
| | | No deformation, no rust, no fire or explosion; Discharge time ≥ 3.5 hours with 0.2C ₅ A discharge at -10±2°C | After fully charge, place the battery in the environment of -10±2°C for 16-24h, then discharge with 0.2C ₅ A to cut-off voltage. Then display the battery in 20±5°C for 2 hours, observe the appearance of the battery. |
| 3 | Capability Retention | Discharge time ≥ 4.25 h | After fully charged, store the battery at 20±5°C for 28 days, then discharge with 0.2C ₅ A to cut-off voltage. |



| | | | |
|----|----------------------------|--|--|
| 4 | Constant humidity and heat | No deformation, no rust, no smoke or explosion. Discharge time \geq 36 mins | After fully charge, place the battery in the environment of $40\pm 2^{\circ}\text{C}$ and 90% - 95% Relative humidity for 48 hours, then place it in $20\pm 5^{\circ}\text{C}$ for 2 hours, later, discharge with $1\text{C}_5\text{A}$ to cut-off voltage. |
| 5 | Vibration | No deformation, no rust, no smoke or explosion. Battery voltage \geq 3.6V | Batteries are vibrated 30 minutes in three mutually perpendicular directions of X, Y, Z with amplitude of 0.38mm (10~55Hz) and the scanning rage of 1oct per minute. |
| 6 | Shock | No deformation, no smoke or explosion. Battery voltage \geq 3.6V | Vibration test ended, place the battery in the directions of X.Y.Z three mutually perpendicular axis, and set pulse peak acceleration as $100\text{m}/\text{s}^2$. Then shock the battery with frequency of 40 ~ 80 per minute. The duration of pulse is 16ms, Shock times: 2000 ± 10 . |
| 7 | Free Drop | No leakage, no smoke or explosion, but a slight deformation. Discharge time \geq 100mins at $0.5\text{C}_5\text{A}$ discharge | After shock test, the batteries are dropped on the 18-20mm hardwood on the concrete floor from 2000mm height as per positive and negative 6 direction of X, Y, Z. Each direction should drop one time. After test, batteries can be charged and discharged for at least three cycles. |
| 8 | Overcharge Protection | No explosion, no fire, no smoke or leakage | After fully charged, continue to charge the battery for 8 hours with C.C/C.V source. The constant voltage source sets to 2 times nominal voltage and constant current sets $2\text{C}_5\text{A}$. |
| 9 | Over-discharge Protection | No explosion, no fire, no smoke or leakage. | At $20\pm 5^{\circ}\text{C}$, discharge the battery discharge with $0.2\text{C}_5\text{A}$ to cut-off voltage. Then, continuously discharge the battery with a 30Ω load resistance for 24 hours. |
| 10 | Short-circuit Protection | No explosion, no fire, no smoke or leakage; Batteries voltage is not less than $N*3.6\text{V}$ after instantaneous charge. | After fully charge, short-circuit positive and negative electrode with 0.1Ω for 1 hour. Cut-off positive and negative electrode, then charge the battery at $0.5\text{C}_5\text{A}$ instantaneously for 5S. |

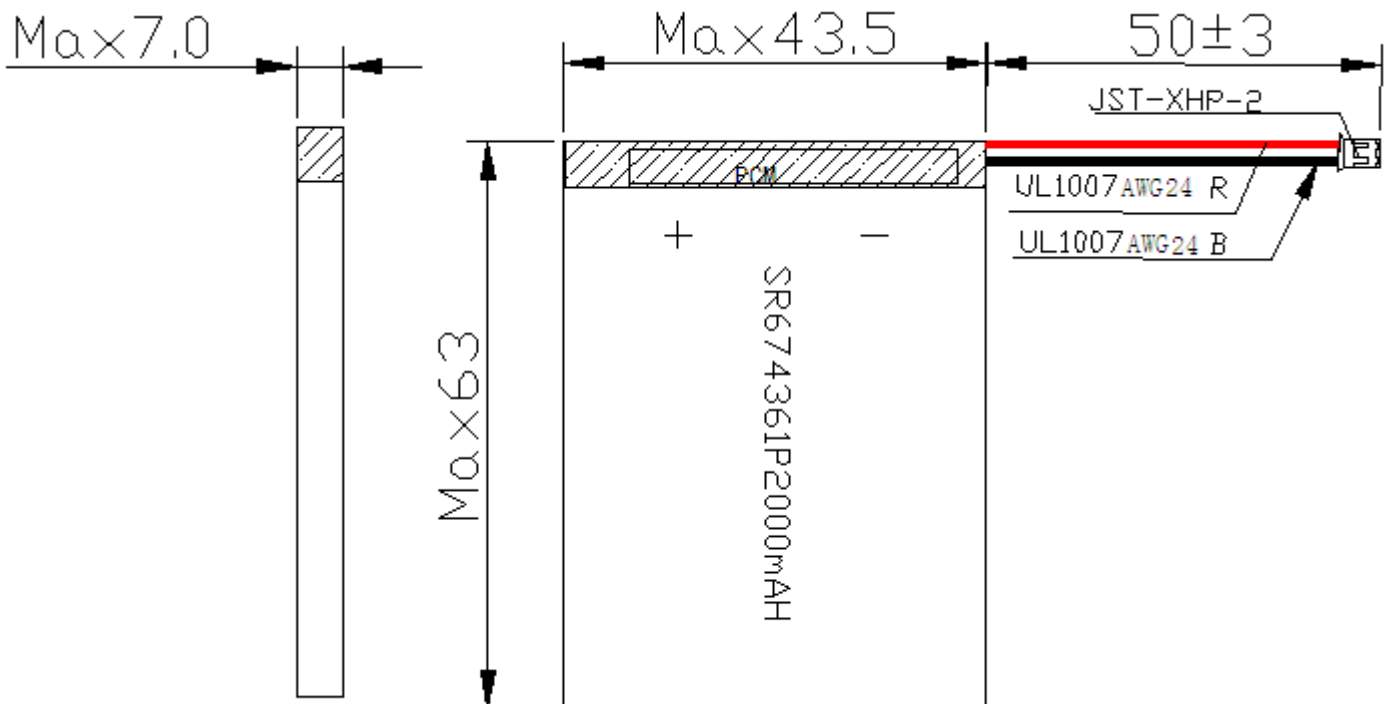


| | | | |
|----|---------------|--|--|
| 11 | Thermal Shock | No fire, No explosion | Battery is heated in a circulating air oven at a rate of $(5\pm 2)^{\circ}\text{C}$ per minute to 130°C , and then placed for 30 minutes at 130°C . |
| 12 | Overcharge | No fire, No explosion | Place battery connected thermocouple in a ventilated cabinet, connect the positive and negative to CC/CV source, and adjust constant current to $3C_5A$, and constant voltage to $N*10V$. Charge the battery to $N*10V$ and current to 0 A. Then monitor the changes of temperature. If the temperature of battery drops to about 10°C lower than the max temperature, test is finished. |
| 13 | Short circuit | No fire, No explosion. The outside temperature of the battery is less than 130°C . | Place battery connected thermocouple in a ventilated cabinet, short-circuit the positive and negative, then monitor the changes of temperature. If the temperature of battery drops to about 10°C lower than the max temperature, test is finished. |
| 14 | Nail | No fire, No explosion | Put battery in the nail test platform. then, use a diameter 8 mm steel tip to poke through into hole. Finally, use a heavy hammer to blow the battery |
| 15 | Cycle life | Cycle life ≥ 300 | At $20\pm 5^{\circ}\text{C}$, charge battery with $0.5 C_5A$ to 4.2V and then charge it with constant voltage to the current less than 20mA. Stop charge and display for 0.5~1 hour. Then discharge it with $1 C_5A$ to cut-off voltage. Display for 0.5 ~1 hour, do next charge and discharge cycle. Repeat these steps. Stop it until the continuous two cycle discharge time is less than 48 minutes. |



| | | | |
|----|---------|---|--|
| 16 | Storage | When it is stored for 3 month, fully charge it, then discharge it at 0.2 C ₅ A, discharge time is not less than 4 hours. | The storage test of battery should be selected a battery which is less than 3 month from production date to the date of experiment. Before storage, battery capacity should be full charged 40%~50% capacity, the ambient temperature is 20°C±5°C and relative humidity is 45%-85%. After the storage expiration of battery, battery should be charged and discharged according to fully charged and discharged. |
|----|---------|---|--|

2.4 Dimension of the Battery





3. Specifications of Parts

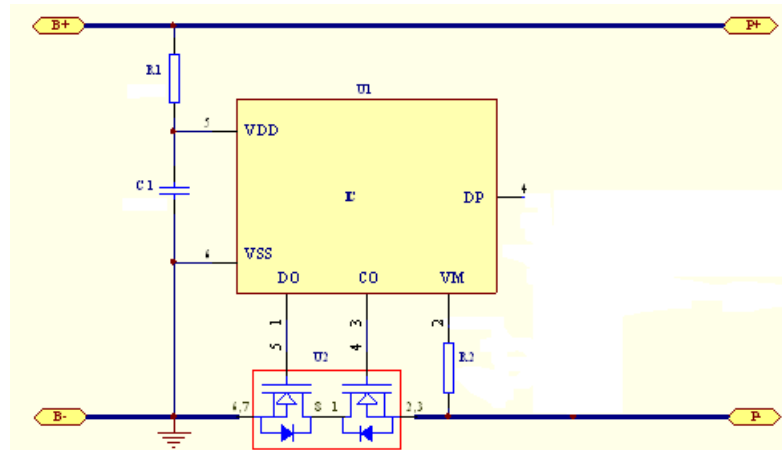
3.1: PCB: DW01/BMB101B02, 8205A

3.1. 1: General electric characteristic

Model of Protection IC:DW01/BMB101B02

| Items | Specification | Remarks |
|---|-----------------|---------|
| Over-charging Protection Voltage | 4.325V±0.1V | |
| Over-charging Return Voltage | 4.1V±0.1V | |
| Over-discharge Protection Voltage | 2.5V±0.1V | |
| Over-discharge Return Voltage | 3.0V±0.1V | |
| Over-current Protection | 2-5A | |
| Output short-circuit Protection Voltage | -1.2V~ -0.9V | |
| Detection Delay Time of Over-charging Protection | ≤1.5S(Typical) | |
| Detection Delay Time of Over-discharging Protection | ≤144mS(Typical) | |
| Detection Delay Time of Over-current Protection | ≤9mS(Typical) | |
| Detection Delay Time of Output short-circuit Protection | ≤320uS(Typical) | |
| Internal Resistance of Proper Functioning | ≤2000mΩ | |
| Consume Current | ≤6.0uA | |
| Operating Temperature | -20~70°C | |

3.2 Electric schematic diagram of battery



3.3 : Components of the Fender Lists

| No. | Name of the components | Position | Specification | Precision% | Dosage | Supplier | Remarks |
|-----|------------------------|----------|----------------------|--------------------|--------|----------|----------|
| 1 | PCB | | 674361 | Negative tolerance | 1 | | Latten |
| 2 | Internal Resistance | R1 | 100Ω ±5%/0402 | ±5 | 1 | | 470Ω |
| 3 | Internal Resistance | R2 | 1KΩ ±5%/0402 | ±5 | 1 | | 2KΩ |
| 4 | Capacity | C1 | 0.1μ F/±10%/16V/0402 | ±20 | 1 | | 0.1uF |
| 5 | Protect IC | U1 | DW01/BMB101B02 | / | 1 | | SOT-23-6 |
| 6 | MOS-FET | U2 | 8205A | / | 1 | | |



4 Specifications of the Cells

| NO. | Items | Parameters | Tolerance | Term | Remark/ condition |
|-----|---------------------|--|-----------|---------------------------------------|-------------------|
| 1 | Appearance | No mechanical damage, leakage , sink ,drum and so on | / | 50cm distance under 40W daylight lamp | Visual |
| 2 | Dimensions | Length | 61.0mm | Max 61.0mm | Digital caliper |
| | | Width | 43.0mm | Max 43.0mm | |
| | | Thickness | 6.7mm | Max 6.7mm | |
| 3 | Voltage | $\geq 3.80V$ | / | Multimeter | VC9801 |
| 4 | Capacity | $\geq 2000mAh$ | / | 0.2C | |
| 5 | Internal resistance | $\leq 80m\Omega$ | / | 1KHz | / |
| 6 | Consistency | Appearance quality is the same | | | |
| 7 | Security | Correspond to related safety performance | | | |

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|  |  MikroElektronika DEVELOPMENT TOOLS COMPILERS BOOKS | Type: SR674361P |
| | | REV: |
| | | Date: |

Attentions

Danger

To prevent battery from weeping, fever, exploding ,please obey the rules as follows:

- Do not immerse the battery into the water or the sea, Guard against Damp;
- Do not approach the heat source, like fire or heater;
- Please use the appointed charger when charging;
- Do not transposition the +.- poles of the battery to charge;
- Do not direct-connected the battery to alternating current power supply, or autoignition of the vehicle;
- Do not discard the battery to the fire or hyperpyretic objects;
- Do not use the conductor to lead the short circuit of the + -poles of the battery. Do not put the battery with metallic conductors to transport or store, like necklace, hairpin and so on;
- Do not beat or throw the battery;
- Do not impale the battery with needle or some other sharp things, do not strike it with weight;
- As installed safety device in the battery, please do not resolve or change any other sections of the battery to protect the inherent safety functions;

Warnings

- Do not put the battery to the microwave oven or pressure tank;
- Do not use the battery with some chemical batteries (like dry battery) or different capacities and brands battery together, if the battery emits the smell, heat , changes color, be out of shape or appears any other abnormal phenomena during the charging or stored procedures, please get out the battery from the device or charger and stop using;
- If can not recharge within the charging period, please not continue charging;
- Put the battery to where the kids can not touch, if the kids swallow the battery , please seeing the doctor soon;
- If the electrolyte of the battery into the eyes, do not rub ,should wash the eyes first ,then see the doctor;

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|  |  MikroElektronika DEVELOPMENT TOOLS COMPILERS BOOKS | Type: SR674361P |
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| | | Date: |

Announcements

Do not put the battery under the high temperature places (like sunshine irradiation or car in the hot weather), or it will catch fire for the heat , reduce the performance and loss the life;

To insure the safety, the battery should install the safety device, please not use when the static electricity is more than we need when produce, or the safety device will lose efficacy and lead the overheating ,fracture, exploding and catching fire;

Please use the battery in normal as follows, or it will be overheating, caught fire , reduced performance and shorten the life;

Environment condition

(Temperature) Charging: 0~+45⁰C

Discharging: -10~+60⁰C

Store within 30 days: -10~+35⁰C

Store within 90 days : -10~+30⁰C

If the kids use the battery, they should use as the operation instruction manual and guarantee that it must be use in normal at any time;

If the battery weeps, the electrolytes stick on the skin or cloth, use the water to wash or running water to wash
To insure not install the battery wrong or wastage of the battery, please read the instruction carefully to install and dismounting;

If the battery will not be used for a long time ,please take out of the battery from the device and store in dry and shady places;

If there is sludge on the surface of the battery, please wipe up clean before using, or it will lead bad contact with the device.

! Special Notice

Keep the cells in **50% charged state** during long period storage. We recommend to charge the battery up to 50% of the total capacity every 3 months after receipt of the battery and maintain the voltage 3.7V~4.1V. And store the battery in cool and dry place.

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