

Model No: HA-070XIEB0GH1-A

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RECORD OF REVISION

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TABLE OF CONTENTS

No.	Content	Page
HDN	N TFT Module Specification	1
	LE OF CONTENTS	
1.	GENERAL DESCRIPTION	4
2.	MECHANICAL SPECIFICATION	5
3.	PIN DESCRIPTION	6
4.	ABSOLUTE MAXIMUM RATINGS	8
5.	BLOCK DIAGRAM	9
6.	ELECTRICAL CHARACTERISTICS	10
7.	OPTICAL CHARACTERISTICS	11
8.	RELIABILITY	14
9.	PRECAUTION RELATING PRODUCT HANDLING	19



1. GENERAL DESCRIPTION

1.1 Description

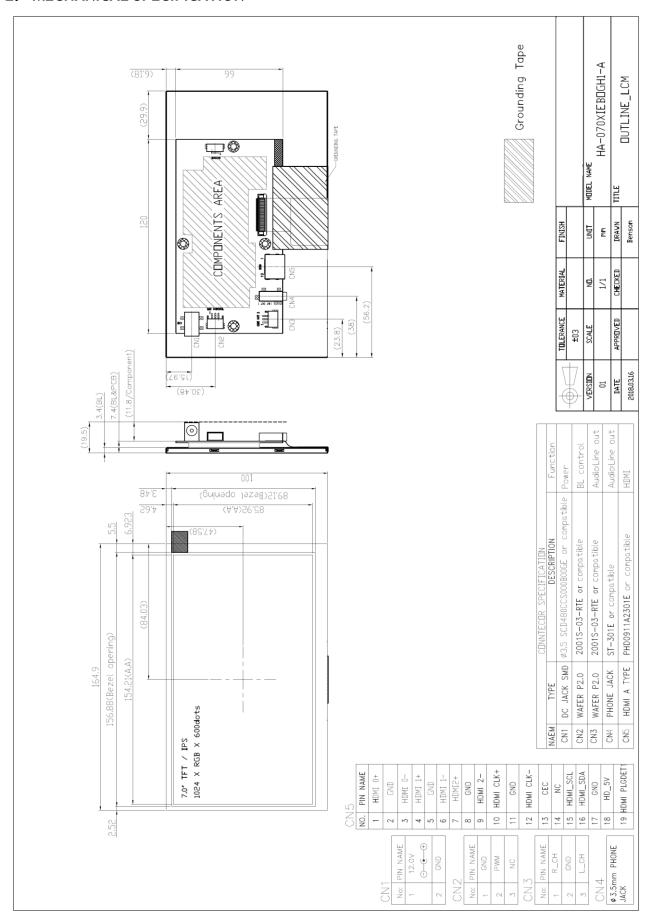
HA-070XIEB0GH1-A is a 7.0 (16:9) inch diagonally measured active display with high resolution WXGA 1024x600 display and high brightness. This model is composed of a TFT LCD panel, backlight system and HDMI included Stereo D/A Converter. It is designed to make Raspberry Pi usage easy. You can simply use this TFT display with your Raspberry Pi, or also you can use this as computer display with any device which has HDMI output. This 7.0" TFT model comes in 1024x600 resolution that would be great for embedded computing usage too.

1.2 Features:

No.	ltem	Specification	Unit	
1	Panel Size	7.0"	Inch	
2	Number of Pixels	1024 (W) x RGB x 600 (H)	Pixels	
3	Active Area	Active Area 154.21 (W) × 85.92 (H)		
4	Pixel Pitch	0.1506 (W) x 0.1432 (H)	mm	
5	Outline Dimension	164.9 (W) × 100 (H) × 19.5 (T)	mm	
6	Number of Colors	16.7M		
7	Display Mode	IPS / Normally Black / Transmissive		
8	View Direction	ction Free direction		
9	Display Format	splay Format RGB vertical stripe		
10	Surface Treatment	Surface Treatment Anti-Glare		
11	Contrast Ratio	600 (Typ.)		
12	Luminance (cd/m^2)	700 (Typ.)	cd/m2	
13	Video Input Interface	HDMI		
13	Video Input Interface	(Compliance HDMI V1.4 and include HDCP decryption)	- 1	
14	Audio Output Interface	Analog Output	1	
15	Backlight	White LED		
16	Operation Temperature	-20 ~ 70	°C	
17	Storage Temperature	-30 ~ 80	°C	
18	Weight	(TBD)	g	



2. MECHANICAL SPECIFICATION



3/19/2018

Page 5 of 19



3. PIN DESCRIPTION

3.1 Power Input(CN1)

[DC JACK:SCD480CCS000B00GE or compatible]

Pin No.	Symbol	1/0	Function	Note
1	12V	Р	Power Supply +12V	12.0V — • •
2	GND	Р	Ground	

3.2 Back-light Control(CN2)

[WAFER P2.0mm:2001S-03-RTE or compatible]

Pin No.	Symbol	1/0	Function	Note
1	GND	Р	Ground	
2	PWM	I	Back-light Dimming control (internal pull up to 3.3V)	*1
3	LED_EN	1	No connection. (internal control)	

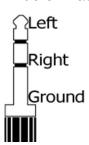
^{*1:} When PWM, LED_EN not connected, back-light defult is typical brightness.

3.3 Audio line out(CN3)

[WAFER P2.0mm:2001S-03-RTE or compatible]

Pin No.	Symbol	1/0	Function	Note
1	R_CH	Α	HDMI Audio:Right Channel Analog Output	
2	GND	Р	Ground	
3	L_CH	Α	HDMI Audio:Left Channel Analog Output	

3.4 Standard 3.5mm Phone Jack (CN4) [PHONE JACK:ST-301E or compatible] HDMI Audio Analog Output





3.5 HDMI (CN5)

[HDMI A TYPE:PHD0911A2301E or compatible]

	. (,			- 1
Pin No.	Symbol	1/0	Function	Note
1	TMDS 2+	ı	TMDS Data2+	
2	GND	Р	TMDS Data2 Shield	
3	TMDS 2-		TMDS Data2-	
4	TMDS 1+		TMDS Data1+	
5	GND	Р	TMDS Data1 Shield	
6	TMDS 1-	I	TMDS Data1-	
7	TMDS 0+	I	TMDS Data0+	
8	GND	Ρ	TMDS Data0 Shield	
9	TMDS 0-		TMDS Data0-	
10	TMDS CLK+	I	TMDS Clock+	
11	GND	Р	TMDS Clock Shield	
12	TMDS CLK-	I	TMDS Clock-	
13	CEC		CEC	
14	N.C.	-	N.C.	
15	DDC_SCL	I	IIC SCL to EDID ROM	
16	DDC_SDA	1/0	IIC SDA to EDID ROM	
17	GND	Р	DDC/CEC Ground	
18	HD_5V	Р	+5V Power	
19	HPD	0	Hot Plug Detect	



4. ABSOLUTE MAXIMUM RATINGS

4.1 Electrical Absolute Rating

4.1.1 HDMI TFT LCD Module

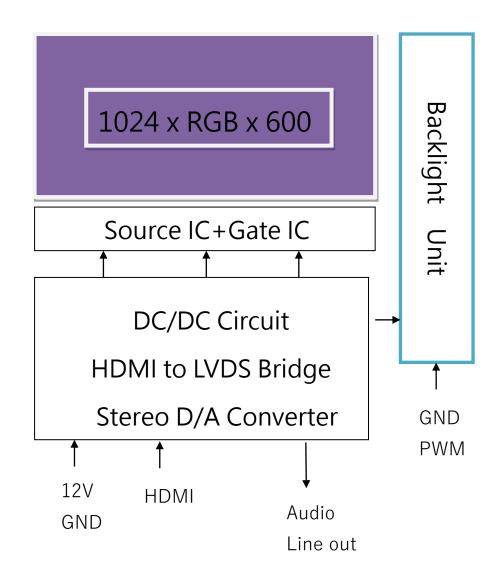
ltem	Symbol	Va	lues	Unit	Note
iteiii	Syllibot	Min	Max.	Offic	
Power supply voltage	12V	TBD	14	٧	

4.1.2 Environment Absolute Rating

Itom	Cumbal		Values	Unit	Noto	
ltem	Symbol	Min	Тур	Max.	Ullic	Note
Operating Temperature	Тор	-20		70	°C	Ambient
Storage Temperature	Tst	-30		80	°C	temperature



5. BLOCK DIAGRAM5.1 TFT LCD Module





6. ELECTRICAL CHARACTERISTICS

6.1 HDMI TFT LCD Module

ltem	Cumbal		Values	Unit	Note	
iteiii	Symbol	Min	Тур.	Max.	Ullit	Note
Supply Voltage	12V	TBD	12	13	٧	
PWM frequency		100	-	10K	Hz	
PWM Duty		17	-	100	%	<17%=0FF
PWM Dimming	V PWM-IH	3.3	-	8	٧	
Voltage	V PWM-IL	-	0.3	-	٧	
LED Enable Control	VLED_EN-IH	3.3	-	12	٧	
Voltage	VLED_EN-IL	-	-	0.5	٧	
Supply Current	ICC(12V)	-	TBD	-	mA	
LED life time		-	50000	-	Hr	(1)

Note 1:

The "LED life time" is defined as the module brightness decrease to 50% original brightness that the ambient temperature is 25° C 60% RH.

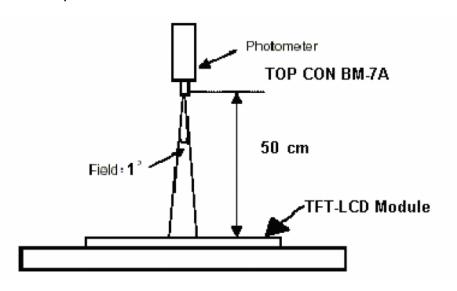


7. OPTICAL CHARACTERISTICS

ltem		Symbol	Condition	Min.	Тур.	Max.	Unit
Brightness				560	700		cd/m2
Unifor	mity	B-uni	Note1,	70	75	-	%
Contrast	Ratio	CR	Note 3,	400	600		
Posponse	Timo	Tr	$(\theta = 0^\circ,$ Normal	-	4	8	ms
Response	Response Time		Viewing	-	12	24	ms
Color	White	Wx	Angle)	0.260	0.310	0.360	
Chromaticity	wille	Wy		0.280	0.330	0.380	
	Horizontal	θ x+		80	85		
View angle	HOHZOHLAL	θ x-	Center	80	85		
	Vertical	θ Y +	CR≥10	80	85		
	vertical	θ Y -		80	85		

Note: The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance ≤ 1 lux, and at room temperature). The operation temperature is $25^{\circ}C\pm2^{\circ}C$. The measurement method is shown in Note1.

Note1: The method of optical measurement:



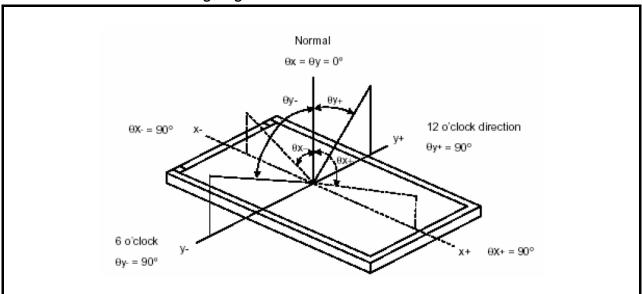
Note2: Measured at the center area of the panel and at the viewing angle of the θ x= θ y =0°

Note3: Definition of Contrast Ratio (CR):

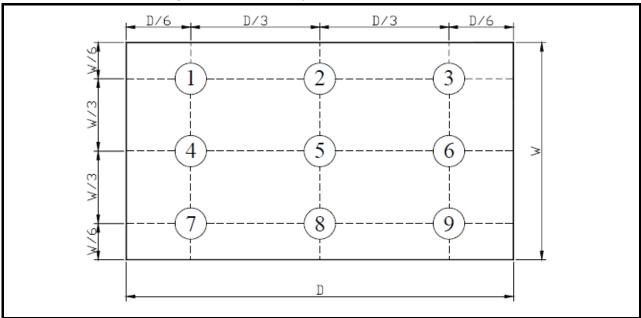
CR = Luminance with all pixels in white state ÷ Luminance with all pixels in Black state



Note 4: Definition of Viewing Angle:



Note 5: Definition of Brightness Uniformity (B-uni):

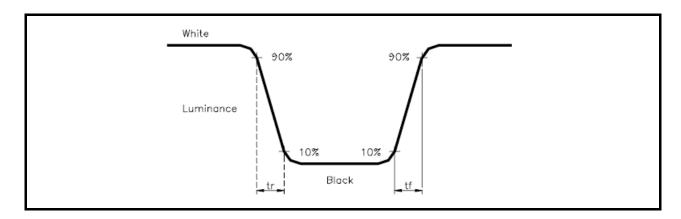


B-uni = (Minimum luminance of 9 points÷Maximum luminance of 9points)X100%



Note 6: Definition of Response Time:

The Response Time is set initially by defining the "Rising Time (Tr)" and the "Falling Time (Tf)" respectively. Tr and Tf are defined as following figure



Note 7: Definition of Chromaticity:

The color coordinates (Wx,Wy), (Rx,Ry), (Gx,Gy), and (Bx,By) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.



8. RELIABILITY

8.1 Test Condition

8.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : 25 ± 5°C

Humidity: $65 \pm 5\%$

8.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

8.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

8.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

8.2 TESTS

No.	ITEM	CONDITION CRITERION				
1	High Temperature Storage	80°C, 120 hrs				
2	Low Temperature Storage	-30°C, 120 hrs				
3	High Temperature Operating	70°C, 120 hrs				
4	Low Temperature Operating	-20°C, 120 hrs				
5	High Temperature/Humidity	40°C, 90%RH, 120 hrs				
	Non-Operating	40 C, 70/0KH, 120 HIS				
6	Temperature Shock Non-Operating	-30°C ←→ 80°C				
		(0.5hr each), 100 cycles				
	Vibration Test Non-Operating	Frequency:0 ~ 55 Hz Amplitude:1.5 mm				
7		Sweep Time:11min				
		Test Period:6 Cycles for each Direction of				
		X,Y,Z				
8	Electro-static Discharge	\pm 2KV, Human Body Mode, 100pF/1500 Ω				

Note1: The test sample have recovery time for 24 hours at room temperature before the function check. In the standard conditions, there is no any touch panel function NG issue occurred.



8.3 JUDGMENT STANDARD

The judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defects.



8.4 INCOMING INSPECTION STANDARDS

No.	Parameter	Criteria									
		Display function: No Display malfunction (Major)									
		Contrast ratio (Black, White):									
							n the spec				
		Line Defect: No obvious Vertical and Horizontal line defect in bright,									
		dark and colored. (Major) (Note:1)									
		Point D	efect : A	ctive a	_		ts (Minor)		1)	_	
			lten	~	Acc	eptab	le number	<u> </u>	otal		
			iter	11		Activ	e Area	10	ıaı		
			Brig	ht			2		_	7	
			Dar				<u>-</u> 4		5		
		Dair 4									
,	0										
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							5%ND filte			U)	
		Foreig	n materia	ai in B	ack (or vvh	ite spots s		VV>1/4	+L)	
				Zone	Acc	eptab		ass	1	\QL	
					nı	umber	. `	Of		evel	
			Dimensi	_			De	fects			
			D> 0			0					
			0.3 < D			5	M	inor		1.5	
			D ≤ 0			*					
			D = (Lon				* : Disreg				
		Foreig	ın Materi	_		_	al shape (\			e: 4)	
					Zone	•	Acceptab		ass	AQL	
				\A#.			number	. •	Of	Level	
		L (mr		W(mr				Def	ects		
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		_	< L ≤ 5	0.03			<u>5</u>	- IVIII	nor	1.5	
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			Length		Widtl		: Disrega	rd			
			nsion: Ou				nor)				
			appeara ch on the								
						Acce		lass		AQL	
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			 L ≤ 3	W≤0	$\overline{}$	3	IV	IIIIOI		1.5	
			∟≥J	VV≤U	. 1	3					_
	Evtornal Inspection	1 .	Longth	١٨/ ٠	4لم:/۸\	h +	· Dieroger	4			
2	External Inspection (non-operating)	Dent or bubble on the polarize (Note:2)									
	(Hon-operauly)	Deili O	Zone			,	Ćlas	s		٦	
			2011	_		eptab	ole ⊖f	<i> </i>	AQL _.		
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		F	D≤0.:			*				†	
			D≤0.			3	- Mino	or	1.5		
		_								_	
		D	= (Long -	+ Shor	t) / 2		* : C) isregar	d		
			. •					_			
	·										



			Definition
Class of defects	Major		It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
	Minor	AQL 1.5%	It is a defect that will not result in functioning problem with deviation classified.

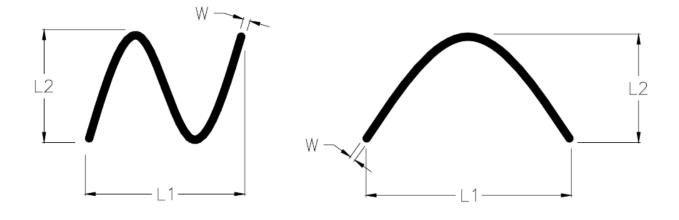
Note1:

- (a)Bright point defect is defined as point defect of R,G,B with area >1/2 pixel respectively (b)Dark point defect is defined as visible in full white pattern.
- (c)Definition of distribution of point defect is as follows:
 - -minimum separation between dark point defects should be larger than 5mm.
 - -minimum separation between bright point defects should be larger than 5mm.
- (d)Definition of joined bright point defect and joined dark point defect are as follows:
 - -Two or more joined bright point defects must be nil.
 - -Three joined dark point defects must be nil.
 - -Coupling of one dark and one bright point in junction is counted as one dark and bright spot with 1 pair maximum.
 - -Two Joined dark point is counted as two dark points with 2 pair maximum.

Note2: The external inspection should be conducted at the distance $30\pm~5$ cm between the eyes of inspector and the panel.

Note3: Luminance measurement for contrast ratio is at the distance 50± 5cm between the detective head and the panel with ambient luminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note4: W-Width in mm, L-length of Max.(L1,L2) in mm.





8.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

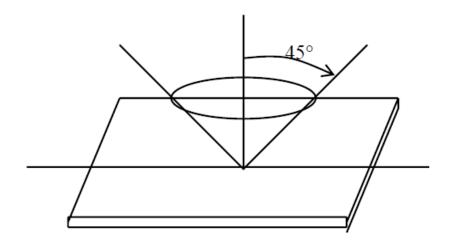
Inspection level: Level II

8.6 Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.

 $\theta \leq 45^{\circ}$ inspection under non-operating condition.

 $\theta \leq 5^{\circ}$ inspection under operating condition





9. PRECAUTION RELATING PRODUCT HANDLING

- 9.1 SAFETY
- 9.1.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 9.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.
- 9.2 HANDLING
- 9.2.1 Avoid any strong mechanical shock which can break the glass.
- 9.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 9.2.3 Do not remove the panel or frame from the module.
- 9.2.4 The polarizing plate of the display is very fragile. So, please handle it very carefully, Do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass, tweezers, etc.)
- 9.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 9.2.6 Do not touch the display area with bare hands, this will stain the display area.
- 9.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 9.2.8 To control temperature and time of soldering is 280 ± 10 °C and 3-5 sec.
- 9.2.9 To avoid liquid (include organic solvent) stained on LCM.
- 9.3 STORAGE
- 9.3.1 Store the panel or module in a dark place where the temperature is 25° C ± 5° C and the humidity is below 65% RH.
- 9.3.2 Do not place the module near organics solvents or corrosive gases.
- 9.3.3 Do not crush, shake, or jolt the module.

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