MSCSM70AM19CT1AG

Datasheet

Phase Leg SiC MOSFET Power Module

April 2020

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1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in April 2020. It is the first publication of this document.

2 Product Overview

The MSCSM70AM19CT1AG device is a phase leg 700 V,124 A full silicon carbide (SiC) power module.

Figure 1 • MSCSM70AM19CT1AG Electrical Schematic

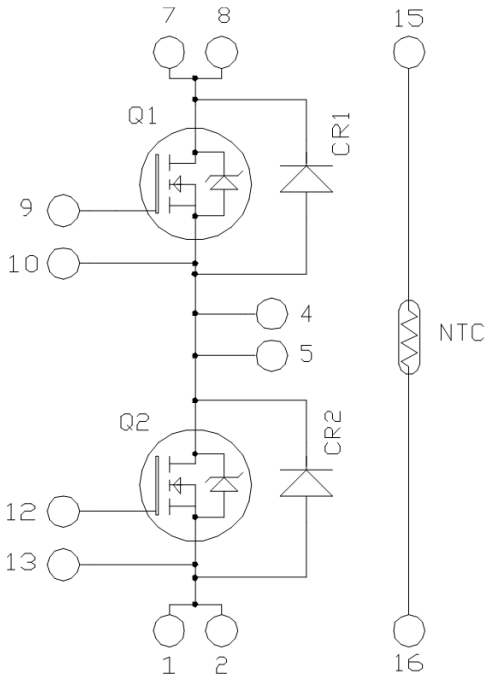
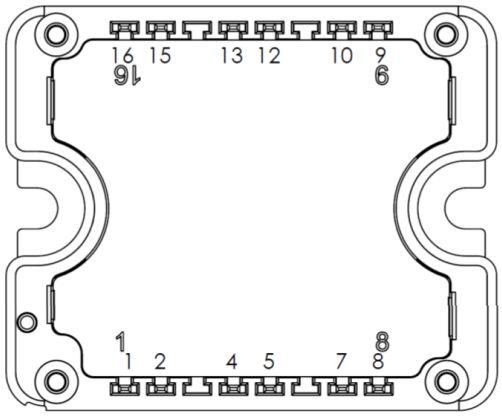


Figure 2 • MSCSM70AM19CT1AG Pinout Location



Pins 1/2 ; 4/5 ; 7/8 must be shorted together

All ratings at T_J = 25 °C, unless otherwise specified.

Caution: These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.

2.1 Features

The following are key features of the MSCSM70AM19CT1AG device:

- SiC Power MOSFET
  - High speed switching
  - Low $R_{DS(on)}$
  - Ultra-low loss
- SiC Schottky Diode
  - Zero reverse recovery
  - Zero forward recovery
  - Temperature independent switching behavior
  - Positive temperature coefficient on VF
- Very low stray inductance
- Kelvin source for easy drive
- Internal thermistor for temperature monitoring
- Aluminum nitride (AlN) substrate for improved thermal performance

2.2 Benefits

The following are benefits of the MSCSM70AM19CT1AG device:

- High efficiency converter
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- Solderable terminals for power and signal, for easy PCB mounting
- Low profile
- RoHS compliant

2.3 Applications

The MSCSM70AM19CT1AG device is designed for the following applications:

- Welding converters
- Switched mode power supplies
- Uninterruptible power supplies (UPS)
- EV motor and traction drive

3 Electrical Specifications

This section shows the electrical specifications of the MSCSM70AM19CT1AG device.

3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings per MOSFET of the MSCSM70AM19CT1AG device.

Table 1 • Absolute Maximum Ratings

Symbol	Parameter		Max Ratings	Unit
V_{DSS}	Drain-source voltage		700	V
I_D	Continuous drain current	T_C = 25 °C	124[1]	A
		T_C = 80 °C	98[1]	
I_{DM}	Pulsed drain current		250	
V_{GS}	Gate-source voltage		–10/25	V
R_{DSon}	Drain source ON resistance		19	mΩ
P_D	Power dissipation	T_C = 25 °C	365	W

Note:

1. Specification of SiC MOSFET device but output current must be limited due to size of power connectors.

The following table shows the electrical characteristics per MOSFET of the MSCSM70AM19CT1AG device.

Table 2 • Electrical Characteristics

Symbol	Characteristic	Test Conditions		Min	Typ	Max	Unit
I_{DSS}	Zero gate voltage drain current	V_{GS} = 0 V; V_{DS} = 700 V				100	µA
$R_{DS(on)}$	Drain-source on resistance	V_{GS} = 20 V I_D = 40 A	T_J = 25 °C		15	19	mΩ
			T_J = 175 °C		18.8		
$V_{GS(th)}$	Gate threshold voltage	V_{GS} = V_{DS}, I_D = 4 mA		1.9	2.4		V
I_{GSS}	Gate-source leakage current	V_{GS} = 20 V, V_{DS} = 0 V				150	nA

The following table shows the dynamic characteristics per MOSFET of the MSCSM70AM19CT1AG device.

Table 3 • Dynamic Characteristics

Symbol	Characteristic	Test Conditions		Min	Typ	Max	Unit
C_{iss}	Input capacitance	V_{GS} = 0 V V_{DS} = 700 V f = 1 MHz			4500		pF
C_{oss}	Output capacitance				510		
C_{rss}	Reverse transfer capacitance				29		
Q_g	Total gate charge	V_{GS} = –5 V/20 V V_{Bus} = 470 V I_D= 40 A			215		nC
Q_{gs}	Gate–source charge				58		
Q_{gd}	Gate–drain charge				35		
$T_{d(on)}$	Turn-on delay time	V_{GS} = –5 V/20 V V_{Bus} = 400 V I_D = 80 A; T_J = 150 °C R_{Gon} = 27 Ω; R_{Goff} = 4.7 Ω			40		ns
T_r	Rise time				35		
$T_{d(off)}$	Turn-off delay time				50		
T_f	Fall time				20		
E_{on}	Turn on energy	Inductive switching V_{GS} = –5 V/20 V V_{Bus} = 400 V I_D = 80 A R_{Gon} = 27 Ω R_{Goff} = 4.7 Ω	T_J = 150 °C		545		µJ
E_{off}	Turn off energy		T_J = 150 °C		186		µJ
R_{Gint}	Internal gate resistance				0.69		Ω
R_{thJC}	Junction-to-case thermal resistance					0.41	°C/W

The following table shows the body diode ratings and characteristics per MOSFET of the MSCSM70AM19CT1AG device.

Table 4 • Body Diode Ratings and Characteristics

Symbol	Characteristic	Test Conditions	Min	Typ	Max	Unit
V_{SD}	Diode Forward Voltage	V_{GS} = 0 V ; I_{SD} = 40 A		3.4		V
		V_{GS} = –5 V ; I_{SD} = 40 A		3.8		
t_{rr}	Reverse recovery time	I_{SD} = 40 A; V_{GS} = –5 V V_R = 400 V; d_{iF}/dt = 1000 A/µs		38		ns
Q_{rr}	Reverse recovery charge			318		nC
I_{rr}	Reverse recovery current			14.8		A

3.2 SiC Schottky Diode Ratings and Characteristics (Per SiC Diode)

The following table shows the reverse SiC diode ratings and characteristics per SiC diode of the MSCSM70AM19CT1AG device.

Table 5 • SiC Schottky Diode Ratings and Characteristics (Per SiC Diode)

Symbol	Characteristic	Test Conditions		Min	Typ	Max	Unit
V_{RRM}	Peak repetitive reverse voltage					700	V
I_{RM}	Reverse leakage current	V_R = 700 V	T_J = 25 °C		15	200	µA
			T_J = 175 °C		250		
I_F	DC forward current		T_C = 80 °C		50		A
V_F	Diode forward voltage	I_F = 50 A	T_J= 25 °C		1.5	1.8	V
			T_J = 175 °C		1.9		
Qc	Total capacitive charge	V_R = 400 V			133		nC
C	Total capacitance	f = 1 MHz, V_R = 200 V			248		pF
		f = 1 MHz, V_R = 400 V			216		
R_{thJC}	Junction-to-case thermal resistance					0.86	°C/W

3.3 Thermal and Package Characteristics

The following table shows the package characteristics of the MSCSM70AM19CT1AG device.

Table 6 • Package Characteristics

Symbol	Characteristic			Min	Max	Unit
V_{ISOL}	RMS isolation voltage, any terminal to case t = 1 min, 50 Hz/60 Hz			4000		V
T_J	Operating junction temperature range			–40	175	°C
T_{JOP}	Recommended junction temperature under switching conditions			–40	T_{Jmax}–25	
T_{STG}	Storage temperature range			–40	125	
T_C	Operating case temperature			–40	125	
Torque	Mounting torque	To heatsink	M4	2	3	N.m
Wt	Package weight				80	g

The following table shows the temperature sensor NTC (see application note *APT0406* on www.microsemi.com) of the MSCSM70AM19CT1AG device.

Table 7 • Temperature Sensor NTC

Symbol	Characteristic		Min	Typ	Max	Unit
R_{25}	Resistance at 25 °C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
$B_{25/85}$	T_{25} = 298.15 K			3952		K
ΔB/B		T_C = 100 °C		4		%

$$R_T = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$

T: Thermistor temperature
R_T: Thermistor value at T

3.4 Typical SiC MOSFET Performance Curves

This sections shows the typical SiC MOSFET performance curves of the MSCSM70AM19CT1AG device.

Figure 3 • Maximum Thermal Impedance

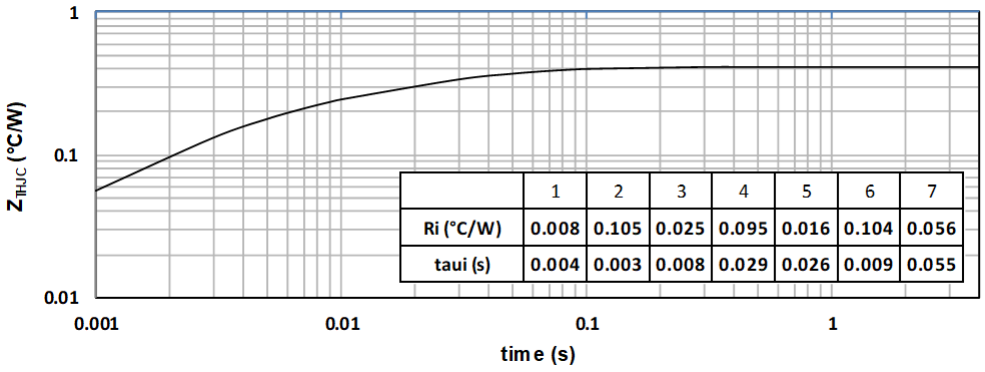


Figure 4 • Output Characteristics, T_J = 25 °C

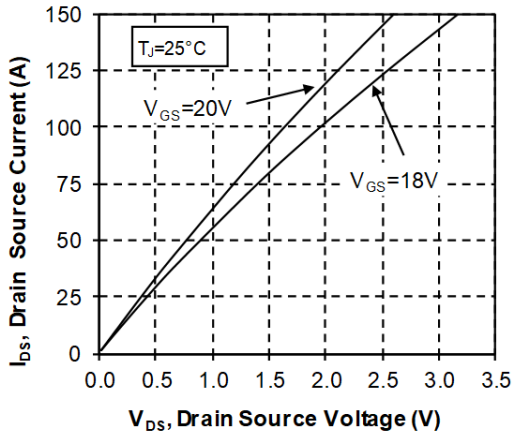


Figure 5 • Output Characteristics, T_J = 175 °C

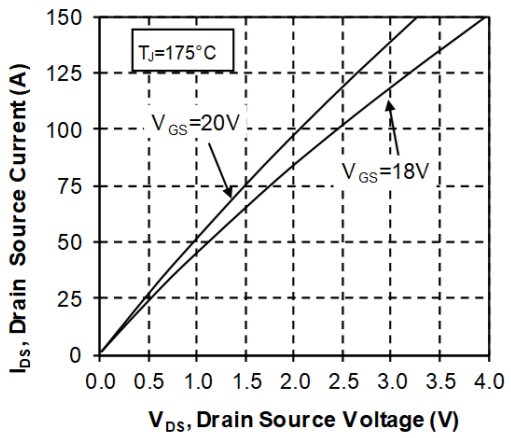


Figure 6 • Normalized $R_{DS(on)}$ vs. Temperature

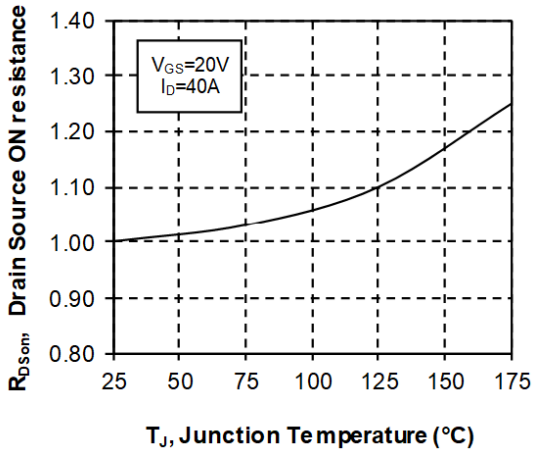


Figure 7 • Transfer Characteristics

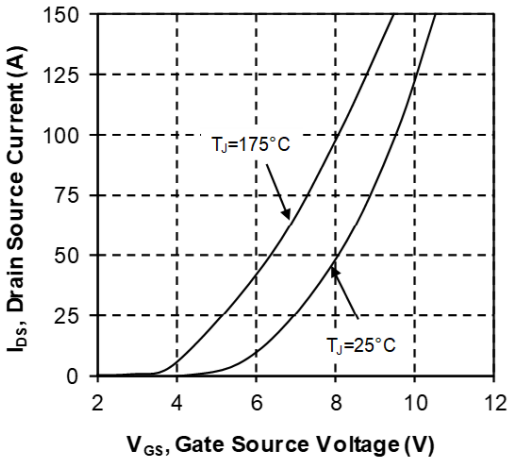


Figure 8 • Capacitance vs. Drain Source Voltage

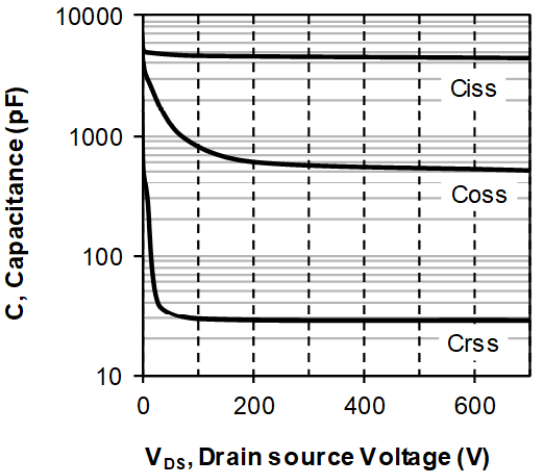


Figure 9 • Gate Charge vs. Gate Source Voltage

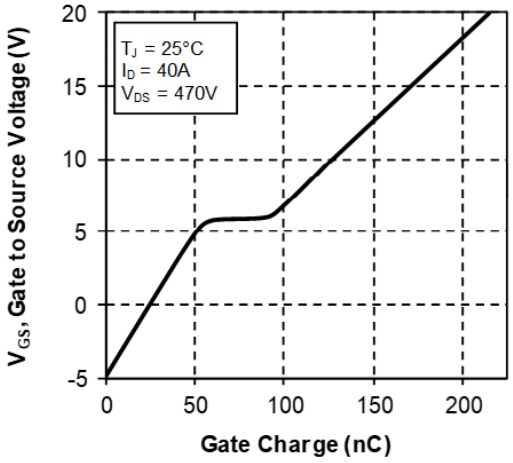


Figure 10 • Body Diode Characteristics, T_J = 25 °C

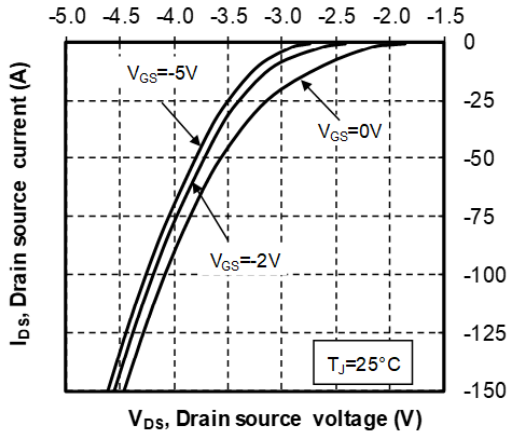


Figure 11 • 3rd Quadrant Characteristics, T_J = 25 °C

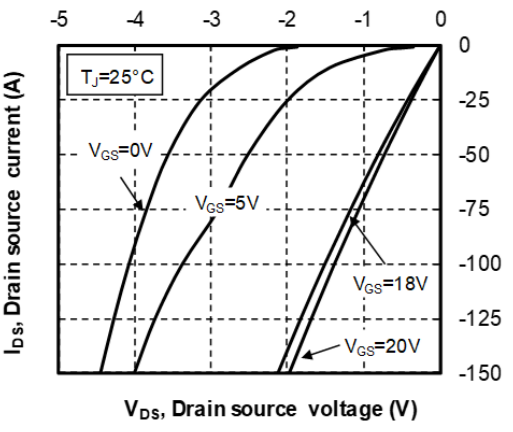


Figure 12 • Body Diode Characteristics, T_J = 175 °C

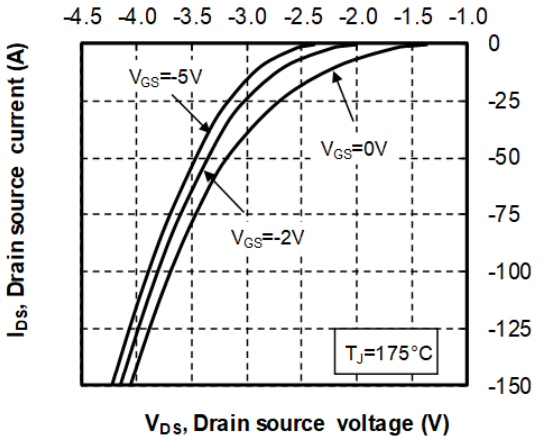


Figure 13 • 3rd Quadrant Characteristics, T_J = 175 °C

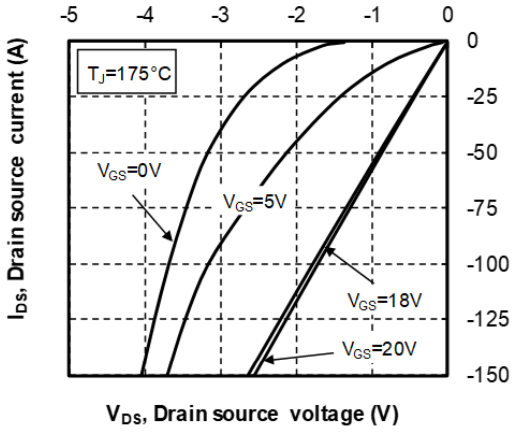


Figure 14 • Switching Energy vs. Current

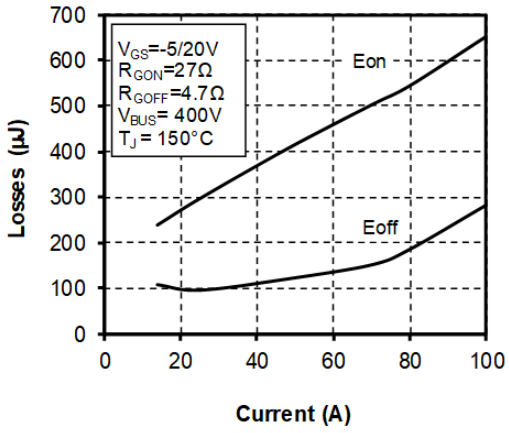


Figure 15 • Turn On Energy vs. Rg

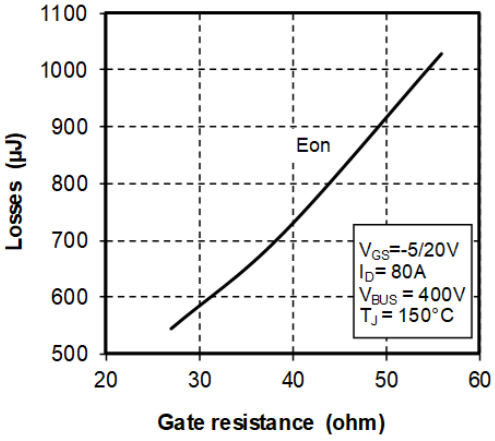


Figure 16 • Turn Off Energy vs. Rg

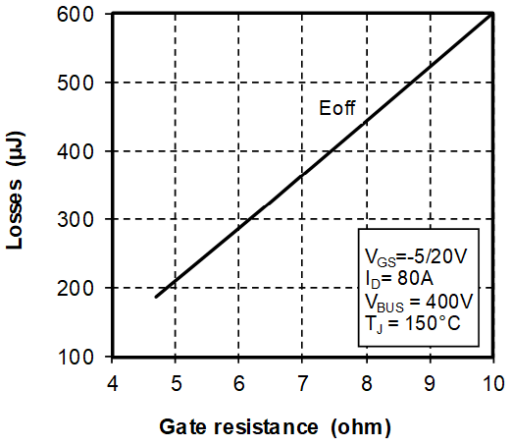
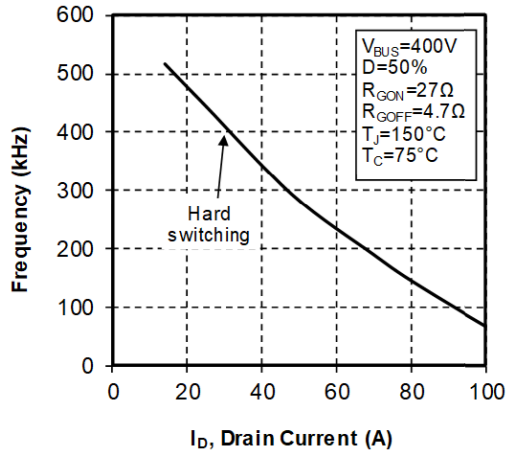


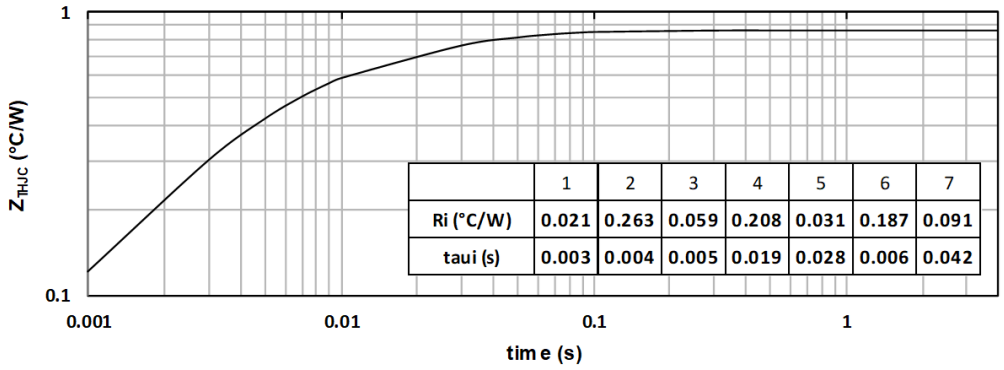
Figure 17 • Operating Frequency vs. Drain Current



3.5 Typical SiC Diode Performance Curves

This sections shows the typical SiC diode performance curves of the MSCSM70AM19CT1AG device.

Figure 18 • Maximum Thermal Impedance



	1	2	3	4	5	6	7
Ri (°C/W)	0.021	0.263	0.059	0.208	0.031	0.187	0.091
taui (s)	0.003	0.004	0.005	0.019	0.028	0.006	0.042

Figure 19 • Forward Characteristics

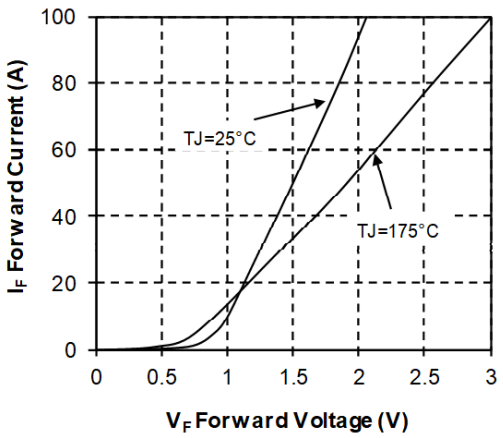
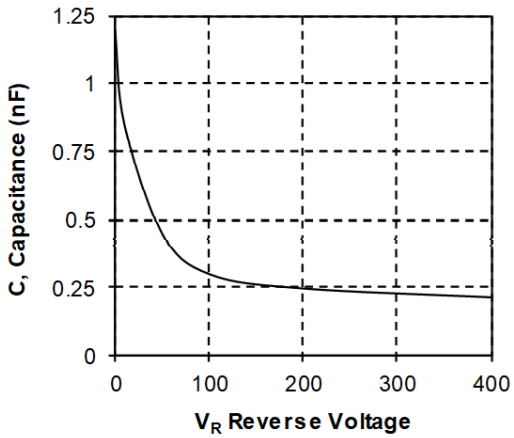


Figure 20 • Capacitance vs. Reverse Voltage



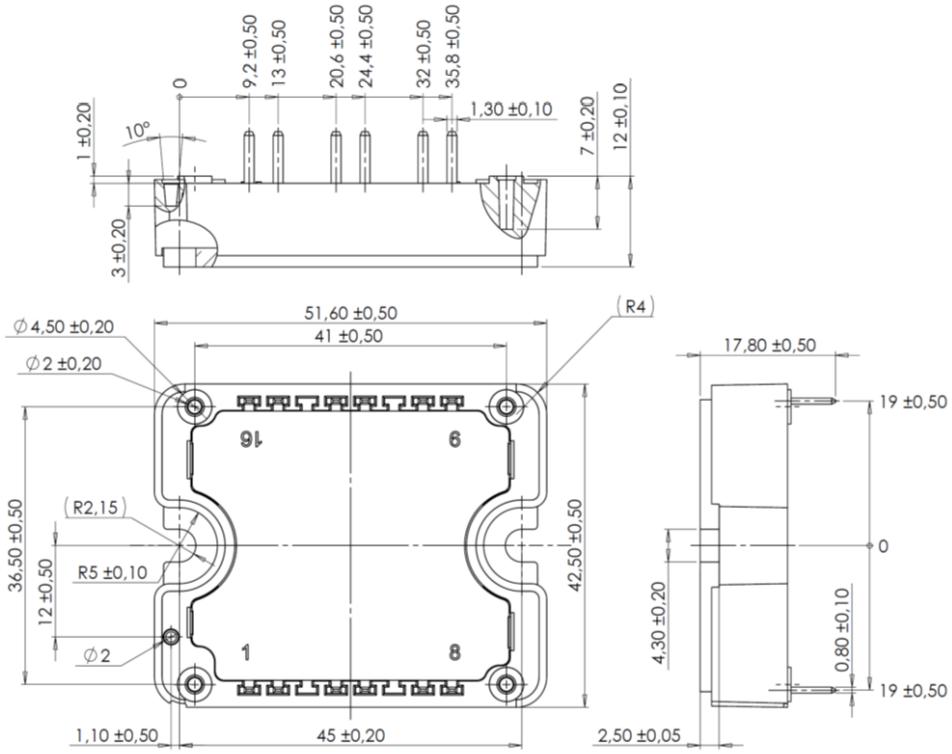
4 Package Specifications

This section shows the package specification of the MSCSM70AM19CT1AG device.

4.1 Package Outline Drawing

The following figure illustrates the package outline of the MSCSM70AM19CT1AG device. The dimensions are in millimeters.

Figure 21 • Package Outline Drawing



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