# MSCSM120HM16CT3AG Datasheet Full Bridge SiC MOSFET Power Module

January 2020





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# 1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

### 1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



# 2 Product Overview

This MSCSM120HM16CT3AG device is a full bridge 1200 V/173 A full Silicon Carbide (SiC) power module.

Figure 1 • MSCSM120HM16CT3AG Electrical Schematic

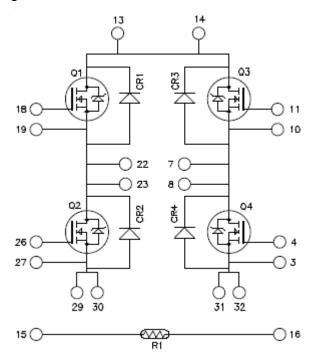
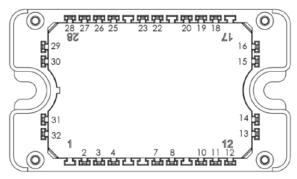


Figure 2 • MSCSM120HM16CT3AG Pinout Location



All multiple inputs & outputs must be shorted together Example: 13/14; 29/30; 22/23...

All ratings at  $T_1 = 25$  °C, unless otherwise specified.

**Caution**: These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



#### 2.1 Features

The following are key features of the MSCSM120HM16CT3AG device:

- SiC Power MOSFET
  - Low R<sub>DS(on)</sub>
  - High temperature performance
- · SiC Schottky Diode
  - Zero reverse recovery
  - Zero forward recovery
  - Temperature independent switching behavior
  - Positive temperature coefficient on VF
- Very low stray inductance
- · Internal thermistor for temperature monitoring
- Aluminum nitride (AIN) substrate for improved thermal performance

#### 2.2 Benefits

The following are benefits of the MSCSM120HM16CT3AG device:

- High power and efficiency converters and inverters
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- · Solderable terminals for power and signal, for easy PCB mounting
- · Low profile
- · RoHS compliant

#### 2.3 Applications

The MSCSM120HM16CT3AG device is designed for the following applications:

- Uninterruptible power supplies
- Switched mode power supplies
- EV motor and traction drive
- Welding converters



# **3** Electrical Specifications

This section shows the electrical specifications of the MSCSM120HM16CT3AG device.

## 3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table lists the absolute maximum ratings per MOSFET of the MSCSM120HM16CT3AG device.

**Table 1 • Absolute Maximum Ratings** 

Symbol	Parameter			Unit
V <sub>DSS</sub>	Drain-source voltage		1200	V
I <sub>D</sub>	Continuous drain current	T <sub>C</sub> = 25 °C	173 <sup>1</sup>	А
		T <sub>C</sub> = 80 °C		
I <sub>DM</sub>	Pulsed drain current			
V <sub>GS</sub>	Gate-source voltage			V
R <sub>DSon</sub>	Drain-source ON resistance			mΩ
P <sub>D</sub>	Power dissipation	T <sub>C</sub> = 25 °C	745	w

#### Note:

**1.** Specification of SiC MOSFET device, but output current must be limited due to size of power connectors.

The following table lists the electrical characteristics per MOSFET of the MSCSM120HM16CT3AG device.

**Table 2 • Electrical Characteristics** 

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
I <sub>DSS</sub>	Zero gate voltage drain current	V <sub>GS</sub> = 0 V; V <sub>DS</sub> = 1200 V			20	200	μΑ
R <sub>DS(on)</sub>	Drain-source on resistance	I <sub>D</sub> = 80 A	T <sub>J</sub> = 25 °C		12.5	16	mΩ
			T <sub>J</sub> = 175 °C		20		
V <sub>GS(th)</sub>	Gate threshold voltage	$V_{GS} = V_{DS}$ , $I_D = 2 \text{ mA}$		1.8	2.8		V
I <sub>GSS</sub>	Gate-source leakage current	V <sub>GS</sub> = 20 V, V <sub>DS</sub> = 0 V				200	nA



The following table lists the dynamic characteristics per MOSFET of the MSCSM120HM16CT3AG device.

**Table 3 • Dynamic Characteristics** 

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
C <sub>iss</sub>	Input capacitance	V <sub>GS</sub> = 0 V			6040		pF
C <sub>oss</sub>	Output capacitance	V <sub>DS</sub> = 1000 V f = 1 MHz	V <sub>DS</sub> = 1000 V f = 1 MHz		540		
C <sub>rss</sub>	Reverse transfer capacitance	_			50		
Qg	Total gate charge	V <sub>GS</sub> = -5 V/20 V			464		nC
$Q_{gs}$	Gate-source charge	V <sub>Bus</sub> = 800 V I <sub>D</sub> = 80 A			82		
Q <sub>gd</sub>	Gate-drain charge				100		
T <sub>d(on)</sub>	Turn-on delay time	V <sub>GS</sub> = -5 V/20 V			30		ns
T <sub>r</sub>	Rise time	$V_{Bus} = 600 \text{ V}$ $I_{D} = 100 \text{ A}$			30		
T <sub>d(off)</sub>	Turn-off delay time	$R_{Gon} = 4 \Omega$ ; $R_{Goff} = 2.4 \Omega$			50		
T <sub>f</sub>	Fall time				25		-
E <sub>on</sub>	Turn on energy	Inductive switching	T <sub>J</sub> = 150 °C		1.98		mJ
E <sub>off</sub>	Turn off energy	$V_{GS} = -5 \text{ V}/20 \text{ V}$ $V_{Bus} = 600 \text{ V}$ $I_D = 100 \text{ A}$ $R_{Gon} = 4 \Omega$ $R_{Goff} = 2.4 \Omega$			1.3		mJ
R <sub>Gint</sub>	Internal gate resistance				2.94		Ω
R <sub>thJC</sub>	Junction-to-case thermal resistance					0.2	°C/W

The following table lists the body diode ratings and characteristics per MOSFET of the MSCSM120HM16CT3AG device.

**Table 4 • Body Diode Ratings and Characteristics** 

Symbol	Characteristic	Test Conditions	Min	Тур	Max	Unit
V <sub>SD</sub>	Diode forward voltage	$V_{GS} = 0 \text{ V; } I_{SD} = 80 \text{ A}$ $V_{GS} = -5 \text{ V; } I_{SD} = 80 \text{ A}$		4.0		V
				4.2		
t <sub>rr</sub>	Reverse recovery time	$I_{SD} = 80 \text{ A}; V_{GS} = -5 \text{ V}$ $V_R = 800 \text{ V}; d_{iF}/dt = 2000 \text{ A}/\mu\text{s}$		90		ns
Q <sub>rr</sub>	Reverse recovery charge			1100		nC
I <sub>rr</sub>	Reverse recovery current			27		А



## 3.2 Reverse SiC Diode Ratings and Characteristics (Per SiC Diode)

The following table lists the reverse SiC diode ratings and characteristics per SiC diode of the MSCSM120HM16CT3AG device.

Table 5 • Reverse SiC Diode Ratings and Characteristics (per SiC diode)

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
V <sub>RRM</sub>	Peak repetitive reverse voltage					1200	V
I <sub>RM</sub>	Reverse leakage current	V <sub>R</sub> = 1200 V	T <sub>J</sub> = 25 °C		20	400	μΑ
			T <sub>J</sub> = 175 °C		300		
I <sub>F</sub>	DC forward current		T <sub>C</sub> = 100 °C		60		А
V <sub>F</sub>	Diode forward voltage	I <sub>F</sub> = 60 A	T <sub>J</sub> = 25 °C		1.5	1.8	V
			T <sub>J</sub> = 175 °C		2.1		
Qc	Total capacitive charge	V <sub>R</sub> = 600 V			260		nC
С	Total capacitance	f = 1 MHz, V <sub>R</sub> = 400 V			282		pF
		f = 1 MHz, V <sub>R</sub> = 800 V			210		
R <sub>thJC</sub>	Junction-to-case thermal resistance	e				0.477	°C/W

## 3.3 Thermal and Package Characteristics

The following table lists the package characteristics of the MSCSM120HM16CT3AG device.

**Table 6 • Package Characteristics** 

Symbol	Characteristic			Min	Max	Unit
V <sub>ISOL</sub>	RMS isolation voltage, any terminal to case t = 1 min, 50 Hz/60 Hz					V
Тј	Operating junction temperature range			-40	175	°C
T <sub>JOP</sub>	Recommended junction temperature under switching conditions			-40	T <sub>Jmax</sub> -25	
T <sub>STG</sub>	Storage temperature range			-40	125	
T <sub>C</sub>	Operating case temperature			-40	125	
Torque	Mounting torque	2	3	N.m		
Wt	Package weight				110	g



The following table lists the temperature sensor NTC (see application note *APT0406* on www.microsemi.com) of the MSCSM120HM16CT3AG device.

**Table 7 • Temperature Sensor NTC** 

Symbol	Characteristic		Min	Тур	Max	Unit
R <sub>25</sub>	Resistance at 25 °C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
B <sub>25/85</sub>	T <sub>25</sub> = 298.15 K			3952		К
ΔΒ/Β		T <sub>C</sub> = 100 °C		4		%

$$R_T = \frac{R_{25}}{\exp \left[ B_{25/85} \left( \frac{1}{T_{25}} - \frac{1}{T} \right) \right]} \quad \text{T: Thermistor temperature } \\ R_T: \text{ Thermistor value at T}$$



## 3.4 Typical SiC MOSFET Performance Curves

This sections shows the typical SiC MOSFET performance curves of the MSCSM120HM16CT3AG device.

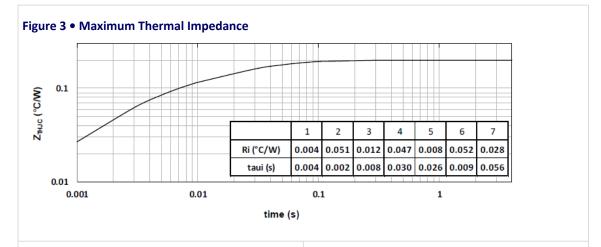
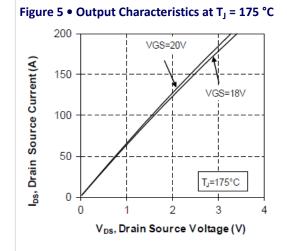
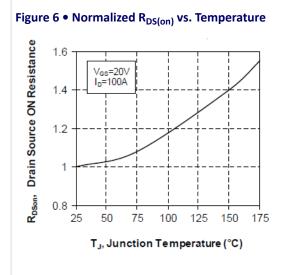


Figure 4 • Output Characteristics at T<sub>J</sub> = 25 °C 200 Drain Source Current(A) 150 V<sub>GS</sub>=20V VGS=18V 100 50 T<sub>J</sub>=25°C 0 0.5 2.5 0.0 1.0 1.5 2.0 V<sub>DS</sub>, Drain Source Voltage (V)





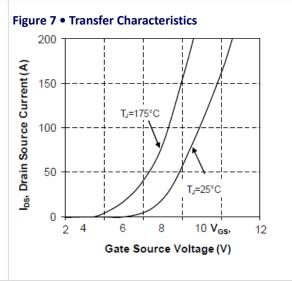
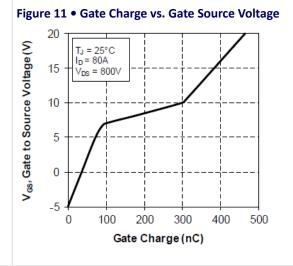


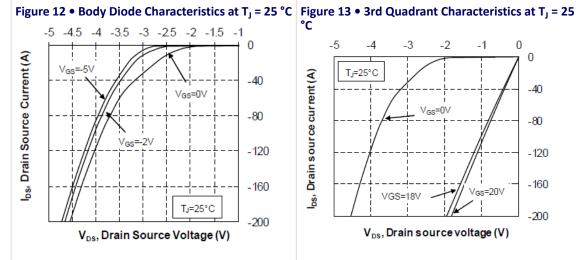


Figure 8 • Switching Energy vs. Rg 2.50 Eon 2.25 2.00 Losses (mJ) 1.75 Foff 1.50 V<sub>GS</sub>=5/20V I<sub>D</sub>= 100A 1.25 V<sub>BUS</sub> = 600V  $T_{J} = 150^{\circ}C$ 1.00 5 8 9 Gate Resistance (Ω)

Figure 9 • Switching energy vs Current V<sub>GS</sub>=5/20V R<sub>Gon</sub>=4Ω Eon R<sub>coff</sub>=2.4Ω V<sub>BUS</sub>= 600∨ Losses (mJ) T. = 150°C Eoff 0 50 100 150 200 Current (A)

Figure 10 • Capacitance vs. Drain Source Voltage 100000 C, Capacitance (pF) 10000 Ciss 1000 Coss 100 Crss 10 0 200 400 600 800 1000 V<sub>DS</sub>, Drain Source Voltage (V)





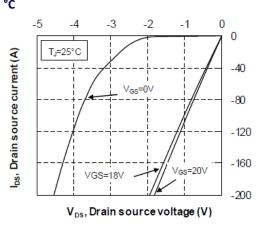
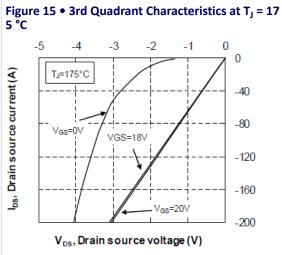
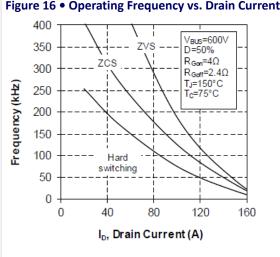




Figure 14 • Body Diode Characteristics at T<sub>1</sub> = 175 °cັ -4 -3.5 -3 -2.5 -2 -1.5 0 los, Drain source current (A) V<sub>GS</sub>=-5V -40 -80 V<sub>GS</sub>=0V -120 -160 T<sub>J</sub>=175°C -200 V<sub>DS</sub>, Drain source voltage (V) Figure 16 • Operating Frequency vs. Drain Current 400







# 3.5 Typical SiC Diode Performance Curves

This sections shows the typical SiC diode performance curves of the MSCSM120HM16CT3AG device.

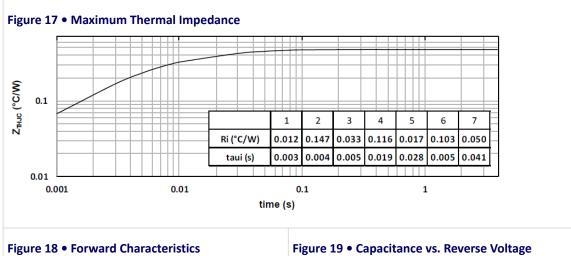
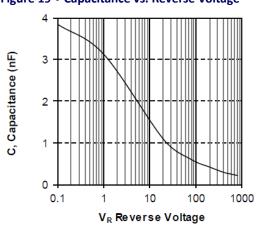


Figure 18 • Forward Characteristics 120 IF. Forward Current (A) 100 80 60 TJ=175°C 40 20 0 0 0.5 1.5 2 2.5 3.5 V<sub>F.</sub> Forward Voltage (V)





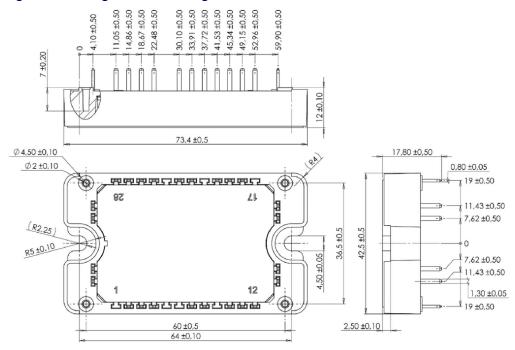
# 4 Package Specifications

This section shows the package specifications of the MSCSM120HM16CT3AG device.

## 4.1 Package Outline Drawing

The following figure illustrates the package outline of the MSCSM120HM16CT3AG device. The dimensions are in millimeters.

Figure 20 • Package Outline Drawing



**Note:** See application note *1906—Mounting Instructions for SP3F Power Modules* on www.microsemi.com





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