# MSCSM120AM03CT6LIAG Datasheet Very Low Stray Inductance Phase Leg SiC MOSFET Power Module

January 2020





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# 1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

## 1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



# 2 Product Overview

The MSCSM120AM03CT6LIAG device is a 1200 V, 805 A full Silicon Carbide power module.

Figure 1 • Electrical Schematic of MSCSM120AM03CT6LIAG Device

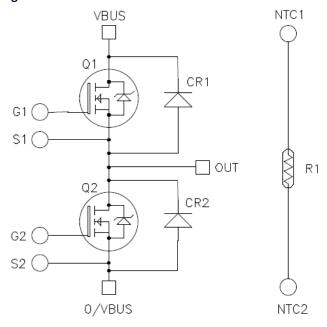
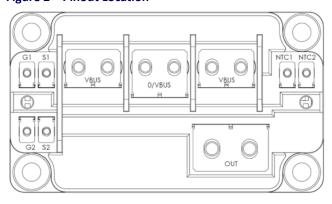


Figure 2 • Pinout Location



All ratings at Tj = 25 °C, unless otherwise specified.

**Caution:**These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



#### 2.1 Features

The following are the features of MSCSM120AM03CT6LIAG device:

- SiC power MOSFET
  - Low R<sub>DS(on)</sub>
  - High temperature performance
- SiC Schottky diode
  - Zero reverse recovery
  - Zero forward recovery
  - Temperature independent switching behavior
  - Positive temperature coefficient on VF
- · Very low stray inductance
- Internal thermistor for temperature monitoring
- M4 and M5 power connectors
- M2.5 signals connectors
- AlN substrate for improved thermal performance

#### 2.2 Benefits

The following are the benefits of MSCSM120AM03CT6LIAG device:

- High efficiency converter
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- Low profile
- RoHS compliant

## 2.3 Applications

The following are the applications of MSCSM120AM03CT6LIAG device:

- Welding converters
- Switched mode power supplies
- Uninterruptible power supplies
- EV motor and traction drive



# **3** Electrical Specifications

This section provides the electrical specifications for the MSCSM120AM03CT6LIAG device.

## 3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings of MSCSM120AM03CT6LIAG device.

**Table 1 • Absolute Maximum Ratings** 

Symbol	Parameters	Maximum Ratings	Unit	
V <sub>DSS</sub>	Drain-source voltage	1200	V	
I <sub>D</sub>	Continuous drain current	ntinuous drain current $T_C = 25^{\circ}C$		А
	T <sub>C</sub> = 80°C		640 <sup>1</sup>	
I <sub>DM</sub>	Pulsed drain current	1600		
V <sub>GS</sub>	Gate-source voltage		-10/25	V
R <sub>DSon</sub>	Drain–source ON resistance	3.1	mΩ	
P <sub>D</sub>	Power dissipation	T <sub>C</sub> = 25°C	3215	W

#### Note:

1. Specification of SiC MOSFET device but output current must be limited due to size of power connectors.

The following table shows the electrical characteristics of MSCSM120AM03CT6LIAG device.

**Table 2 • Electrical Characteristics** 

Symbol	Characteristics	Test Conditions		Min	Тур	Max	Unit
I <sub>DSS</sub>	Zero gate voltage drain current	V <sub>GS</sub> = 0 V; V <sub>DS</sub> = 1200 V			150	1000	μΑ
R <sub>DS(on)</sub>	Drain-source on resistance	I <sub>D</sub> = 400 A	T <sub>C</sub> = 25°C		2.5	3.1	mΩ
			T <sub>C</sub> = 175°C		4		
V <sub>GS(th)</sub>	Gate threshold voltage	$V_{GS} = V_{DS}$ , $I_D = 10 \text{ mA}$		1.8	2.8		V
I <sub>GSS</sub>	Gate-source leakage current	$V_{GS} = 20 \text{ V}, V_{DS} = 0 \text{ V}$				1	μΑ



The following table shows the dynamic characteristics of MSCSM120AM03CT6LIAG device.

**Table 3 • Dynamic Characteristics** 

Symbol	Characteristics	<b>Test Conditions</b>	Min	Тур	Max	Unit
C <sub>iss</sub>	Input capacitance	V <sub>GS</sub> = 0 V		30.2		nF
C <sub>oss</sub>	Output capacitance	V <sub>DS</sub> = 1000 V f = 1 MHz		2.7		
C <sub>rss</sub>	Reverse transfer capacitance			0.25		
Qg	Total gate charge	V <sub>GS</sub> = -5/20 V		2320		nC
$Q_{gs}$	Gate-source charge	V <sub>Bus</sub> = 800 V I <sub>D</sub> = 400 A		410		
$Q_{gd}$	Gate-drain charge			500		
T <sub>d(on)</sub>	Turn-on delay time	$V_{GS} = -5/20 \text{ V}$ $T_{J} = 150 \text{ °C}$ $V_{Bus} = 600 \text{ V}$ $I_{D} = 500 \text{ A}$ $R_{G} = 0.3 \Omega$		56		ns
T <sub>r</sub>	Rise time			55		
T <sub>d(off)</sub>	Turn-off delay time			166		
T <sub>f</sub>	Fall time	January Company		67		
E <sub>on</sub>	Turn on energy	Inductive switching		9.2		mJ
E <sub>off</sub>	Turn off energy	$T_{J}$ = 150 °C $V_{GS}$ = -5/20 V $V_{Bus}$ = 600 V $I_{D}$ = 500 A $R_{G}$ = 0.3 $\Omega$		8.3		
R <sub>Gint</sub>	Internal gate resistance			0.98		Ω
R <sub>thJC</sub>	Junction-to-case thermal resistance				0.047	°C/W

The following table shows the body diode ratings and characteristics of MSCSM120AM03CT6LIAG device.

**Table 4 • Body Diode Ratings and Characteristics** 

Symbol	Characteristics	Test Conditions	Min	Тур	Max	Unit
V <sub>SD</sub>	Diode forward voltage	V <sub>GS</sub> = 0 V; I <sub>SD</sub> = 400 A		4		V
	$V_{GS} = -5 \text{ V};$ $I_{SD} = 400 \text{ A}$		4.2			
t <sub>rr</sub>	Reverse recovery time	I <sub>SD</sub> = 400 A; V <sub>GS</sub> = -5 V		90		ns
Q <sub>rr</sub>	Reverse recovery charge	$V_{GS} = -5 \text{ V}$ $V_{R} = 800 \text{ V}$ ;		5.5		μС
I <sub>rr</sub>	Reverse recovery current	di <sub>F</sub> /dt = 10000 A/μs		135		А



# 3.2 SiC Diode Characteristics (Per SiC Diode)

The following table shows the SiC diode characteristics (per SiC diode) of MSCSM120AM03CT6LIAG device.

Table 5 • SiC Diode Characteristics (Per SiC Diode)

Symbol	Characteristics	Test Condition	Test Conditions		Тур	Max	Unit
$V_{RRM}$	Peak repetitive reverse voltage					1200	V
I <sub>RM</sub>	Reverse leakage current	V <sub>R</sub> = 1200 V	T <sub>J</sub> = 25 °C		0.08	1	mA
			T <sub>J</sub> = 175 °C		1.25		
I <sub>F</sub>	DC forward current		T <sub>C</sub> = 95 °C		250		А
V <sub>F</sub>	Diode forward voltage	I <sub>F</sub> = 250 A	T <sub>J</sub> = 25 °C		1.5	1.8	V
			T <sub>J</sub> = 175 °C		2.1		
Q <sub>C</sub>	Total capacitive charge	V <sub>R</sub> = 600 V			1120		nC
С	Total capacitance	f = 1 MHz, V <sub>R</sub> = 400 V			1230		pF
		f = 1 MHz, V <sub>R</sub> = 800 V			910		
R <sub>thJC</sub>	Junction-to-case thermal resistance	ce			0.126	°C/W	



## 3.3 Thermal and Package Characteristics

The following table shows the package characteristics of MSCSM120AM03CT6LIAG device.

**Table 6 • Package Characteristics** 

Symbol	Characteristics			Min	Max	Unit
V <sub>ISOL</sub>	RMS isolation voltage, any terminal to case t =1 min, 50/60 Hz			4000		V
T <sub>J</sub>	Operating junction temperature r	ange		-40	175	°C
T <sub>JOP</sub>	Recommended junction temperature under switching conditions			-40	T <sub>Jmax</sub> -25	
T <sub>STG</sub>	Storage temperature range			-40	125	
T <sub>C</sub>	Operating case temperature			-40	125	
Torque	Mounting torque	For terminals	M2.5	0.4	0.6	N.m
			M4	2	3	
			M5	2	3.5	
		To heatsink	M6	3	5	
L <sub>DC</sub>	Module stray inductance between V <sub>BUS</sub> and 0/V <sub>BUS</sub>				3	nH
Wt	Package weight				320	g

The following table shows the temperature sensor NTC of MSCSM120AM03CT6LIAG device.

**Table 7 • Temperature Sensor NTC** 

Symbol	Characteristics		Min	Тур	Max	Unit
R <sub>25</sub>	Resistance at 25°C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
B <sub>25/85</sub>	T <sub>25</sub> = 298.15 K			3952		К
ΔΒ/Β		T <sub>C</sub> = 100°C		4		%

$$R_{T} = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]} \quad \text{T: Thermistor temperature } R_{T}: \text{ Thermistor value at T}$$



#### 3.4 SiC MOSFET Performance Curves

The following images show the SiC MOSFET performance curves of the MSCSM120AM03CT6LIAG device.

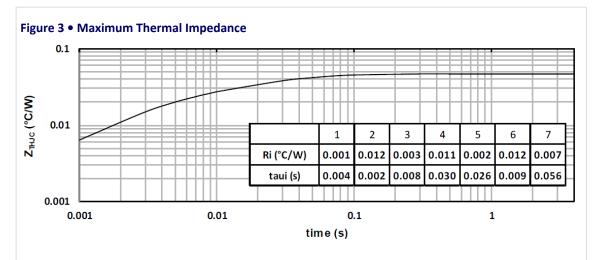
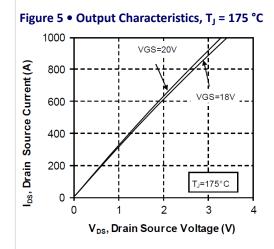
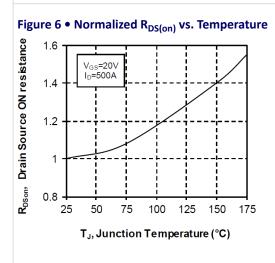


Figure 4 • Output Characteristics, T<sub>1</sub> = 25 °C 1000 I<sub>DS</sub>, Drain Source Current (A) 800 V<sub>GS</sub>=20V 600 VGS=18V 400 200 T<sub>J</sub>=25°C 0.0 0.5 1.0 1.5 2.0 2.5 3.0

V<sub>DS</sub>, Drain Source Voltage (V)





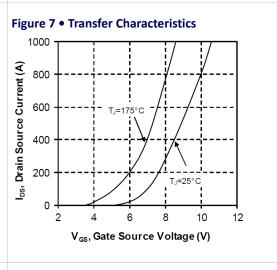




Figure 8 • Switching Energy vs. Rg 12 Eon Losses (mJ) 11 10 V<sub>GS</sub>=-5/20V I<sub>D</sub>= 500A 9 V<sub>BUS</sub> = 600V T<sub>J</sub> = 150°C 8 0.2 0.6 8.0 1.2 Gate resistance (ohm)

Figure 9 • Switching Energy vs. Current Eon V<sub>GS</sub>=-5/20V R<sub>G</sub>=0.3Ω 8 V<sub>BUS</sub>= 600V T<sub>J</sub> = 150°C Losses (mJ) Eoff 2 0 0 100 200 300 400 500 Current (A)

Figure 10 • Capacitance vs. Drain Source Voltage

100000

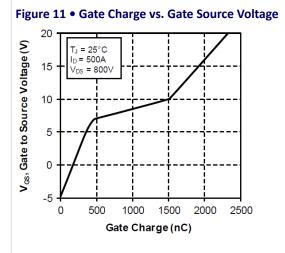
10000

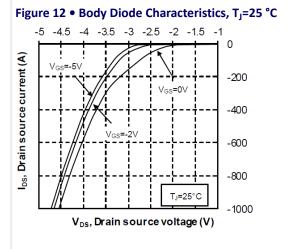
Ciss

Coss

Crss

VDs, Drain source Voltage (V)





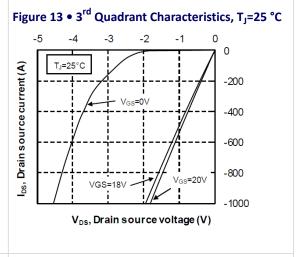




Figure 14 • Body Diode Characteristics, T<sub>J</sub>=175 °C

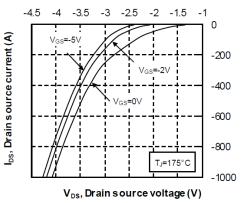


Figure 15 • 3<sup>rd</sup> Quadrant Characteristics, T<sub>J</sub>=175 °C

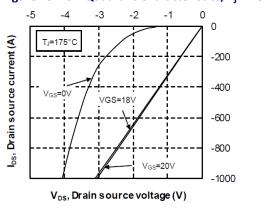
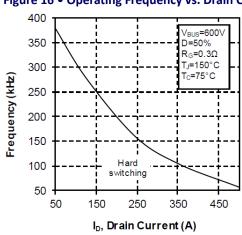


Figure 16 • Operating Frequency vs. Drain Current





## 3.5 SiC Diode Performance Curves

The following images show the SiC diode performance curves of MSCSM120AM03CT6LIAG device.

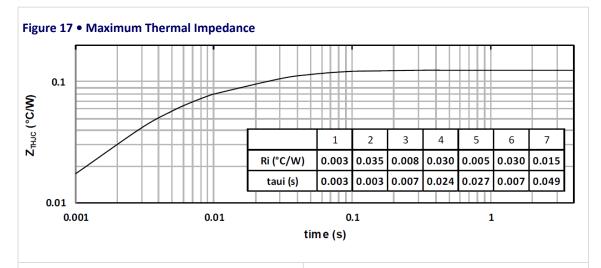


Figure 18 • Forward Characteristics

500

400

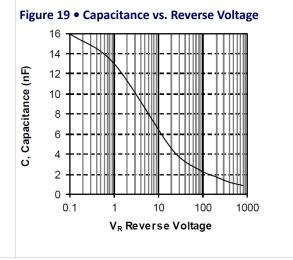
TJ=25°C

TJ=175°C

100

0 0.5 1 1.5 2 2.5 3 3.5

V<sub>F</sub> Forward Voltage (V)





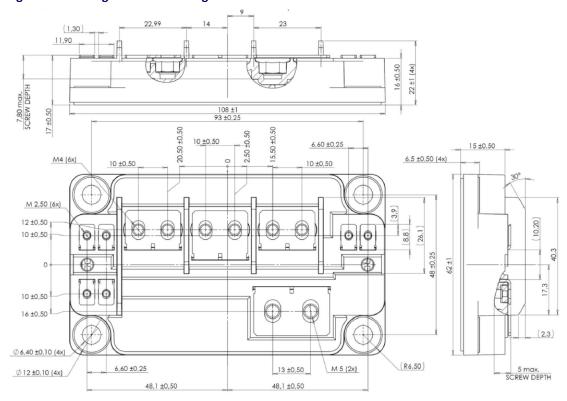
# 4 Package Specification

The following section shows the package specification of MSCSM120AM03CT6LIAG device.

## 4.1 Package Outline Drawing

The following image illustrates the package outline drawing of MSCSM120AM03CT6LIAG device. The dimensions are in millimeters.

Figure 20 • Package Outline Drawing



#### Note:

See AN1911—Mounting instructions for SP6 Low inductance Power Module application note.





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