MIC45116

20V/6A DC/DC Power Module

Features

- · Up to 6A Output Current
- >93% Peak Efficiency
- Output Voltage of 0.8V to 85% of Input with ±1% Accuracy
- · Fixed 600 kHz Switching Frequency
- · Enable Input and Open-Drain Power Good Output
- HyperLight Load[®] (MIC45116-1) Improves Light Load Efficiency
- Hyper Speed Control[®] (MIC45116-2) Architecture Enables Fast Transient Response
- · Supports Safe Start-Up into Pre-Biased Output
- -40°C to +125°C Junction Temperature Range
- · Thermal Shutdown Protection
- · Short-Circuit Protection with Hiccup Mode
- · Adjustable Current Limit
- Available in 52-Lead 8 mm x 8 mm x 3 mm H3QFN Package

Applications

- · High Power Density Point-of-Load Conversion
- · Servers, Routers, Networking, and Base Stations
- FPGAs, DSP, and Low-Voltage ASIC Power Supplies
- · Industrial and Medical Equipment

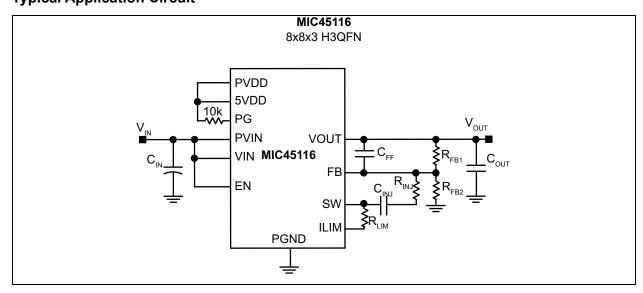
General Description

The MIC45116 is a synchronous step-down regulator module, featuring a unique adaptive ON-time control architecture. The module incorporates a DC/DC controller, power MOSFETs, bootstrap diode, bootstrap capacitor, and an inductor in a single package; simplifying the design and layout process for the end user.

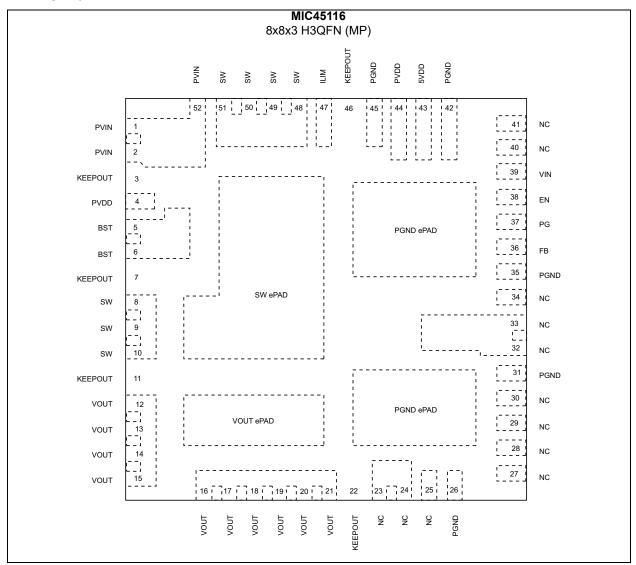
This highly integrated solution expedites system design and improves product time-to-market. The internal MOSFETs and inductor are optimized to achieve high efficiency at a low output voltage. The fully optimized design can deliver up to 6A current under a wide input voltage range of 4.75V to 20V without requiring additional cooling.

The MIC45116-1 uses HyperLight Load $^{\rm theorem maintains}$ high efficiency under light load conditions by transitioning to variable frequency, discontinuous-mode operation. The MIC45116-2 uses Hyper Speed Control architecture which enables ultra-fast load transient response, allowing for a reduction of output capacitance. The MIC45116 offers 1% output accuracy that can be adjusted from 0.8V to 85% of the input (PV_{IN}) with two external resistors. Additional features include thermal-shutdown protection, adjustable current limit, and short-circuit protection. The MIC45116 allows for safe start-up into a pre-biased output.

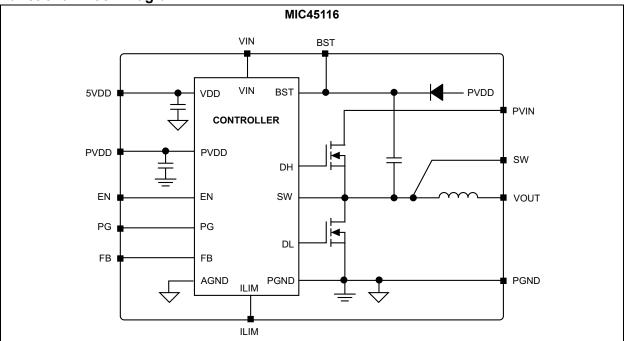
Typical Application Circuit



Package Type



Functional Block Diagram



1.0 ELECTRICAL CHARACTERISTICS

Absolute Maximum Ratings †

PV _{IN} , V _{IN} to P _{GND}	–0.3V to +30V
PV _{DD} , 5V _{DD} to P _{GND}	0.3V to +6V
V _{SW} , V _{ILIM} , V _{EN} to P _{GND}	
V _{BST} to V _{SW}	0.3V to +6V
V _{BST} to P _{GND}	0.3V to +36V
V _{PG} to P _{GND}	
V _{FB} to P _{GND}	
ESD Rating(Note 1)	ESD Sensitive
Operating Ratings ‡	
Supply Voltage (PV _{IN} , V _{IN})	+4.75V to +20V
Output Current	6A

[†] Notice: Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at those or any other conditions above those indicated in the operational sections of this specification is not intended. Exposure to maximum rating conditions for extended periods may affect device reliability.

‡ Notice: The device is not guaranteed to function outside its operating ratings.

Note 1: Devices are ESD sensitive. Handling precautions are recommended.

ELECTRICAL CHARACTERISTICS

Electrical Characteristics: V_{IN} = V_{EN} = 12V, V_{OUT} = 3.3V, $V_{BST} - V_{SW}$ = 5V, T_J = +25°C. **Bold** values indicate -40°C ≤ T_J ≤ +125°C, unless otherwise noted. (Note 1). **Parameters** Symbol Typ. Max. Units **Conditions Power Supply Input** Input Voltage Range V_{IN} , PV_{IN} 4.75 20 ٧ Quiescent Supply Current 0.35 0.75 $V_{FB} = 1.5V$ mΑ lo (MIC45116-1) $V_{FB} = 1.5V$ **Quiescent Supply Current** 1.03 mΑ I_Q (MIC45116-2) $PV_{IN} = V_{IN} = 12V$, **Operating Current** 29.4 mΑ $V_{OUT} = 1.8V, I_{OUT} = 0A$ I_{IN} (MIC45116-2) Shutdown Supply Current 5.3 10 μΑ $V_{EN} = 0V$ I_{SHDN} 5V_{DD} Output ٧ $V_{IN} = 7V \text{ to } 20V,$ 5V_{DD} Output Voltage 4.8 5.2 5.4 $5V_{DD}$ $I_{5VDD} = 10 \text{ mA}$ 5V_{DD} UVLO Threshold **UVLO** 3.8 4.2 4.6 ٧ V_{5VDD} Rising 5V_{DD} UVLO Hysteresis UVLO_HYS 400 mV V_{5VDD} Falling 0.6 2 3.6 % $I_{5VDD} = 0 \text{ mA to } 40 \text{ mA}$ 5V_{DD} Load Regulation $\Delta 5V_{DD(LD)}$ Reference Feedback Reference Voltage 0.792 8.0 0.808 V $T_J = 25^{\circ}C$ V_{REF} 0.784 8.0 0.816 -40° C $\leq T_{J} \leq +125^{\circ}$ C FB Bias Current 5 500 $V_{FB} = 0.8V$ IFB BIAS nΑ **Enable Control** ٧ **EN Logic Level High EN_{HIGH}** 1.8 ٧ **EN Logic Level Low EN_{LOW}** 0.6 **EN Hysteresis** 200 mV EN_{HYS} **EN Bias Current** 5 10 μΑ $V_{FN} = 12V$ I_{ENBIAS} Oscillator 600 750 Switching Frequency 400 kHz $I_{OUT} = 2A$ f_{SW} Maximum Duty Cycle 85 % D_{MAX} Minimum Duty Cycle D_{MIN} 0 % $V_{FB} = 1V$ Minimum Off-Time 140 250 350 ns t_{OFF(MIN)} Soft-Start Soft-Start Time V_{FB} from 0V to 0.8V 3.3 ms t_{SS} **Short-Circuit Protection Current-Limit Threshold** -30-14 0 mV $V_{FB} = 0.79V$ $V_{CL(OS)}$ **Short-Circuit Threshold** -23 -7 9 $V_{FB} = 0V$ mV V_{SC} **Current-Limit Source Current** 60 80 100 $V_{FB} = 0.79V$ μΑ I_{CL} **Short-Circuit Source Current** 25 35 45 $V_{FB} = 0V$ μΑ I_{SC}

Note 1: Specification for packaged product only.

ELECTRICAL CHARACTERISTICS (CONTINUED)

Electrical Characteristics: $V_{IN} = V_{EN} = 12V$, $V_{OUT} = 3.3V$, $V_{BST} - V_{SW} = 5V$, $T_J = +25$ °C. Bold values indicate -40° C \leq T_J \leq +125 $^{\circ}$ C, unless otherwise noted. (Note 1). **Symbol** Min. Units **Parameters** Тур. Max. **Conditions** Power Good (PG) PG Threshold Voltage $\% \; V_{REF}$ V_{PG_TH} 85 88 95 Sweep V_{FB} from low-to-high $\% V_{REF}$ Sweep V_{FB} from high-to-low PG Hysteresis 6 V_{PG HYS} PG Delay Time t_{PG_DLY} 80 μs Sweep V_{FB} from low-to-high PG Low Voltage V_{PG_LOW} 60 200 mV V_{FB} < 90% x V_{NOM} , I_{PG} = 1 mA **Thermal Protection** °C Overtemperature Shutdown 160 T_J rising T_{SHD} °C 15 Overtemperature Shutdown T_{SHD_HYS} Hysteresis

Note 1: Specification for packaged product only.

TEMPERATURE SPECIFICATIONS

Parameters	Sym.	Min.	Тур.	Max.	Units	Conditions			
Temperature Ranges									
Operating Junction Temperature Range	T _J	-40	_	+125	°C	Note 1			
Absolute Maximum Junction Temperature	T _{J(ABSMAX)}	_	_	+150	°C	_			
Storage Temperature Range	T _S	-65	_	+150	°C	_			
Lead Temperature	T _{LEAD}	_	_	+260	°C	Soldering, 10 seconds			
Package Thermal Resistances									
52-lead 8 mm x 8 mm x 3 mm H3QFN	θ_{JA}	_	22	_	°C/W	Note 2			
52-lead 8 mm x 8 mm x 3 mm H3QFN	$\theta_{\sf JC}$	_	5	_	°C/W	Note 2			

- Note 1: The maximum allowable power dissipation is a function of ambient temperature, the maximum allowable junction temperature and the thermal resistance from junction to air (i.e., T_A, T_J, θ_{JA}). Exceeding the maximum allowable power dissipation will cause the device operating junction temperature to exceed the maximum +125°C rating. Sustained junction temperatures above +125°C can impact the device reliability.
 - 2: θ_{JA} and θ_{JC} were measured using the MIC45116 evaluation board.

2.0 TYPICAL PERFORMANCE CURVES

Note: The graphs and tables provided following this note are a statistical summary based on a limited number of samples and are provided for informational purposes only. The performance characteristics listed herein are not tested or guaranteed. In some graphs or tables, the data presented may be outside the specified operating range (e.g., outside specified power supply range) and therefore outside the warranted range.

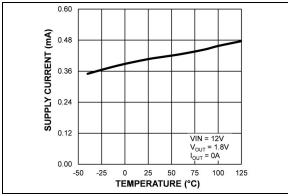


FIGURE 2-1: V_{IN} Operating Supply Current vs. Temperature (MIC45116-1).

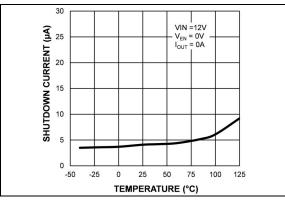


FIGURE 2-2: V_{IN} Shutdown Current vs. Temperature.

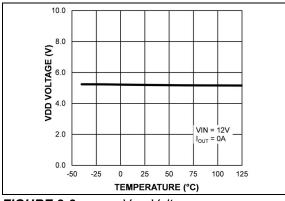


FIGURE 2-3: V_{DD} Voltage vs. Temperature.

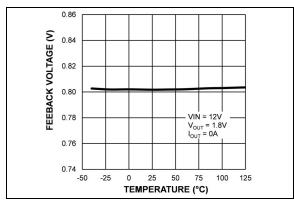


FIGURE 2-4: Feedback Voltage vs. Temperature.

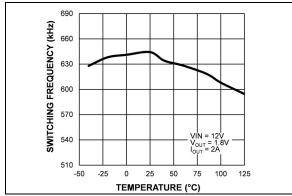


FIGURE 2-5: Switching Frequency vs. Temperature.

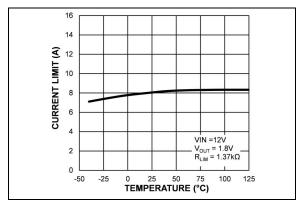


FIGURE 2-6: Output Current Limit vs. Temperature.

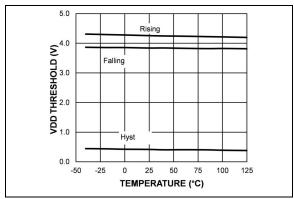


FIGURE 2-7: V_{DD} UVLO Threshold vs. Temperature.

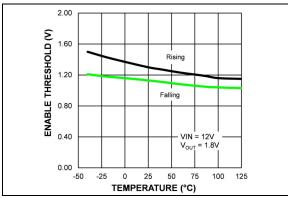


FIGURE 2-8: Enable Threshold vs. Temperature.

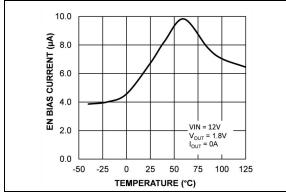


FIGURE 2-9: EN Bias Curent vs. Temperature.

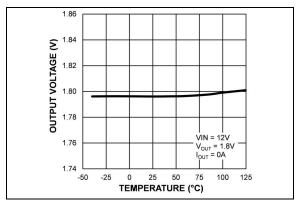


FIGURE 2-10: Output Voltage vs. Temperature (MIC45116-1).

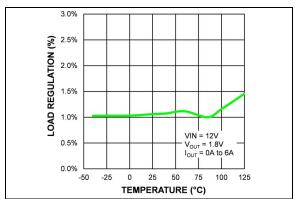


FIGURE 2-11: Load Regulation vs. Temperature (MIC45116-1).

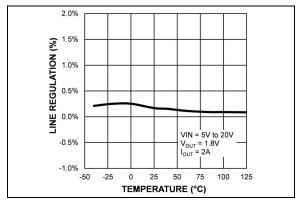


FIGURE 2-12: Line Regulation vs. Temperature (MIC45116-1).

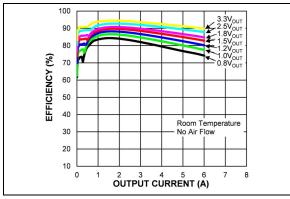


FIGURE 2-13: Efficiency $(V_{IN} = 5V)$ vs. Output Current (MIC45116-1).

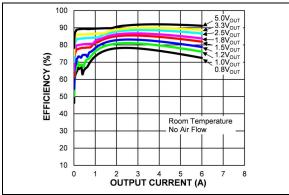


FIGURE 2-14: Efficiency $(V_{IN} = 12V)$ vs. Output Current (MIC45116-1).

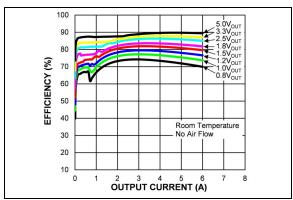


FIGURE 2-15: Efficiency $(V_{IN} = 18V)$ vs. Output Current (MIC45116-1).

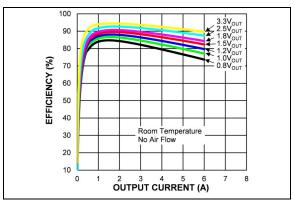


FIGURE 2-16: Efficiency $(V_{IN} = 5V)$ vs. Output Current (MIC45116-2).

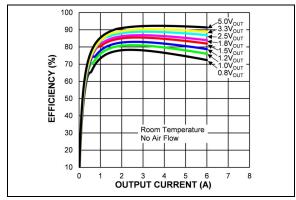


FIGURE 2-17: Efficiency $(V_{IN} = 12V)$ vs. Output Current (MIC45116-2).

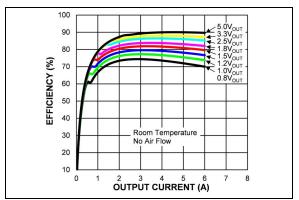


FIGURE 2-18: Efficiency $(V_{IN} = 18V)$ vs. Output Current (MIC45116-2).

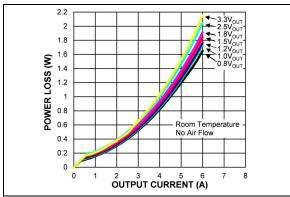


FIGURE 2-19: Power Dissipation ($V_{IN} = 5V$) vs. Output Current (MIC45116-1).

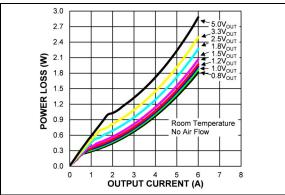


FIGURE 2-20: Power Dissipation (V_{IN} = 12V) vs. Output Current (MIC45116-1).

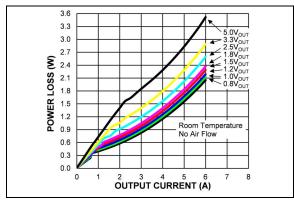


FIGURE 2-21: Power Dissipation ($V_{IN} = 18V$) vs. Output Current (MIC45116-1).

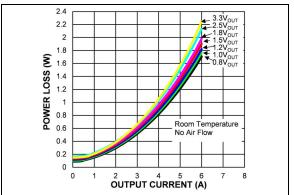


FIGURE 2-22: Power Dissipation ($V_{IN} = 5V$) vs. Output Current (MIC45116-2).

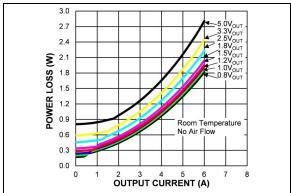


FIGURE 2-23: Power Dissipation ($V_{IN} = 12V$) vs. Output Current (MIC45116-2).

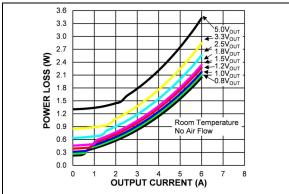


FIGURE 2-24: Power Dissipation ($V_{IN} = 18V$) vs. Output Current (MIC45116-2).

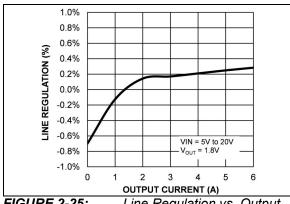


FIGURE 2-25: Line Regulation vs. Output Current (MIC45116-1).

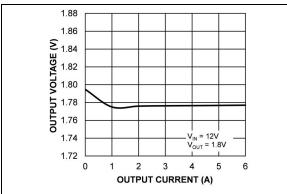


FIGURE 2-26: Output Voltage vs. Output Current (MIC45116-1).

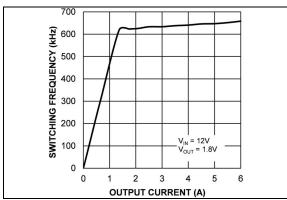


FIGURE 2-27: Switching Frequency vs. Output Current (MIC45116-1).

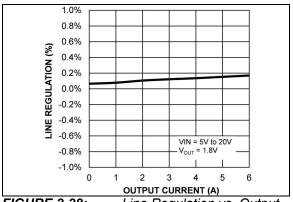


FIGURE 2-28: Line Regulation vs. Output Current (MIC45116-2).

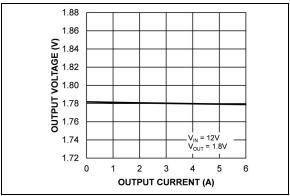


FIGURE 2-29: Output Voltage vs. Output Current (MIC45116-2).

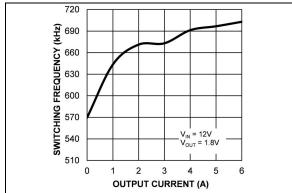


FIGURE 2-30: Switching Frequency vs. Output Current (MIC45116-2).

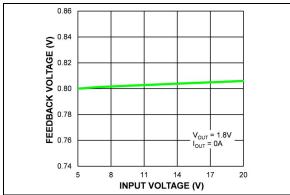


FIGURE 2-31: Feedback Voltage vs. Input Voltage (MIC45116-1).

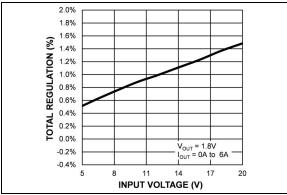


FIGURE 2-32: Output Regulation vs. Input Voltage (MIC45116-1).

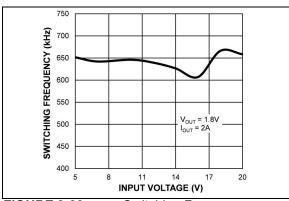


FIGURE 2-33: Switching Frequency vs. Input Voltage (MIC45116-1).

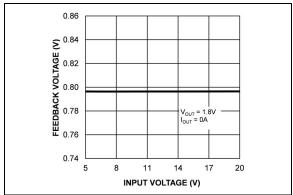


FIGURE 2-34: Feedback Voltage vs. Input Voltage (MIC45116-2).

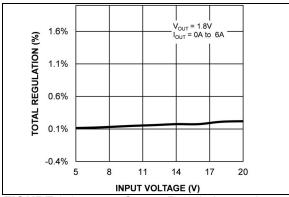


FIGURE 2-35: Output Regulation vs. Input Voltage (MIC45116-2).

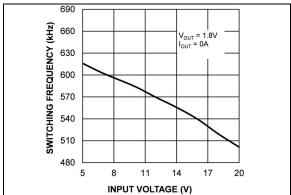


FIGURE 2-36: Switching Frequency vs. Input Voltage (MIC45116-2).

MIC45116

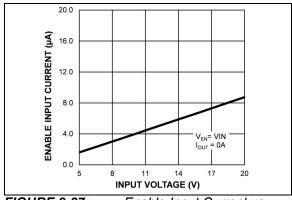


FIGURE 2-37: Enable Input Current vs. Input Voltage.

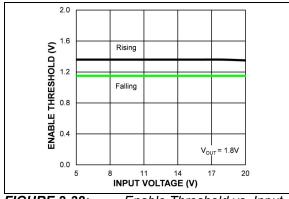


FIGURE 2-38: Enable Threshold vs. Input Voltage.

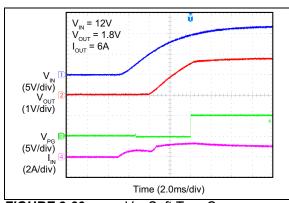


FIGURE 2-39: V_{IN} Soft Turn-On.

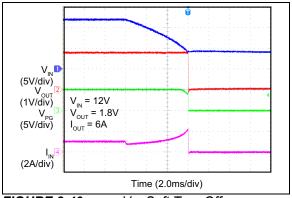


FIGURE 2-40: V_{IN} Soft Turn-Off.

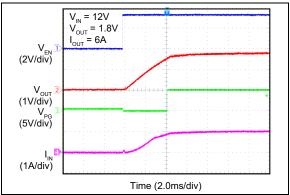


FIGURE 2-41: Enable Turn-On Delay and Rise Time.

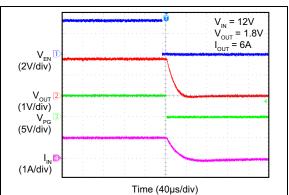


FIGURE 2-42: Enable Turn-Off Delay and Fall Time.

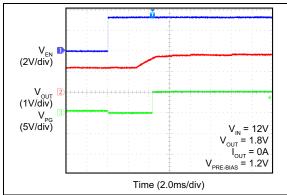


FIGURE 2-43: Enable Start-Up with Pre-Biased Output.

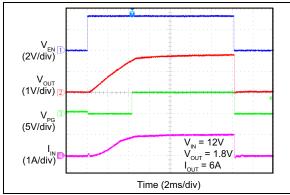
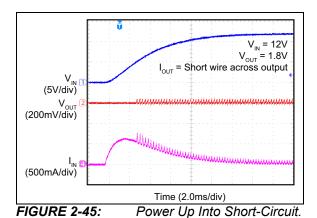


FIGURE 2-44: Enable Turn-On/Turn-Off.



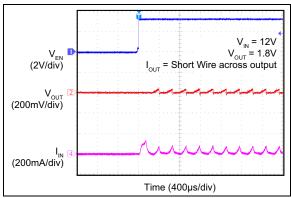


FIGURE 2-46: Enabled Into Short-Circuit.

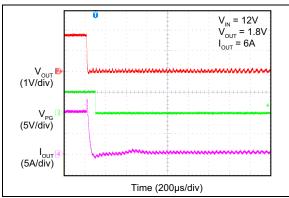


FIGURE 2-47: Short-Circuit During Steady State.

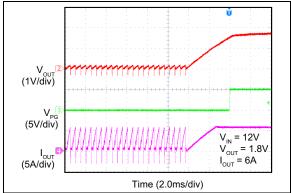


FIGURE 2-48: Output Recovery from Short-Circuit.

MIC45116

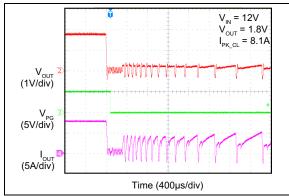
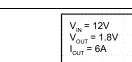


FIGURE 2-49: Threshold.

Peak Current-Limit



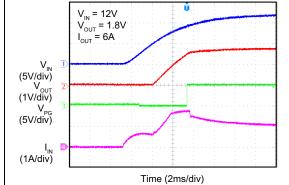


FIGURE 2-50:

Inrush with 3000 μF.

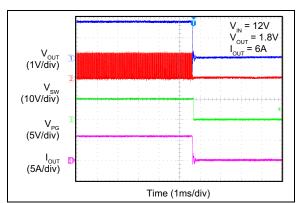


FIGURE 2-51:

Thermal Shutdown.

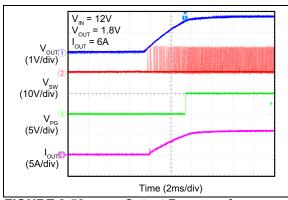


FIGURE 2-52: Output Recovery from Thermal Shutdown.

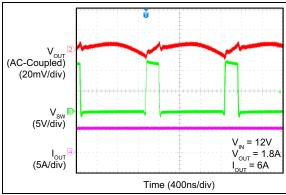


FIGURE 2-53: MIC45116-1 Switching Waveforms $(I_{OUT} = 6A)$.

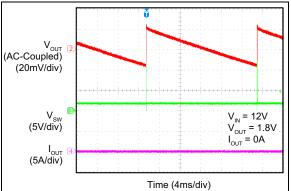


FIGURE 2-54: MIC45116-1 Switching

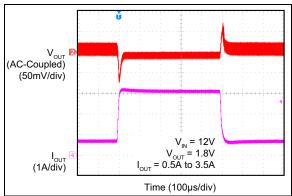


FIGURE 2-55: Load Transient Response (MIC45116-1).

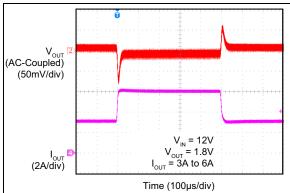


FIGURE 2-56: Load Transient Response (MIC45116-2).

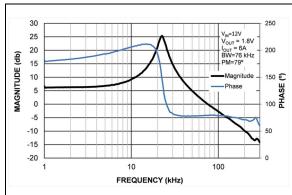


FIGURE 2-57: Control Loop Frequency Response.

3.0 PIN DESCRIPTIONS

The descriptions of the pins are listed in Table 3-1.

TABLE 3-1: PIN FUNCTION TABLE

IABLE 3-1. I III TORO		TON TABLE					
Pin Number	Pin Name	Description					
1, 2, 52	PV _{IN}	Power Input Voltage. Connection to the drain of the internal high-side power MOSFET. Connect an input capacitor from PV _{IN} to P _{GND} .					
4, 44	PV _{DD}	Supply input for the internal power MOSFET drivers. Connect PV_{DD} pins together not leave floating.					
5, 6	BST	Connection to the internal bootstrap circuitry and high-side power MOSFET drive circuitry. Connect the two BST pins together.					
8-10, 48-51	SW	The SW pin connects directly to the switch node. Due to the high-speed switching on this pin, the SW pin should be routed away from sensitive nodes. The SW pin also senses the current by monitoring the voltage across the low-side MOSFET during OFF time.					
12-21	V _{OUT}	Output Voltage. Connected to the internal inductor, the output capacitor should be connected from this pin to P_{GND} as close to the module as possible.					
23-25, 27-30, 32-34, 40, 41	NC	Not internally connected.					
26, 31, 35, 42, 45	P _{GND}	Power Ground. P_{GND} is the return path for the step-down power module power stage. The P_{GND} pin connects to the source of internal low-side power MOSFET, the negative terminals of input capacitors, and the negative terminals of output capacitors. Signal Ground and Power Ground of MIC45116 are internally connected.					
36	FB	Feedback. Input to the transconductance amplifier of the control loop. The FB pin is referenced to 0.8V. A resistor divider connecting the feedback to the output is used to set the desired output voltage. Connect the bottom resistor from FB to system ground. External ripple injection (series R and C) can be connected between FB and SW.					
37	PG	Power Good. Open-Drain Output. If used, connect to an external pull-up resistor of at least 10 k Ω between PG and the external bias voltage.					
38	EN	Enable. A logic signal to enable or disable the step-down regulator module operation. The EN pin is TTL/CMOS compatible. Logic-high = enable, logic-low = disable or shutdown. EN pin has an internal 1 M Ω (typical) pull-down resistor to GND. Do not leave floating.					
39	V _{IN}	Input for the internal linear regulator. Allows for split supplies to be used when there is an external bus voltage available. Connect to PV_{IN} for single supply operation. Bypass with a 0.1 μF capacitor from V_{IN} to P_{GND} .					
43	5V _{DD}	Internal +5V Linear Regulator Output. Powered by V_{IN} , $5V_{DD}$ is the internal supply bus for the device. In the applications with V_{IN} < +5.5V, $5V_{DD}$ should be tied to V_{IN} to bypass the linear regulator.					
47	I _{LIM}	Current Limit. Connect a resistor between I _{LIM} and SW to program the current limit.					
3, 7, 11, 22, 46	KEEPOUT	Depopulated pin positions.					
_	V _{OUT} ePad	V_{OUT} Exposed Pad. Internally connected to V_{OUT} pins. Please see the PCB Layout Guidelines section.					
_	SW ePad	SW Exposed Pad. Internally connected to SW pins. Please see the PCB Layout Guidelines section.					
_	P _{GND} ePAD	P _{GND} Exposed Pads. Please see the PCB Layout Guidelines section for the connection to the system Ground.					

4.0 FUNCTIONAL DESCRIPTION

The MIC45116 is an adaptive ON-time synchronous buck regulator module built for high-input voltage to low-output voltage conversion applications. The MIC45116 is designed to operate over a wide input voltage range, from 4.75V to 20V, and the output is adjustable with an external resistor divider.

An adaptive ON-time control scheme is employed to obtain a constant switching frequency in steady state and to simplify the control compensation. Hiccup mode over-current protection is implemented by sensing low-side MOSFET's $R_{DS(ON)}$. The device features internal soft-start, enable, UVLO, and thermal shutdown. The module has integrated switching FETs, inductor, bootstrap diode, and bypass capacitors.

4.1 Theory of Operation

Figure 4-1, in association with Equation 4-1, shows the output voltage is sensed by the MIC45116 feedback pin (FB) via the voltage divider R_{FB1} and R_{FB2} and compared to a 0.8V reference voltage (V_{REF}) at the error comparator through a low-gain transconductance (g_{m}) amplifier.

If the feedback voltage decreases, and the amplifier output falls below 0.8V, then the error comparator will trigger the control logic and generate an ON-time period. The ON-time period length is predetermined by the Fixed $t_{\rm ON}$ Estimator circuitry:

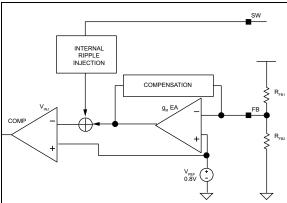


FIGURE 4-1: Output Voltage Sense via FB Pin.

EQUATION 4-1:

$$t_{ON(ESTIMATED)} = \frac{V_{OUT}}{V_{IN} \times f_{SW}}$$
 Where:
$$V_{OUT} \quad \text{Output Voltage}$$

$$V_{IN} \quad \text{Power Stage Input Voltage}$$

$$f_{SW} \quad \text{Switching Frequency}$$

At the end of the ON-time period, the internal high-side driver turns off the high-side MOSFET and the low-side driver turns on the low-side MOSFET. The OFF-time period length depends upon the feedback voltage in most cases.

When the feedback voltage decreases and the output of the gm amplifier falls below 0.8V, the ON-time period is triggered and the OFF-time period ends. If the OFF-time period determined by the feedback voltage is less than the minimum OFF-time $t_{OFF(MIN)}$, which is about 250 ns, the MIC45116 control logic will apply the $t_{OFF(MIN)}$ instead. $t_{OFF(MIN)}$ is required to maintain enough energy in the internal boost capacitor (C_{BST}) to drive the high-side MOSFET.

The maximum duty cycle is obtained from the 250 ns $t_{\mbox{OFF(MIN)}}$:

EQUATION 4-2:

$$D_{MAX} = \frac{t_S - t_{OFF(MIN)}}{t_S} = 1 - \frac{250ns}{t_S}$$
 Where:
$$t_S = 1/f_{SW}$$

It is not recommended to use MIC45116 with an OFF-time close to $t_{\rm OFF(MIN)}$ during steady-state operation.

The adaptive ON-time control scheme results in a constant switching frequency in the MIC45116 during steady state operation. The actual ON-time and resulting switching frequency will vary with the different rising and falling times of the MOSFETs. Also, the minimum $t_{\rm ON}$ results in a lower switching frequency in high $V_{\rm IN}$ to $V_{\rm OUT}$ applications. During load transients, the switching frequency is changed due to the varying OFF-time.

To illustrate the control loop operation, we will analyze both the steady-state and load transient scenarios. For easy analysis, the gain of the g_m amplifier is assumed to be 1. With this assumption, the inverting input of the error comparator is the same as the feedback voltage.

Figure 4-2 shows the MIC45116 control loop timing during steady-state operation. During steady-state, the gm amplifier senses the feedback voltage ripple, which is proportional to the output voltage ripple plus injected voltage ripple, to trigger the ON-time period.

The ON-time is predetermined by the t_{ON} estimator. The termination of the OFF-time is controlled by the feedback voltage. At the valley of the feedback voltage ripple, which occurs when V_{FB} falls below V_{REF} , the OFF period ends and the next ON-time period is triggered through the control logic circuitry.

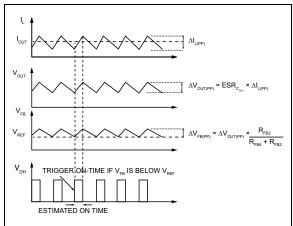


FIGURE 4-2: MIC45116 Control Loop Timing.

Figure 4-3 shows the operation of the MIC45116 during a load transient. The output voltage drops due to the sudden load increase, which causes the V_{FB} to be less than V_{REF} . This will cause the error comparator to trigger an ON-time period. At the end of the ON-time period, a minimum OFF-time $t_{OFF(MIN)}$ is generated to charge the bootstrap capacitor (C_{BST}) since the feedback voltage is still below V_{REF} .

Then, the next ON-time period is triggered due to the low feedback voltage. Therefore, the switching frequency changes during the load transient, but returns to the nominal fixed frequency once the output has stabilized at the new load current level. With the varying duty cycle and switching frequency, the output recovery time is fast and the output voltage deviation is small.

Note that the instantaneous switching frequency during load transient remains bounded and cannot increase arbitrarily. The minimum period is limited by t_{ON} + $t_{OFF(MIN)}.$ Because the variation in V_{OUT} is relatively limited during load transient, t_{ON} stays virtually close to its steady-state value.

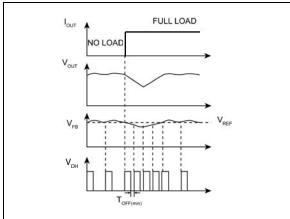


FIGURE 4-3: MIC45116 Load Transient Response.

Unlike true current-mode control, the MIC45116 uses the output voltage ripple to trigger an ON-time period. The output voltage ripple is proportional to the inductor current ripple if the ESR of the output capacitor is large enough.

In order to meet the stability requirements, the MIC45116 feedback voltage ripple should be in phase with the inductor current ripple and is large enough to be sensed by the gm amplifier and the error comparator. The recommended feedback voltage ripple is 20 mV~100 mV over full input voltage range.

If a low ESR output capacitor is selected, then the feedback voltage ripple may be too small to be sensed by the gm amplifier and the error comparator. Also, the output voltage ripple and the feedback voltage ripple are not necessarily in phase with the inductor current ripple if the ESR of the output capacitor is very low. In these cases, ripple injection is required to ensure proper operation.

Please refer to the Ripple Injection subsection in the Application Information section for more details about the ripple injection technique.

4.2 Discontinuous Mode (MIC45116-1 Only)

In continuous mode, the inductor current is always greater than zero; however, at light loads, the MIC45116-1 is able to force the inductor current to operate in discontinuous mode. Discontinuous mode is where the inductor current falls to zero, as indicated by trace (I_L) shown in Figure 4-4.

During this period, the efficiency is optimized by shutting down all the non-essential circuits and minimizing the supply current as the switching frequency is reduced. The MIC45116-1 wakes up and turns on the high-side MOSFET when the feedback voltage V_{FB} drops below 0.8V.

The MIC45116-1 has a zero crossing comparator ($Z_{\rm C}$) that monitors the inductor current by sensing the voltage drop across the low-side MOSFET during its ON-time. If the $V_{\rm FB}$ > 0.8V and the inductor current goes slightly negative, then the MIC45116-1 automatically powers down most of the IC circuitry and goes into a low-power mode.

Once the MIC45116-1 goes into discontinuous mode, both low-side driver (DL) and high-side driver (DH) are low, which turns off the high-side and low-side MOSFETs. The load current is supplied by the output capacitors and V_{OUT} drops. If the drop of V_{OUT} causes V_{FB} to go below V_{REF} , then all the circuits will wake up into normal continuous mode.

First, the bias currents of most circuits reduced during the discontinuous mode are restored, and then a t_{ON} pulse is triggered before the drivers are turned on to avoid any possible glitches.

Finally, the high-side driver is turned on. Figure 4-4 shows the control loop timing in discontinuous mode.

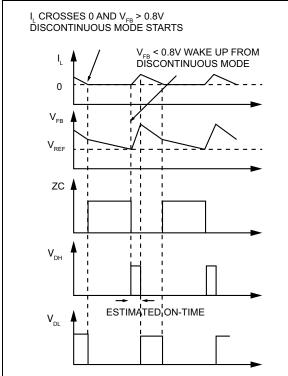


FIGURE 4-4: MIC45116-1 Control Loop (Discontinuous Mode).

During discontinuous mode, the bias current of most circuits is substantially reduced. As a result, the total power supply current during discontinuous mode is only about 350 μ A, allowing the MIC45116-1 to achieve high efficiency in light load applications.

4.3 Soft-Start

Soft-start reduces the input power supply surge current at startup by controlling the output voltage rise time. The input surge appears while the output capacitor is charged up.

The MIC45116 implements an internal digital soft-start by making the 0.8V reference voltage V_{REF} ramp from 0 to 100% in about 3 ms with 9.7 mV steps. Therefore, the output voltage is controlled to increase slowly by a stair-case V_{FB} ramp.

Once the soft-start cycle ends, the related circuitry is disabled to reduce current consumption. PV_{DD} must be powered up at the same time or after V_{IN} to make the soft-start function correctly.

4.4 Current Limit

The MIC45116 uses the $R_{DS(ON)}$ of the low-side MOSFET and external resistor connected from the I_{LIM} pin to SW node to set the current limit.

In each switching cycle of the MIC45116, the inductor current is sensed by monitoring the low-side MOSFET in the OFF period. The sensed voltage V_{ILIM} is compared with the power ground (P_{GND}) after a blanking time of 150 ns.

In this way, the drop voltage over the resistor R26 (V_{R26}) is compared with the drop over the bottom FET generating the short current limit. The small capacitor (C16) connected from the I_{LIM} pin to P_{GND} filters the switching node ringing during the off-time allowing a better short-limit measurement. The time constant created by R26 and C16 should be much less than the minimum off time.

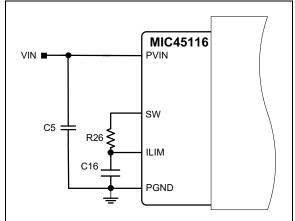


FIGURE 4-5: MIC45116 Current-Limiting Circuit.

The V_{R26} drop allows short-limit programming based on the value of the resistor (R26). If the absolute value of the voltage drop on the bottom FET becomes greater than V_{R26} , and the V_{ILIM} falls below P_{GND} , an overcurrent is triggered causing the IC to enter hiccup mode.

The hiccup sequence including the soft-start reduces the stress on the switching FETs and protects the load and supply for severe short conditions.

The short-circuit current limit can be programmed by using Equation 4-3.

MIC45116

EQUATION 4-3:

 $R26 = \frac{(I_{CLIM} + \Delta I_{L(PP)} \times 0.5 - 0.1) \times R_{DS(ON)} + V_{CL(OS)}}{I_{CL}}$

Where:

I_{CLIM} Desired current limit.

 $R_{DS(ON)}$ On-resistance of low-side power

MOSFET, 16 m Ω typically.

 $V_{CL(OS)} \qquad \hbox{Current-limit threshold offset (typical} \\$

value is 14 mV).

I_{CL} Current-limit source current (typical

value is 80 µA).

 $\Delta I_{L(PP)}$ Inductor current peak-to-peak,

since the inductor is integrated, use

Equation 4-4 to calculate the

inductor ripple current.

The peak-to-peak inductor current ripple is:

EQUATION 4-4:

$$\Delta I_{L(PP)} = \frac{V_{OUT} \times (V_{IN(MAX)} - V_{OUT})}{V_{IN(MAX)} \times f_{SW} \times L}$$

The MIC45116 has a 1.0 μ H inductor integrated into the module. In case of a hard short, the short limit is folded down to allow an indefinite hard short on the output without any destructive effect.

It is mandatory to make sure that the inductor current used to charge the output capacitance during soft-start is under the folded short limit; otherwise the supply will go in hiccup mode and may not finish the soft-start successfully.

With R26 = 1.62 k Ω and C16 = 15 pF, the typical output current limit is 8A.

5.0 APPLICATION INFORMATION

5.1 **Output Capacitor Selection**

The type of the output capacitor is usually determined by the application and its equivalent series resistance (ESR). Voltage and RMS current capability are two other important factors for selecting the output capacitor. Recommended capacitor types are MLCC, OS-CON and POSCAP. The output capacitor's ESR is usually the main cause of the output ripple. The MIC45116 requires ripple injection and the output capacitor ESR affects the control loop from a stability point of view.

Equation 5-1 shows how the maximum value of ESR is calculated.

EQUATION 5-1:

$$ESR_{COUT} \! \leq \! \frac{\Delta V_{OUT(PP)}}{\Delta I_{L(PP)}}$$

Where:

 $\Delta V_{OUT(PP)}$ Peak-to-peak output voltage ripple $\Delta I_{L(PP)}$

Peak-to-peak inductor current

ripple

The total output ripple voltage is a combination of ripple voltages caused by the ESR and output capacitance. The total output ripple voltage is calculated in Equation 5-2:

EQUATION 5-2:

$$\Delta V_{OUT(PP)} = \sqrt{\left(\frac{\Delta I_{L(PP)}}{C_{OUT} \times f_{SW} \times 8}\right)^2 + \left(\Delta I_{L(PP)} \times ESR_{COUT}\right)^2}$$

Where:

Duty cycle D

Output capacitance value COUT

Switching frequency f_{SW}

As described in the Theory of Operation subsection in the Functional Description, the MIC45116 requires at least 20 mV peak-to-peak ripple at the FB pin to make the g_m amplifier and the error comparator behave properly. Also, the output voltage ripple should be in phase with the inductor current.

Therefore, the output voltage ripple caused by the output capacitors value should be much smaller than the ripple caused by the output capacitor ESR.

If low-ESR capacitors, such as ceramic capacitors, are selected as the output capacitors, a ripple injection method should be applied to provide enough feedback voltage ripple. Please refer to the Ripple Injection subsection for more details.

The output capacitor RMS current is calculated in Equation 5-3:

EQUATION 5-3:

$$I_{COUT(RMS)} = \frac{\Delta I_{L(PP)}}{\sqrt{12}}$$

The power dissipated in the output capacitor is:

EQUATION 5-4:

$$P_{DISS(COUT)} = I_{COUT(RMS)}^{2} \times ESR_{COUT}$$

5.2 Input Capacitor Selection

The input capacitor for the power stage input PVIN should be selected for ripple current rating and voltage rating.

The input capacitor must be rated for the input current ripple. The RMS value of input capacitor current is determined at the maximum output current. Assuming the peak-to-peak inductor current ripple is low:

EQUATION 5-5:

$$I_{CIN(RMS)} \approx I_{OUT(MAX)} \times \sqrt{D \times (1 - D)}$$

The power dissipated in the input capacitor is:

EQUATION 5-6:

$$P_{DISS(CIN)} = I_{CIN(RMS)}^{2} \times ESR_{CIN}$$

The general rule is to pick the capacitor with a ripple current rating equal to or greater than the calculated worst-case RMS capacitor current.

Equation 5-7 should be used to calculate the input capacitor. Also it is recommended to keep some margin on the calculated value:

EQUATION 5-7:

$$C_{IN} \approx \frac{I_{OUT(MAX)} \times (1 - D) \times D}{\eta \times f_{SW} \times dV}$$

Where:

dV Input ripple voltagef_{SW} Switching frequency

η Power conversion efficiency

5.3 Output Voltage Setting Components

The MIC45116 requires two resistors to set the output voltage as shown in Figure 5-1.

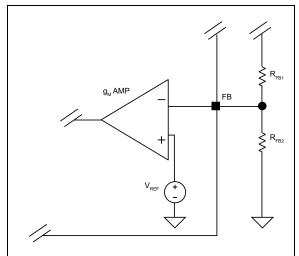


FIGURE 5-1: Voltage Divider Configuration.

The output voltage is determined by Equation 5-8:

EQUATION 5-8:

$$V_{OUT} = V_{REF} \times \left(1 + \frac{R_{FB1}}{R_{FB2}}\right)$$
 Where:
$$V_{REF} = 0.8V$$

A typical value of R_{FB1} used on the standard evaluation board is 10 $k\Omega.$ If R_{FB1} is too large, it may allow noise to be introduced into the voltage feedback loop. If R_{FB1} is too small in value, it will decrease the efficiency of the power supply, especially at light loads. Once R_{FB1} is selected, R_{FB2} can be calculated using Equation 5-9:

EQUATION 5-9:

$$R_{FB2} = \frac{V_{REF} \times R_{FB1}}{V_{OUT} - V_{REF}}$$

For fixed R_{FB1} = 10 k Ω , output voltage can be selected by R_{FB2} . Table 5-1 provides R_{FB2} values for some common output voltages.

TABLE 5-1: V_{OUT} PROGRAMMING RESISTOR LOOK-UP

R _{FB2}	V _{OUT}			
OPEN	0.8V			
40.2 kΩ	1.0V			
20 kΩ	1.2V			
11.5 kΩ	1.5V			
8.06 kΩ	1.8V			
4.75 kΩ	2.5V			
3.24 kΩ	3.3V			
1.91 kΩ	5.0V			

5.4 Ripple Injection

The V_{FB} ripple required for proper operation of the MIC45116 g_m amplifier and error comparator is 20 mV to 100 mV. However, the output voltage ripple is generally too small to provide enough ripple amplitude at the FB pin and this issue is more visible in lower output voltage applications. If the feedback voltage ripple is so small that the g_m amplifier and error comparator cannot sense it, then the MIC45116 will lose control and the output voltage is not regulated. In order to have some amount of V_{FB} ripple, a ripple injection method is applied for low output voltage ripple applications.

The applications are divided into three situations according to the amount of the feedback voltage ripple:

 Enough ripple at the feedback voltage due to the large ESR of the output capacitors (Figure 5-2).
 The converter is stable without any ripple injection.

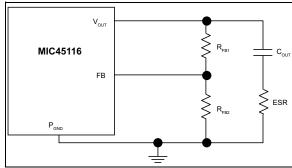


FIGURE 5-2: Enough Ripple at FB.

The feedback voltage ripple is:

EQUATION 5-10:

$$\Delta V_{FB(PP)} = \frac{R_{FB2}}{R_{FB1} + R_{FB2}} \times ESR_{C_{OUT}} \times \Delta I_{L(PP)}$$

Where:

ΔI_{L(PP)} Peak-to-Peak Value of the Inductor Current Ripple

• Inadequate ripple at the feedback voltage due to the small ESR of the output capacitors.

The output voltage ripple is fed into the FB pin through a feed-forward capacitor, C_{FF} in this situation, as shown in Figure 5-3. The typical C_{FF} value is between 1 nF and 100 nF.

EQUATION 5-11:

$$\Delta V_{FB(PP)} = ESR_{COUT} \times \Delta I_{L(PP)}$$

With the feed-forward capacitor, the feedback voltage ripple is very close to the output voltage ripple.

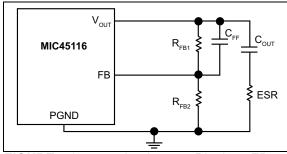


FIGURE 5-3: Inadequate Ripple at FB.

 Virtually no ripple at the FB pin voltage due to the very low ESR of the output capacitors, such is the case with ceramic output capacitors.

In this situation, the V_{FB} ripple waveform needs to be generated by injecting suitable signal. A series RC network between the SW pin and FB pin, R_{INJ} and C_{INJ} as shown in Figure 5-4 injects a square-wave current waveform into the FB pin, which, by means of integration across the capacitor (C_{FF}), generates an appropriate sawtooth FB ripple waveform.

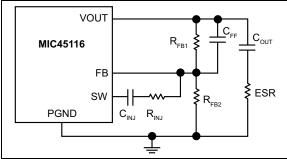


FIGURE 5-4: External Ripple Injection Circuit at FB.

The injected ripple is calculated via:

EQUATION 5-12:

$$\Delta V_{FB(PP)} = V_{IN} \times K_{div} \times D \times (1-D) \times \frac{1}{f_{SW} \times \tau}$$
 Where:
$$V_{IN} \qquad \text{Power stage input voltage}$$

$$D \qquad \text{Duty cycle}$$

$$f_{SW} \qquad \text{Switching frequency}$$

$$\tau \qquad (R_{FB1} / / R_{FB2} / / R_{INJ}) \times C_{FF}$$

EQUATION 5-13:

$$K_{div} = \frac{R_{FB1}/\!/R_{FB2}}{R_{INJ} + R_{FB1}/\!/R_{FB2}}$$
 Where:
$${\rm R_{INJ}} \qquad 20~{\rm k}\Omega$$

In Equation 5-13 and Equation 5-14, it is assumed that the time constant associated with C_{FF} must be much greater than the switching period:

EQUATION 5-14:

$$\frac{1}{f_{SW} \times \tau} = \frac{T}{\tau} \ll 1$$

If the voltage divider resistors R_{FB1} and R_{FB2} are in the $k\Omega$ range, a C_{FF} of 1 nF to 100 nF can easily satisfy the large time constant requirements.

5.5 Thermal Measurements and Safe Operating Area (SOA)

Measuring the IC's case temperature is recommended to ensure it is within its operating limits. Although this might seem like a very elementary task, it is easy to get erroneous results.

MIC45116

The most common mistake is to use the standard thermal couple that comes with a thermal meter. This thermal couple wire gauge is large, typically 22 gauge, and behaves like a heatsink, resulting in a lower case measurement.

Two methods of temperature measurement are using a smaller thermal couple wire or an infrared thermometer. If a thermal couple wire is used, it must be constructed of 36-gauge wire or higher (smaller wire size) to minimize the wire heat-sinking effect.

In addition, the thermal couple tip must be covered in either thermal grease or thermal glue to make sure that the thermal couple junction is making good contact with the case of the IC. Omega brand thermal couple (5SC-TT-K-36-36) is adequate for most applications.

Wherever possible, an infrared thermometer is recommended. The measurement spot size of most infrared thermometers is too large for an accurate reading on a small form factor ICs.

However, an IR thermometer from Optris has a 1 mm spot size, which makes it a good choice for measuring the hottest point on the case. An optional stand makes it easy to hold the beam on the IC for long periods of time.

The safe operating area (SOA) of the MIC45116 is shown in Figure 5-5 and Figure 5-6. These thermal measurements were taken on MIC45116 evaluation board with no air flow.

Since the MIC45116 is an entire system comprised of switching regulator controller, MOSFETs, and inductor, the part needs to be considered as a system. The SOA curves will give guidance to reasonable use of the MIC45116.

SOA curves should only be used as a point of reference. SOA data was acquired using the MIC45116 evaluation board. Thermal performance depends on the PCB layout, board size, copper thickness, number of thermal vias, and actual airflow.

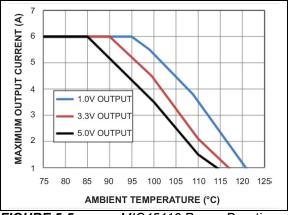


FIGURE 5-5: MIC45116 Power Derating vs. Output Voltage with 12V Input with No Airflow.

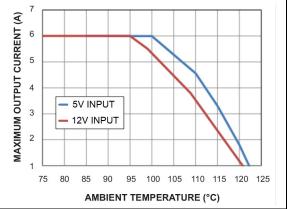


FIGURE 5-6: MIC45116 Power Derating vs. Input Voltage with 1.0V Output with No Airflow.

6.0 PCB LAYOUT GUIDELINES

PCB layout is critical to achieve reliable, stable and efficient performance. A ground plane is required to control EMI and minimize the inductance in power, signal and return paths. The following guidelines should be followed to ensure proper operation of the MIC45116 module.

6.1 Module

- · Place the module close to the point-of-load.
- Use wide polygons to route the input and output power lines.
- Follow the instructions in Package Information and Recommended Landing Pattern to connect the Ground exposed pads to system ground planes.

6.2 Input Capacitor

- Place the input capacitors on the same side of the board and as close to the module as possible.
- Place several vias to the ground plane close to the input capacitor ground terminal.
- Use either X7R or X5R dielectric input capacitors.
 Do not use Y5V or Z5U type capacitors.
- Do not replace the ceramic input capacitor with any other type of capacitor. Any type of capacitor can be placed in parallel with the ceramic input capacitor.
- If a non-ceramic input capacitor is placed in parallel with the input capacitor, it must be recommended for switching regulator applications and the operating voltage.
- In "Hot-Plug" applications, an electrolytic bypass capacitor must be used to limit the over-voltage spike seen on the input supply with power is suddenly applied. If hot-plugging is the normal operation of the system, using an appropriate hot-swap IC is recommended.

6.3 RC Snubber (Optional)

 Depending on the operating conditions, a RC snubber can be used. Place the RC and as close to the SW pin as possible if needed. Placement of the snubber on the same side as module is preferred.

6.4 SW Node

- Do not route any digital lines underneath or close to the SW node.
- Keep the switch node (SW) away from the feedback (FB) pin.

6.5 Output Capacitor

- Use a wide trace to connect the output capacitor ground terminal to the input capacitor ground terminal.
- Phase margin will change as the output capacitor value and ESR changes.
- The feedback trace should be separate from the power trace and connected as close as possible to the output capacitor. Sensing a long high-current load trace can degrade the DC load regulation.

Figure 6-1 is optimized from a small form factor point of view shows top and bottom layer of a four layer PCB. It is recommended to use mid layer 1 as a continuous ground plane.

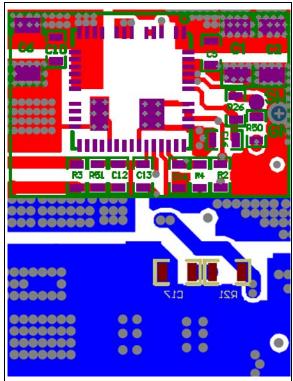


FIGURE 6-1: Top and Bottom of a Four-Layer Board.

7.0 SIMPLIFIED PCB DESIGN RECOMMENDATIONS

7.1 Periphery I/O Pad Layout and Large Pad for Exposed Heatsink

The board design should begin with copper/metal pads that sit beneath the periphery leads of a mounted H3QFN. The board pads should extend outside the H3QFN package edge a distance of approximately 0.20 mm per side:

EQUATION 7-1:

 $TotalPadLength = 8mm + (0.20mm \times 2sides) = 8.4mm$

After completion of the periphery pad design, the larger exposed pads will be designed to create the mounting surface of the H3QFN exposed heatsink. The primary transfer of heat out of the H3QFN will be directly through the bottom surface of the exposed heatsink. To aid in the transfer of generated heat into the PCB, the use of an array of plated through-hole vias beneath the mounted part is recommended. The typical via hole diameter is 0.30 mm to 0.35 mm, with center-to-center pitch of 0.80 mm to 1.20 mm.

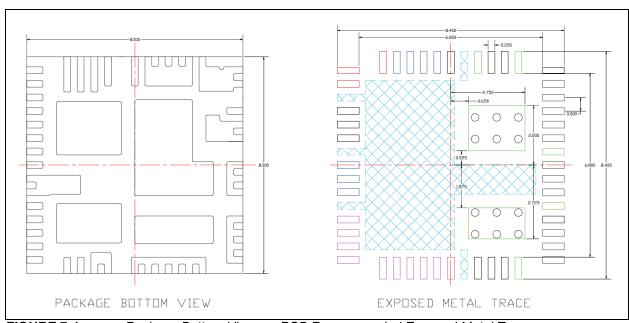


FIGURE 7-1: Package Bottom View vs. PCB Recommended Exposed Metal Trace.

Please note the exposed metal trace is a "mirror image" of the package bottom view.

7.2 Solder Paste Stencil Design (Recommended Stencil Thickness = 112.5 ±12.5 μm)

The solder stencil aperture openings should be smaller than the periphery or large PCB exposed pads to reduce any chance of build-up of excess solder at the large exposed pad area which can result to solder bridging.

The suggested reduction of the stencil aperture opening is typically 0.20 mm smaller than exposed metal trace.

Please note that a critical requirement is to not duplicate land pattern of the exposed metal trace as solder stencil opening because the design and dimension values are different.

Cyan-colored shaded pad areas indicate exposed trace keep-out area in Figure 7-2 and Figure 7-3.

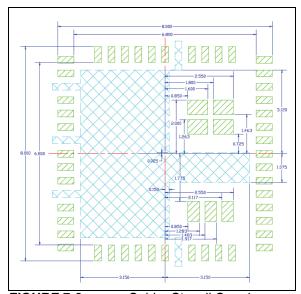


FIGURE 7-2: Solder Stencil Opening.

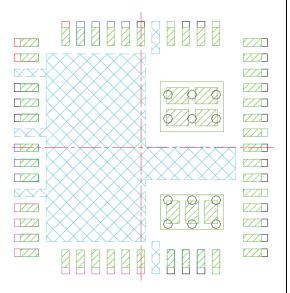
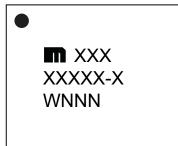


FIGURE 7-3: Stack-Up of Pad Layout and Solder Paste Stencil.

8.0 PACKAGING INFORMATION

8.1 Package Marking Information





Example



Legend: XX...X Product code or customer-specific information

Y Year code (last digit of calendar year)
YY Year code (last 2 digits of calendar year)
WW Week code (week of January 1 is week '01')

NNN Alphanumeric traceability code

e3 Pb-free JEDEC® designator for Matte Tin (Sn)

This package is Pb-free. The Pb-free JEDEC designator (e3) can be found on the outer packaging for this package.

•, ▲, ▼ Pin one index is identified by a dot, delta up, or delta down (triangle mark).

Note:

In the event the full Microchip part number cannot be marked on one line, it will be carried over to the next line, thus limiting the number of available characters for customer-specific information. Package may or may not include the corporate logo.

Underbar (_) symbol may not be to scale.

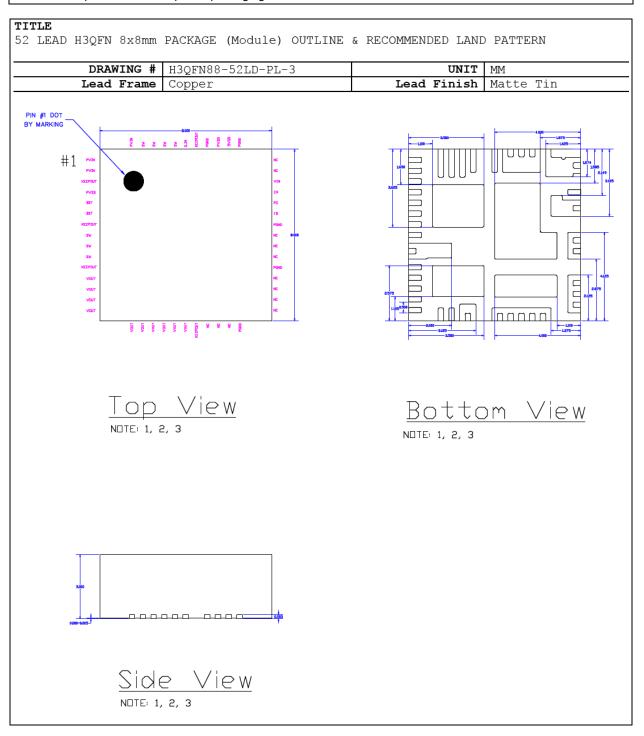
Note: If the full seven-character YYWWNNN code cannot fit on the package, the following truncated codes are used based on the available marking space:

6 Characters = YWWNNN; 5 Characters = WWNNN; 4 Characters = WNNN; 3 Characters = NNN;

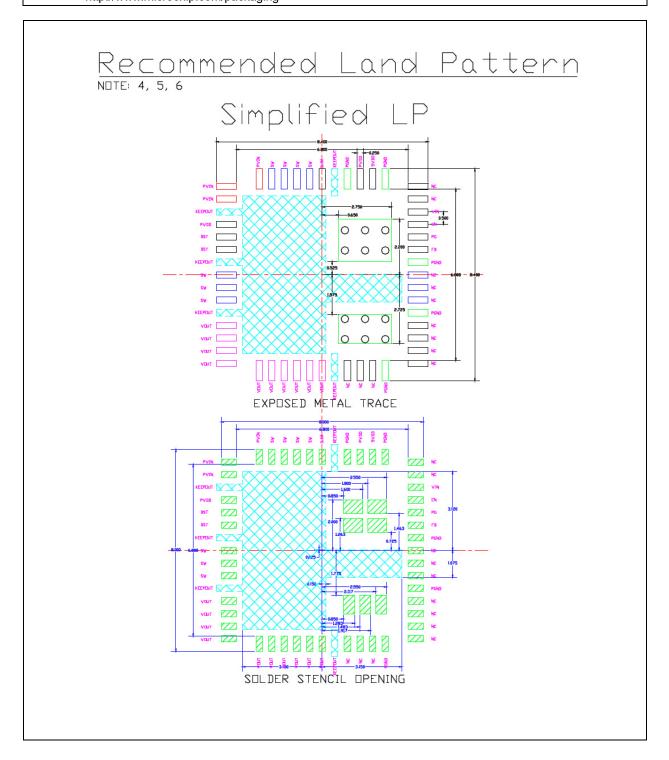
2 Characters = NN; 1 Character = N

52-Lead H3QFN 8 mm x 8 mm Package Outline and Recommended Land Pattern

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging

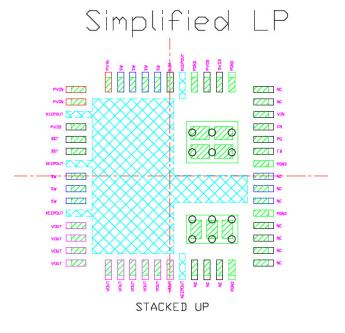


Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging

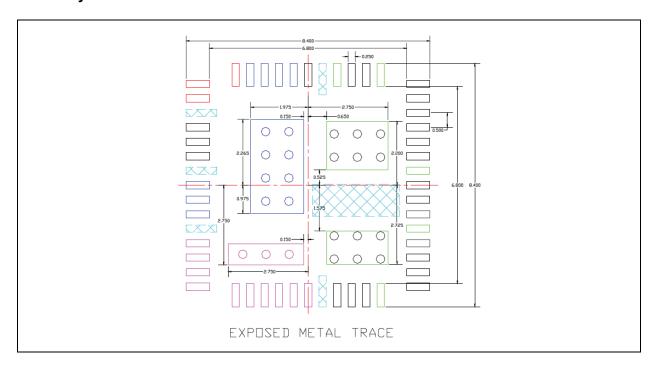


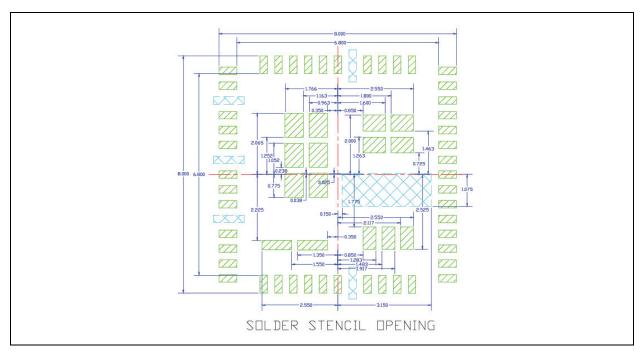


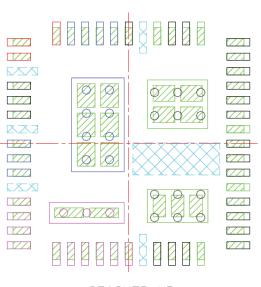
NOTE:

- 1, MAX PACKAGE WARPAGE IS 0.05 MM
- 2. MAX ALLOWABLE BURR IS 0.076MM IN ALL DIRECTIONS
- 3. PIN #1 IS ON TOP WILL BE LASER MARKED
- 4. BLACK CIRCLES IN LAND PATTERN REPRESENT THERMAL VIA, RECOMMENDED SIZE IS 0.30-0.35mm, AT 0.80mm PITCH & SHOULD BE CONNECTED TO GND FOR MAXIMUM PERFORMANCE.
- 5. GREEN RECTANGLES (SHADED AREA) REPRESENT SOLDER STENCIL OPENING ON EXPOSED PAD AREA.
- 6. CYAN COLORED SHADED PAD REPRESENT EXPOSED TRACE KEEP OUT AREA.

Thermally Enhanced Land Pattern







STACKED UP

NOTE:

- 1. MAX PACKAGE WARPAGE IS 0.05 MM
- 2. MAX ALLOWABLE BURR IS 0.076MM IN ALL DIRECTIONS
- 3. PIN #1 IS ON TOP WILL BE LASER MARKED
- 4. BLACK CIRCLES IN LAND PATTERN REPRESENT THERMAL VIA, RECOMMENDED SIZE IS 0.30-0.35mm, AT 0.80mm PITCH & SHOULD BE CONNECTED TO GND FOR MAXIMUM PERFORMANCE.
- 5. GREEN RECTANGLES (SHADED AREA) REPRESENT SOLDER STENCIL OPENING ON EXPOSED PAD AREA.
- 6. CYAN COLORED SHADED PAD REPRESENT EXPOSED TRACE KEEP OUT AREA.



NOTES:

APPENDIX A: REVISION HISTORY

Revision A (August 2016)

- Converted Micrel document MIC45116 to Microchip data sheet DS20005571A.
- · Minor text changes throughout.

Revision B (April 2022)

- Corrected package marking drawings and added note below legend in Section 8.1, Package Marking Information.
- · Minor text changes throughout.

١	И	C	4	5	1	1	6
	v I	J.	_	v			v

NOTES:

PRODUCT IDENTIFICATION SYSTEM

To order or obtain information, e.g., on pricing or delivery, contact your local Microchip representative or sales office.

PART NO. - X X XX - XX
Device Features Temperature Package Media Type

Device: MIC45116: 20V/6A DC/DC Power Module

Features: 1 = HyperLight Load 2 = Hyper Speed Control

· · ·

Temperature: Y = -40° C to $+125^{\circ}$ C

Package: MP = 52-Pin 8 mm x 8 mm x 3 mm H3QFN

Media Type: TR = 1,500/Reel

Examples:

a) MIC45116-1YMP-TR: 20V/6A DC/DC Power

Module, HyperLight Load, -40°C to +125°C Temp. Range, 52-Pin H3QFN,

1,500/Reel

b) MIC45116-2YMP-TR: 20V/6A DC/DC Power

Module, Hyper Speed Control, -40°C to +125°C Temp. Range, 52-Pin H3QFN, 1,500/Reel

١	И	C	4	5	1	1	6
•	v I	v	_	v			v

NOTES:

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