

### MIC23603 Evaluation Board

4MHz PWM 6A Buck Regulator with Hyper Light Load<sup>®</sup>

### **General Description**

The MIC23603 evaluation board allows the customer to evaluate the MIC23603, a fully-integrated 6A, 4MHz switching regulator that features Hyper Light Load® mode, a power good output indicator, and programmable soft-start. The MIC23603 is highly efficient throughout the output current range, drawing just 24µA of quiescent current in operation. The tiny 4mm × 5mm DFN package saves precious board space and requires few external components. The MIC23603 provides accurate output voltage regulation under the most demanding conditions and responds extremely quickly to a load transient with exceptionally small output voltage ripple.

#### Requirements

The MIC23603 evaluation board requires a single 40W bench power source adjustable from 2.7V to 5.5V. The loads can be either active (electronic load) or passive (resistor), and must be able to dissipate 30W. It is ideal, but not essential, to have an oscilloscope available to view the circuit waveforms. The simplest tests require two voltage meters to measure input and output voltage. Efficiency measurements require two voltage meters and two ammeters to prevent errors caused by measurement inaccuracies.

#### **Precautions**

There is no reverse input protection on this board. Be careful when connecting the input source to make sure correct polarity is observed.

Datasheets and support documentation are available on Micrel's web site at: <a href="https://www.micrel.com">www.micrel.com</a>.

### **Getting Started**

#### Connect an external supply to the V<sub>IN</sub> (J1) terminal and GND (J2).

With the output of the power supply disabled, set its voltage to the desired input test voltage (2.7V  $\leq$  V<sub>IN</sub>  $\leq$  5.5V). An ammeter may be placed between the input supply and the V<sub>IN</sub> (J1) terminal. Be sure to monitor the supply voltage at the V<sub>IN</sub> (J1) terminal, as the ammeter and/or power lead resistance can reduce the voltage supplied to the device.

# Connect a load to the V<sub>OUT</sub> (J4) and ground (J3) terminals.

The load can be either active passive (resistive) or active (electronic load). An ammeter may be placed between the load and the output terminal. Make sure the output voltage is monitored at the  $V_{OUT}$  (J4) terminal. The board has a 2-pin connector (TP1) to allow for output voltage monitoring.

#### 3. Enable the MIC23603.

The MIC23603 evaluation board has a pull-up resistor to  $V_{\text{IN}}$ . By default, the output voltage is enabled when the input supply of >2.7V is applied. To disable the device, apply a voltage below 0.4V to the EN (J6) terminal.

#### 4. Power Good.

The board provides a power good test point (J5) to monitor the power good function. The power good output goes high ( $V_{OUT}$ ) approximately 40µs after the output voltage reaches 90% of its nominal voltage.

## **Ordering Information**

Part Number	Description	
MIC23603YML EV	Adjustable Output Evaluation Board	

Hyper Light Load is a registered trademark of Micrel, Inc.

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#### **Evaluation Board**

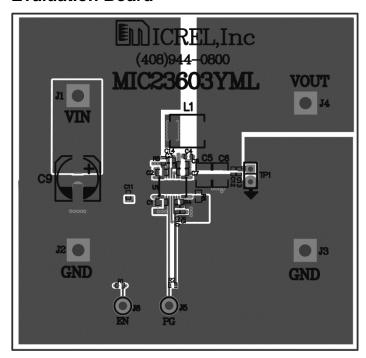


Figure 1. MIC23603 Evaluation Board - Top Layer

#### Other Features

#### **Soft-Start Capacitor**

The soft-start (SS) pin is used to control the output voltage ramp-up time. Setting C4 to 2.2nF sets the start-up time to the minimum. The start-up time can be determined by:

$$T_{SS} = 250 \times 10^3 \times In(10) \times C_{SS}$$
 Eq.1

The soft-start capacitor controls the rise time of the internal reference voltage between 0% and 100% of its nominal steady state value.

#### Feedback Resistors (R3, R4) for Adjustable Output

The output voltage is set nominally to 1.8V. This output can be changed by adjusting the upper resistor, R3, in the feedback potential divider. Therefore:

$$R3 = R4 \times (V_O - V_{REF})/V_{REF}$$
 Eq. 2

where  $V_{REF} = 0.62V$ .

Examples of values are illustrated in Table 1.

Table 1. Example Values for V<sub>OUT</sub>, R3, and R4

V <sub>OUT</sub>	R3	R4	
1.2V	274kΩ	294kΩ	
1.5V	316kΩ	221kΩ	
1.8V	560kΩ	294kΩ	
2.5V	324kΩ	107kΩ	
3.3V	464kΩ	107kΩ	

The feed-forward capacitor, C10, can be fitted to improve transient performance. This improves transients by injecting fast output voltage deviations directly into the feedback comparator. This improved load regulation is at the expense of slightly increasing the amount of noise on the output at higher loads. A typical value range of 33pF to 68pF is recommended.

#### Power Good (PG)

The evaluation board has a test point provided to the right of EN for testing PG. This is an open-drain connection to the output voltage with an on-board pull-up resistor of  $100k\Omega$ . This is asserted high approximately  $40\mu$ s after the output voltage passes 90% of the nominal set voltage.

#### **Hyper Light Load Mode**

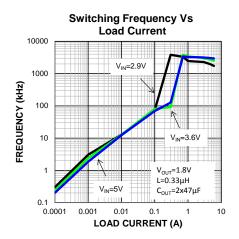
MIC23603 uses a minimum on and off time proprietary control loop (patented by Micrel). When the output voltage falls below the regulation threshold, the error comparator begins a switching cycle that turns the PMOS on and keeps it on for the duration of the minimum-on-time. This increases the output voltage. If the output voltage is over the regulation threshold, then the error comparator turns the PMOS off for a minimum-off-time until the output drops below the threshold. The NMOS acts as an ideal rectifier that conducts when the PMOS is off. Using an NMOS switch instead of a diode allows for lower voltage drop across the switching device when it is on. The asynchronous switching combination between the PMOS and the NMOS allows the control loop to work in discontinuous mode for light load operations. In discontinuous mode, the MIC23603 works in pulse frequency modulation (PFM) to regulate the output. As the output current increases, the off-time decreases, which provides more energy to the output. This switching scheme improves the efficiency of MIC23603 during light load currents by switching only when it is needed. As the load current increases, the MIC23603 goes into continuous conduction mode (CCM) and switches at a frequency centered at 4MHz.

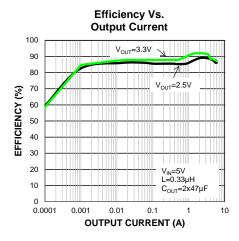
Refer to Equation 3 to calculate the load when the MIC23603 goes into continuous conduction mode:

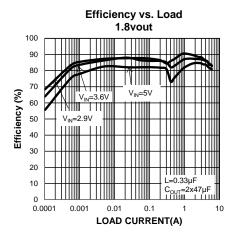
$$I_{LOAD} > \left(\frac{V_{IN} - V_{OUT} \times D}{2L \times f}\right)$$
 Eq. 3

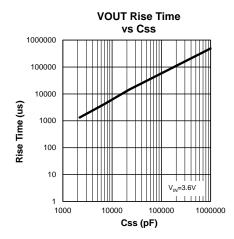
Equation 3 illustrates that the load at which MIC23603 transitions from Hyper Light Load mode to PWM mode is a function of the input voltage ( $V_{\text{IN}}$ ), output voltage ( $V_{\text{OUT}}$ ), duty cycle (D), inductance (L), and frequency (f). The "Switching Frequency vs. Load" graph (see *Evaluation Board Performance* section) shows that, as the output current increases, the switching frequency also increases until the MIC23603 goes from Hyper Light Load mode to PWM mode at approximately 300mA. The MIC23603 will switch at a relatively constant frequency around 4MHz after the output current is over 300mA.

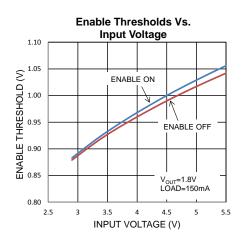
### **Evaluation Board Performance**



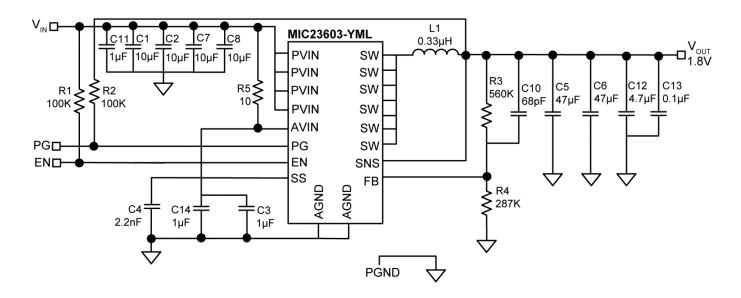








## **Evaluation Board Schematic**



### **Bill of Materials**

Item	Part Number	Manufacturer	Description	Qty.
C1, C2, C7, C8	06036D106MAT2A	AVX <sup>(1)</sup>		
	GRM188R60J106ME47D	Murata <sup>(2)</sup>	10μF/6.3V, X5R, 0603	
	C1608X5R0J106M	TDK <sup>(3)</sup>		
C3, C11, C14	04026D105KAT2A	AVX		
	GRM155R60J105KE19D	Murata	1μF/6.3V, X5R, 0402	
	C1005X5R0J105K	TDK		
C4	04025A223JAT2A	AVX		
	GRM1555C1H223JA01D	Murata	2.2nF/50V, 0402	
	C1005C0G1H223J	TDK		
C5,C6	12066D476MAT2A	AVX		
	C3216X6S1A476M	TDK	47μF/6.3V, X5R,1206	
	GRM31CR60J476ME19L	Murata		
C9	ECA-1AHG221	Panasonic <sup>(4)</sup>	Capacitor, Alum, 220µF, 10V, 20% Radial	1
C10	04025A680JAT2A	AVX		1
	C1005C0G1H680J	TDK	68pF, 50V, NPO,0402	
	GRM1555C1H680JZ01D	Murata		
C12	GRM155R60J475ME47D	Murata	4.7E 0.0V VED 0400	1
	04026D475KAT2A	AVX	4.7μF, 6.3V, X5R, 0402	
C13	04026C104KAT2A	AVX		
	C1005X7R0J104K	TDK	0.1µF/6.3V, X7R, 0402	
	GRM155R70J104KA01D	Murata		
L1	IHLP2020CZERR33M01	Vishay <sup>(5)</sup>	0.33μΗ, 13.7Α , 4.3mΩ	1
	CDMC6D28NP-R30MC	Sumida <sup>(6)</sup>	0.3μH, 16.1A, 2.7mΩ	
R1, R2	CRCW0402100KFKED	Vishay/Dale	100KΩ, 1%, 1/16W, 0402	2
R3	CRCW0402560KFKEA	Vishay/Dale	560KΩ, 1%, 1/6W, 0402	1
R4	CRCW0402294KFKEA	Vishay/Dale	294KΩ, 1%, 1/10W, 0402	1
R5	CRCW040210R0FKED	Vishay/Dale	10Ω, 1%, 1/16W, 0402	1
R6		Vishay/Dale	3Ω, 1%, 1/10W, 0603	1
U1	MIC23603YML	Micrel, Inc. <sup>(7)</sup>	4MHz PWM 6A Buck Regulator with Hyper Light Load	1

#### Notes:

1. AVX: <u>www.avx.com</u>.

2. Murata: <u>www.murata.com</u>.

3. TDK: www.tdk.com.

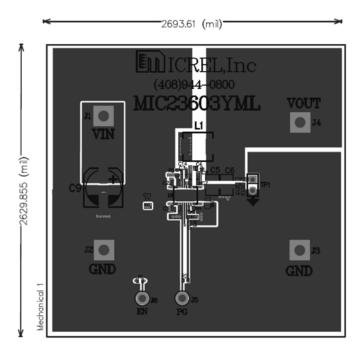
4. Panasonic: www.panasonic.com.

5. Vishay: <u>www.vishay.com</u>.

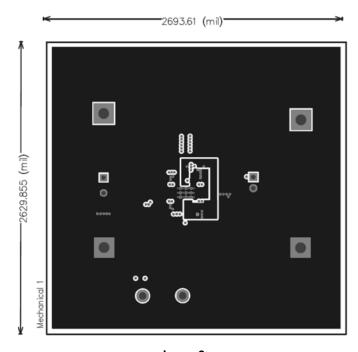
6. Sumida: www.sumida.com.

7. Micrel, Inc.: <a href="www.micrel.com">www.micrel.com</a>.

# **PCB Layout Recommendations**

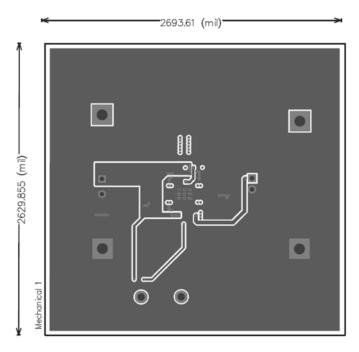


Top Layer

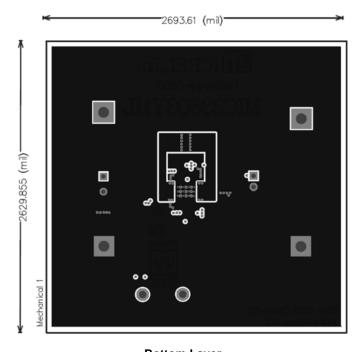


Layer 2

# **PCB Layout Recommendations (Continued)**



Layer 3



**Bottom Layer** 

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