SMT TG series

Surface mount tiny washable slide switches

Distinctive features and specifications

UG1410A



- ☐ Entirely designed for surface mount
- ☐ Tape and reel packaging

☐ Reflow solderable

- High temperature plastic materials
- Tin plated ground plate
- Terminal coating: pure tin plating over nickel barrier
 Terminals turned to the outside, preventing the shadow effect in infrared soldering and permitting visual inspection of solder joints
- Distance between case and circuit: 0,55 mm (.021)
- End stackable with 10,16 mm (.40) pitch
- Available with positioning pins to ensure switch orientation during the reflow process and increasing switch mechanical resistance

■ Washable

Construction withstands cleaning processes, including hot water under pressure

ELECTRICAL SPECIFICATIONS

- Max. current/voltage rating with resistive load : 0,4VA 20V max. AC or DC
- Minimum load: 10mA 50mV or 10µA 5VDC

- Initial contact resistance : $20 \text{ m}\Omega$ max Insulation resistance : $1.000 \text{ M}\Omega$ min. at 500VDC• Dielectric strength : 1.000 Vrms. 50 Hz min. between terminals and frame 500 Vrms. 50 Hz min. between terminals Electrical life at full load :
- 2 position switches: 60.000 cycles - 3 position switches: 30.000 cycles

GENERAL SPECIFICATIONS

- Actuator travel : 2,60 mm (.102)
- Operating temperature: -40°C to +85°C
 Moisture resistance: 21 days per IEC 512-6 test 11c
- Vibration resistance: 10-500 Hz / 10 g per IEC 512-4 test 6d
 Shock resistance: 50 g per IEC 512-4 test 6c

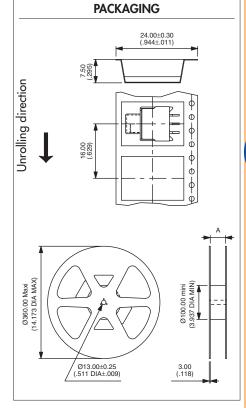
MATERIALS

- Case: high temperature plastic material UL94-V0
- Actuator: high temperature plastic material UL94-VO
- Ground plate and positioning pins : steel, tin platedContacts : brass, gold plated
- Terminals : brass, with pure tin plating over nickel barrier
- Rubber seal: silicone, transparent

SOLDERING AND CLEANING

- Reflow soldering: infrared, vapor phase or infrared convection
- Washable per IEA-RS448-2 :
 - water + detergent preferred
 - solvents
- Further information on reflow soldering : see end of catalogue.

Dimensions: First dimensions are in mm while inches are shown as bracketed numbers.



Tape width	24.00 (.944)	44.00 (1.732)
Reel	24.40+2.00/0.00	44.40+2.00/0.00
(dimension A)	(.960+.078/.000)	(1.748+.078/.000)

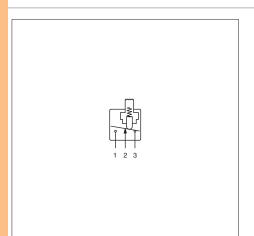
Standard packaging unit: 500 pieces Tape meeting international standard IEC -

Publication 286-3 (EIA481A) Start leader: 400 mm min.

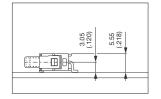
The company reserves the right to change specifications without notice.

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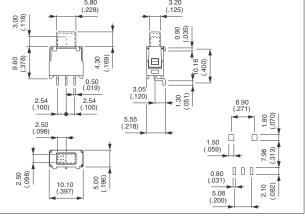
- With or without positioning pins
- Rubber seal removable after cleaning
- Single pole







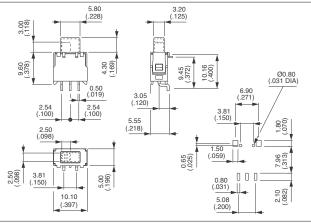
TG36WS80050 TG39WS80050 ON - ON ON OFF ON



Slide switches - with positioning pins



TG36WS80065 TG39WS80065 ON - ON ON OFF ON



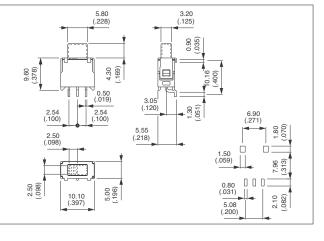
Slide switches with flush actuator



Without positioning pins
TG36W\$81050 ON - ON
TG39W\$81050 ON OFF ON

With positioning pins
TG36WS81065 ON - ON
TG39WS81065 ON OFF ON

Shown without positioning pins (positioning pins same as above)



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TG36WS81065