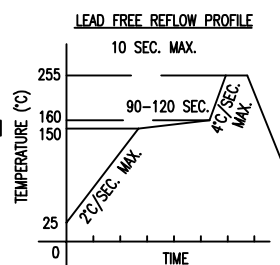
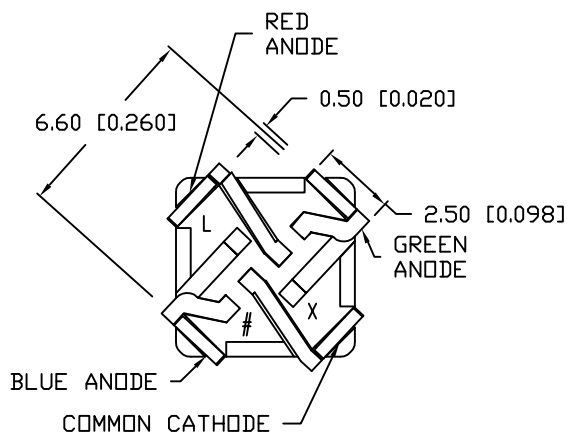
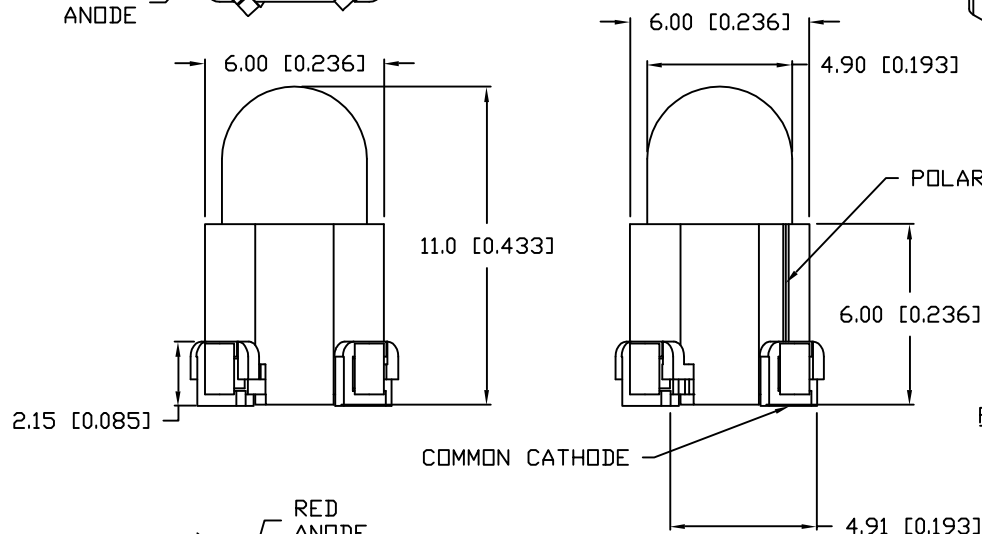
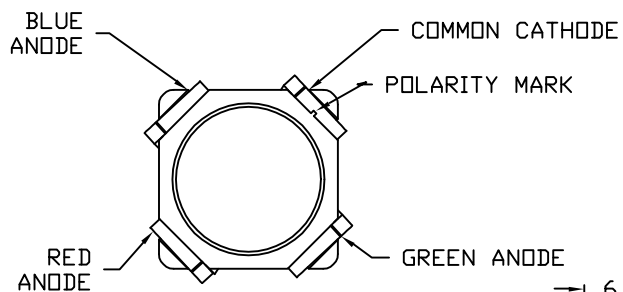
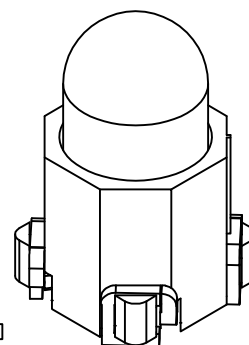


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TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.



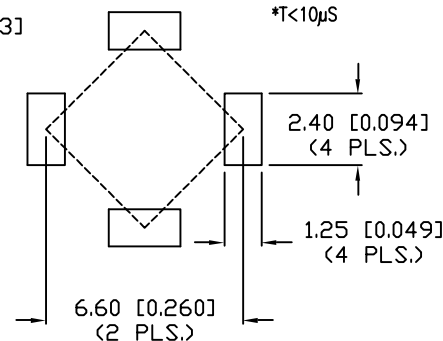
ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
		465 (BLUE)		nm	
		520 (GREEN)		nm	
FORWARD VOLTAGE (R)		2.2	2.7	$V_f$	
	(B)	3.4	4.0	$V_f$	
	(G)	3.4	4.0	$V_f$	
REVERSE VOLTAGE	5.0			$V_r$	$I_r=100\mu\text{A}$
AXIAL INTENSITY (R/B/G)		1100/600/2200		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		70		2x theta	
EMITTED COLOR:	RED/BLUE/GREEN				
EPOXY LENS FINISH:	WATER CLEAR				

## LIMITS OF SAFE OPERATION AT 25°C PERCHIP

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*	R/B/G	100	mA
STEADY CURRENT	R/B/G	30/20/20	mA
POWER DISSIPATION	R/B/G	95/80/80	mW
DERATE FROM 25°C		-1.2	mW/°C
OPERATING TEMP.		-30 TO +80	°C
STORAGE TEMP.		-40 TO +100	°C

\* $T < 10\mu\text{S}$ 

## RECOMMENDED PAD LAYOUT



CAUTION: STATIC SENSITIVE DEVICE  
FOLLOW PROPER E.S.D. HANDLING PROCEDURES  
WHEN WORKING WITH THIS PART.  
ESD CLASSIFICATION: CLASS II BASED ON MIL-STD 883E



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\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN.=+DECIMAL PRECISION -0.00 MAX.=+0.00 -DECIMAL PRECISION

REV.

PART NUMBER

SML-H1505SIUPGUSBC

5mm SURFACE MOUNT DOMED LED,  
RED/GREEN/BLUE WATER CLEAR LENS.

## CONFIDENTIAL INFORMATION

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## RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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