



REFLOW PROFILE 230 MAX. (2) 175 BD 175 150 150 175 100 25 0 90-120 SEC. WAX 90-120 SEC. 90-120 SEC. 100 TIME (SECONDS)

RECOMMENDED SOLDER PAD LAYOUT 1.50 [0.059] 2.00 [0.079] 1.75 [0.069] (2 PLS.)

PART NUMBER SML-LXL1307SGC-TR

REV. E.C.N. NUMBER AND REVISION COMMENTS DATE

A E.C.N. #10909. 9.17.02

REV.

ELECTRO-OPTICAL CHARACTERISTICS TA=25°C I f=20mA					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		565		nm	
FORWARD VOLTAGE		2.2	2.5	V_{f}	
REVERSE VOLTAGE	5.0			V_r	I _r =100μΑ
AXIAL INTENSITY		30		mcd	$I_f = 20 \text{mA}$
VIEWING ANGLE		50		2x theta	
EMITTED COLOR:	GREEN				
EPOXY LENS FINISH:	WATER C	LEAR			

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	150	mA
STEADY CURRENT	25	m A
POWER DISSIPATION	105	mW
DERATE FROM 25°C	—1.6	m₩/°C
OPERATING, STORAGE TEMP.	- 40 TO + 85	' C
* t<10µS		

NOTES:

■ 1. 2,000 PIECES PER REEL.

2. THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE

- . SHELF LIFE IN SEALED BAG:
- 12 MONTHS AT <40°C AND <90% RELATIVE HUMDITY (RH).
 2. AFTER THIS BAG IS OPENED, DEVICES HAVE TO BE
- | 2. AFIER THIS BAG IS OPENED, DEVICES HAVE TO BE | NOUNTED WITHIN 48 HOURS OR STORED AT <30% RH.

TAPE FEED DIRECTION ——→ *UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= ±0.00 LEAD SIZE=±0.05 (0.002), LEA

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8.00 [0.315]

TOP TAPE

3.2mm x 1.6mm PCB SURFACE MOUNT LED, 565nm SUPER GREEN LED, WATER CLEAR DOME LENS, TAPE AND REEL

3.50 [0.138]

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RELIABILITY NOTE

OUR NAMY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT

SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE.

PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



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