UNCONTROLLED DOCUMENT CATHODE 1.25 [0.049]

1.20 [0.047] --1.30 [0.051] -

4.00 [0.157] -

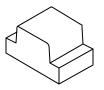
TOP TAPE

REV.

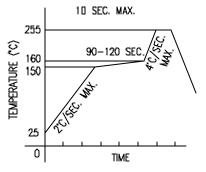
TAPE FEED DIRECTION -

0.50 [0.020]

CAUTION: STATIC SENSITIVE DEVICE FOLLOW PROPER E.S.D., HANDLING PROCEDURES WHEN WORKING WITH THIS PART.



LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

2.00 [0.079] Ø1.55 [Ø0.061] 1.75 [0.069] 3.50 [0.138] 8.00 [0.315]

0.40 [0.016] (2 PLS.)

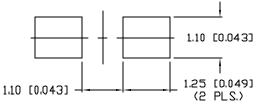
1.10 [0.043] MAX.

2.00 [0.079]

PART NUMBER SML-LXF0805USBC-TR

2.0mm x 1.25mm SURFACE MOUNT LED, 470nm ULTRA SUPER BLUE LED, WATER CLEAR LENS, TAPE AND REEL.

RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER

SML-LXF0805USBC-TR

REV.

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
Α	E.C.N. #10967.	3.14,03
В	E.C.N. #11148.	2.14.05

ELECTRO-OPTICAL CHARACTERISTICS TA=25°C If=20mA					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		470		nm	
FORWARD VOLTAGE		3.5	4.0	V_f	
reverse voltage	5.0			٧r	1r=100µA
axial intensity		60		med	$I_f = 20 \text{mA}$
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	BLUE				
EPOXY LENS FINISH:	WATER	CLEAR			

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	<i>3</i> D	mA
POWER DISSIPATION	9B	mW
DERATE FROM 25°C	- 1.2	mW∕°C
OPERATING TEMP.	- 30 TO +85	°C
STORAGE TEMP.	- 40 TO +85	•c

* t<10µS

NOTES:

1. THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 4 STANDARDS



UNCONTROLLED

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.127 (±0.005), LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030), MN= +DECIMAL PRECISION -0.001

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290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 JS WEB: www.lumex.com ΓW WEB: www.lumex.com.tw

DRAWN BY:	CHECKED	BY:	APPROVED	BY:	DATE:	1.12.01	
					PAGE:	1 OF 1	
BC					SCALE:	N/A	

IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES. RELIABILITY NOTE OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE.

PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

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