

### AK1-Y Series



#### Descriptions

The AK1-Y series of high power TVS diode is specially designed for meeting severe surge test environment of both AC and DC line protection applications. It features a very fast response and ultra low clamping characteristics as compared to MOVs (Metal Oxide Varistors). These AK components can be connected in series and / or parallel to create a very high surge current protection solution.

#### Agency Recognitions

AGENCY	AGENCY FILE NUMBER
	E128662

#### Maximum Ratings and Thermal Characteristics ( $T_A=25^\circ\text{C}$ unless otherwise noted)

Parameter	Symbol	Value	Unit
Operating Storage Temperature Range	$T_{STG}$	-55 to 150	°C
Operating Junction Temperature Range	$T_J$	-55 to 125	°C
Current Rating <sup>1</sup>	$I_{PP}$	1	kA

**Note:**

1. Rated  $I_{PP}$  measured with 8/20μs pulse.

#### Features

- Recognized to UL 497B as an Isolated Loop Circuit Protector
- Both reflow and wave soldering capable
- Very low clamping voltage
- Ultra compact: less than one-tenth the size of traditional discrete solutions
- Sharp breakdown voltage
- Low slope resistance
- Bi-directional
- IEC-61000-4-2 ESD 15kV(Air), 8kV (Contact)
- Symmetric in leads width for easier soldering during assembly.
- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4
- UL Recognized compound meeting flammability rating V-0
- Halogen-free and RoHS compliant
- Glass passivated junction
- Pb-free E4 means 2<sup>nd</sup> level interconnect is Pb-free and the terminal finish material is silver

#### Functional Diagram



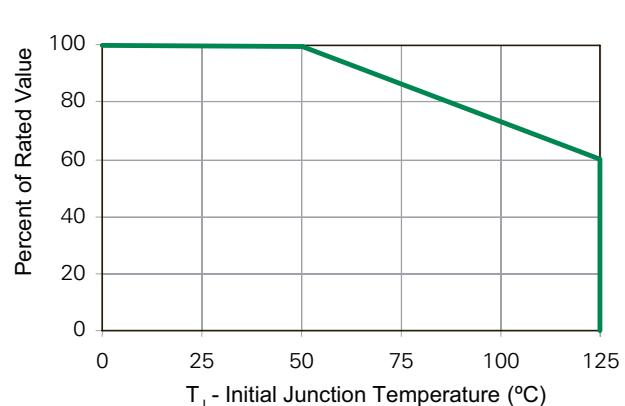
#### Electrical Characteristics ( $T_A=25^\circ\text{C}$ unless otherwise noted)

Part Numbers	Part Marking	Standoff Voltage ( $V_{SO}$ ) Volts	Max. Reverse Leakage ( $I_R$ ) @ $V_{SO}$ μA	Typical $I_R$ @ 85°C (μA)	Reverse Breakdown Voltage ( $V_{BR}$ ) @ $I_T$		Test Current $I_T$	Max. Clamping Voltage $V_{CL}$ @ $I_{PP}$ Peak Pulse Current ( $I_{PP}$ ) (Note 1)			Max. Temp Coefficient OF $V_{BR}$ (%/°C)	Max. Capacitance 0 Bias 10kHz (nF)	Agency Approval
					Min Volts	Max Volts		(mA)	$V_{CL}$ Volts	$I_{PP}$ Amps			
AK1-076C-Y	1-076C	76	10	15	85	95	10	140	1,000	0.1	8.5	X	
AK1-380C-Y	1-380C	380	10	15	401	443	10	570	1,000	0.1	2.0	X	
AK1-430C-Y	1-430C	430	10	15	440	490	10	625	1,000	0.1	2.0	X	

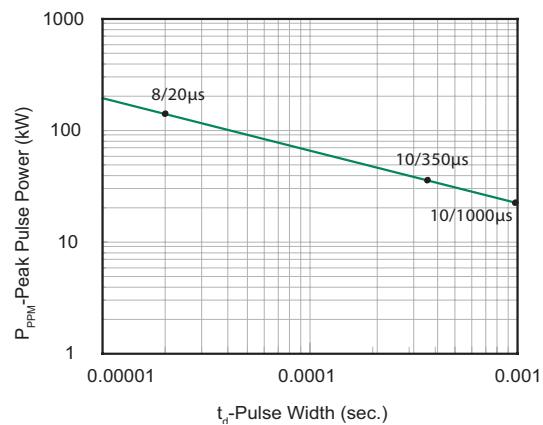
**Note:** Using 8/20μs wave shape as defined in IEC 61000-4-5.

**Ratings and Characteristic Curves (T<sub>A</sub>=25°C unless otherwise noted)**

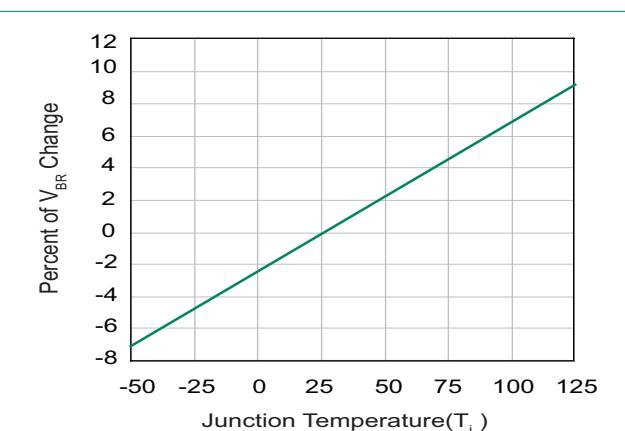
**Figure 1 - Peak Power Derating**



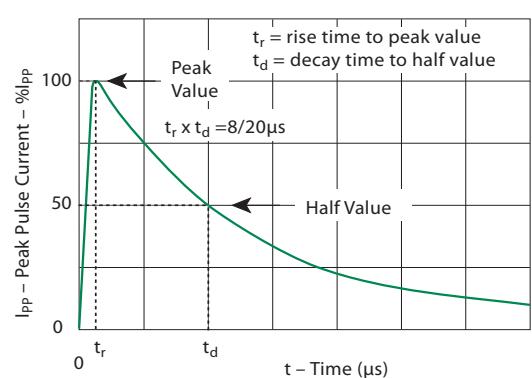
**Figure 2 - Typical Peak Pulse Power Rating Curve**



**Figure 3 - Typical V<sub>BR</sub> Vs Junction Temperature**

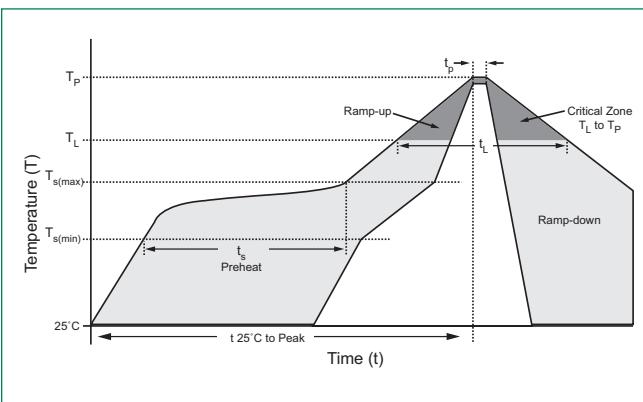


**Figure 4 - Pulse Waveform**



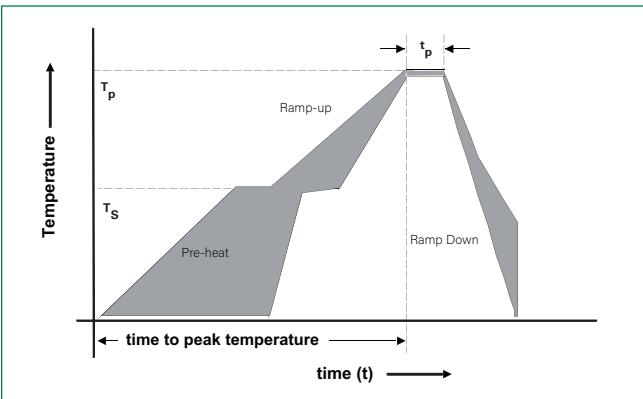
### Soldering Parameters

Reflow Condition		Lead-free assembly
Pre Heat	-Temperature Min ( $T_{s(min)}$ )	150°C
	-Temperature Max ( $T_{s(max)}$ )	200°C
	-Time (min to max) ( $t_s$ )	60 – 120 secs
Average ramp up rate (Liquidus Temp ( $T_A$ ) to peak)		3°C/second max
$T_{s(max)}$ to $T_A$ - Ramp-up Rate		3°C/second max
Reflow	-Temperature ( $T_L$ ) (Liquidus)	217°C
	-Time (min to max) ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Time within 5°C of actual peak Temperature ( $t_p$ )		30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature ( $T_p$ )		8 minutes Max.
Do not exceed		260°C



### Flow Soldering (Solder Dipping)

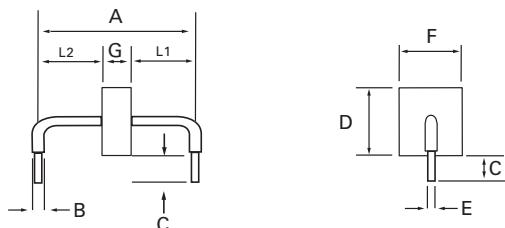
Reflow Condition		Lead-free assembly
Pre Heat	-Temperature Min ( $T_{s(min)}$ )	140°C
	-Temperature Max ( $T_{s(max)}$ )	160°C
	-Time to Pre-Heat Temp	60 – 150 secs
Average ramp up rate to Pre-Heat Temp		5°C/second max
Peak Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Average ramp up rate (pre-heat to $T_p$ )		5°C/second max
Time within actual peak Temperature Max		6 seconds
Ramp-down Rate		5°C/second max



### Physical Specifications

<b>Weight</b>	Contact manufacturer
<b>Case</b>	UL Recognized compound meeting flammability rating V-0
<b>Terminal</b>	Silver plated leads, solderable per MIL-STD-750 Method 2026

### Dimensions

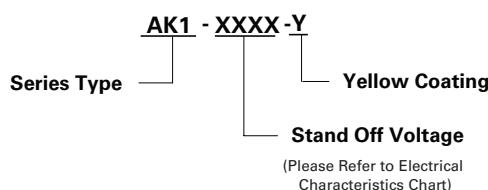


Dimensions	Inches	Millimeters
<b>A</b>	0.950 +/- 0.040	24.15 +/- 1.00
<b>B</b>	0.095 +/- 0.024	2.4 +/- 0.60
<b>C</b>	0.236 +/- 0.039	6.00 +/- 1.00
<b>D</b>	0.570 max.	14.48 max.
<b>E</b>	0.050 +/- 0.002	1.270 +/- 0.05
<b>F</b>	0.500 max.	12.70 max.
<b>G-076C-Y</b>	0.096 +/- 0.040	2.44 +/- 1.00
<b>G-380C-Y / 430C-Y</b>	0.220 +/- 0.040	5.60 +/- 1 mm
<b>L1/L2</b>	L1= L2 tolerance +/- 0.04 inch (1.0 mm)	

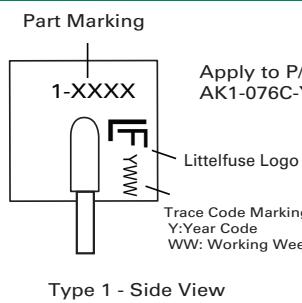
### Packing Options

Part Number	Component Package	Quantity	Packaging Option
AK1-XXXX-Y	AK Package	56pcs/Box	Bulk
AK1-XXXX-Y12	AK Package	12pcs/Box	Bulk

### Part Numbering System

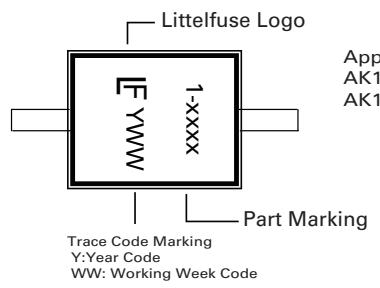


### Part Marking System



Apply to P/N listed below:  
AK1-076C-Y

Type 1 - Side View



Apply to P/N listed below:  
AK1-380C-Y  
AK1-430C-Y

Type 2- Top View

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