

# Thyristor \ Diode Module

$$V_{RRM} = 2 \times 800 \text{ V}$$

$$I_{TAV} = 60 \text{ A}$$

$$V_T = 1.24 \text{ V}$$

Phase leg

Part number

**MCD56-08io1B**



Backside: isolated

 E72873



## Features / Advantages:

- Thyristor for line frequency
- Planar passivated chip
- Long-term stability
- Direct Copper Bonded Al<sub>2</sub>O<sub>3</sub>-ceramic

## Applications:

- Line rectifying 50/60 Hz
- Softstart AC motor control
- DC Motor control
- Power converter
- AC power control
- Lighting and temperature control

## Package: TO-240AA

- Isolation Voltage: 4800 V~
- Industry standard outline
- RoHS compliant
- Soldering pins for PCB mounting
- Base plate: DCB ceramic
- Reduced weight
- Advanced power cycling

## Disclaimer Notice

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| Rectifier      |                                                      |                                                                                                                                                                                                        |                                | Ratings |      |      |                   |
|----------------|------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|------|------|-------------------|
| Symbol         | Definition                                           | Conditions                                                                                                                                                                                             |                                | min.    | typ. | max. | Unit              |
| $V_{RSM/DSM}$  | max. non-repetitive reverse/forward blocking voltage | $T_{VJ} = 25^{\circ}\text{C}$                                                                                                                                                                          |                                |         |      | 900  | V                 |
| $V_{RRM/DRM}$  | max. repetitive reverse/forward blocking voltage     | $T_{VJ} = 25^{\circ}\text{C}$                                                                                                                                                                          |                                |         |      | 800  | V                 |
| $I_{R/D}$      | reverse current, drain current                       | $V_{R/D} = 800\text{ V}$                                                                                                                                                                               | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 200  | $\mu\text{A}$     |
|                |                                                      | $V_{R/D} = 800\text{ V}$                                                                                                                                                                               | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 5    | mA                |
| $V_T$          | forward voltage drop                                 | $I_T = 100\text{ A}$                                                                                                                                                                                   | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 1.26 | V                 |
|                |                                                      | $I_T = 200\text{ A}$                                                                                                                                                                                   |                                |         |      | 1.57 | V                 |
|                |                                                      | $I_T = 100\text{ A}$                                                                                                                                                                                   | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 1.24 | V                 |
|                |                                                      | $I_T = 200\text{ A}$                                                                                                                                                                                   |                                |         |      | 1.62 | V                 |
| $I_{TAV}$      | average forward current                              | $T_C = 85^{\circ}\text{C}$                                                                                                                                                                             | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 60   | A                 |
| $I_{T(RMS)}$   | RMS forward current                                  | 180° sine                                                                                                                                                                                              |                                |         |      | 94   | A                 |
| $V_{T0}$       | threshold voltage                                    | } for power loss calculation only                                                                                                                                                                      | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 0.85 | V                 |
| $r_T$          | slope resistance                                     |                                                                                                                                                                                                        |                                |         |      | 3.7  | m $\Omega$        |
| $R_{thJC}$     | thermal resistance junction to case                  |                                                                                                                                                                                                        |                                |         |      | 0.45 | K/W               |
| $R_{thCH}$     | thermal resistance case to heatsink                  |                                                                                                                                                                                                        |                                |         | 0.2  |      | K/W               |
| $P_{tot}$      | total power dissipation                              |                                                                                                                                                                                                        | $T_C = 25^{\circ}\text{C}$     |         |      | 222  | W                 |
| $I_{TSM}$      | max. forward surge current                           | $t = 10\text{ ms}; (50\text{ Hz}), \text{ sine}$                                                                                                                                                       | $T_{VJ} = 45^{\circ}\text{C}$  |         |      | 1.50 | kA                |
|                |                                                      | $t = 8,3\text{ ms}; (60\text{ Hz}), \text{ sine}$                                                                                                                                                      | $V_R = 0\text{ V}$             |         |      | 1.62 | kA                |
|                |                                                      | $t = 10\text{ ms}; (50\text{ Hz}), \text{ sine}$                                                                                                                                                       | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 1.28 | kA                |
|                |                                                      | $t = 8,3\text{ ms}; (60\text{ Hz}), \text{ sine}$                                                                                                                                                      | $V_R = 0\text{ V}$             |         |      | 1.38 | kA                |
| $I^2t$         | value for fusing                                     | $t = 10\text{ ms}; (50\text{ Hz}), \text{ sine}$                                                                                                                                                       | $T_{VJ} = 45^{\circ}\text{C}$  |         |      | 11.3 | kA <sup>2</sup> s |
|                |                                                      | $t = 8,3\text{ ms}; (60\text{ Hz}), \text{ sine}$                                                                                                                                                      | $V_R = 0\text{ V}$             |         |      | 10.9 | kA <sup>2</sup> s |
|                |                                                      | $t = 10\text{ ms}; (50\text{ Hz}), \text{ sine}$                                                                                                                                                       | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 8.13 | kA <sup>2</sup> s |
|                |                                                      | $t = 8,3\text{ ms}; (60\text{ Hz}), \text{ sine}$                                                                                                                                                      | $V_R = 0\text{ V}$             |         |      | 7.87 | kA <sup>2</sup> s |
| $C_J$          | junction capacitance                                 | $V_R = 400\text{ V}$ $f = 1\text{ MHz}$                                                                                                                                                                | $T_{VJ} = 25^{\circ}\text{C}$  |         | 74   |      | pF                |
| $P_{GM}$       | max. gate power dissipation                          | $t_p = 30\text{ }\mu\text{s}$                                                                                                                                                                          | $T_C = 125^{\circ}\text{C}$    |         |      | 10   | W                 |
|                |                                                      | $t_p = 300\text{ }\mu\text{s}$                                                                                                                                                                         |                                |         |      | 5    | W                 |
| $P_{GAV}$      | average gate power dissipation                       |                                                                                                                                                                                                        |                                |         |      | 0.5  | W                 |
| $(di/dt)_{cr}$ | critical rate of rise of current                     | $T_{VJ} = 125^{\circ}\text{C}; f = 50\text{ Hz}$ repetitive, $I_T = 150\text{ A}$                                                                                                                      |                                |         |      | 150  | A/ $\mu\text{s}$  |
|                |                                                      | $t_p = 200\text{ }\mu\text{s}; di_G/dt = 0.45\text{ A}/\mu\text{s};$<br>$I_G = 0.45\text{ A}; V = \frac{2}{3} V_{DRM}$ non-repet., $I_T = 60\text{ A}$                                                 |                                |         |      | 500  | A/ $\mu\text{s}$  |
| $(dv/dt)_{cr}$ | critical rate of rise of voltage                     | $V = \frac{2}{3} V_{DRM}$                                                                                                                                                                              | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 1000 | V/ $\mu\text{s}$  |
|                |                                                      | $R_{GK} = \infty$ ; method 1 (linear voltage rise)                                                                                                                                                     |                                |         |      |      |                   |
| $V_{GT}$       | gate trigger voltage                                 | $V_D = 6\text{ V}$                                                                                                                                                                                     | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 1.5  | V                 |
|                |                                                      |                                                                                                                                                                                                        | $T_{VJ} = -40^{\circ}\text{C}$ |         |      | 1.6  | V                 |
| $I_{GT}$       | gate trigger current                                 | $V_D = 6\text{ V}$                                                                                                                                                                                     | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 100  | mA                |
|                |                                                      |                                                                                                                                                                                                        | $T_{VJ} = -40^{\circ}\text{C}$ |         |      | 200  | mA                |
| $V_{GD}$       | gate non-trigger voltage                             | $V_D = \frac{2}{3} V_{DRM}$                                                                                                                                                                            | $T_{VJ} = 125^{\circ}\text{C}$ |         |      | 0.2  | V                 |
| $I_{GD}$       | gate non-trigger current                             |                                                                                                                                                                                                        |                                |         |      | 10   | mA                |
| $I_L$          | latching current                                     | $t_p = 10\text{ }\mu\text{s}$                                                                                                                                                                          | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 450  | mA                |
|                |                                                      | $I_G = 0.45\text{ A}; di_G/dt = 0.45\text{ A}/\mu\text{s}$                                                                                                                                             |                                |         |      |      |                   |
| $I_H$          | holding current                                      | $V_D = 6\text{ V}$ $R_{GK} = \infty$                                                                                                                                                                   | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 200  | mA                |
| $t_{gd}$       | gate controlled delay time                           | $V_D = \frac{1}{2} V_{DRM}$                                                                                                                                                                            | $T_{VJ} = 25^{\circ}\text{C}$  |         |      | 2    | $\mu\text{s}$     |
|                |                                                      | $I_G = 0.45\text{ A}; di_G/dt = 0.45\text{ A}/\mu\text{s}$                                                                                                                                             |                                |         |      |      |                   |
| $t_q$          | turn-off time                                        | $V_R = 100\text{ V}; I_T = 150\text{ A}; V = \frac{2}{3} V_{DRM}$ $T_{VJ} = 100^{\circ}\text{C}$<br>$di/dt = 10\text{ A}/\mu\text{s}$ $dv/dt = 20\text{ V}/\mu\text{s}$ $t_p = 200\text{ }\mu\text{s}$ |                                |         | 150  |      | $\mu\text{s}$     |

| Package TO-240AA |                                                              |                      |                                     | Ratings |      |      |      |
|------------------|--------------------------------------------------------------|----------------------|-------------------------------------|---------|------|------|------|
| Symbol           | Definition                                                   | Conditions           |                                     | min.    | typ. | max. | Unit |
| $I_{RMS}$        | RMS current                                                  | per terminal         |                                     |         |      | 200  | A    |
| $T_{VJ}$         | virtual junction temperature                                 |                      |                                     | -40     |      | 125  | °C   |
| $T_{op}$         | operation temperature                                        |                      |                                     | -40     |      | 100  | °C   |
| $T_{stg}$        | storage temperature                                          |                      |                                     | -40     |      | 125  | °C   |
| <b>Weight</b>    |                                                              |                      |                                     |         | 81   |      | g    |
| $M_D$            | mounting torque                                              |                      |                                     | 2.5     |      | 4    | Nm   |
| $M_T$            | terminal torque                                              |                      |                                     | 2.5     |      | 4    | Nm   |
| $d_{Spp/App}$    | creepage distance on surface   striking distance through air | terminal to terminal | 13.0                                | 9.7     |      |      | mm   |
| $d_{Spb/Apb}$    |                                                              | terminal to backside | 16.0                                | 16.0    |      |      | mm   |
| $V_{ISOL}$       | isolation voltage                                            | t = 1 second         | 50/60 Hz, RMS; $I_{ISOL} \leq 1$ mA | 4800    |      |      | V    |
|                  |                                                              | t = 1 minute         |                                     | 4000    |      |      | V    |



| Ordering | Ordering Number | Marking on Product | Delivery Mode | Quantity | Code No. |
|----------|-----------------|--------------------|---------------|----------|----------|
| Standard | MCD56-08io1B    | MCD56-08io1B       | Box           | 36       | 476463   |

| Similar Part   | Package     | Voltage class |
|----------------|-------------|---------------|
| MCMA65PD1200TB | TO-240AA-1B | 1200          |
| MCMA85PD1200TB | TO-240AA-1B | 1200          |

### Equivalent Circuits for Simulation

\* on die level

$T_{VJ} = 125^{\circ}\text{C}$

|                                                                                     |                    |                  |    |
|-------------------------------------------------------------------------------------|--------------------|------------------|----|
|  |                    | <b>Thyristor</b> |    |
| $V_{0\max}$                                                                         | threshold voltage  | 0.85             | V  |
| $R_{0\max}$                                                                         | slope resistance * | 2.5              | mΩ |

Technical drawing of a 5-pin DIN connector. The drawing shows the front and side views with the following dimensions:

- Overall length:  $92 \pm 0.5$
- Length from first pin center to end:  $80 \pm 0.3$
- Pin 1 diameter:  $10 \pm 0.1$
- Pin 1 to Pin 2 distance:  $14.8$
- Pin 2 to Pin 3 distance:  $10 \pm 0.1$
- Pin 3 to Pin 4 distance:  $5.5 \pm 0.1$
- Pin 4 to Pin 5 distance:  $5.5 \pm 0.1$
- Pin 5 diameter:  $4.4$
- Pin 1 to Pin 3 distance:  $25 \pm 0.3$
- Pin 3 to Pin 5 distance:  $45 \pm 0.3$
- Pin 1 to Pin 5 distance:  $65 \pm 0.3$
- Pin 1 to Pin 6 distance:  $92 \pm 0.5$
- Pin 1 to Pin 7 distance:  $80 \pm 0.3$
- Pin 1 to Pin 8 distance:  $6$
- Pin 1 to Pin 9 distance:  $10$
- Pin 1 to Pin 10 distance:  $25 \pm 0.3$
- Pin 1 to Pin 11 distance:  $45 \pm 0.3$
- Pin 1 to Pin 12 distance:  $65 \pm 0.3$
- Pin 1 to Pin 13 distance:  $92 \pm 0.5$
- Pin 1 to Pin 14 distance:  $80 \pm 0.3$
- Pin 1 to Pin 15 distance:  $6$
- Pin 1 to Pin 16 distance:  $10$
- Pin 1 to Pin 17 distance:  $25 \pm 0.3$
- Pin 1 to Pin 18 distance:  $45 \pm 0.3$
- Pin 1 to Pin 19 distance:  $65 \pm 0.3$
- Pin 1 to Pin 20 distance:  $92 \pm 0.5$
- Pin 1 to Pin 21 distance:  $80 \pm 0.3$
- Pin 1 to Pin 22 distance:  $6$
- Pin 1 to Pin 23 distance:  $10$
- Pin 1 to Pin 24 distance:  $25 \pm 0.3$
- Pin 1 to Pin 25 distance:  $45 \pm 0.3$
- Pin 1 to Pin 26 distance:  $65 \pm 0.3$
- Pin 1 to Pin 27 distance:  $92 \pm 0.5$
- Pin 1 to Pin 28 distance:  $80 \pm 0.3$
- Pin 1 to Pin 29 distance:  $6$
- Pin 1 to Pin 30 distance:  $10$
- Pin 1 to Pin 31 distance:  $25 \pm 0.3$
- Pin 1 to Pin 32 distance:  $45 \pm 0.3$
- Pin 1 to Pin 33 distance:  $65 \pm 0.3$
- Pin 1 to Pin 34 distance:  $92 \pm 0.5$
- Pin 1 to Pin 35 distance:  $80 \pm 0.3$
- Pin 1 to Pin 36 distance:  $6$
- Pin 1 to Pin 37 distance:  $10$
- Pin 1 to Pin 38 distance:  $25 \pm 0.3$
- Pin 1 to Pin 39 distance:  $45 \pm 0.3$
- Pin 1 to Pin 40 distance:  $65 \pm 0.3$
- Pin 1 to Pin 41 distance:  $92 \pm 0.5$
- Pin 1 to Pin 42 distance:  $80 \pm 0.3$
- Pin 1 to Pin 43 distance:  $6$
- Pin 1 to Pin 44 distance:  $10$
- Pin 1 to Pin 45 distance:  $25 \pm 0.3$
- Pin 1 to Pin 46 distance:  $45 \pm 0.3$
- Pin 1 to Pin 47 distance:  $65 \pm 0.3$
- Pin 1 to Pin 48 distance:  $92 \pm 0.5$
- Pin 1 to Pin 49 distance:  $80 \pm 0.3$
- Pin 1 to Pin 50 distance:  $6$
- Pin 1 to Pin 51 distance:  $10$
- Pin 1 to Pin 52 distance:  $25 \pm 0.3$
- Pin 1 to Pin 53 distance:  $45 \pm 0.3$
- Pin 1 to Pin 54 distance:  $65 \pm 0.3$
- Pin 1 to Pin 55 distance:  $92 \pm 0.5$
- Pin 1 to Pin 56 distance:  $80 \pm 0.3$
- Pin 1 to Pin 57 distance:  $6$
- Pin 1 to Pin 58 distance:  $10$
- Pin 1 to Pin 59 distance:  $25 \pm 0.3$
- Pin 1 to Pin 60 distance:  $45 \pm 0.3$
- Pin 1 to Pin 61 distance:  $65 \pm 0.3$
- Pin 1 to Pin 62 distance:  $92 \pm 0.5$
- Pin 1 to Pin 63 distance:  $80 \pm 0.3$
- Pin 1 to Pin 64 distance:  $6$
- Pin 1 to Pin 65 distance:  $10$
- Pin 1 to Pin 66 distance:  $25 \pm 0.3$
- Pin 1 to Pin 67 distance:  $45 \pm 0.3$
- Pin 1 to Pin 68 distance:  $65 \pm 0.3$
- Pin 1 to Pin 69 distance:  $92 \pm 0.5$
- Pin 1 to Pin 70 distance:  $80 \pm 0.3$
- Pin 1 to Pin 71 distance:  $6$
- Pin 1 to Pin 72 distance:  $10$
- Pin 1 to Pin 73 distance:  $25 \pm 0.3$
- Pin 1 to Pin 74 distance:  $45 \pm 0.3$
- Pin 1 to Pin 75 distance:  $65 \pm 0.3$
- Pin 1 to Pin 76 distance:  $92 \pm 0.5$
- Pin 1 to Pin 77 distance:  $80 \pm 0.3$
- Pin 1 to Pin 78 distance:  $6$
- Pin 1 to Pin 79 distance:  $10$
- Pin 1 to Pin 80 distance:  $25 \pm 0.3$
- Pin 1 to Pin 81 distance:  $45 \pm 0.3$
- Pin 1 to Pin 82 distance:  $65 \pm 0.3$
- Pin 1 to Pin 83 distance:  $92 \pm 0.5$
- Pin 1 to Pin 84 distance:  $80 \pm 0.3$
- Pin 1 to Pin 85 distance:  $6$
- Pin 1 to Pin 86 distance:  $10$
- Pin 1 to Pin 87 distance:  $25 \pm 0.3$
- Pin 1 to Pin 88 distance:  $45 \pm 0.3$
- Pin 1 to Pin 89 distance:  $65 \pm 0.3$
- Pin 1 to Pin 90 distance:  $92 \pm 0.5$
- Pin 1 to Pin 91 distance:  $80 \pm 0.3$
- Pin 1 to Pin 92 distance:  $6$
- Pin 1 to Pin 93 distance:  $10$
- Pin 1 to Pin 94 distance:  $25 \pm 0.3$
- Pin 1 to Pin 95 distance:  $45 \pm 0.3$
- Pin 1 to Pin 96 distance:  $65 \pm 0.3$
- Pin 1 to Pin 97 distance:  $92 \pm 0.5$
- Pin 1 to Pin 98 distance:  $80 \pm 0.3$
- Pin 1 to Pin 99 distance:  $6$
- Pin 1 to Pin 100 distance:  $10$
- Pin 1 to Pin 101 distance:  $25 \pm 0.3$
- Pin 1 to Pin 102 distance:  $45 \pm 0.3$
- Pin 1 to Pin 103 distance:  $65 \pm 0.3$
- Pin 1 to Pin 104 distance:  $92 \pm 0.5$
- Pin 1 to Pin 105 distance:  $80 \pm 0.3$
- Pin 1 to Pin 106 distance:  $6$
- Pin 1 to Pin 107 distance:  $10$
- Pin 1 to Pin 108 distance:  $25 \pm 0.3$
- Pin 1 to Pin 109 distance:  $45 \pm 0.3$
- Pin 1 to Pin 110 distance:  $65 \pm 0.3$
- Pin 1 to Pin 111 distance:  $92 \pm 0.5$
- Pin 1 to Pin 112 distance:  $80 \pm 0.3$
- Pin 1 to Pin 113 distance:  $6$
- Pin 1 to Pin 114 distance:  $10$
- Pin 1 to Pin 115 distance:  $25 \pm 0.3$
- Pin 1 to Pin 116 distance:  $45 \pm 0.3$
- Pin 1 to Pin 117 distance:  $65 \pm 0.3$
- Pin 1 to Pin 118 distance:  $92 \pm 0.5$
- Pin 1 to Pin 119 distance:  $80 \pm 0.3$
- Pin 1 to Pin 120 distance:  $6$
- Pin 1 to Pin 121 distance:  $10$
- Pin 1 to Pin 122 distance:  $25 \pm 0.3$
- Pin 1 to Pin 123 distance:  $45 \pm 0.3$
- Pin 1 to Pin 124 distance:  $65 \pm 0.3$
- Pin 1 to Pin 125 distance:  $92 \pm 0.5$
- Pin 1 to Pin 126 distance:  $80 \pm 0.3$
- Pin 1 to Pin 127 distance:  $6$
- Pin 1 to Pin 128 distance:  $10$
- Pin 1 to Pin 129 distance:  $25 \pm 0.3$
- Pin 1 to Pin 130 distance:  $45 \pm 0.3$
- Pin 1 to Pin 131 distance:  $65 \pm 0.3$
- Pin 1 to Pin 132 distance:  $92 \pm 0.5$
- Pin 1 to Pin 133 distance:  $80 \pm 0.3$
- Pin 1 to Pin 134 distance:  $6$
- Pin 1 to Pin 135 distance:  $10$
- Pin 1 to Pin 136 distance:  $25 \pm 0.3$
- Pin 1 to Pin 137 distance:  $45 \pm 0.3$
- Pin 1 to Pin 138 distance:  $65 \pm 0.3$
- Pin 1 to Pin 139 distance:  $92 \pm 0.5$
- Pin 1 to Pin 140 distance:  $80 \pm 0.3$
- Pin 1 to Pin 141 distance:  $6$
- Pin 1 to Pin 142 distance:  $10$
- Pin 1 to Pin 14

Keyed gate/cathode twin plugs with wire length = 350 mm, gate = white, cathode = red  
Type ZY 200L (L = Left for pin pair 4/5) UL 758, style 3751



## Thyristor



Fig. 1 Surge overload current  $I_{TSM}$ ,  
 $I_{FSM}$ : Crest value,  $t$ : duration



Fig. 2  $I^2dt$  versus time (1-10 ms)



Fig. 3 Max. forward current  
 at case temperature



Fig. 4 Power dissipation vs. on-state current & ambient temperature  
 (per thyristor or diode)



Fig. 5 Gate trigger characteristics



Fig. 6 Three phase rectifier bridge: Power dissipation versus direct  
 output current and ambient temperature



Fig. 7 Gate trigger delay time

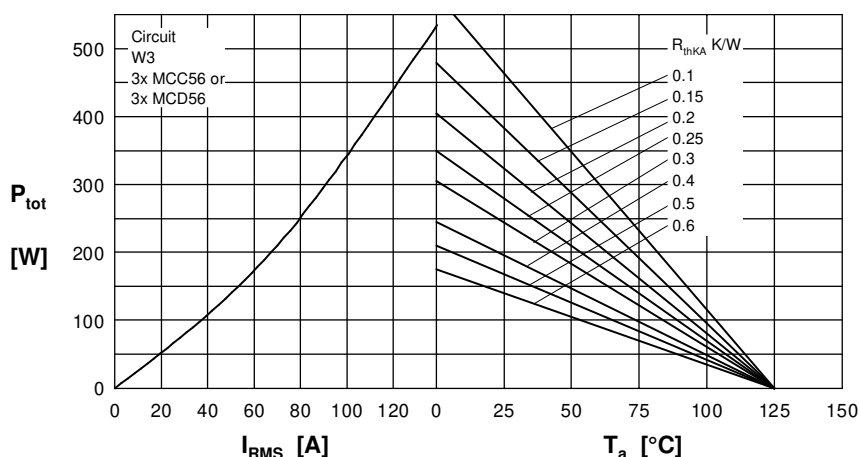
**Rectifier**


Fig. 8 Three phase AC-controller: Power dissipation versus RMS output current and ambient temperature

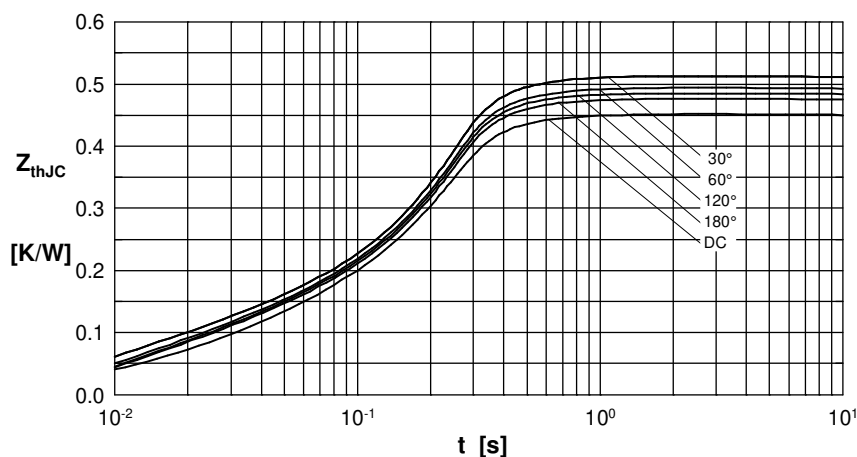


Fig. 9 Transient thermal impedance junction to case (per thyristor/diode)

$R_{thJC}$  for various conduction angles d:

| d    | $R_{thJC}$ [K/W] |
|------|------------------|
| DC   | 0.450            |
| 180° | 0.470            |
| 120° | 0.490            |
| 60°  | 0.505            |
| 30°  | 0.520            |

Constants for  $Z_{thJC}$  calculation:

| i | $R_{thi}$ [K/W] | $t_i$ [s] |
|---|-----------------|-----------|
| 1 | 0.014           | 0.0150    |
| 2 | 0.026           | 0.0095    |
| 3 | 0.410           | 0.1750    |



Fig. 10 Transient thermal impedance junction to heatsink (per thyristor/diode)

$R_{thJK}$  for various conduction angles d:

| d    | $R_{thJK}$ [K/W] |
|------|------------------|
| DC   | 0.650            |
| 180° | 0.670            |
| 120° | 0.690            |
| 60°  | 0.705            |
| 30°  | 0.720            |

Constants for  $Z_{thJK}$  calculation:

| i | $R_{thi}$ [K/W] | $t_i$ [s] |
|---|-----------------|-----------|
| 1 | 0.014           | 0.0150    |
| 2 | 0.026           | 0.0095    |
| 3 | 0.410           | 0.1750    |
| 4 | 0.200           | 0.6700    |

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