

# 514 Series Lead-Free 3AB, Fast-Acting Fuse

# Description

The 514 Series fuses are 500VAC rated ceramic fuses with remarkable interrupting rating in a compact 6.3 x 32mm package. They are well suited for circuit protection in high energy applications.

## **Features**

- Available in cartridge and axial lead form
- Compact form factor of 6.3mm x 32mm

ROHS 🕫 HF c 🕰 us CE

- Lead-free, Halogen free,
- High Interrupting Rating

•	Leau-mee, maiogen m
	and RoHS compliant

## Applications

High energy and power efficient applications.

Agency	Certificate number	Ampere Range	
c <b>FL</b> ° us	E10480	1.6A - 12.5A	
Œ	N/A	1.6A - 12.5A	

Electrical Characteristics for Series				
% of Ampere Rating	Ampere Rating	Opening Time		
100%	1.6A - 12.5A	4hours, Min		
200%		120 sec, Max		

# **Electrical Characteristics**

**Agency Approvals** 

	Amp Rating	Max. Voltage	Interrupting	g Nominal Cold Nominal Agency Appr Resistance Melting I <sup>2</sup> t (mOhm) (A <sup>2</sup> sec) c <sup>2</sup> US	Melting I <sup>2</sup> t			Approvals	
Amp Code	(A)	Rating (V)	Rating			c 🔊 us			
01.6*	1.6	500VAC		214	1.92	X*	Х		
002.	2			150	4.12	Х	Х		
3.15	3.15			76	5.54	Х	Х		
004.	4		500VAC	5000A @500Vac		49	12.43	Х	Х
005.	5				63.6	6.14	Х	Х	
06.3	6.3			43	13.5	Х	Х		
008.	8			29	28.8	Х	Х		
010.	10			20.2	50.6	Х	Х		
12.5	12.5			14.9	114	Х	Х		

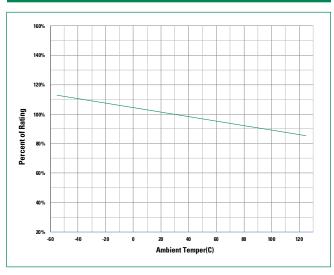
\* 25KA@500VAC interrupting rating available for 1.6A



# **Axial Lead & Cartridge Fuses**

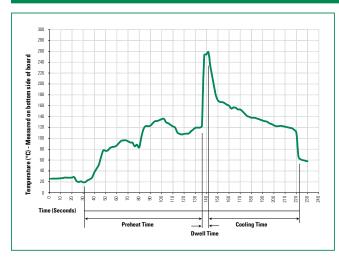
3AB > Fast-Acting > 514 Series

## **Temperature Re-rating Curve**

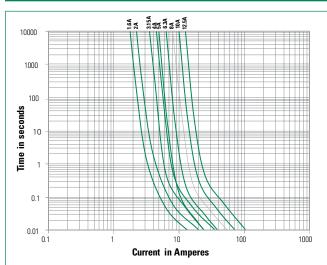


Note: Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

# **Soldering Parameters - Wave Soldering**



# **Average Time Current Curves**



### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation	
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)	
Temperature Minimum:	100°C	
Temperature Maximum:	150°C	
Preheat Time:	60-180 seconds	
Solder Pot Temperature:	260°C Maximum	
Solder Dwell Time:	2 to 5 seconds	

### ended Hand-Solder Parameters: Reco

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

## **Product Characteristics**

Materials	Body : Ceramic Cap : Nickel Plated Brass Leads: Tin-plated copper	
Terminal Strength	MIL-STD-202G, Method 211A, Test condition A	
Solderability	Reference MILSTD-202 Method 208	
Product Marking	Cap1 : Brand logo, current and voltage ratings Cap2 : Series and agency approval marks	

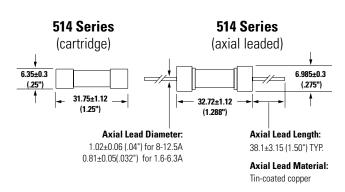
Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202G, Method 107G, Test condition B: (5 cycles -65°C to 125°C)
Vibration	MIL-STD-202G, Method 201A
Moisture Resistance	MIL-STD-202G, Method 103B, Test condition A
Salt Spray	MIL-STD-202G, Method 101E, Test condition B

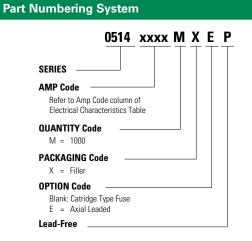


# Axial Lead & Cartridge Fuses

3AB > Fast-Acting > 514 Series

## Dimensions





# Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Reel Size				
	514 Series							
Bulk	N/A	1000	MX	N/A				
Bulk	N/A	1000	MXE	N/A				

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