

## 437 Series – 1206 Fast-Acting Fuse



Agency Approvals				
Agency	Agency File Number	Ampere Range		
c <b>N</b> us	E10480	0.250A - 8A		
۹.	29862	0.250A - 8A		

## Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	250mA - 8A	4 hours, Minimum
250%	750mA - 8A	5 seconds, Maximum
350%	250mA -500mA	5 seconds, Maximum
350%	750mA - 8A	1 second, Maximum

## **Electrical Specifications by Item**

Ampere Rating (A) Amp Code Rating (V)	Max.		Nominal	Nominal	Nominal Voltage	Nominal Power	Agency Approvals		
	Interrupting Rating <sup>1</sup>	Resistance (Ohms) <sup>2</sup>		Drop At Rated Current (V)⁴	Dissipation At Rated Current (W)	c Nus	۹¢		
0.25	.250	125	50 A @ 125 V AC/DC	2.29	0.003	0.78	0.195	х	х
0.375	.375	125	50 A @ 125 V AC/DC	1.33	0.01	0.6	0.225	Х	х
0.5	.500	63		0.908	0.018	0.52	0.26	Х	х
0.75	.750	63		0.665	0.064	0.45	0.338	Х	х
1.0	001.	63	50 A @ 63 V AC/DC	0.42	0.1	0.41	0.41	Х	х
1.25	1.25	63		0.318	0.256	0.4	0.5	Х	х
1.5	01.5	63		0.209	0.324	0.39	0.585	Х	х
1.75	1.75	63		0.071	0.075	0.27	0.473	Х	х
2.0	002.	63		0.058	0.225	0.2	0.4	Х	х
2.5	02.5	45		0.043	0.441	0.15	0.375	Х	х
3.0	003.	45		0.033	0.506	0.14	0.42	Х	х
3.5	03.5	45	50A @ 45V AC/63V DC	0.027	0.777	0.13	0.455	х	Х
4.0	004.	45		0.022	1.024	0.13	0.52	Х	Х
5.0	005.	45		0.0159	2.3	0.13	0.65	х	Х
7.0	007.	32	50 A @ 32 V AC/35 V DC	0.01	5.02	0.13	0.91	Х	Х
8.0	008.	32	50 A @ 32 V AC/35 V DC	0.008	7.23	0.13	1.04	х	Х

#### Notes:

1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.

2. Nominal Resistance measured with < 10% rated current

**3.** Contact Littlefuse if application transient surges are less than 1 ms.

4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information. Devices designed to be mounted with marking code facing up.

## Description

This 100% Lead-free, RoHS compliant and Halogen-free fuse series has been designed specifically to provide over current protection to circuits might encounter high working ambient temperatures (up to 150°C).

The general design ensures excellent temperature stability and performance reliability.

In addition to this, the high l<sup>2</sup>t values typical of the Littelfuse Ceramic Fuse family ensure high inrush current withstand capability.

#### Features

- Operating Temperature from -55°C to +150°C
  - Suitable for both leaded and lead-free reflow / wave soldering

RoHS Ø HF c HL us (f)

- 100% Lead-free, Halogen-Free and RoHS compliant
   UL Recognized to UL/
  - UL Recognized to UL/ CSA/NMX 248-1 and UL/ CSA/NMX 248-14

## Applications

- LCD Displays
- Servers
- ScannersData Modems
- Printers

### Additional Information





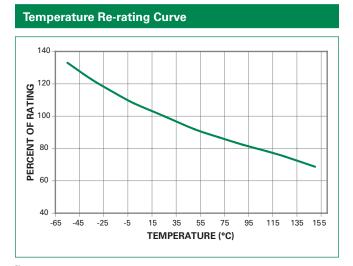


Samples



## **Surface Mount Fuses**

Ceramic Fuse > 437 Series

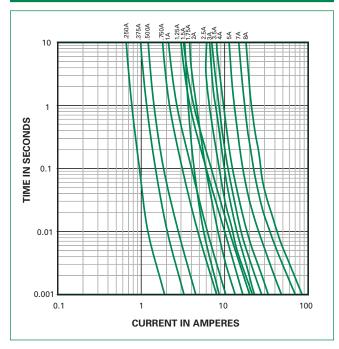


## Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

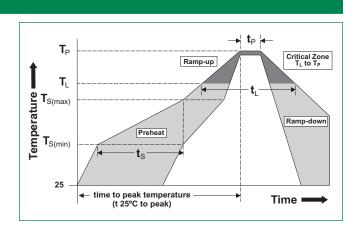
**Example:** For continuous operation at 75 degrees celsius, the fuse should be rerated as follows: I =  $(0.80)(0.85)|_{RM} = (0.68)|_{RAT}$ 

### **Average Time Current Curves**



#### **Soldering Parameters**

Reflow Condition			Pb – free assembly	
	- Temperature Min (T <sub>s(min)</sub> )		150°C	
Pre Heat	- Temperature Max (T <sub>s(max)</sub> )		200°C	
	-Time (Min to Max) (t <sub>s</sub> )		60 – 180 seconds	
Average Ran	np-up Rate (Liquidus Temp ( $T_L$ ) to p	oeak)	3°C/second max.	
$T_{S(max)}$ to $T_L$ -	Ramp-up Rate		5°C/second max.	
Reflow	- Temperature (T <sub>L</sub> ) (Liquidus)		217°C	
nellow	- Temperature (t <sub>L</sub> )		60 – 150 seconds	
Peak Temperature (T <sub>P</sub> )			260 <sup>+0/-5</sup> °C	
Time within	5°C of actual peak Temperature (t <sub>p</sub>	)	10 – 30 seconds	
Ramp-down Rate			6°C/second max.	
Time 25°C to peak Temperature (T <sub>P</sub> )			8 minutes max.	
Do not exceed			260°C	
Wave Soldering 260			C, 10 seconds max.	





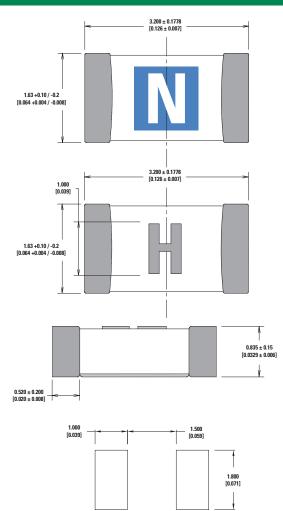
## Surface Mount Fuses Ceramic Fuse > 437 Series

## **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Ceramic/Lead-free Glass		
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1		
Solderability	IPC/EIC/JEDEC J-STD-002, Condition B		
Humidity Test	MIL-STD-202, Method 103, Condition D		
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B		
Moisture Resistance	MIL-STD-202, Method 106		

Thermal Shock	MIL-STD-202, Method 107, Condition B
Mechanical Shock	MIL-STD-202, Method 213, Condition A
Vibration	MILSTD-202, Method 201
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D
<b>Dissolution of Metallization</b>	IPC/EIC/JEDEC J-STD-002, Condition D
Terminal Strength	IEC 60127-4

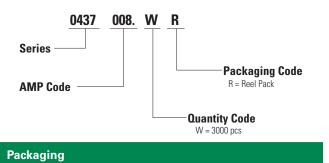
#### Dimensions



#### Part Marking System

Amp Code	Marking Code	Amp Code	Marking Code
0.25	D	2.0	Ν
0.375	E	2.5	Ο
0.5	F	3.0	Р
0.75	G	3.5	R
1.0	н	4.0	S
1.25	J	5.0	Т
1.5	К	7.0	W
1.75	L	8.0	X

## Part Numbering System



Packaging	Packaging	Quantity	Quantity & Packaging
Option	Specification		Code
8mm Tape & Reel	EIA-481, IEC 60286-3	3000	WR

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