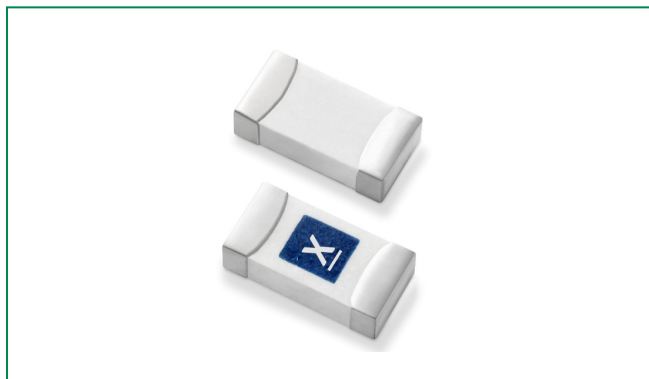


407A Series – 1206 Time-Lag Fuse



Agency Approvals

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
	E10480	1A – 8A

Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	1A – 8A	4 hours Minimum
200%	1A – 8A	1 sec Min; 120 secs Max
300%	1A – 8A	0.1 sec Min; 3 secs Max
800%	1A – 8A	0.002 sec Min; 0.05 secs Max

Additional Information



Datasheet



Resources



Samples

Description

The 407A Series AECQ-Compliant fuses are specifically tested to cater to secondary circuit protection needs of compact auto electronics applications.

The general design ensures excellent temperature stability and performance reliability. This high I²t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

Features

- Operating Temperature from -55° C to +150° C
- 100% Lead-free, RoHS compliant and Halogen-free
- Suitable for both leaded and lead-free reflow/wave soldering
- Ultra high I²t values
- Meets Littelfuse's automotive qualifications*

* - Largely based on Littelfuse internal AEC-Q200 test plan.

Benefits

- Avoids nuisance opening due to high inrush and surge current inherent in the system
- High current ratings in small size

Applications

- Li-ion Battery
- LED Lighting
- Automotive Navigation System
- TFT Display
- Battery Management System (BMS)
- Cluster

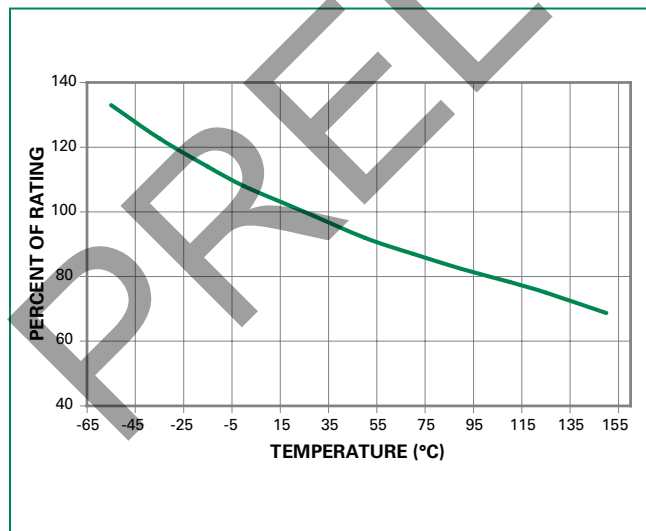
Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating (AC/DC) ¹	Nominal Resistance (Ohms) ²	Nominal Melting I ² t (A ² Sec.) ³	Nominal Voltage Drop At Rated Current (V) ⁴	Nominal Power Dissipation At Rated Current (W)	Agency Approval
1.00	001.	63	50A@63VDC	0.360	0.142	0.456	0.456	x
1.25	1.25	63		0.200	0.329	0.404	0.500	x
1.50	01.5	63		0.180	0.567	0.347	0.525	x
2.00	002.	63		0.100	0.870	0.323	0.640	x
2.50	02.5	32	50A@32VDC	0.055	1.000	0.252	0.625	x
3.00	003.	32		0.040	1.300	0.187	0.570	x
3.50	03.5	32		0.030	2.260	0.153	0.525	x
4.00	004.	32		0.025	4.180	0.142	0.560	x
4.50	04.5	32		0.020	5.200	0.134	0.585	x
5.00	005.	32		0.016	7.800	0.133	0.650	x
5.50	05.5	24	50A@24VDC	0.014	8.550	0.130	0.715	x
6.00	006.	24	60A@24VDC	0.012	15.560	0.128	0.780	x
7.00	007.	24		0.010	16.230	0.110	0.770	x
8.00	008.	24		0.009	24.120	0.097	0.800	x

Note:

- AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
 - Nominal Resistance measured with < 10% rated current.
 - Nominal Melting I²t measured at 1msec. opening time.
 - Nominal Voltage Drop measured at rated current after temperature has stabilized.
- Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See *Temperature Derating Curve* for additional derating information.
 - Devices designed to be mounted with marking code facing up.

Temperature Re-rating Curve



Note:

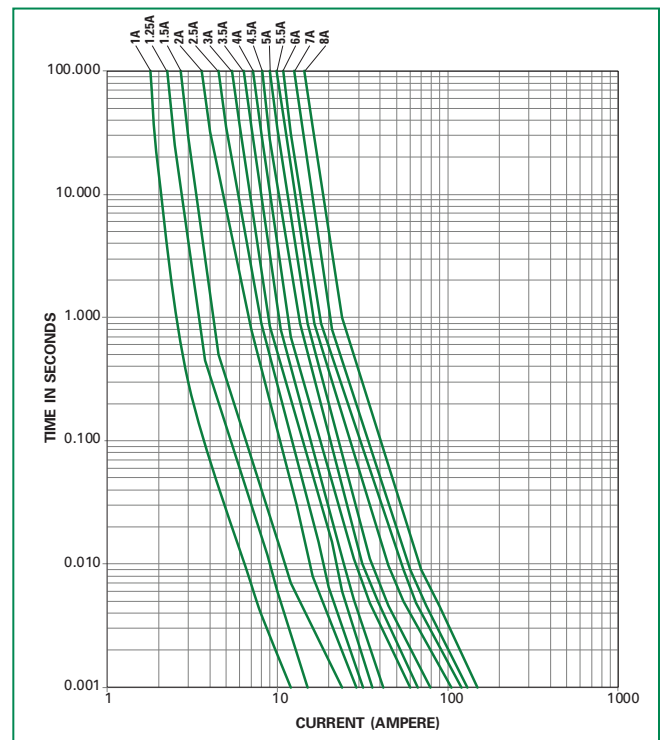
Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

Example:

For continuous operation at 75° C, the fuse should be rerated as follows:

$$I = (0.80)(0.85)I_{\text{RAT}} = (0.68)I_{\text{RAT}}$$

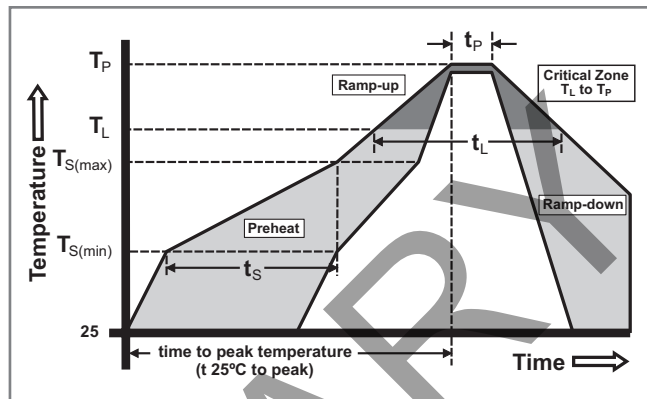
Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb – free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp (T_L) to peak)		3° C/second max.
$T_{s(max)}$ to T_L - Ramp-up Rate		5° C/second max.
Reflow	- Temperature (T_L) (Liquidus)	217° C
	- Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_P)		260 ^{+0/-5} ° C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6° C/second max.
Time 25°C to peak Temperature (T_P)		8 minutes max.
Do not exceed		260°C

Wave soldering	260°C, 10 seconds max.
----------------	------------------------



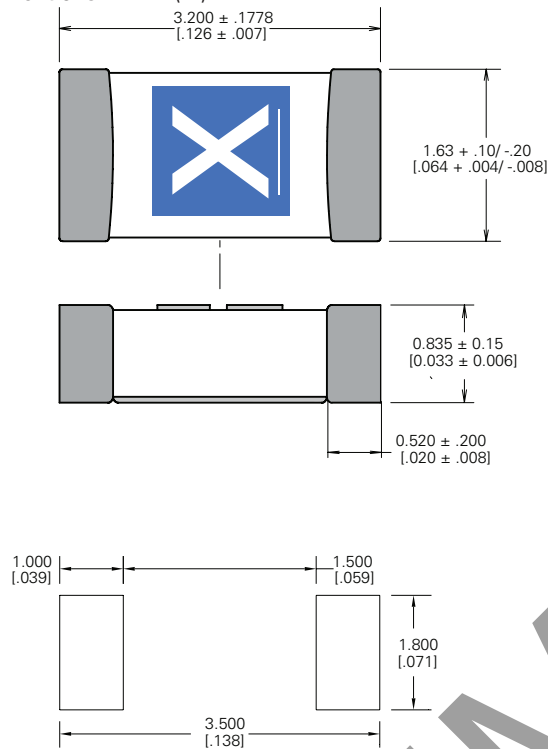
Product Characteristics

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1
Solderability	IPC/ECA/JEDEC J-STD-002, Condition C
Humidity Test	MIL-STD-202, Method 103, Conditions D
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B
Moisture Resistance	MIL-STD-202, Method 106
Thermal Shock	MIL-STD-202, Method 107, Condition B
Mechanical Shock	MIL-STD-202, Method 213, Condition A
Vibration	MIL-STD-202, Method 201
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D
Dissolution of Metallization	IPC/ECA/JEDEC J-STD-002, Condition D
Terminal Strength	IEC 60127-4

High Temperature Storage	MIL-STD-202, Method 108 with exemptions
Thermal Shock Test	JESD22 Method JA-104, Test Conditions B and N
Biased Humidity	MIL-STD-202, Method 103, 85C/85% RH with 10% operating power for 1000 hrs
Operational Life	MIL-STD-202, Method 108, Test Condition D
Resistance to Solvents	MIL-STD-202, Method 215
Mechanical Shock	MIL-STD-202, Method 213, Test Condition C
High Frequency Vibration	MIL-STD-202, Method 204
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test Condition B
Solderability	JESD22-B102E Method 1
Terminal Strength for SMD	AEC Q200-006
Board Flex	AEC Q200-005
Electrical Characterization	3 Temperature Electrical

Dimensions

All dimensions in mm (in)



Part Marking System

Amp Code	Marking Code	Amp Code	Marking Code
001.	H	004.	S
1.25	J	04.5	S.
01.5	K	005.	T
002.	N	05.5	U
02.5	Q	006.	V
003.	P	007.	W
03.5	R	008.	X

Part Numbering System

0407	008.	W	R	A	AEC-Q200 COMPLIANT
SERIES					
AMP CODE Refer to Electrical Characteristics Table					
		PACKING CODE R = Reel pack			
		QUANTITY CODE W = 3000 pieces			

Packaging

Packaging Option	Form Factor	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	Surface Mount	EIA-481, IEC 60286, Part 3	3000	WR

Disclaimer Notice - Littelfuse products are not designed for, and shall not be used for, any purpose (including, without limitation, automotive, military, aerospace, medical, life-saving, life-sustaining or nuclear facility applications, devices intended for surgical implant into the body, or any other application in which the failure or lack of desired operation of the product may result in personal injury, death, or property damage) other than those expressly set forth in applicable Littelfuse product documentation. Warranties granted by Littelfuse shall be deemed void for products used for any purpose not expressly set forth in applicable Littelfuse documentation. Littelfuse shall not be liable for any claims or damages arising out of products used in applications not expressly intended by Littelfuse as set forth in applicable Littelfuse documentation. The sale and use of Littelfuse products is subject to Littelfuse Terms and Conditions of Sale, unless otherwise agreed by Littelfuse. Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at www.littelfuse.com/disclaimer-electronics.

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Littelfuse:](#)

[0407005.WRA](#) [0407007.WRA](#)