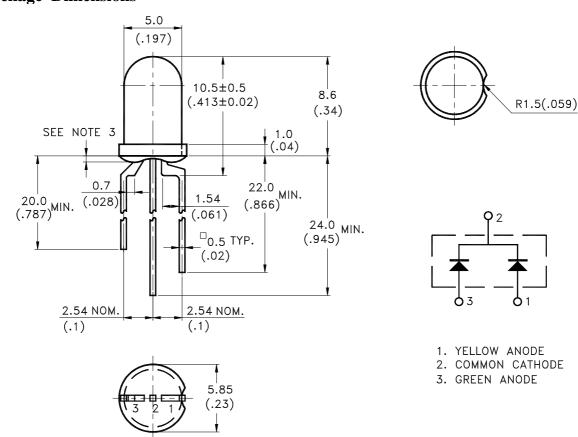


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Features

- * Yellow and Green chips are matched for uniform light output.
- * T-1 3/4 type pakage.
- * Long life-solid state reliability.
- * Low power consumption.
- * Pb free and RoHS compliant.

Package Dimensions



Part No.	Lens	Source Color
LTL-30EDJ	White Diffused	Yellow / Green

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.25 mm(.010") unless otherwise noted.
- 3. Protruded resin under flange is 1.0mm(.04") max.
- 4. Lead spacing is measured where the leads emerge from the package.
- 5. Specification are subject to change without notice.

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Absolute Maximum Ratings at TA=25°C

Parameter	Yellow	Green	Unit
Power Dissipation	60	100	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	80	120	mA
Continuous Forward Current	20	30	mA
Derating Linear From 50°C	0.25	0.4	mA/°C
Reverse Voltage	5	5	V
Operating Temperature Range	-40°C to + 80°C		
Storage Temperature Range	-55°C to + 100°C		
Lead Soldering Temperature [1.6mm(.063") From Body]	260°C for 5 Seconds		

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Electrical Optical Characteristics at TA=25°C

Parameter	Symbol	Color	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	Iv	Yellow Green	8.7 8.7	29 29		mcd	IF = 20mA IF = 20mA Note 1,4
Viewing Angle	2θ1/2	Yellow Green		30 30		deg	Note 2 (Fig.6)
Peak Emission	λр	Yellow Green		585 565		nm	Measurement @Peak (Fig.1)
Dominant Wavelength	λd	Yellow Green	582 566		594 576	nm	Note 3
Spectral Line Half-Width	Δλ	Yellow Green		35 30		nm	
Forward Voltage	VF	Yellow Green		2.1 2.1	2.6 2.6	V	IF = 20mA
Reverse Current	IR	Yellow Green			100	μΑ	VR = 5V

Note: 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE (Commission International De L'Eclairage) eye-response curve.

- 2. θ 1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength, λd is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
- 4. The Iv guarantee should be added $\pm 15\%$.

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Typical Electrical / Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

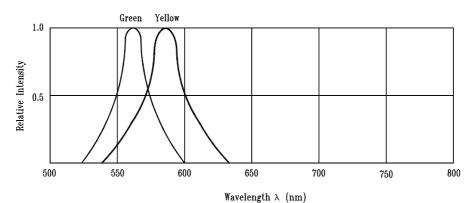


Fig.1 Relative Intensity vs. Wavelength

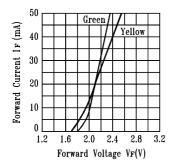


Fig.2 Forward Current vs.
Forward Voltage

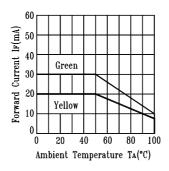


Fig.3 Forward Current
Derating Curve

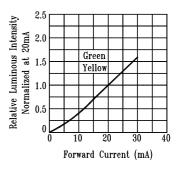


Fig.4 Relative Luminous Intensity vs. Forward Current

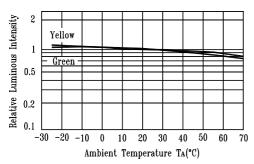


Fig.5 Luminous Intensity vs.
Ambient Temperature

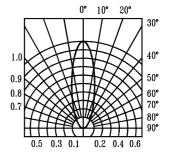


Fig.6 Spatial Distribution

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Bin Table for reference.

Luminous In	tensity Iv(mcd) Yellov	v IF@ 20 mA
Bin Code	Min.	Max.
A	9.0	12.6
В	12.6	19.0
С	19.0	Up

Note: Tolerance of each bin limit is $\pm 15\%$

Luminous Intensity Iv(mcd) Green IF@ 20 mA					
Bin Code	Min.	Max.			
1	12.6	29.0			
2	29.0	40.0			
3	40.0	Up			

Note: Tolerance of each bin limit is $\pm 15\%$

Dominant wavelength (nm) Green / Yellow IF @ 20 mA					
Yellow Green					
Bin code	Min.	Max	Bin code	Min	Max
H0A	582	586	H01	566	572
НОВ	586	590	H02	572	576
НОС	590	594	-	-	-

Note: Tolerance of each bin limit is ± 1 nm

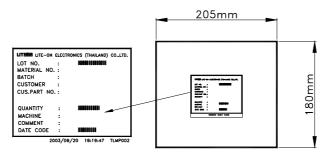
Part No.: LTL-30EDJ Page: 5 of 10



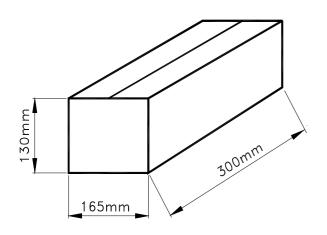
Property of Lite-On Only

Packing Spec

1000,500, 200,100 pcs per packing bag

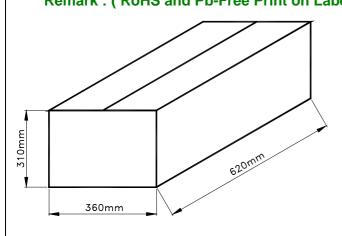


Standards per inner carton total 5000 pcs per inner carton





8 Inner cartons per outer carton total 40000 pcs per outer carton In every shipping lot, only the last pack will be non-full packing Remark: (RoHS and Pb-Free Print on Label)



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CAUTIONS

1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

2. Storage

The storage ambient for the LEDs should not exceed 30°C temperature or 70% relative humidity. It is recommended that LEDs out of their original packaging are used within three months.

For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant or in desiccators with nitrogen ambient.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LEDs if necessary.

4. Lead Forming & Assembly

During lead forming, the leads should be bent at a point at least 3mm from the base of LED lens.

Do not use the base of the lead frame as a fulcrum during forming.

Lead forming must be done before soldering, at normal temperature.

During assembly on PCB, use minimum clinch force possible to avoid excessive mechanical stress.

5. Soldering

When soldering, leave a minimum of 2mm clearance from the base of the lens to the soldering point. Dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering iron		Wave soldering		
Temperature Soldering time	350°C Max. 3 sec. Max. (one time only)	Pre-heat Pre-heat time Solder wave Soldering time	100°C Max. 60 sec. Max. 260°C Max. 10 sec. Max.	

Note: Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED. IR reflow is not suitable process for through hole type LED lamp product.

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BNS-OD-C131/A4



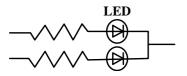
Property of Lite-On Only

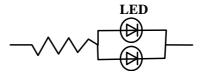
6. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

Circuit model A

Circuit model B





(A) Recommended circuit

(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs

7. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use a conductive wrist band or anti- electrostatic glove when handling these LEDs
- All devices, equipment, and machinery must be properly grounded
- Work tables, storage racks, etc. should be properly grounded
- Use ion blower to neutralize the static charge which might have built up on surface of the LEDs plastic lens as a result of friction between LEDs during storage and handing

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Property of Lite-On Only

Suggested checking list:

Training and Certification

- 1. Everyone working in a static-safe area is ESD-certified?
- 2. Training records kept and re-certification dates monitored?

Static-Safe Workstation & Work Areas

- 1. Static-safe workstation or work-areas have ESD signs?
- 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
- 3. All ionizer activated, positioned towards the units?
- 4. Each work surface mats grounding is good?

Personnel Grounding

- 1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
- 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
- 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V*?
- 4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
- 5. All wrist strap or heel strap checkers calibration up to date?

Note: *50V for Blue LED.

Device Handling

- 1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
 - 3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
 - 4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

Others

- 1. Audit result reported to entity ESD control coordinator?
- 2. Corrective action from previous audits completed?
- 3. Are audit records complete and on file?

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Property of Lite-On Only

8. Reliability Test

Classification	Test Item	Test Condition	Reference Standard
	Operation Life (LT)	Ta = under room temperature IF = per datasheet maximum drive current *Test time = 1000 hrs	MIL-STD-750D:1026 (1995) MIL-STD-883G:1005 (2006)
Endurance	High temperature/ High humidity storage (THS)	$Ta = 60^{\circ}C$ $RH = 90\%$ $Test time = 240hrs$	MIL-STD-202G:103B (2002) JEITA ED-4701:100 103 (2001)
Test	High temperature storage	Ta = 105 ± 5 °C Test time = 1000 hrs	MIL-STD-750D:1031 (1995) MIL-STD-883G:1008 (2006) JEITA ED-4701:200 201 (2001)
	Low temperature storage	Ta= -55 ± 5 °C Test time = 1000 hrs	JEITA ED-4701: 200 202 (2001)
	Temperature cycling	100°C ~ 25°C ~ -40°C ~ 25°C 30 mins 5 mins 30 mins 5 mins 30 cycles	MIL-STD-750D:1051 (1995) MIL-STD-883G:1010 (2006) JEITA ED-4701:100 105 (2001) JESD22-A104C (2005)
	Thermal Shock	$100 \pm 5 ^{\circ}\text{C} \sim -30 \pm 5 ^{\circ}\text{C}$ 15 mins 15 mins 30 cycles (< 20 secs transfer)	MIL-STD-750D:1056 (1995) MIL-STD-883G:1011 (2006) MIL-STD-202G:107G (2002) JESD22-A106B (2004)
Environmental Test	Solder resistance (no pre-condition)	T.sol = $260 \pm 5^{\circ}$ C Dwell time = 10 ± 1 sec 3mm from the base of the epoxy buib	MIL-STD-750D:2031 (1995) JEITA ED-4701: 300 302 (2001)
	Solderability (no pre-condition)	T.sol = $245 \pm 5^{\circ}$ C Dwell time = 5 ± 0.5 sec	MIL-STD-750D:2026 (1995) MIL-STD-883G:2003 (2006) MIL-STD-202G:208H (2002) IPC/EIA J-STD-002 (2004)
	Soldering Iron (no pre-condition)	T.sol = $350 \pm 5^{\circ}$ C Dwell time = 3.5 ± 0.5 sec	MIL-STD-202G:208H (2002) JEITA ED-4701: 300 302 (2001)

9. Others

The appearance and specifications of the product may be modified for improvement, without prior notice.

Mouser Electronics

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