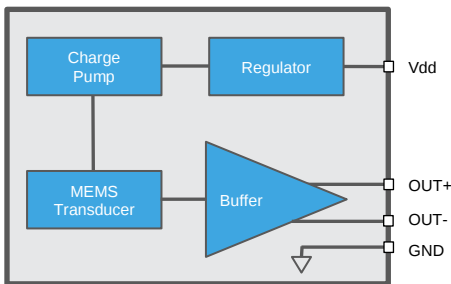


# AEC-Q103 QUALIFIED ANALOG BOTTOM PORT SISONIC™ MICROPHONE



The SPH1878LR5H-C is a high-performance, bottom port analog silicon microphone, supporting both single-ended and differential modes. Using Knowles' proven high performance SiSonic™ MEMS technology, the SPH1878LR5H-C consists of an acoustic sensor, a low noise input buffer, and an output amplifier. The microphone meets the AEC-Q100/103 quality standard, making it ideal for automotive applications. The microphone has a flat frequency response with low LFRO and phase distortion enabling superior noise cancelling algorithm performance. Its high, 67dB(A) SNR and 134 dB SPL AOP provides a large, distortion-free dynamic range for high-quality voice pickup. The SPH1878LR5H-C also provides a tighter sensitivity distribution to improve beam forming applications.

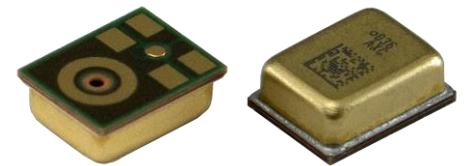


## ABSOLUTE MAXIMUM RATINGS

Table 1: Absolute Maximum Ratings

| Parameter             | Absolute Maximum Rating | Units |
|-----------------------|-------------------------|-------|
| Vdd to Ground         | -0.5, +5.0              | V     |
| OUT+, OUT- to Ground  | -0.3, Vdd+0.3           | V     |
| Input Current         | ±5                      | mA    |
| Storage Temperature   | -40 to +125             | °C    |
| Operating Temperature | -40 to +85              | °C    |

Stresses exceeding these "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only. Functional operation at these or any other conditions beyond those indicated under "Acoustic & Electrical Specifications" is not implied. Exposure beyond those indicated under "Acoustic & Electrical Specifications" for extended periods may affect device reliability.



## PRODUCT FEATURES

- AEC-Q100/103 Qualified
- ±0.5dB Sensitivity Matching
- Flat Frequency Response for ANC
- Low phase distortion
- High SNR and High AOP
- Bottom Port
- Ultra-Stable Performance
- Matched Sensitivity
- LGA Package
- Omnidirectional
- Standard SMD Reflow
- Wide Temperature Operating Range

## TYPICAL APPLICATIONS

- Automotive In-Cabin Active Noise Cancellation
- Automotive eCall Communication Systems
- Industrial Beam Forming Applications
- Proximity Detection



## ACOUSTIC & ELECTRICAL SPECIFICATIONS<sup>1</sup>

Table 2: Normal Mode Microphone Specifications

Test Conditions: 23 ±2°C, 55±20% R.H., Vdd=2.75V, no load, unless otherwise indicated

| Parameter                    | Symbol | Conditions                                                                                   | Min                       | Typ  | Max   | Units  |
|------------------------------|--------|----------------------------------------------------------------------------------------------|---------------------------|------|-------|--------|
| Supply Voltage               | Vdd    |                                                                                              | 2.3                       | 2.75 | 3.6   | V      |
| Supply Current               | Idd    | Vdd = 3.6 V                                                                                  | -                         | 265  | -     | μA     |
|                              |        | Vdd = 2.75 V                                                                                 | -                         | 250  | -     |        |
| Sensitivity                  | S      | 94 dB SPL @ 1kHz, Single-Ended                                                               | -44.5                     | -44  | -43.5 | dBV/Pa |
|                              |        | 94 dB SPL @ 1kHz, Differential                                                               | -38.5                     | -38  | -37.5 |        |
| Signal to Noise Ratio        | SNR    | 94 dB SPL @ 1kHz, A-weighted, Single-Ended Mode                                              | -                         | 67   | -     | dBV/Pa |
|                              |        | 94 dB SPL @ 1kHz, A-weighted, Differential Mode                                              | -                         | 67   | -     |        |
| Near-Ultrasonic SNR          |        | 94 dB SPL, @ 19 kHz, BW = 18.5 - 20.0 kHz, SE                                                | -                         | 79   | -     | dB     |
|                              |        | 94 dB SPL, @ 19 kHz, BW = 18.5 - 20.0 kHz, D                                                 | -                         | 79   | -     |        |
| Total Harmonic Distortion    | THD    | 94 dB SPL @ 1 kHz                                                                            | -                         | 0.05 | -     | %      |
|                              |        | 115 dB SPL @ 1 kHz                                                                           | -                         | 0.4  | -     | %      |
|                              |        | 1% THD @ 1 kHz, S = typ                                                                      | -                         | 124  | -     | dB SPL |
| Acoustic Overload Point      | AOP    | 10% THD @ 1 kHz, S = typ                                                                     | -                         | 134  | -     | dB SPL |
| Low Frequency Rolloff        | LFRO   | -3dB relative to 1 kHz                                                                       | -                         | 7    | -     | Hz     |
| High Frequency Flatness      |        | +3dB relative to 1 kHz                                                                       | -                         | 19   | -     | kHz    |
| Resonant Frequency Peak      | Fres   |                                                                                              | -                         | 36   | -     | kHz    |
| Power Supply Rejection Ratio | PSRR   | 200 mVpp sinewave @ 1 kHz, Single-Ended Mode                                                 | -                         | 86   | -     | dB     |
|                              |        | 200 mVpp sinewave @ 1 kHz, Differential Mode                                                 | -                         | 85   | -     |        |
| Power Supply Rejection       | PSR+N  | 200 mVpp 7/8 duty cycle rectangular waveform @ 217 Hz, A-weighted, BW = 20 kHz, SE           | -                         | -103 | -     | dBV(A) |
|                              |        | 200 mVpp 7/8 duty cycle rectangular waveform @ 217 Hz, A-weighted, BW = 20 kHz, Differential | -                         | -103 | -     |        |
| DC Output                    |        | Vdd = 2.75V                                                                                  | -                         | 0.69 | -     | V      |
| DC Offset                    |        | OUT+ to OUT-                                                                                 | -                         | -    | ±20   | mV     |
| Output Impedance             | Zout   | @ 1 kHz                                                                                      | -                         | 380  | -     | Ω      |
| Output Load                  | Cload  |                                                                                              | -                         | -    | -     | pF     |
|                              | Rload  | AC-coupled                                                                                   | 10                        | -    | -     | kΩ     |
| Sensitivity Drop             |        | Vdd(min) ≤ Vdd ≤ Vdd(max)                                                                    | -                         | -    | ±0.25 | dB     |
| Directivity                  |        |                                                                                              | Omnidirectional           |      |       |        |
| Polarity                     |        | Increasing sound pressure                                                                    | Increasing Output Voltage |      |       |        |
| Startup Time                 |        | S within 1 dB of final value, outputs AC coupled                                             | -                         | -    | 15    | ms     |

Table 3: Low-Power Mode Microphone Specifications

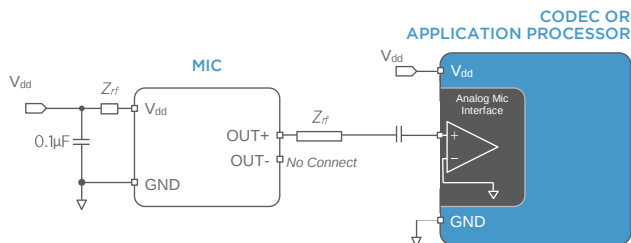
Test Conditions: 23 ±2°C, 55±20% R.H., Vdd=1.8V, no load, unless otherwise indicated

| Parameter                    | Symbol | Conditions                                                                                   | Min                       | Typ   | Max   | Units  |
|------------------------------|--------|----------------------------------------------------------------------------------------------|---------------------------|-------|-------|--------|
| Supply Voltage               | Vdd    |                                                                                              | 1.6                       | 1.8   | 1.9   | V      |
| Supply Current               | Idd    | Vdd = 1.8 V                                                                                  | -                         | 100   | -     | μA     |
|                              |        | Vdd = 1.6 V                                                                                  | -                         | 95    | -     |        |
| Sensitivity                  | S      | 94 dB SPL @ 1kHz, Single-Ended                                                               | -44.5                     | -44   | -43.5 | dBV/Pa |
|                              |        | 94 dB SPL @ 1kHz, Differential                                                               | -38.5                     | -38   | -37.5 |        |
| Signal to Noise Ratio        | SNR    | 94 dB SPL @ 1kHz, A-weighted, Single-Ended Mode                                              | -                         | 66    | -     | dBV/Pa |
|                              |        | 94 dB SPL @ 1kHz, A-weighted, Differential Mode                                              | -                         | 64.5  | -     |        |
| Near-Ultrasonic SNR          |        | 94 dB SPL, @ 19 kHz, BW = 18.5 - 20.0 kHz, SE                                                | -                         | 78    | -     | dB     |
|                              |        | 94 dB SPL, @ 19 kHz, BW = 18.5 - 20.0 kHz, D                                                 | -                         | 76.5  | -     |        |
| Total Harmonic Distortion    | THD    | 94 dB SPL @ 1 kHz                                                                            | -                         | 0.05  | -     | %      |
|                              |        | 115 dB SPL @ 1 kHz                                                                           | -                         | 0.4   | -     | %      |
|                              |        | 1% THD @ 1 kHz, S = typ                                                                      | -                         | 125   | -     | dB SPL |
| Acoustic Overload Point      | AOP    | 10% THD @ 1 kHz, S = typ                                                                     | -                         | 131.5 | -     | dB SPL |
| Low Frequency Rolloff        | LFRO   | -3dB relative to 1 kHz                                                                       | -                         | 7     | -     | Hz     |
| High Frequency Flatness      |        | +3dB relative to 1 kHz                                                                       | -                         | 19    | -     | kHz    |
| Resonant Frequency Peak      | Fres   |                                                                                              | -                         | 36    | -     | kHz    |
| Power Supply Rejection Ratio | PSRR   | 200 mVpp sinewave @ 1 kHz, Single-Ended Mode                                                 | -                         | 73    | -     | dB     |
|                              |        | 200 mVpp sinewave @ 1 kHz, Differential Mode                                                 | -                         | 73    | -     |        |
| Power Supply Rejection       | PSR+N  | 200 mVpp 7/8 duty cycle rectangular waveform @ 217 Hz, A-weighted, BW = 20 kHz, SE           | -                         | -97   | -     | dBV(A) |
|                              |        | 200 mVpp 7/8 duty cycle rectangular waveform @ 217 Hz, A-weighted, BW = 20 kHz, Differential | -                         | -96   | -     |        |
| DC Output                    |        | Vdd = 1.8V                                                                                   | -                         | 0.69  | -     | V      |
| DC Offset                    |        | OUT+ to OUT-                                                                                 | -                         | -     | ±20   | mV     |
| Output Impedance             | Zout   | @ 1 kHz                                                                                      | -                         | -     | 380   | Ω      |
| Output Load                  | Cload  |                                                                                              | -                         | -     | -     | pF     |
|                              | Rload  | AC-coupled                                                                                   | 10                        | -     | -     | kΩ     |
| Sensitivity Drop             |        | Vdd(min) ≤ Vdd ≤ Vdd(max)                                                                    | -                         | -     | ±0.25 | dB     |
| Directivity                  |        |                                                                                              | Omnidirectional           |       |       |        |
| Polarity                     |        | Increasing sound pressure                                                                    | Increasing Output Voltage |       |       |        |
| Startup Time                 |        | S within 1 dB of final value, outputs AC coupled                                             | -                         | -     | 15    | ms     |

<sup>1</sup> Sensitivity and Supply Current are 100% tested.



Figure 1: Typical Single-Ended Application Circuit



## NOTES:

All Ground pins must be connected to ground.

If necessary to improve RF performance, optional series components (resistors, ferrites, etc.) should be placed closest to the microphone pads.

Capacitors near the microphone should not contain Class 2 dielectrics due to their piezoelectric effect.

Bypass capacitors should be placed next to each Vdd pin for best performance. Follow the codec manufacturer's recommendations for circuitry and layout.

## PERFORMANCE CURVES

Test Conditions: 23 ±2°C, 55±20% R.H., Vdd=2.75V (NM) / 1.8V (LPM), no load, unless otherwise indicated

Figure 3: Typical Free Field Magnitude Response and Masks

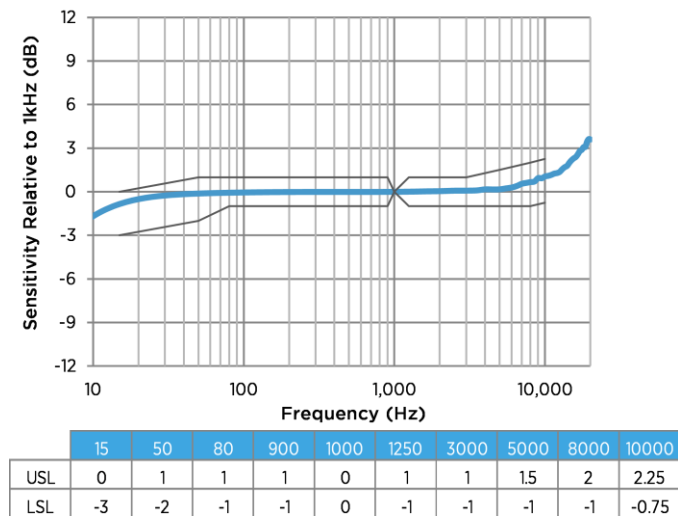


Figure 4: Typical THD vs Input SPL

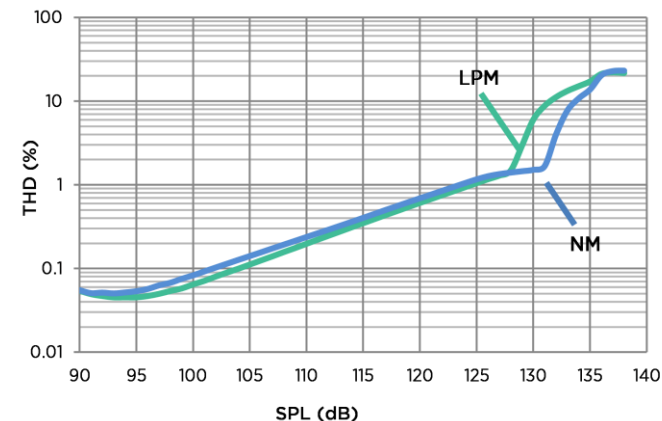


Figure 2: Typical Differential Mode Application Circuit

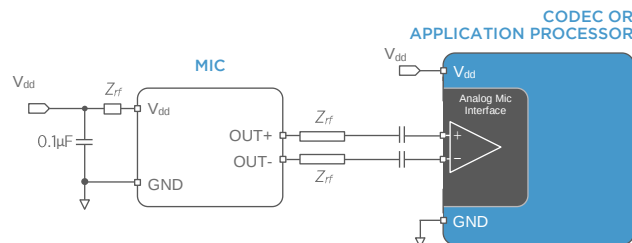


Figure 5: Typical Phase Response and Group Delay

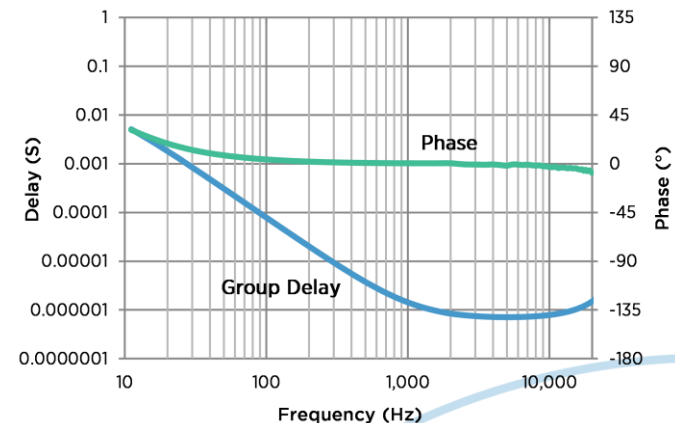


Figure 6: Typical THD vs Input Frequency

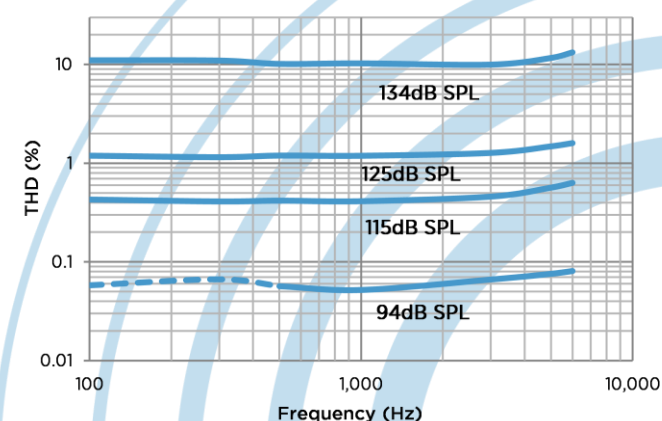


Figure 7: Typical Free Field Ultrasonic Response

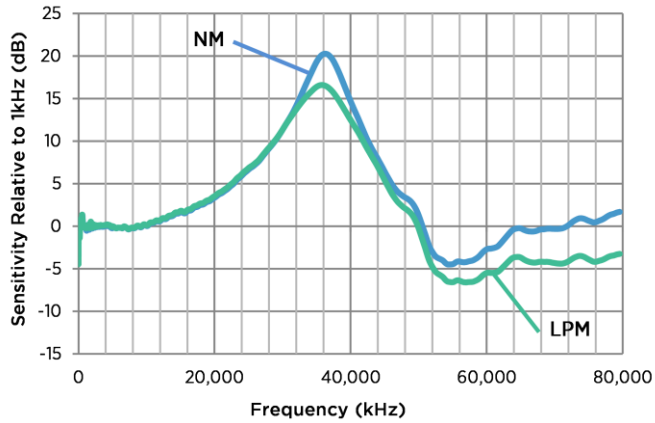


Figure 10: Typical  $I_{dd}$  vs  $V_{dd}$

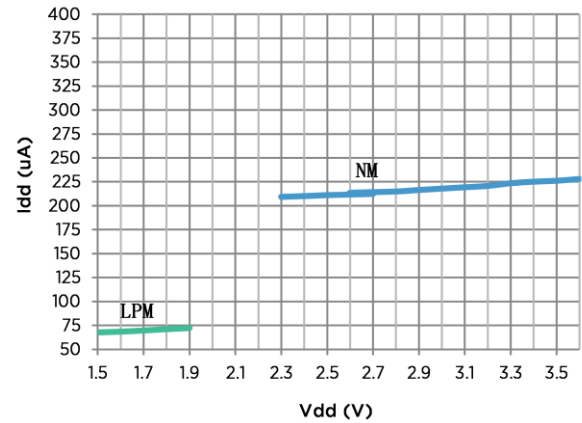


Figure 8: Noise Floor Power Spectral Density (LPM)

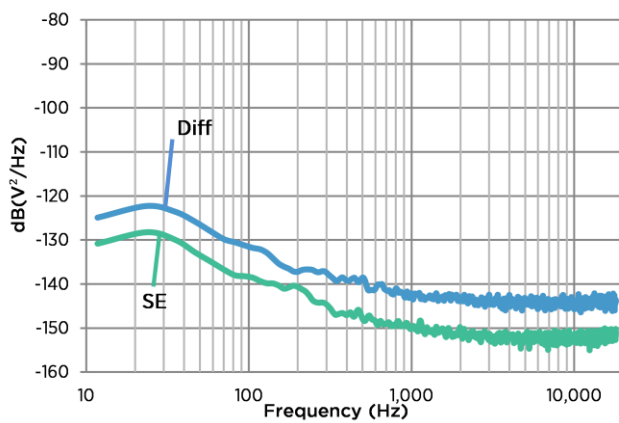


Figure 11: Noise Floor Power Spectral Density (NM)

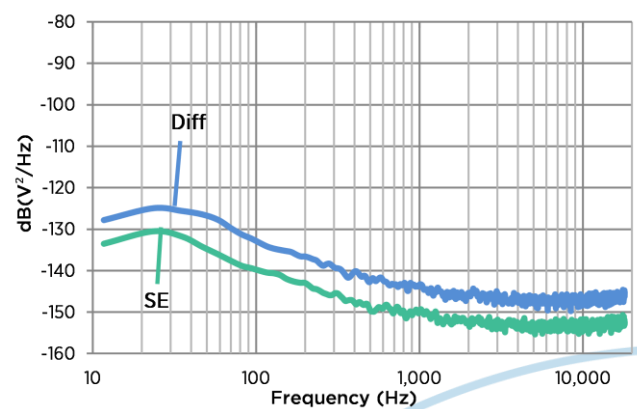


Figure 9: Typical PSRR (LPM)

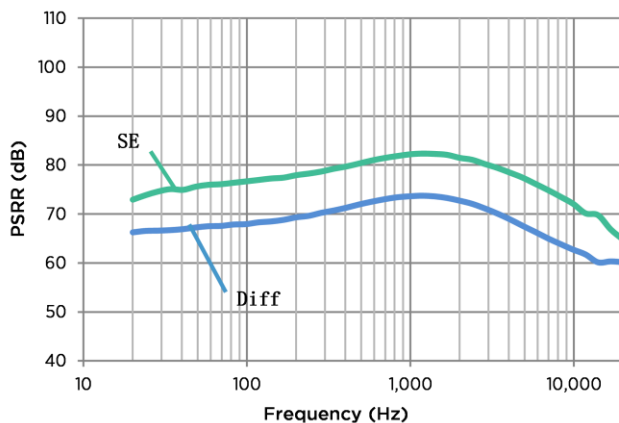


Figure 12: Typical PSRR (NM)

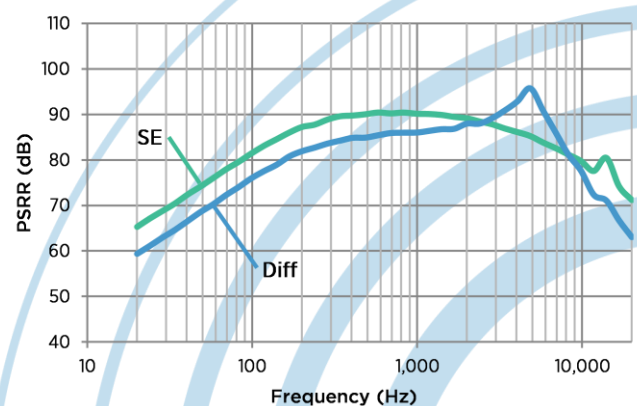
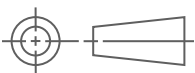
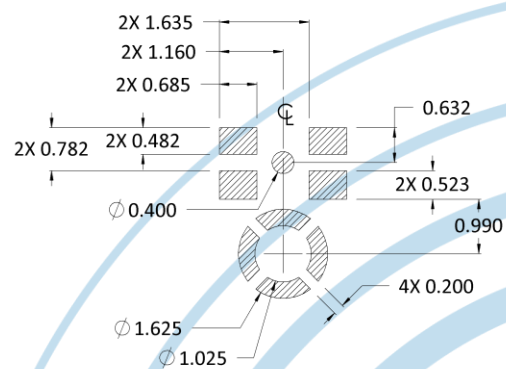


Figure 1: Dimensions of the 100mm x 100mm PCB. The figure includes three views: a top view showing overall dimensions (W, L, H, T) and internal features (PICK AREA, R0.279±0.080, 0.250, 2.432±0.080); a side view showing thickness (3.282±0.080, R0.250±0.080); and a detailed component layout view showing dimensions for components 1 through 6, including diameters (φ 1.625, φ 1.025, φ 0.400, φ 0.325, φ 0.100) and various spacing and offset dimensions (e.g., 1.635, 2X 0.685, 2X 0.165±0.100, 2X 0.165±0.100, 2X 0.782, 2X 0.523, 2X 0.482, 0.797, 1.040±0.100, 1.325±0.100). A table at the bottom right defines the symbols used in the dimensions.

|   |   |       |   |   |   |
|---|---|-------|---|---|---|
| ⊕ | φ | 0.100 | A | B | C |
|---|---|-------|---|---|---|

| Pin # | Pin Name | Type   | Description  |
|-------|----------|--------|--------------|
| 1     | OUT (+)  | Signal | Output       |
| 2     | GROUND   | Power  | Ground       |
| 3     | GROUND   | Power  | Ground       |
| 4     | GROUND   | Power  | Ground       |
| 5     | Vdd      | Power  | Power Supply |
| 6     | OUT (-)  | Signal | Output       |

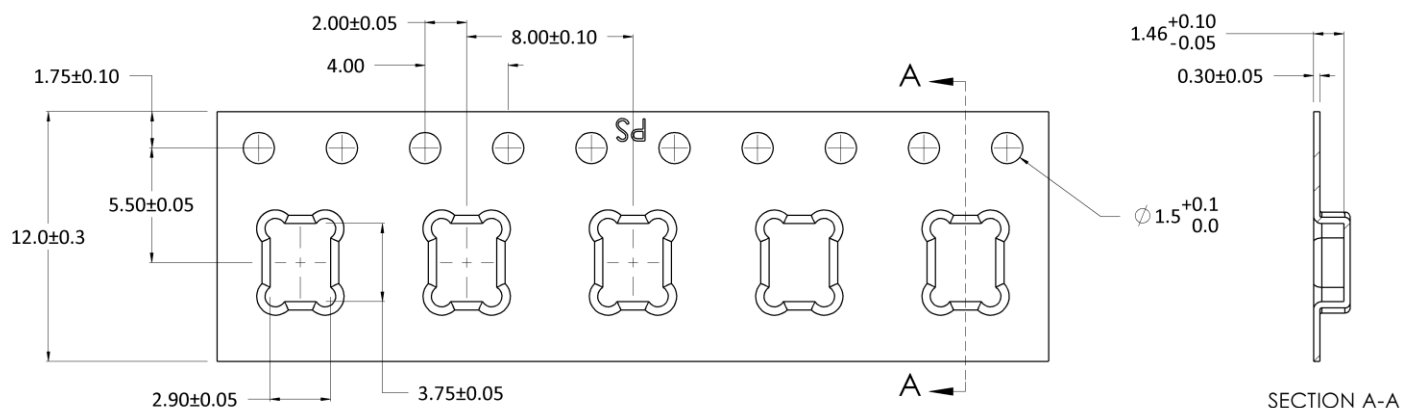
## Example Solder Stencil Pattern



In the acoustic path, the recommended PCB Hole Diameter is  $0.6 \leq D \leq 1.0\text{mm}$ , the recommended Gasket Cavity Diameter is  $D \geq 1.0\text{mm}$  and the recommended Case Hole Diameter is  $1.0 \leq D \leq 1.5\text{mm}$ . Further optimizations based on application should be performed.

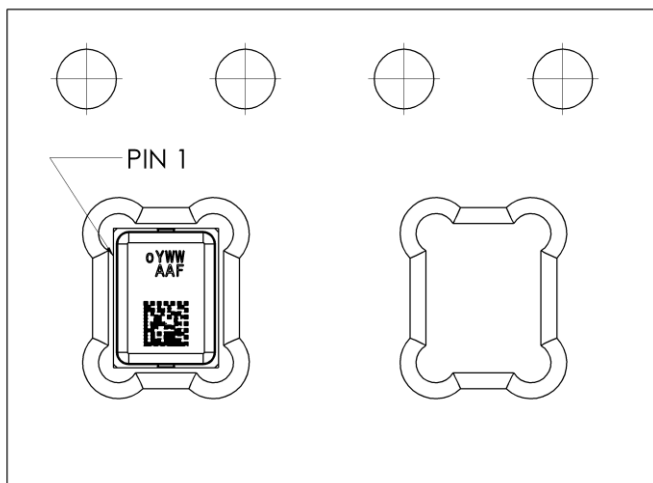


## PACKAGING & MARKING DETAIL



| Model Number  | Suffix | Reel Diameter | Quantity Per Reel |
|---------------|--------|---------------|-------------------|
| SPH1878LR5H-C | -6     | 13"           | 4800              |

| Component    | Surface Resistance (ohms) |
|--------------|---------------------------|
| Reel         | $10^5 - 10^9$             |
| Carrier Tape | $10^5 - 10^9$             |
| Cover Tape   | $10^4 - 10^{10}$          |

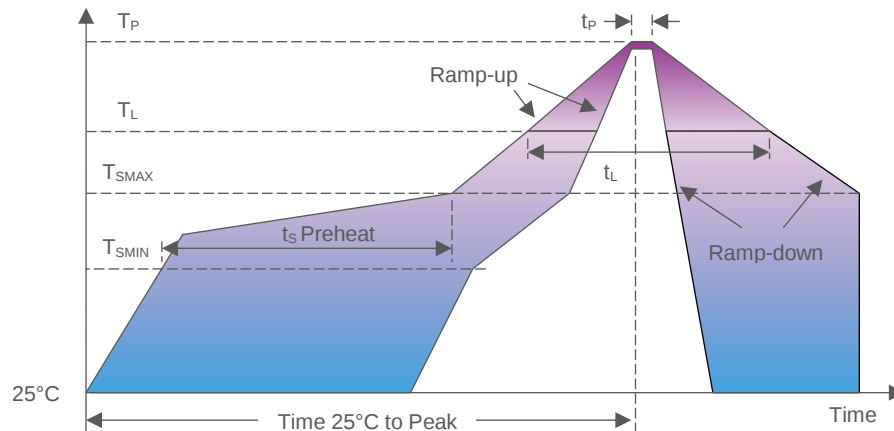


Date Code YWW:  
Y: Last digit of year  
WW: Work week  
AA = Internal KN Code  
F = Factory Location:  
M: Knowles Factory KEM3  
C: Knowles Factory KES2  
P: Knowles KEI  
2D barcode "ABCDEFGHJKLMNOP":  
Unique Job Identification Number for product traceability

### NOTES:

Dimensions are in millimeters unless otherwise specified.  
Vacuum pickup only in the pick area indicated in Mechanical Specifications.  
Tape & reel per EIA-481.  
Labels applied directly to reel and external package.  
Shelf life: Twelve (12) months when devices are stored in the factory-supplied, unopened ESD moisture sensitive bag under the maximum environmental conditions of 30°C, 70% R.H.

## RECOMMENDED REFLOW PROFILE



| Profile Feature                                                                                                                                                                                                                      | Pb-Free                          |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|
| Average Ramp-up rate ( $T_{SMAX}$ to $T_P$ )                                                                                                                                                                                         | 3°C/second max.                  |
| Preheat <ul style="list-style-type: none"> <li>Temperature Min (<math>T_{SMIN}</math>)</li> <li>Temperature Max (<math>T_{SMAX}</math>)</li> <li>Time (<math>T_{SMIN}</math> to <math>T_{SMAX}</math>) (<math>t_s</math>)</li> </ul> | 150°C<br>200°C<br>60-180 seconds |
| Time maintained above: <ul style="list-style-type: none"> <li>Temperature (<math>T_L</math>)</li> <li>Time (<math>t_L</math>)</li> </ul>                                                                                             | 217°C<br>60-150 seconds          |
| Peak Temperature ( $T_P$ )                                                                                                                                                                                                           | 260°C                            |
| Time within 5°C of actual Peak Temperature ( $t_P$ )                                                                                                                                                                                 | 20-40 seconds                    |
| Ramp-down rate ( $T_P$ to $T_{SMAX}$ )                                                                                                                                                                                               | 6°C/second max                   |
| Time 25°C to Peak Temperature                                                                                                                                                                                                        | 8 minutes max                    |

### NOTES:

Based on IPC/JEDEC J-STD-020 Revision C.

All temperatures refer to topside of the package, measured on the package body surface.

The actual reflow profile used should be optimized based on the reflow requirements of all components, board design, solder paste formulation and reflow equipment used. Details of recommended handling and manufacturing processes can be found in AN25 SMT Manufacturing Guidelines for SiSonic™ Microphones.

### ADDITIONAL NOTES

- MSL (moisture sensitivity level) Class 1.
- Maximum of 3 reflow cycles is recommended.
- In order to minimize device damage:
  - Do not board wash or clean after the reflow process.
  - Do not brush board with or without solvents after the reflow process.
  - Do not directly expose to ultrasonic processing, welding, or cleaning.
  - Do not insert any object in port hole of device at any time.
  - Do not apply over 30 psi of air pressure into the port hole.
  - Do not pull a vacuum over port hole of the microphone.
  - Do not apply a vacuum when repacking into sealed bags at a rate faster than 0.5 atm/sec.
  - Do not directly expose to vapor phase soldering.

## MATERIALS STATEMENT

Meets the requirements of the European RoHS directive 2011/65/EC as amended.

Meets the requirements of the industry standard IEC 61249-2-21:2003 for halogenated substances and Knowles Green Materials Standards Policy section on Halogen-Free.

Product is Beryllium Free according to limits specified on the Knowles Hazardous Material List (HSL for Products).

Ozone depleting substances are not used in the product or the processes used to make the product, including compounds listed in Annex A, B, and C of the "Montreal Protocol on Substances That Deplete the Ozone Layer."

## RELIABILITY SPECIFICATIONS

| Test                            | Description                                                                                                                                                                                   |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Temperature Cycling             | 500 cycles of thermal shock from -55°C to +125°C with 15 minute soaks (JESD22-A104)                                                                                                           |
| High Temperature Storage Life   | +150°C environment for 500 hours (JESD22-A103)                                                                                                                                                |
| High Temperature Operating Life | +85°C environmental while under bias for 1,000 hours (JESD22-A108)                                                                                                                            |
| Low Temperature Storage         | -40°C environment for 1,000 hours (JESD22-A119)                                                                                                                                               |
| Low Temperature Bias            | -40°C environment while under bias for 1,000 hours (JESD22-A108)                                                                                                                              |
| Temperature/Humidity Storage    | +85°C/85% R.H. environment unbiased for 1,000 hours (JESD22-A101A-B)                                                                                                                          |
| Temperature/Humidity Bias       | +85°C/85% R.H. environment while under bias for 1,000 hours (JESD22-A101A-B)                                                                                                                  |
| Temperature/Humidity Cycle 1)   | 5 cycles (1 cycle = 24 hours). Read point after each cycle.                                                                                                                                   |
| Temperature/Humidity Cycle 2)   | Biased portion of the cycle: 65°C/90%RH, 10 hours at temperature/humidity.                                                                                                                    |
| Temperature/Humidity Cycle 3)   | Unbiased portion of the cycle: 2 hours ramp down to -10°C/uncontrolled RH, 1 hour at temperature. 2 hours ramp up to 25°C/uncontrolled RH, 1 hour at temperature. (JESD22-A108/IEC 60068-2-2) |
| Early Life Failure Rate         | +105°C environment while under bias for 24 hours (AEC Q100-008)                                                                                                                               |
| Variable Frequency Vibration    | 12 minutes in each X, Y, Z axis from 20 to 2,000 Hz with peak acceleration of 20g (JESD22-B103)                                                                                               |
| ESD-HBM                         | 3 discharges at ±500V, ±1kV, ±1.5kV and ±2kV direct contact to I/O pins (AEC Q100-002)                                                                                                        |
| ESD-CDM                         | 3 discharges at ±500V and ±750V (AEC Q100-011)                                                                                                                                                |
| Reflow                          | 5x reflow cycles with peak temperature of +260°C (JEDEC 22-A113F)                                                                                                                             |
| Mechanical Shock                | 3 pulses of 10,000g in each of the X, Y, and Z directions (IEC 68-2-27)                                                                                                                       |
| Drop Test                       | Drop device 10X on each of 6 axes (60 drops total) from a height of 1.2m onto a concrete surface (QRP3032)                                                                                    |

### NOTES:

Microphones meet all acoustic and electrical specifications before and after reliability testing, except sensitivity which can deviate up to 3dB.

After 3 reflow cycles, the sensitivity of the microphones shall not deviate more than 1 dB from its initial value.

Temperature Storage testing is covered by Temperature Bias testing as  $T_a = T_j$  for Knowles Microphones.

[illegible]

10

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