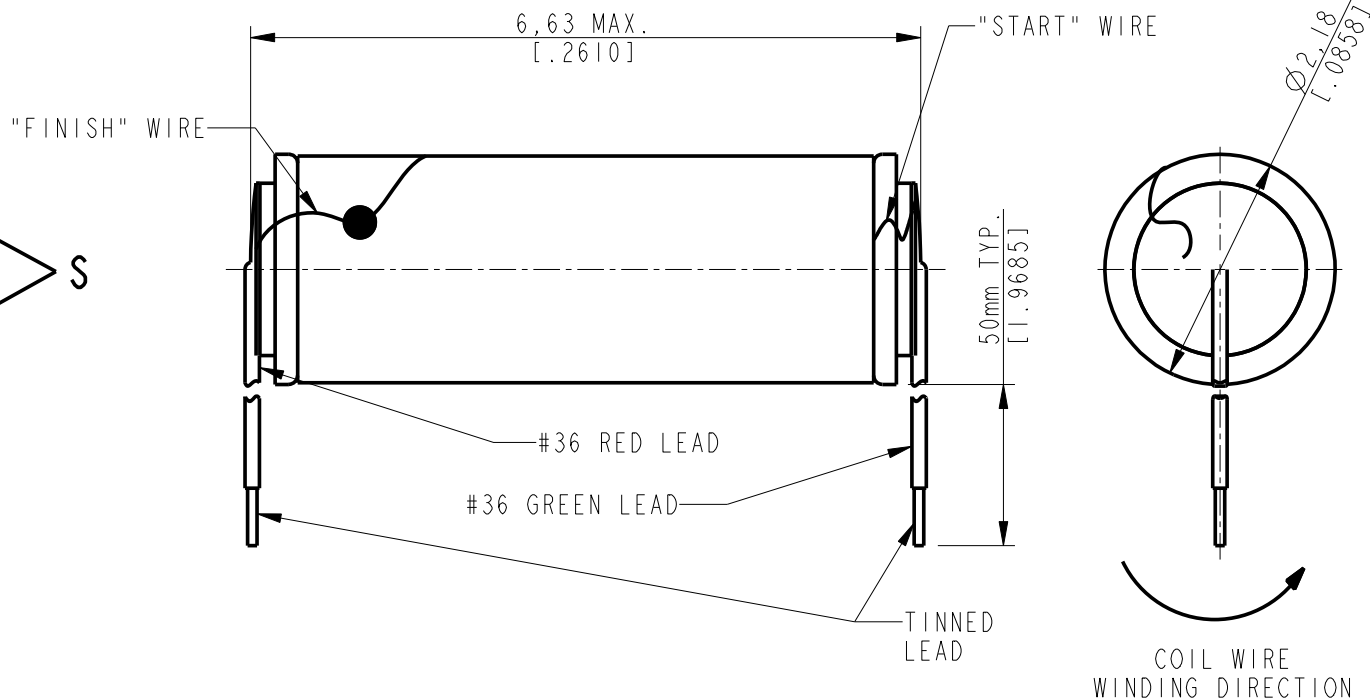
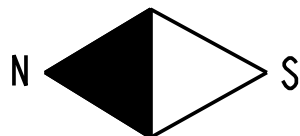


NOTES:

1. COIL WOUND USING COPPER MAGNET WIRE WITH CLASS 155 SINGLE BUILD POLYURETHANE INSULATION.
2. FINISH WIRE ON COIL IS SECURED WITH BLUE DOT OF PAINT.
3. BOBBIN IS FULLY ANNEALED HYMU80 WITH PARYLENE COATING.
4. WITH A POSITIVE DC VOLTAGE APPLIED TO THE "FINISH" WIRE, THE MAGNETIC FIELD WILL ATTRACT A COMPASS NEEDLE AS SHOWN.
5. START & FINISH WIRE TO LIE TIGHT AGAINST COIL.
6. COIL TO BE DIPPED AT LEAST 2 TIMES WITH I3-863 (CONATHANE CE-1164) TO PROVIDE A UNIFORM LAYER OF PROTECTION ON COIL WIRES.
7. SENSITIVITY MEASUREMENT IN dB re 1.0 VOLT WITH A MAGNETIC FIELD STRENGTH OF 1 A/M APPLIED TO THE COIL, LONG AXIS OF THE TELECOIL IS PARALLEL TO THE TEST MAGNETIC FIELD.
8. SOLDER SHALL NOT CONTAIN LEAD. MUST BE ROHS COMPLIANT.

ELECTRICAL CHARACTERISTICS

# OF TURNS	WIRE SIZE	INDUCTANCE @ 1KHZ (mH) ±15%	DCR@25°C (ohms) ±10%	SENSITIVE @ 1KHZ (dB) ±2dB	w/10k Ω LOAD
6400	53H HIGH RESISTANCE (B)	265	1765	-57.1	-58.7



RED CONTROLLED

				SCALE: 15:1		MATERIAL:	
				FUNDAMENTAL TOLERANCE: ± 0.03 [0.001]		HEAT TREATMENT:	
				ANGLE TOLERANCE: ± 1°		FINISH:	
				MISMATCH TOLERANCE: ± 0.03 [0.001]		TITLE:	
				DATE		NAME	
B	C10104995	10/20/06	BCS	DESIGNED	01/10/06	BCS	
A	C10103768	01/11/06	BCS	CHECKED	10/20/06	BCS	
REV.	CHANGE #	DATE	NAME	RELEASED	10/20/06	TDS	
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						RELEASED LEVEL: Active DRAWING NUMBER: 5100-253447	
						REVISION: B SHEETS: 1 of 1	

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