

APB3025SURKQWDF

3.0 x 2.5 mm Surface Mount LED Lamp

DESCRIPTIONS

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- The source color devices are made with InGaN Light Emitting Diode
- Electrostatic discharge and power surge could damage the LEDs
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- All devices, equipments and machineries must be electrically grounded

FEATURES

- 3.0 mm x 2.5 mm SMD LED, 1.1 mm thickness
- Bi-color, low power consumption
- Wide viewing angle
- Ideal for backlight and indicator
- Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- RoHS compliant

APPLICATIONS

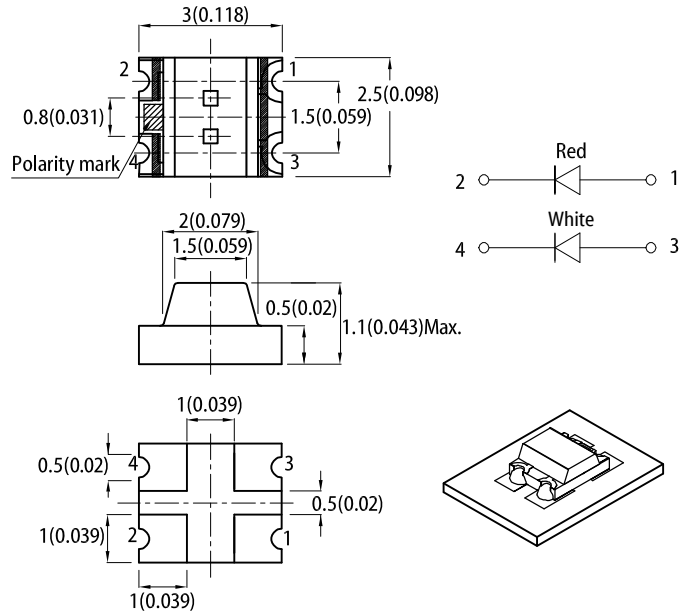
- Backlight
- Status indicator
- Home and smart appliances
- Wearable and portable devices
- Healthcare applications

ATTENTION

Observe precautions for handling electrostatic discharge sensitive devices

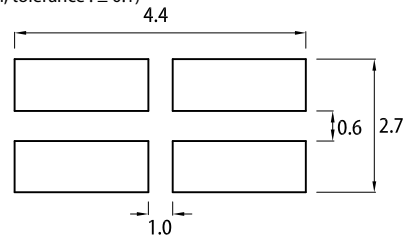


PACKAGE DIMENSIONS



RECOMMENDED SOLDERING PATTERN

(units : mm; tolerance : ± 0.1)



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.2(0.008)$ unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

SELECTION GUIDE

Part Number	Emitting Color (Material)	Lens Type	Iv (mcd) @ 20mA ^[2]		Viewing Angle ^[1]
			Min.	Typ.	2θ1/2
APB3025SURKQWDF	■ Hyper Red (AlGaInP)	Yellow Fluorescent	120	220	160°
			*40	*55	
	White (InGaN)		200	380	
			*200	*380	

Notes:

1. $\theta_{1/2}$ is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: $\pm 15\%$.

* Luminous intensity value is traceable to CIE127-2007 standards.

ELECTRICAL / OPTICAL CHARACTERISTICS at T_A=25°C (RED)

Parameter	Symbol	Emitting Color	Value		Unit
			Typ.	Max.	
Wavelength at Peak Emission I _F = 20mA	λ_{peak}	Hyper Red	645	-	nm
Dominant Wavelength I _F = 20mA	$\lambda_{\text{dom}}^{[1]}$	Hyper Red	630	-	nm
Spectral Bandwidth at 50% Φ REL MAX	$\Delta\lambda$	Hyper Red	28	-	nm
Capacitance	C	Hyper Red	35	-	pF
Forward Voltage I _F = 20mA	V _F ^[2]	Hyper Red	1.95	2.5	V
Reverse Current (V _R = 5V)	I _R	Hyper Red	-	10	μ A

Notes:

1. The dominant wavelength (λ_d) above is the setup value of the sorting machine. (Tolerance λ_d : $\pm 1\text{nm}$.)
2. Forward voltage: $\pm 0.1\text{V}$.
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

ELECTRICAL / OPTICAL CHARACTERISTICS at T_A=25°C (WHITE)

Parameter	Symbol	Emitting Color	Value		Unit
			Typ.	Max.	
Chromaticity Coordinates x I _F = 20mA	x ^[1]	White	0.31	-	-
Chromaticity Coordinates y I _F = 20mA	y ^[1]	White	0.31	-	-
Capacitance	C	White	100	-	pF
Forward Voltage I _F = 20mA	V _F ^[2]	White	3.3	4.0	V
Reverse Current (V _R = 5V)	I _R	White	-	50	μ A

Notes:

1. Measurement tolerance of the chromaticity coordinates is ± 0.01 .
2. Forward voltage: $\pm 0.1\text{V}$.
3. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

ABSOLUTE MAXIMUM RATINGS at T_A=25°C

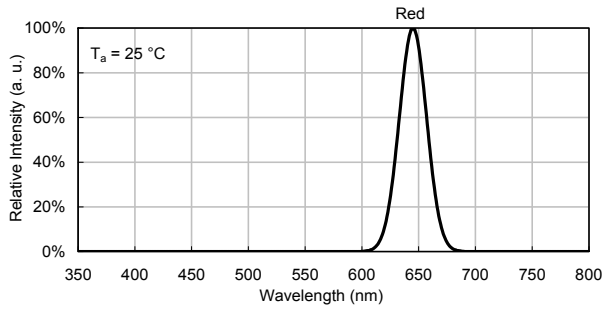
Parameter	Symbol	Value		Unit
		Hyper Red	White	
Power Dissipation	P _D	75	120	mW
Reverse Voltage	V _R	5	5	V
Junction Temperature	T _J	115	115	°C
Operating Temperature	T _{op}	-40 To +85		°C
Storage Temperature	T _{stg}	-40 To +85		°C
DC Forward Current	I _F	30	30	mA
Peak Forward Current	I _{FM} ^[1]	185	150	mA
Electrostatic Discharge Threshold (HBM)	-	3000	250	V

Notes:

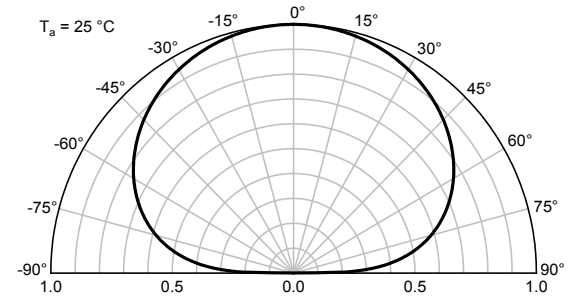
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

TECHNICAL DATA

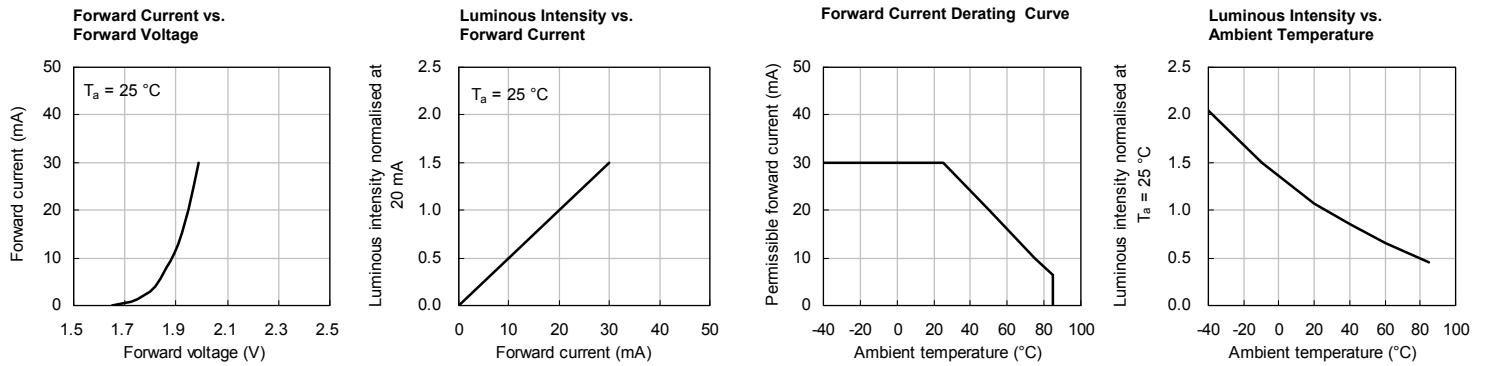
RELATIVE INTENSITY vs. WAVELENGTH



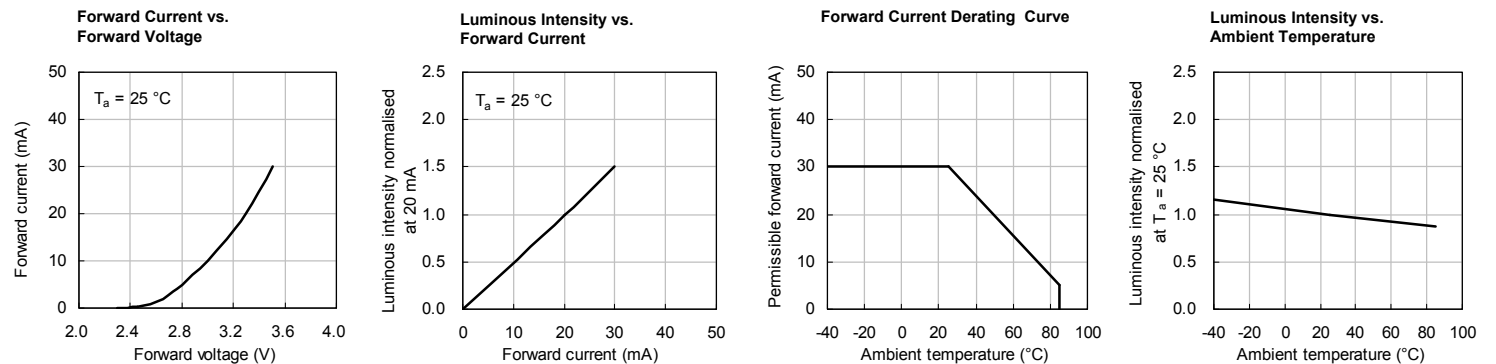
SPATIAL DISTRIBUTION



HYPER RED



WHITE



x		y	x		y
a2	0.263	0.213	a0	0.282	0.245
	0.282	0.245		0.298	0.271
	0.265	0.265		0.286	0.299
	0.242	0.226		0.265	0.265
b2	0.298	0.271	b1	0.313	0.296
	0.313	0.296		0.329	0.325
	0.306	0.332		0.329	0.371
	0.286	0.299		0.306	0.332
c0	0.329	0.325			
	0.358	0.372			
	0.363	0.400			
	0.329	0.371			

Notes:
*Shipment may contain more than one chromaticity regions.
 Orders for single chromaticity region are generally not accepted.
 Measurement tolerance of the chromaticity coordinates is ± 0.01 .*

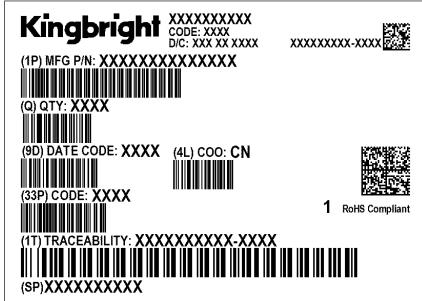
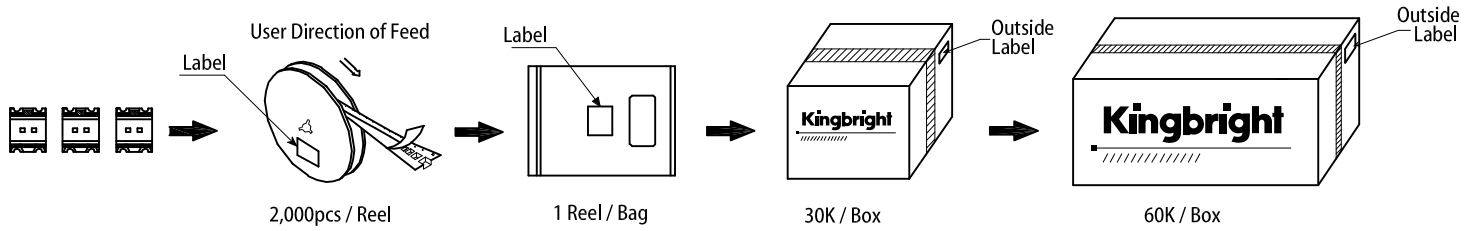
Figure 1 is a graph showing the temperature profile of a polymer solution during the polymerization of methyl methacrylate. The Y-axis represents Temperature (°C) from 0 to 300, and the X-axis represents Time (sec) from 0 to 300. The profile starts at 25°C, rises to 150°C at 40s, then to 200°C at 160s (labeled "pre-heating 150~200°C 60~120s"). Above 200°C, the rate is 3°C/s max. It reaches a plateau above 255°C (30s max), then a second plateau at 260°C max (10s max), and finally cools at 6°C/s max. A note indicates "above 217°C 60~150s" for the cooling phase.

Notes:

1. Don't cause stress to the LEDs while it is exposed to high temperature.
2. The maximum number of reflow soldering passes is 2 times.
3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

Technical drawing of a tape assembly. The main view shows a cross-section of a tape with four circular features. Dimensions include: overall width 4 ± 0.1 , individual feature width 2 ± 0.1 , distance between features 4 ± 0.1 , feature diameter $\phi 1.5 \pm 0.1$, overall height 1.75 ± 0.1 , distance from bottom to center line 3.5 ± 0.1 , and a total height of $8^{+0.3}_{-0.1}$. A section line A-A is indicated. A detail view of the tape shows a thickness of 0.229 ± 0.1 , a width of 1.27 ± 0.1 , and a depth of 3.35 ± 0.1 . A section line A-A is also shown. A detail view of the tape shows a width of 2.82 ± 0.1 . A section line A-A is also shown. A detail view of the tape shows a diameter of $\phi 1 \text{Typ.}$.

PACKING & LABEL SPECIFICATIONS



PRECAUTIONARY NOTES

1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
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