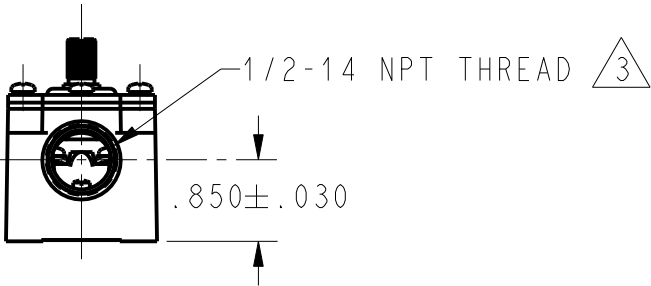
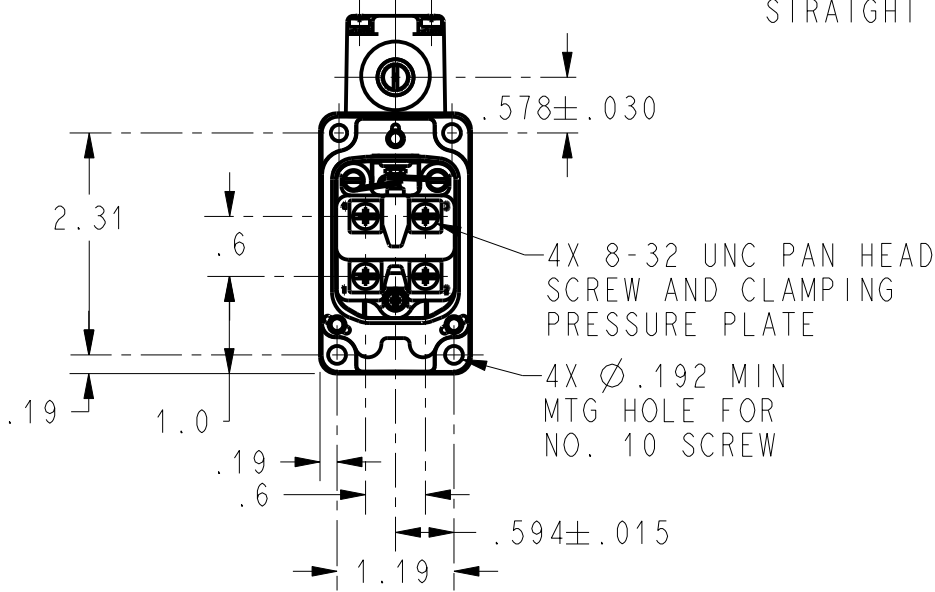
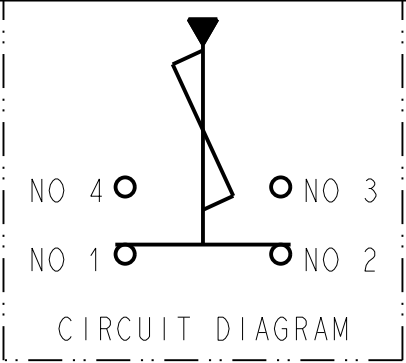
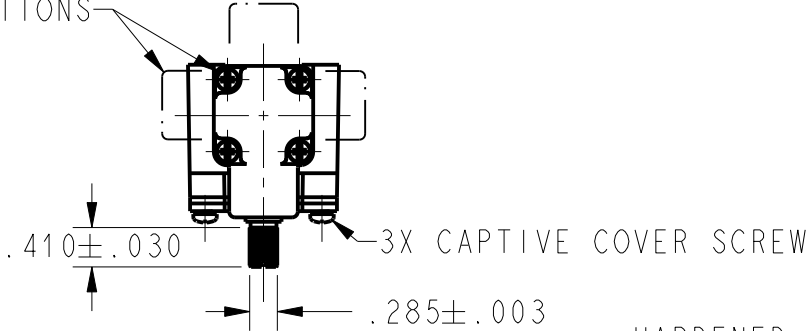
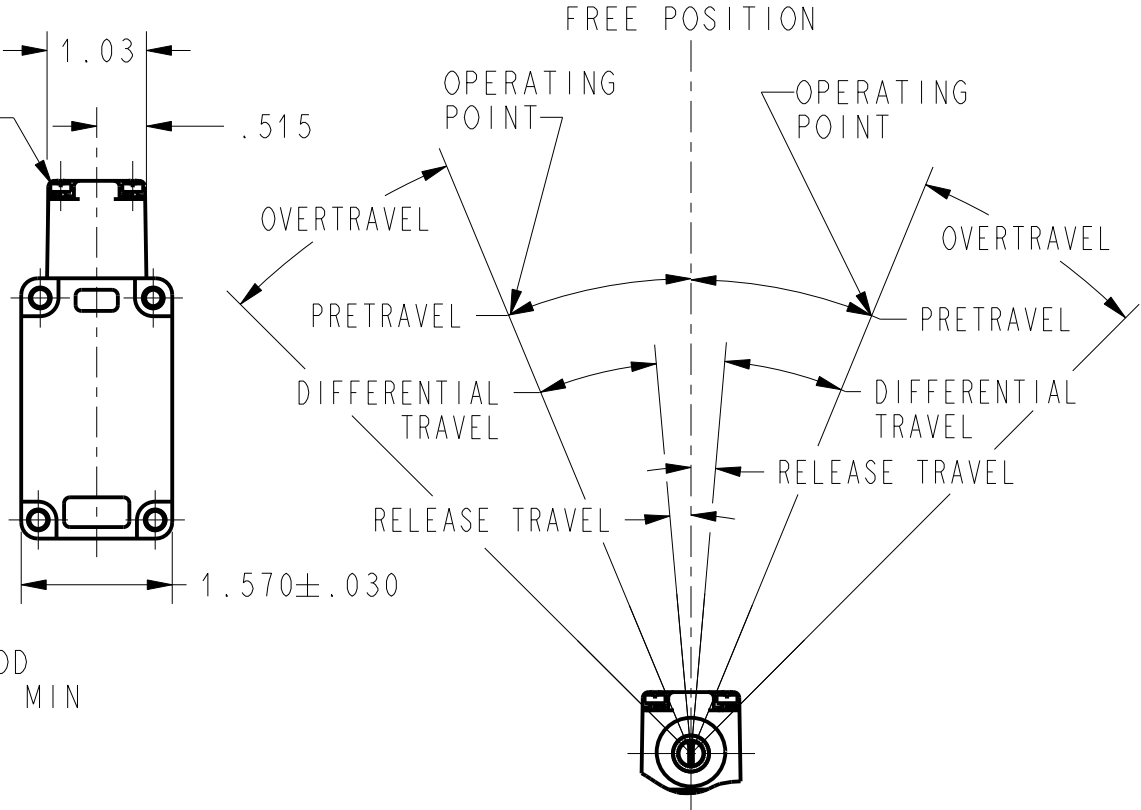
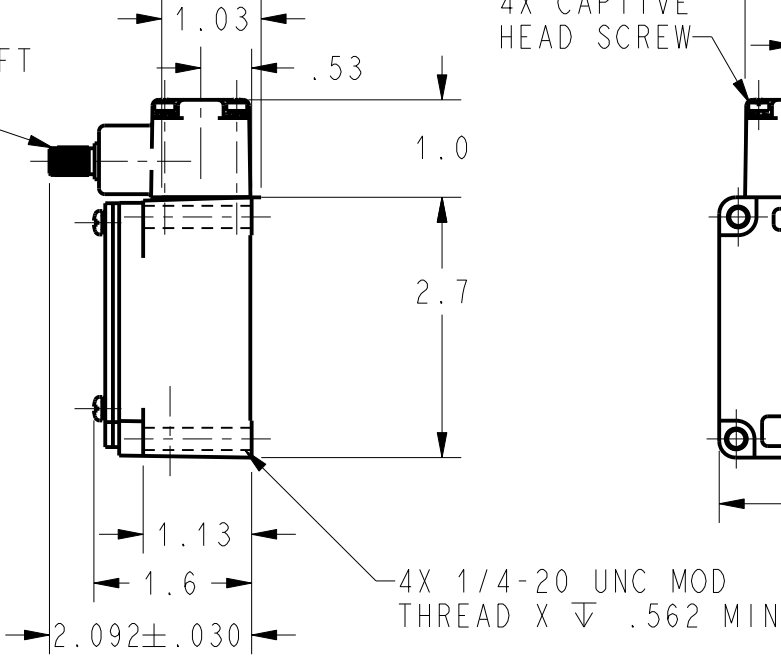


REV	DOCUMENT	CHANGED BY	CHECK
2	0006173	DVM 22JUN04	AK

OPERATING HEAD MOUNTS  
IN ANY OF FOUR  
POSISTIONS




HARDENED CORROSION  
RESISTANCE STEEL SHAFT  
STRAIGHT KNURL



NOTES:

- 1 - SWITCH IS ASSEMBLED FOR ACTUATION IN EITHER DIRECTION BUT MAY BE ADJUSTED TO ACTUATE THE SWITCH IN CLOCKWISE DIRECTION ONLY. THE COUNTERCLOCKWISE DIRECTION ONLY, OR IN BOTH DIRECTIONS
  - 2 - TO CONVERT SWITCH FOR ACTUATION IN EITHER THE CLOCKWISE OR COUNTERCLOCKWISE DIRECTION ONLY, REMOVE ACTUATOR HEAD AND ROTATE THE NOTCHED PLUNGER 90° TO THE RIGHT FOR CLOCKWISE ACTUATION OR 90° TO THE LEFT FOR COUNTERCLOCKWISE ACTUATION
- 3 SEAL TO BE FURNISHED BY USER

CHARACTERISTICS		ELECTRICAL DATA		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		MAM		18JUN04		Honeywell			
OPERATING TORQUE-----4 1/2 IN LB MAX		CONTACT ARRANGEMENT (SEE CIRCUIT DIAGRAM)		NO PLACE X ±.040 ±1		CHECK				18JUN04					
FULL OVERTRAVEL TORQUE-----6 IN LB MAX		10A-120, 240 OR 480 VAC 1/4 HP - 120 VAC; 1/2 HP - 240 VAC PILOT DUTY: 600 VAC MAX		ONE PLACE .X ±.030 ±0,4		THIS DRAWING COVERS A PROPRIETARY ITEM AND IS THE PROPERTY OF HONEYWELL. THIS DRAWING IS NOT TO BE COPIED OR USED WITHOUT THE PERMISSION OF HONEYWELL.		TITLE							
RELEASE TORQUE-----3/4 IN LB MIN				TWO PLACE .XX ±.015 ±0,15											
PRETRAVEL -----5° MIN				THREE PLACE .XXX ±.005 ±		DIMENSIONS ARE TO BE MET BEFORE PROTECTIVE COATINGS ARE APPLIED									
OVERTRAVEL-----30° MIN				ANGLES ± ±											
RELEASE TRAVEL-----0°30' MIN				RAW MATERIAL-COMMERCIAL STANDARD		PTC 3D ASME Y14.5M-1994									
SWITCH-BASIC REPLACEMENT-----2MN8		THIRD ANGLE PROJECTION		SCALE1/2TO 1WEIGHTSHEET 1 OF 1											
															

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