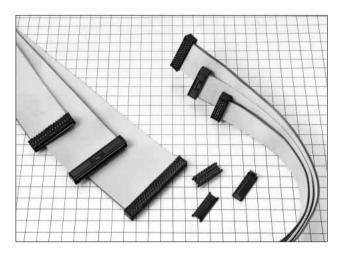
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1.27mm Pitch Connector Directly Mounted on Board

HIF12 Series



Features

- 1. Directly Mounted on Board This connector, which is directly mounted on the board, can insulate and displace the 1.27mm pitch flat cable at a time.
- **2. Broad Connection** Using the 1.27mm pitch flat cable, this connector can be combined with HIF2E, HIF3B, HIF5, and HIF6.
- 3. Applicable Cable The applicable cable is UL2651 AWG#28 flat cable (7 cores./0.127mm, jacket dia. :0.8 to 1.0mm).

Applications

Computers, terminal equipment, various kinds of business machines.

Product Specifications

Detier	Current rating: 0.5A	Operating Temperature Range:	-55 to +85℃(Note 1)	Storage Temperature Range:-10 to +60°C (Note 2)
Rating	Voltage rating: 125V AC	Operating Moisture Range:	40 to 80%	Storage Humidity Range: 40 to 70% (Note 2)

Item	Specification	Condition		
1. Insulation Resistance	1000M ohms min.	250V DC		
2. Withstanding voltage	No flashover or insulation breakdown.	300V AC/1 minute		
3. Contact Resistance	30m ohms max.	0.1A		
4. Vibration	No electrical discontinuity of 1μ s or more	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.		
5. Humidity (Steady state)	Insulation resistance: 1000M ohms min.	96 hours at temperature of 40 $^\circ\!C$ and humidity of 90% to 95%		
6. Temperature Cycle	No damage, cracks, or parts looseness.	(-55°C: 30 minutes →15 to 35°C: 5 minutes max. 85°C: 30 minutes →15 to 35°C: 5 minutes max.) 5 cycles		
7 Posistanco to Soldoring hoat	No deformation of components affecting performance.	Solder Bath: 260°C for 10 seconds		
1. Resistance to Soldening field		Manual soldering: 360°C for 5 seconds		

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Material

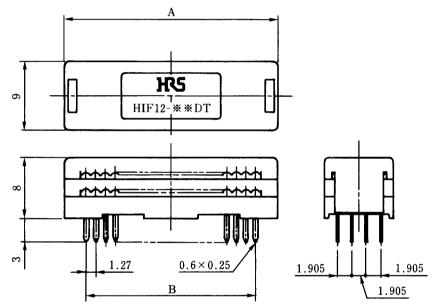
Part	Material	Finish	Remarks
Insulator	PBT	Black	UL94V-0
Contact	Beryllium copper	Gold plated	

■Ordering Information

<u>HIF12</u>	- <u>*</u>	DT	- 1	<u>.27</u>	<u>R</u>
0	2	3		4	6
Series Name	e : HIF	12			
Number of contract	ontacts : 34	, 40, 50,	52, 60	, 68, 8	0, 100
Contact align	nment: 4-	row stag	gered		
Contact Pitcl	h : 1.27mr	n			

6 R : Ribbon-cable

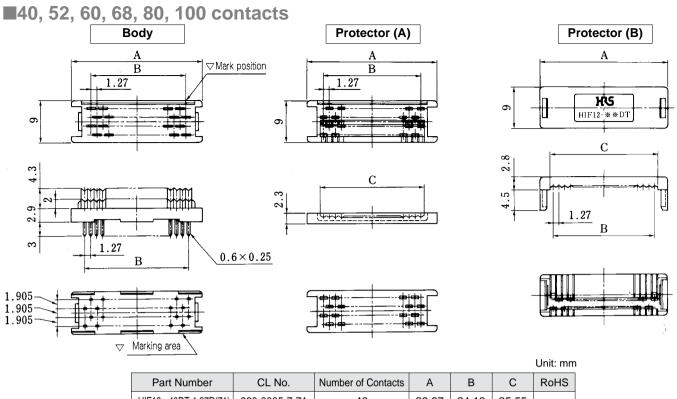
Combination Pattern



Unit: mm

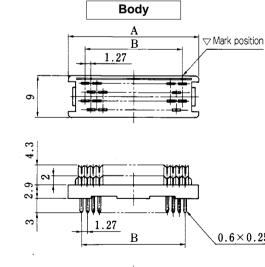
Number of Contacts	34	40	50	52	60	68	80	100
A	26.06	29.87	36.22	37.49	42.57	47.65	55.27	67.97
В	20.32	24.13	30.48	31.75	36.83	41.91	49.53	62.23

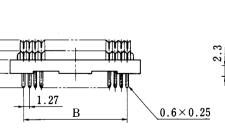
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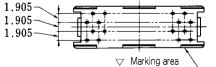


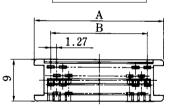
Part Number	CL No.	Number of Contacts	А	В	С	RoHS
HIF12- 40DT-1.27R(71)	660-0005-7-71	40	29.87	24.13	25.55	
HIF12- 52DT-1.27R(71)	660-0007-2-71	52	37.49	31.75	33.17	
HIF12- 60DT-1.27R(71)	660-0008-5-71	60	42.57	36.83	38.25	YES
HIF12- 68DT-1.27R(71)	660-0009-8-71	68	47.65	41.91	43.33	TES
HIF12- 80DT-1.27R(71)	660-0010-7-71	80	55.27	49.53	50.95	
HIF12-100DT-1.27R(71)	660-0011-0-71	100	67.97	62.23	63.65	

■34, 50 contacts

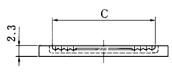




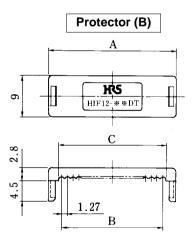




Protector (A)







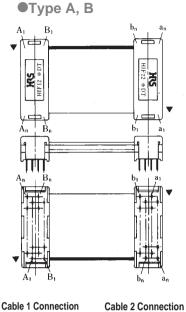


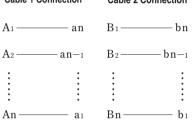
						Unit: mm
Part Number	CL No.	Number of Contacts	А	В	С	RoHS
HIF12-34DT-1.27R(71)	660-0004-4-71	34	26.06	20.32	21.74	VEO
HIF12-50DT-1.27R(71)	660-0006-0-71	50	36.22	30.48	31.9	YES

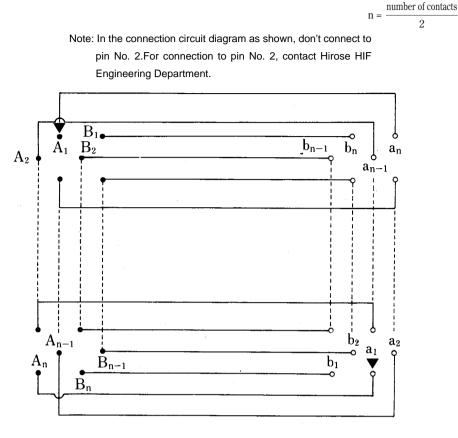
B98 **HS**

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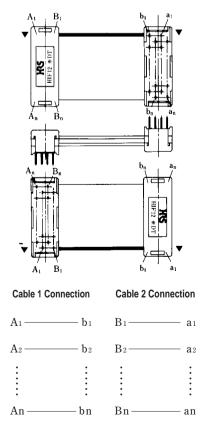
HIF12-HIF12 Connection Circuit Diagram 40, 52, 60, 68, 80, 100 contacts

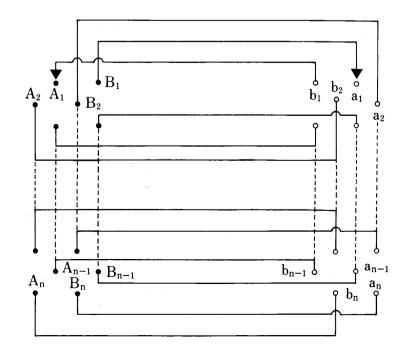






•Type A, A

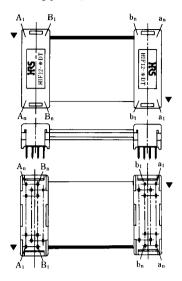


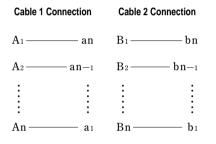


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HIF12-HIF6 Connection Circuit Diagram 34, 50 contacts

•Type A, B



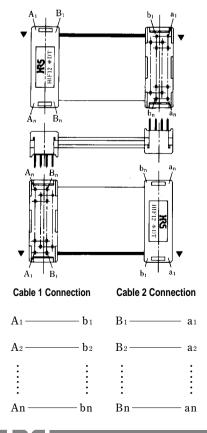


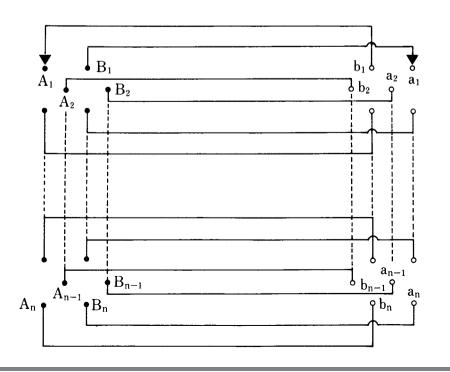
2 $\overline{\mathrm{B}}_{1}$ b_n \mathbf{X}_1 $\overline{B_2}$ b_{n-1} \mathbf{a}_{n} Y A_2 a_{n-1} B_{n-1} \dot{a}_2 A_{n-1} \mathbf{b}_2 a_1 \mathbf{B}_{n} -0 b_1

number of contacts

n =

•Туре А, А



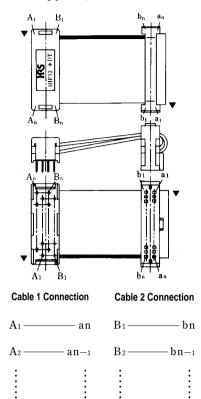


B100 **HS**

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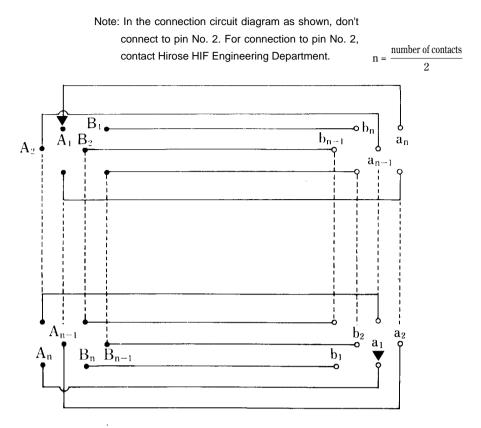
HIF12-HIF6 Connection Circuit Diagram 40, 52, 60, 68, 80, 100 contacts

•Type A, B



Bn-

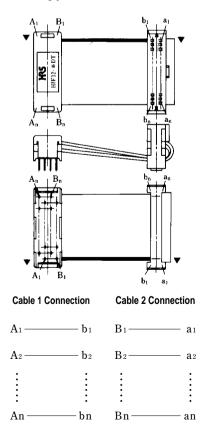
- b1

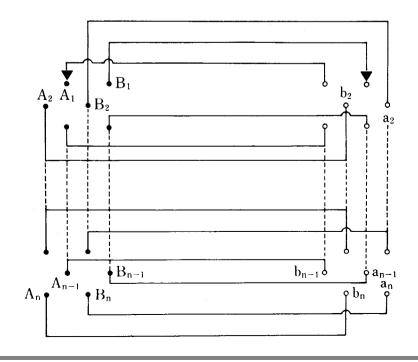


•Type A, A

- **a**1

An-

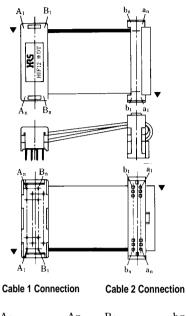


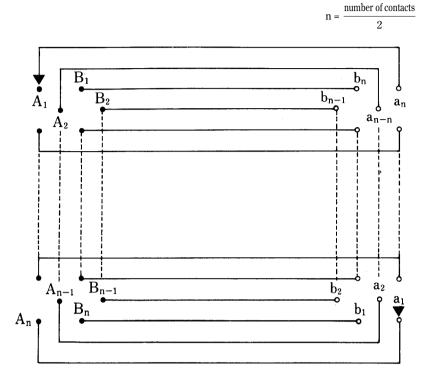


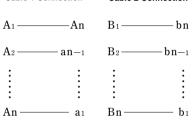
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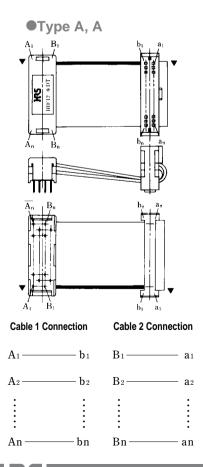
HIF12-HIF12 Connection Circuit Diagram 34, 50 contacts

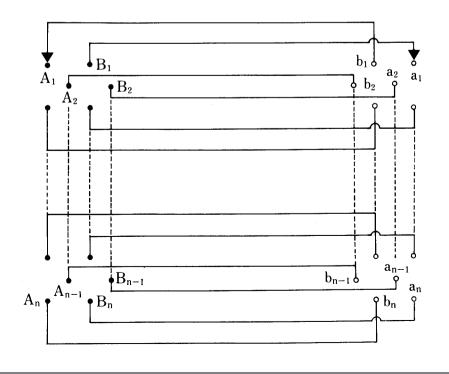








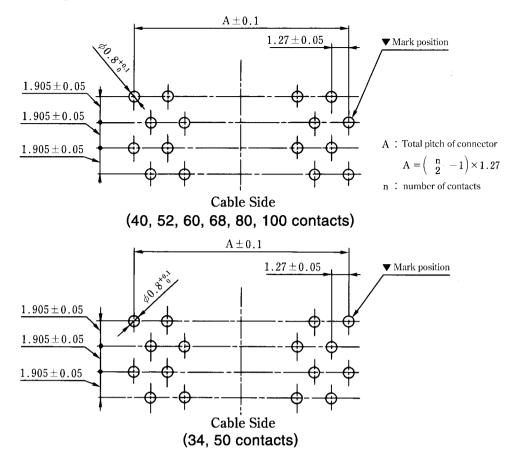




B102 **HS**

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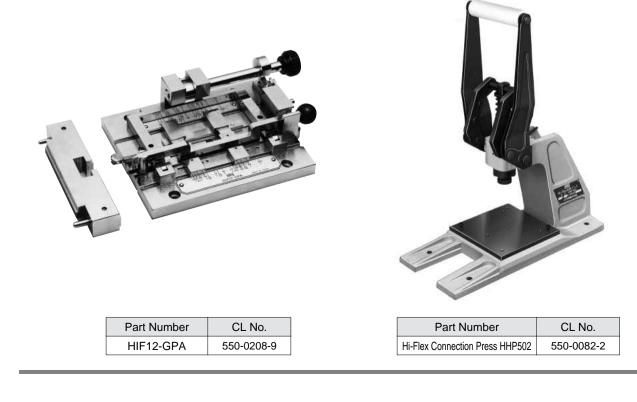
● PCB mounting pattern



Connection Jig

•Guide Plate

•Hi-Flex Connection Press



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Hirose Electric:

<u>HIF12-80DT-1.27R(71)</u> <u>HIF12-52DT-1.27R(71)</u> <u>HIF12-34DT-1.27R(71)</u> <u>HIF12-100DT-1.27R(71)</u> <u>HIF12-50DT-1.27R(71)</u> <u>HIF12-60DT-1.27R(71)</u> <u>HIF12-60DT-1.27R(71)</u>