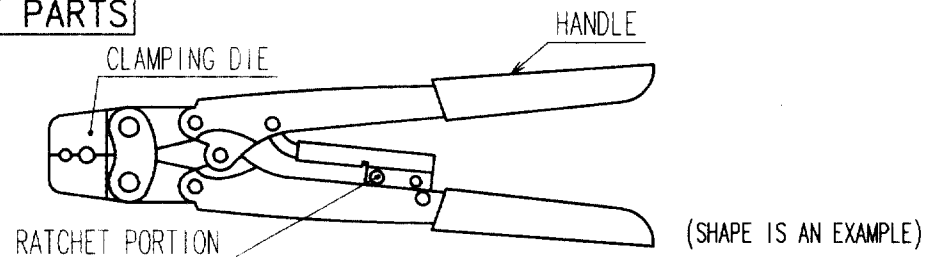


TECHNICAL SPECIFICATION		ETAD-C0056		sheet 1 / 1	
TITLE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
INSTRUCTION MANUAL FOR CABLE CLAMPING TOOL	1	RE-C-03195	Y.Y	E.J	01.11.30
	1	RE-C-03240	D.M	E.J	01.12.28
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1. MANES OF PARTS

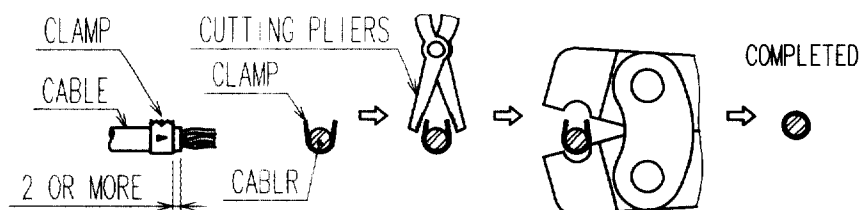


2. PRECAUTIONS IN HANDLING

- 1.DO NOT HIT THE TOOL OR GIVE SUCH IMPACT AS DROPPING IT FROM A HIGH PLACE.
- 2.THE HANDLE CANNOT BE OPENED BEFORE THE RATCHET IS RELEASED.DO NOT FORCEFULLY OPEN IT.
- 3.DO NOT USE THE TOOL FOR OTHER PURPOSES THAN CLAMPING. AVOID IDLING WHEN NO CLAMPING IS DONE.
- 4.PRIOR TO WORK, CHECK THE CLAMPING DIE FOR ANY FLAW AND CHECK IF THE OPERATION OF EACH PORTION IS SMOOTH. IF ANY ABNORMALITY SUCH AS LOOSENESS IS FOUND WITH THE TOOL, ASK OUR COMPANY FOR ADJUSTMENT WITHOUT DISASSEMBLING IT.
- 5.AFTER WORK, CLEAN AND REMOVE CONTAMINANT AND FOREIGN MATTER WITH A SOFT CLOTH, CLOSE THE HANDLE, AND KEEP IT AT A DRY PLACE.

3. WORKING PROCEDURE

- 1.APPLY THE CLAMP ON THE CABLE TO THE CLAMPING POSITION.
- 2.CRUSH THE ENDS OF THE CLAMP USING CUTTING PLIERS,etc.
- 3.CLAMP THE CLAMP WITH THE TOOL. DEPENDING ON THE CABLE, ONE-TIME CLAMPING MAY NOT BE SUFFICIENT. IN SUCH A CASE, CLAMP A COUPLE OF TIMES.



4. LIST OF TOOLS

PRODUCT NO.	HRS No.	CABLE DIAMETER	CLAMP DIAMETER (APPROX)
HR10-TC-01	CL150-0036-2	COAXIAL CABLE 0.8D-QEW-CW	3.5 DIA.
HR10A-TC-02	CL150-0041-2	5 DIA.	5.3 DIA.
		7 DIA.	7 DIA.
RP34-TC-01	CL150-0074-1	4 DIA.	4.2 DIA.
△ HR10A-TC-04	CL150-0058-5	8.5 DIA.	8.5 DIA.
△ SR30-10PE-T	CL150-0001-8	4.5 DIA.	4.8 DIA.

HRS

HIROSE ELECTRIC CO.,LTD.

WRITTEN	DESIGNED	REVIEWED	APPROVED	RELEASED
Y.YAMADA 00.02.29	Y.YAMADA 00.02.29	M.SATO 00.02.29	M.YOSHIDA 00.02.29	

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