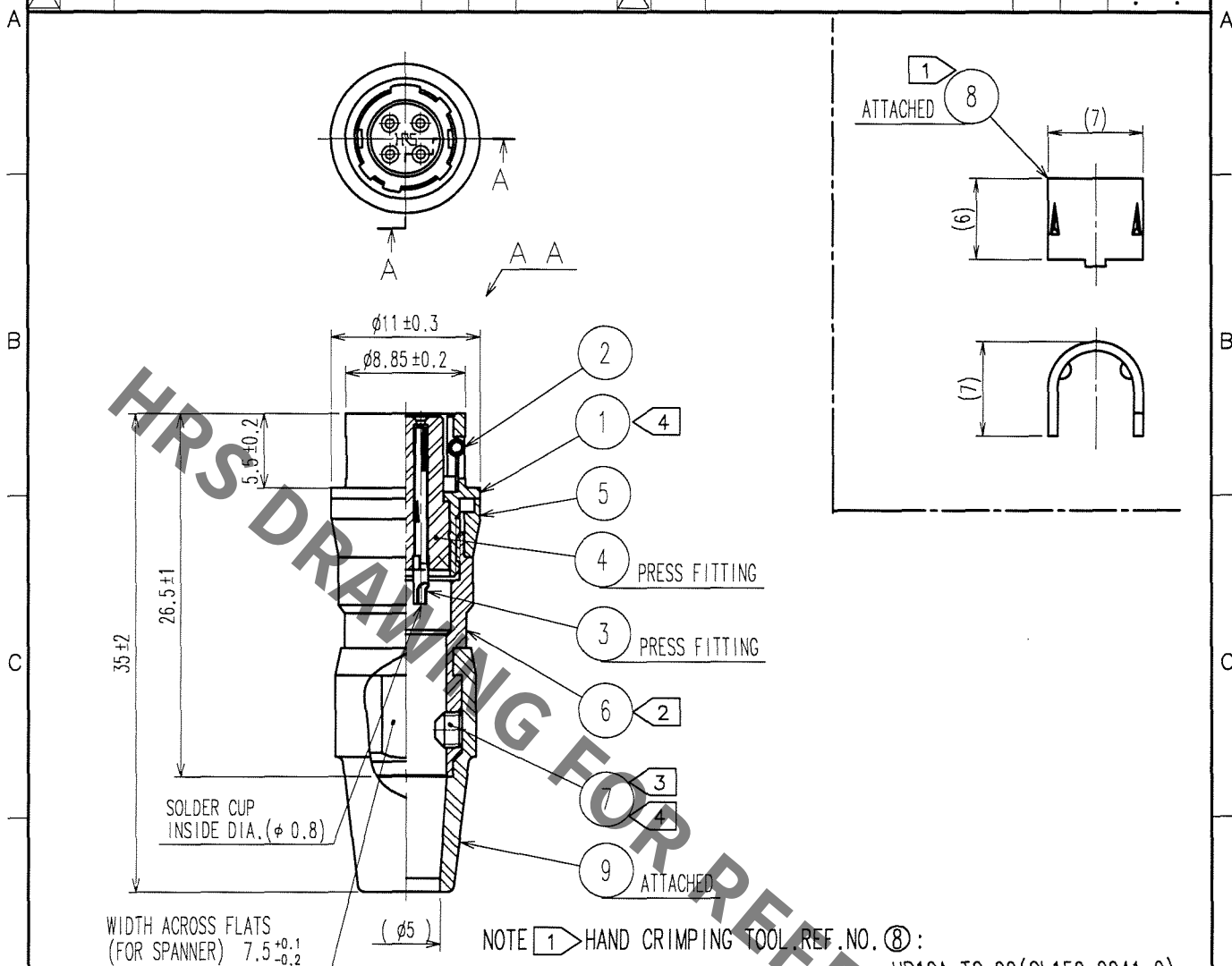


1	2	3	4
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD
DATE	COUNT	DESCRIPTION OF REVISIONS	BY
CHKD	DATE	CHKD	DATE



WIDTH ACROSS FLATS
(FOR SPANNER) $7.5^{+0.1}_{-0.2}$

NOTE 1 HAND CRIMPING TOOL, REF. NO. 8:

- HR10A-TC-02 (CL150-0041-2)
 THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
 2 THE RECOMMENDED CLAMP TORQUE, REF. NO. 6: 1.5-2 N · m.
 3 ACROSS FLATS HEXAGON HEAD OF REF. NO. 7: 1.27
 THE RECOMMENDED CLAMP TORQUE, REF. NO. 7: 0.3-0.4 N · m.
 4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
 RECOMMENDED TO PREVENT REF. NO. 1 AND 7 FROM LOOSENING.
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. 6 TO
 REF. NO. 1 IS SHOWN.

4	POLYAMIDE	(BLACK) UL94V-0	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	STAINLESS STEEL		7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
			5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN <i>D. Matsume</i> 05.11.15	DESIGNED <i>D. Matsume</i> 05.11.15	CHECKED <i>E. Kumi</i> 05.11.16	APPROVED <i>M. Sato</i> 05.11.16	RELEASED
DRAWING NO. EDC4-020542-73		PART NO. HR10A-7J-4S(73)			
UNITS mm		CODE NO. CL110-0309-4-73			

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