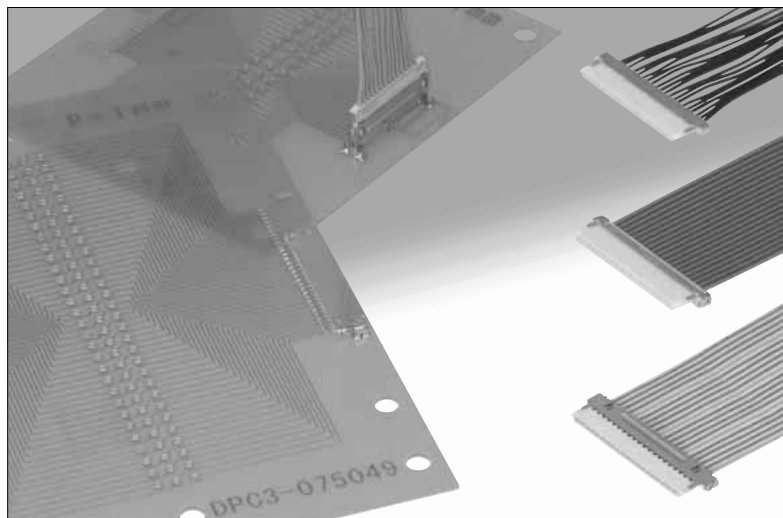


1mm Contact Pitch, Board-to-Cable, Board-to-FPC, Board-to-Micro-coaxial Cable Connectors

DF19 Series



Overview

Industry and market accepted as “De facto” standard for LCD panel connections (panels under 12 inches).
High-performance connectors for LVDS high-speed differential signals.

Features

1. Small configuration and board space

Thin design accepts discrete wire, thin micro-coaxial cable ($\phi 1.5\text{mm}$, $\phi 1.6\text{mm}$ max.) and FPC 1.7mm maximum thick.

2. Common use of receptacle

The same receptacle will accept plugs terminated with discrete wire, FPC or micro-coaxial cable.

3. Uniform external dimensions

The plug assembly external dimensions remain the same when is terminated with discrete wire, FPC or micro-coaxial cable.

4. Variety of mounting styles

Device design engineers have a choice of mounting styles : top-board, offset, reverse mount offset and vertical.

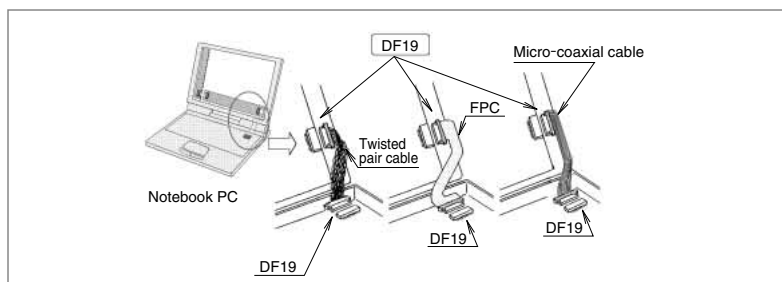
5. Ground connection

Metal grounding plates connect with the common ground line.

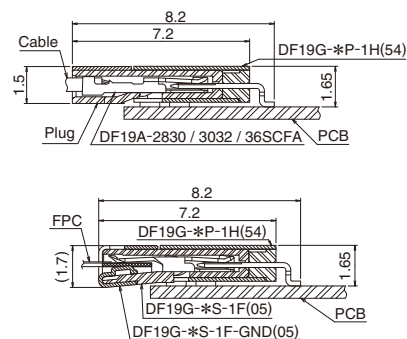
6. Glow wire compliance (Compliant with IEC60695-2-11)

Applications

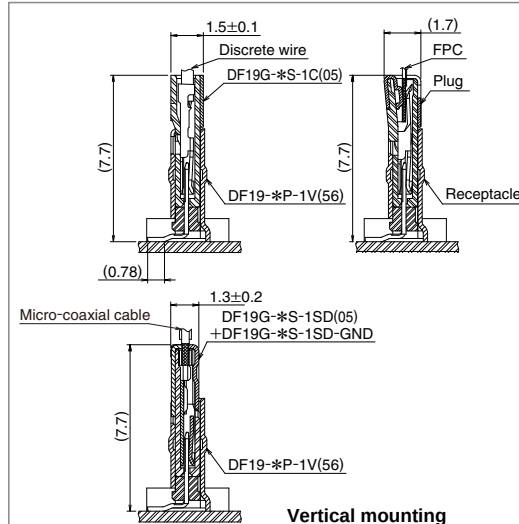
LCD connections in small consumer devices : digital cameras, notebook computers, PDA's. Any device requiring high-density interconnection for consistent high speed transmission data rates.



Small configuration and board space



Horizontal mounting

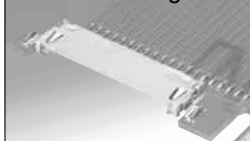


Vertical mounting

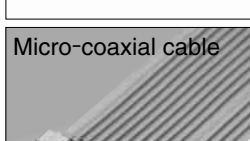
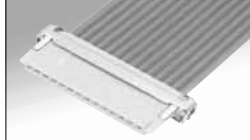
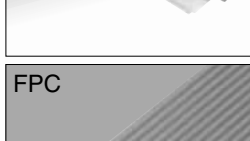
Top-board mounting



Offset mounting



Discrete wire



■Product Specifications

Rating	Current rating	28 AWG : 1A 30 AWG : 0.9A 32 AWG : 0.8A 36 AWG : 0.5A FPC : 0.5A Micro-coaxial cable 40 AWG : 0.3A	Operating temperature range	-35°C to 85°C Note 1 Note 2	Storage temperature range	-10°C to 60°C Note 2
	Voltage rating	100V AC	Operating humidity range	20% to 80%	Storage humidity range	40% to 70%

Item	Specification	Conditions
1. Insulation resistance	500MΩ min.	100 V DC
2. Withstanding voltage	No flashover or insulation breakdown.	300 V AC / one minute
3. Contact resistance	30mΩ max. (50mΩ max. for FPC)	100 mA
4. Insertion-Extraction force (per contact)	Min. 0.2N, Max. 3N	Measured with a steel pin $\phi 0.2 \pm 0.005$
5. Vibration	No electrical discontinuity of 1μs or more.	Frequency : 10 to 55 Hz, single amplitude of 0.75mm, 2 hours in each of the 3 directions.
6. Humidity (Steady state)	Contact resistance : 30mΩ max. (50mΩ max. for FPC) Insulation resistance : 500MΩ min.	96 hours at temperature of 40±2°C and humidity of 90% to 95%
7. Temperature cycle	Contact resistance : 30mΩ max. (50mΩ max. for FPC) Insulation resistance : 500MΩ min.	Temperature : -55°C → +5°C to +35°C → +85°C → +5°C to +35°C Time (Minutes) : 30 → 10 → 30 → 10 5 cycles
8. Durability (insertion/ withdrawal)	Contact resistance : 30mΩ max. (50mΩ max. for FPC)	30 cycles
9. Resistance to soldering heat	No deformation of the insulator parts affecting performance.	Re-flow soldering : At the recommended temperature profile Manual soldering : Soldering iron temperature 300°C, 3 seconds

Note1 : Includes temperature rise caused by current flow.

Note2 : The term “storage” refers to connectors stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non-conducting condition of installed connectors in storage, shipment or during transportation.

■Materials / Finish

Product	Component	Material	Finish/Color	Remarks
Receptacle	Insulator	Polyamide	Black or Beige	UL94V-0
	Contacts	Phosphor bronze	Gold plated	———
	Grounding plate	Phosphor bronze	Tin plated or Tin-copper plated	———
Plug	Insulator	Polyamide	Beige	———
	Tin-lead plated	Stainless steel	Tin-copper plated	———
Crimp contact	Contact	Phosphor bronze	Gold Plated	———
Plug for PPC	Insulator	Polyamide	Beige	UL94V-0
	Contact	Phosphor bronze	Gold plated	———
Grounding plate for PPC	Grounding plate	Stainless steel	Tin-copper plated	———
Plug for micro-coaxial cable	Insulator	LCP	Beige	UL94V-0
	Contact	Phosphor bronze	Gold plated	———
	Grounding plate	Phosphor bronze	Tin plated	———
Grounding plate for micro-coaxial cable	Grounding plate	Phosphor bronze	Tin plated	———

■ Product Number Structure

Refer to the chart below when determining the product specifications from the product number.
Please select from the product numbers listed in this catalog when placing orders.

● Connector

DF19	#	-	*	P	-	1	H
<u>①</u>	<u>②</u>		<u>③</u>	<u>④</u>		<u>⑤</u>	<u>⑥</u>

DF19	#	-	*	S	-	1	F	-	GND
<u>①</u>	<u>②</u>		<u>③</u>	<u>④</u>		<u>⑤</u>	<u>⑥</u>		<u>⑦</u>

① Series Name : DF19 ② Configuration ■ Receptacle G : Top-board mounting (1.65mm high) K : Offset mounting (1.0mm high) L : Offset mounting (1.1mm high) KR : Reverse offset mounting version of DF19K (1.0mm high) ■ Plug for discrete wire Blank : No grounding plate G : With grounding plate ■ Plug for FPC G : With grounding plate ■ Grounding plate for FPC G : With grounding plate ■ Plug for micro-coaxial cable G : With grounding plate ■ Grounding plate for micro-coaxial cable G : With grounding plate	③ Number of contacts : 8,14,20,30 (Note 1) ④ Connector type S : Plug P : Receptacle ⑤ Contact pitch : 1mm ⑥ Mounting type/Termination type H : Horizontal SMT V : Vertical SMT C : Plug – discrete wire (crimp contact) F : Plug – FPC SD : Plug – micro-coaxial cable ⑦ Additional separate component GND : Ground plate (Note 2)
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Note 1 : Number of contacts will differ depending on the connector style.

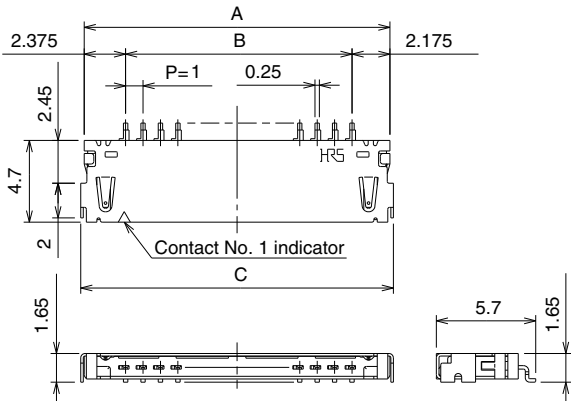
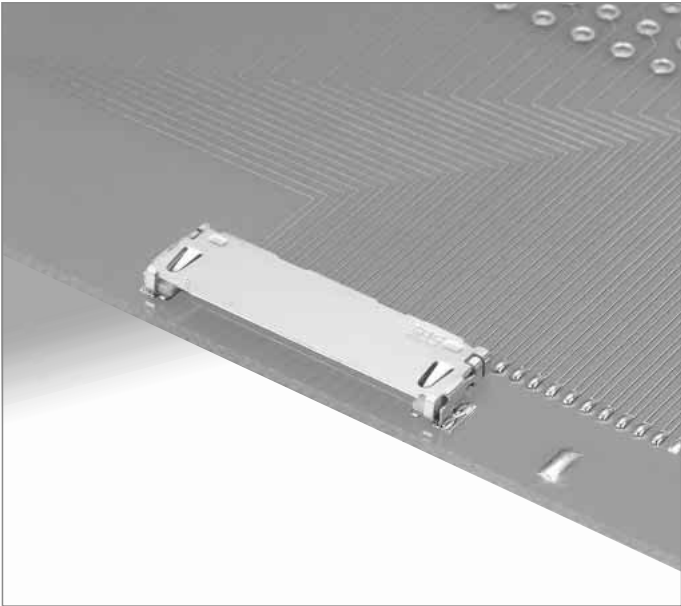
Note 2 : Grounding plates are required when terminating with the FPC and micro-coaxial cable.

● Contact

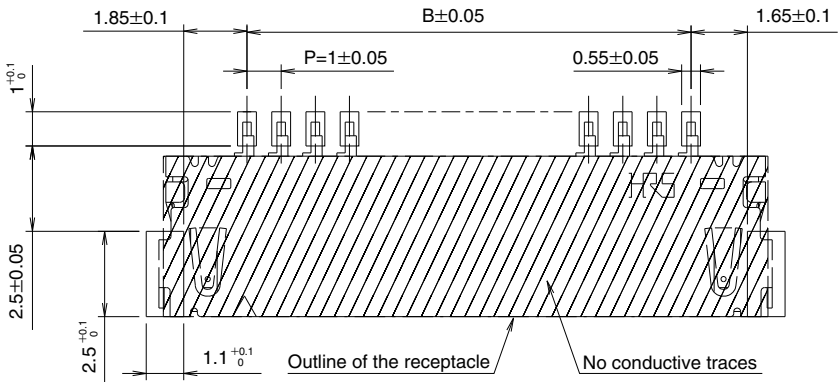
DF19A	-	2830	SCF	A	(**)
<u>①</u>		<u>②</u>	<u>③</u>	<u>④</u>	

① Conductor size 2830 : 28 to 30 AWG 3032 : 30 to 32 AWG 36 : 36 AWG	③ Plating A : Gold
② Contact type SCF : Plug contact, tape and reel packaging	④ Packaging Blank : 10,000 pcs/reel (41) : 20,000 pcs/reel

■Right angle receptacle, top-board mounting



◆PCB mounting pattern



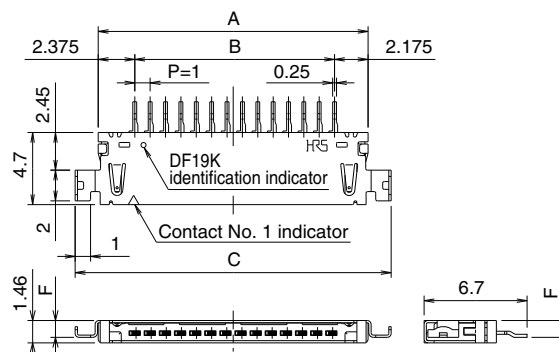
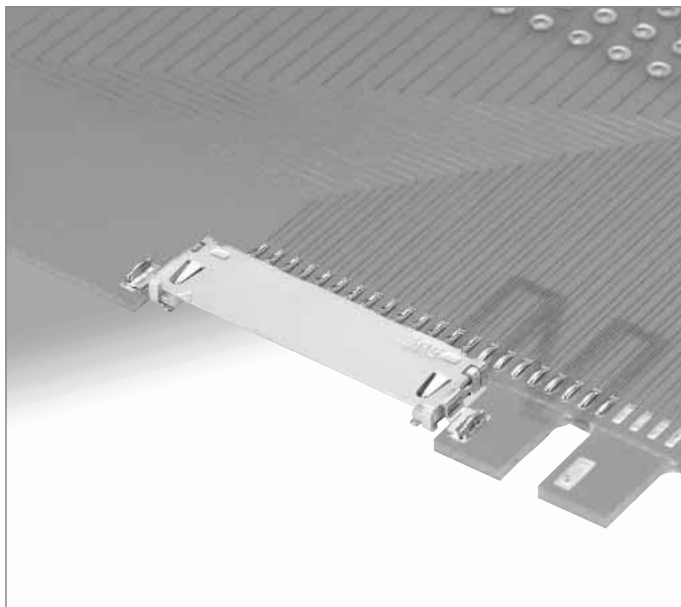
Specification
(54) : Tape & reel packaging
(1,000 pcs/reel)

Unit : mm

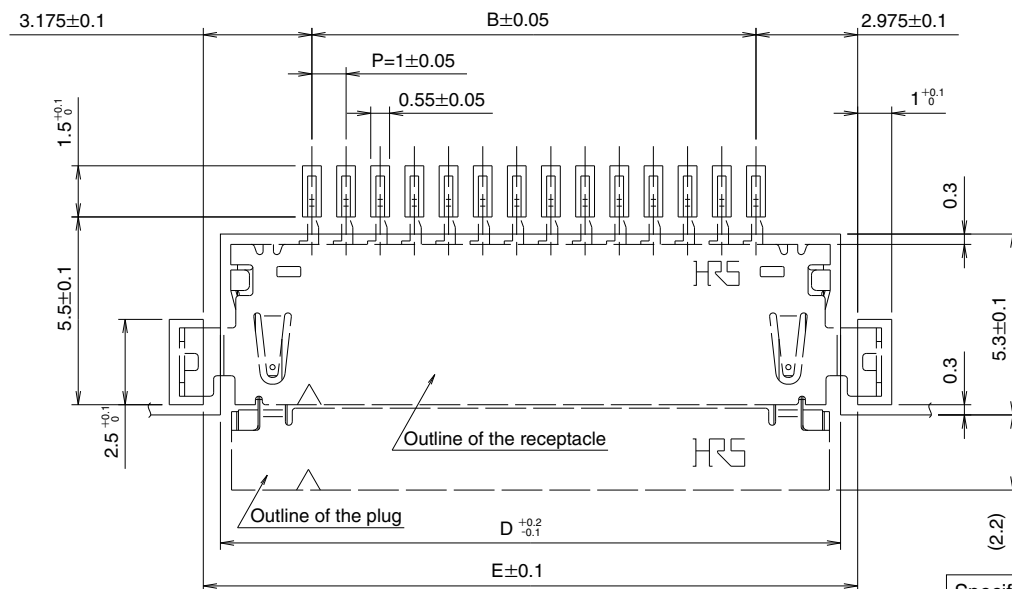
Part No.	HRS No.	No. of contacts	A	B	C	Remarks	RoHS
DF19G- 8P-1H (54)	685-0021-0 54	8	11.55	7	11.95	1.65mm high	YES
DF19G-14P-1H (54)	685-0004-0 54	14	17.55	13	17.95		
DF19G-20P-1H (54)	685-0006-6 54	20	23.55	19	23.95		
DF19G-30P-1H (54)	685-0015-7 54	30	33.55	29	33.95		

Note : Order by number of reels.

Right angle receptacle, offset mounting



PCB mounting pattern



Specification
(54) : Tape & reel packaging
(1,000 pcs/reel)

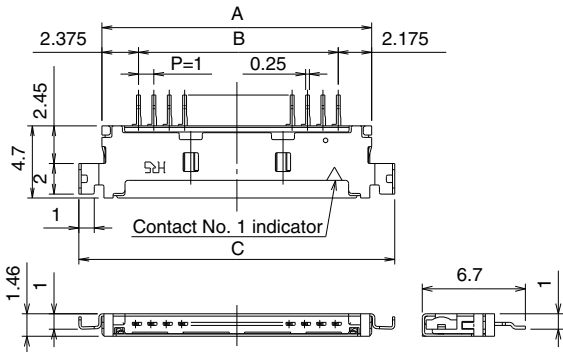
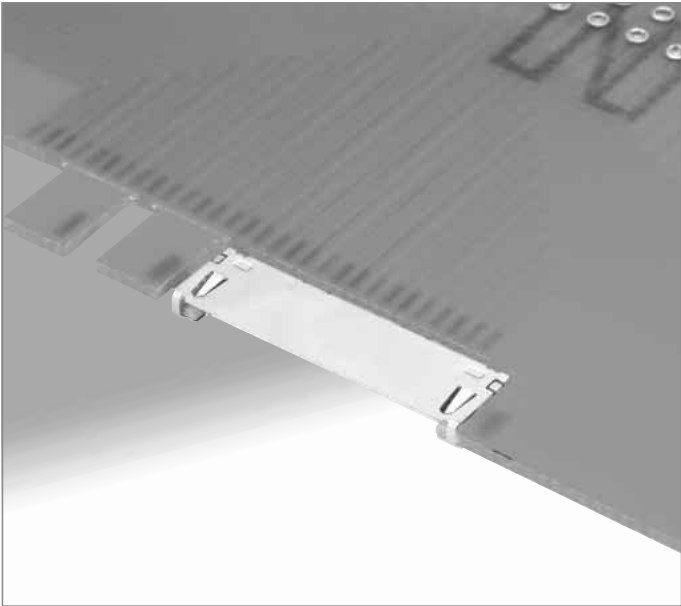
Unit : mm

Part No.	HRS No.	No. of contacts	A	B	C	D	E	F	Remarks	RoHS
DF19K-20P-1H (54)	685-0008-1 54	20	23.55	19	26.55	24.15	25.15	0.1	1.0mm high	YES
DF19K-30P-1H (54)	685-0032-6 54	30	33.55	29	36.55	34.15	35.15	0.1		

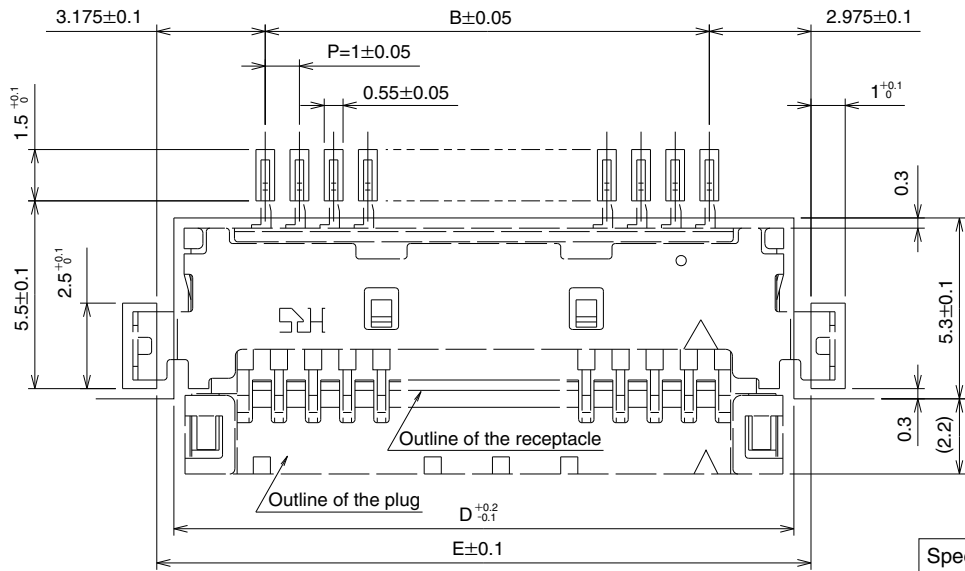
Part No.	HRS No.	No. of contacts	A	B	C	D	E	F	Remarks	RoHS
DF19L-14P-1H (54)	685-0003-8 54	14	17.55	13	20.55	18.15	19.15	1.1	1.1mm high	YES
DF19L-20P-1H (54)	685-0019-8 54	20	23.55	19	26.55	24.15	25.15	1.1		
DF19L-30P-1H (54)	685-0016-0 54	30	33.55	29	36.55	34.15	35.15	1.1		

Note : Order by number of reels.

■Right angle receptacle, reverse offset mounting



◆PCB mounting pattern



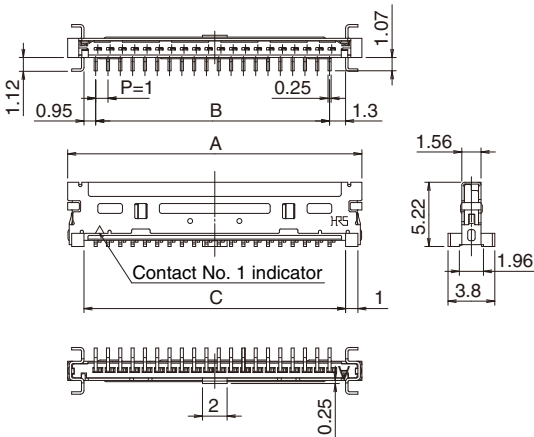
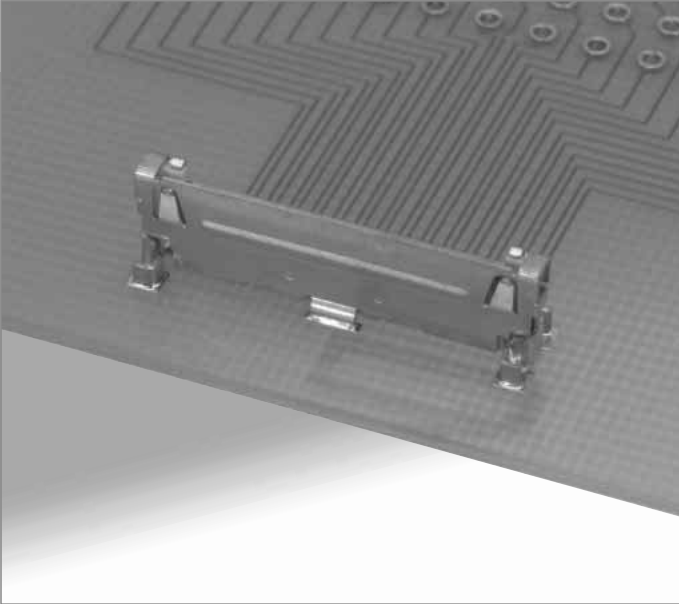
Specification
(54) : Tape & reel packaging
(1,000 pcs/reel)

Unit : mm									
Part No.	HRS No.	No. of contacts	A	B	C	D	E	Remarks	RoHS
DF19KR-14P-1H (54)	685-0024-8 54	14	17.55	13	20.55	18.15	19.15	1.0mm high	YES
DF19KR-20P-1H (54)	685-0023-5 54	20	23.55	19	26.55	24.15	25.15		

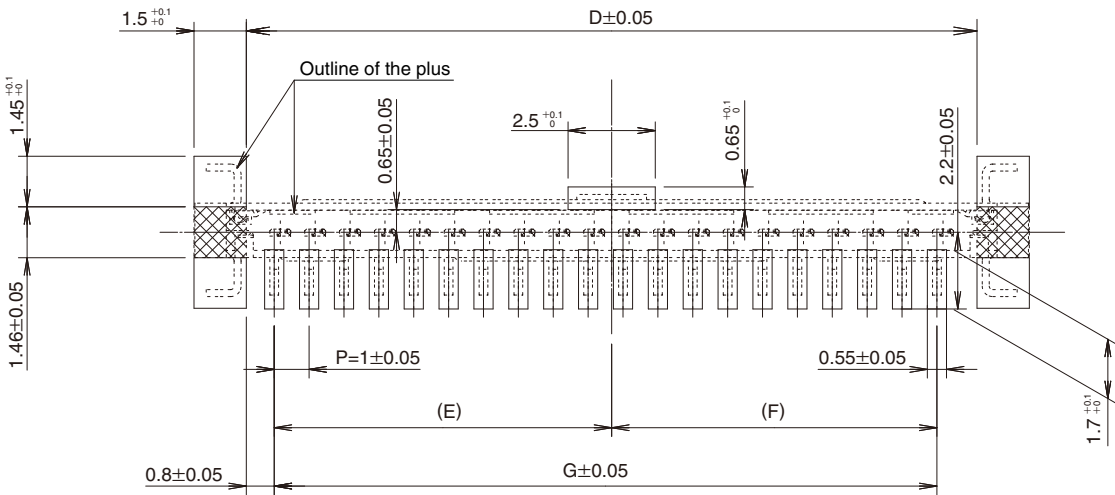
Note : Order by number of reels.

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■ Vertical receptacle



◆PCB mounting pattern



Conductive traces in this area must be covered by dielectric compound.

Specification
(56) : Tape & reel packaging
(1,000 pcs/reel)

Unit : mm

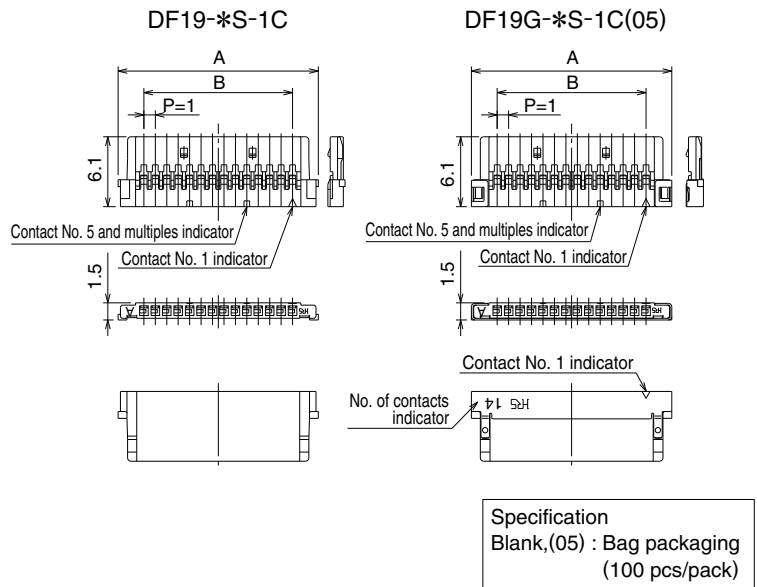
Part No.	HRS No.	No. of contacts	A	B	C	D	E	F	G	RoHS
DF19-14P-1V (56)	685-0036-7 56	14	17.9	13	15.25	14.95	6.675	6.325	13	YES
DF19-20P-1V (56)	685-0037-0 56	20	23.9	19	21.25	20.95	9.675	9.325	19	

Note : Order by number of reels.

■Plug (Discrete wire)



Shown with terminated and installed contacts



Unit : mm

Part No.	HRS No.	No. of contacts	A	B	RoHS
DF19 - 8S-1C	685-0029-1	8	11.5	7	YES
DF19 -14S-1C	685-0012-9	14	17.5	13	
DF19 -20S-1C	685-0011-6	20	23.5	19	
DF19 -30S-1C	685-0013-1	30	33.5	29	

Note: Order by number of bags.

Part No.	HRS No.	No. of contacts	A	B	RoHS
DF19G - 8S-1C(05)	685-0022-2 05	8	11.5	7	YES
DF19G -14S-1C(05)	685-0005-3 05	14	17.5	13	
DF19G -20S-1C(05)	685-0007-9 05	20	23.5	19	
DF19G -30S-1C(05)	685-0014-4 05	30	33.5	29	

■Crimp contacts

Part No.	HRS No.	Packaging	Quantity	Finish	RoHS
DF19A-2830SCFA (**)	685-0048-6 **	Tape & reel	See Specifications number below	Gold plated	YES
DF19A-3032SCFA (**)	685-0046-0 **				
DF19A- 36SCFA (**)	685-0047-3 **				

Specification number * (**) *

Blank : Tape & reel packaging (10,000 pcs/reel)

(41) : Tape & reel packaging (20,000 pcs/reel)

●Applicable cable (Tin plated annealed conductor)

Wire size (stranded wire conductor)	Jacket diameter
28 AWG (7/ 0.127mm)	0.5mm to 0.6mm
30 AWG (7/ 0.1mm)	
32 AWG (7/ 0.08mm)	
36 AWG (7/ 0.05mm)	0.27mm

●Applicable UL style UL1571(thin type) (Note2)

●Strip length 1.2mm to 1.9mm

Note 1 : When using other than the recommended wire, contact your Hirose sales representative.

Note 2 : Contact your Hirose sales representative when using 36 AWG.

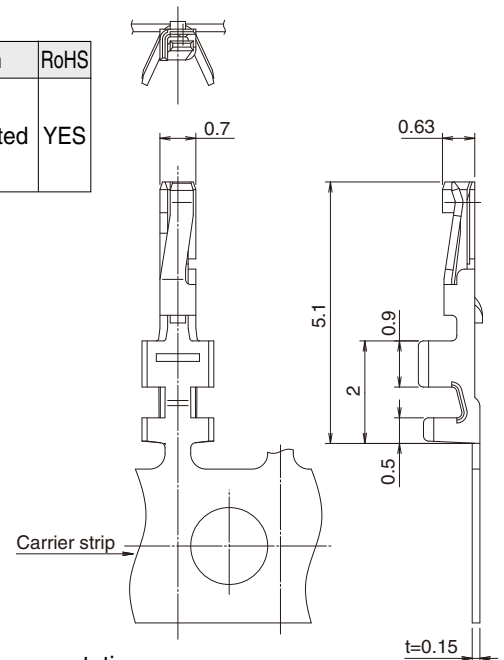
●Tools

Part	Part No.	HRS No.
Applicator	AP105-DF19S	901-4571-3
Press unit	CM-105C	901-0001-0

Note 1 : Use of other than Hirose Electric approved tools will void the product warranties.

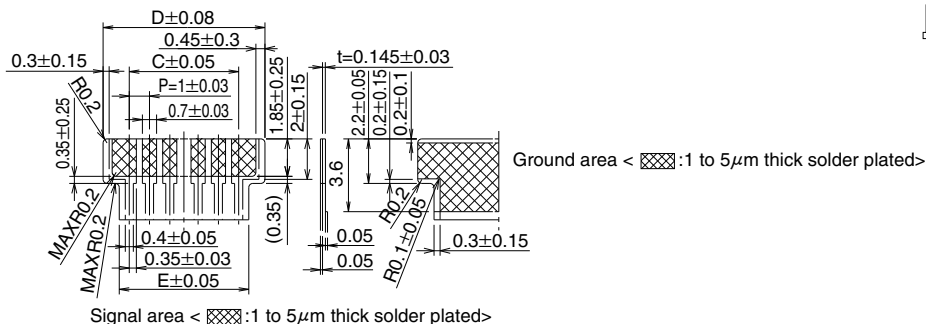
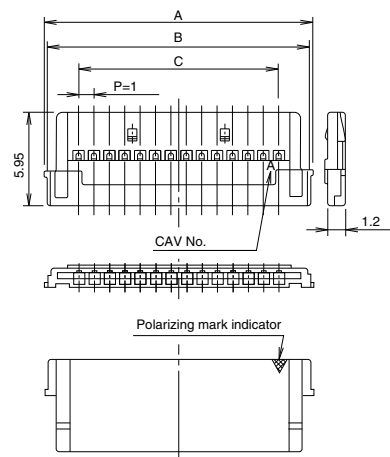
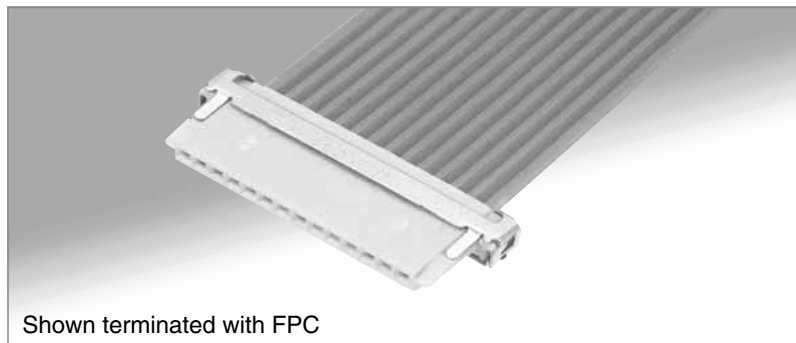
Note 2 : Contact Hirose for the wire stripping, contact crimp and contact insertion instructions.

Note 3 : Please do the crimping operations according to the "Crimping quality standard" and "Crimping condition table".



■ Plug (Flat Printed Circuit)

Note: Socket and grounding plate is required.

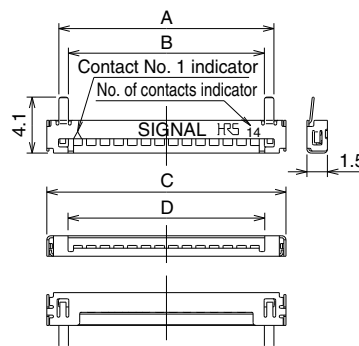


Unit : mm

Part No.	HRS No.	No. of contacts	A	B	C	D	E	RoHS	Specification (05) : Bag packaging (100 pcs/pack)
DF19G-14S-1F(05)	685-0017-2 05	14	17.5	17.1	13	15.6	14	YES	
DF19G-20S-1F(05)	685-0009-4 05	20	23.5	23.1	19	21.6	20		
DF19G-30S-1F(05)	685-0033-9 05	30	33.5	33.1	29	31.6	30		

Note : Order by number of bags.

■ Ground plate for FPC



Unit : mm

Part No.	HRS No.	No. of contacts	A	B	C	D	RoHS	Specification (05) : Bag packaging (100 pcs/pack)
DF19G-14S-1F-GND(05)	685-0018-5 05	14	15.75	14.35	17.5	14.4	YES	
DF19G-20S-1F-GND(05)	685-0010-3 05	20	21.75	20.35	23.5	20.4		
DF19G-30S-1F-GND(05)	685-0034-1 05	30	31.75	30.35	33.5	30.4		

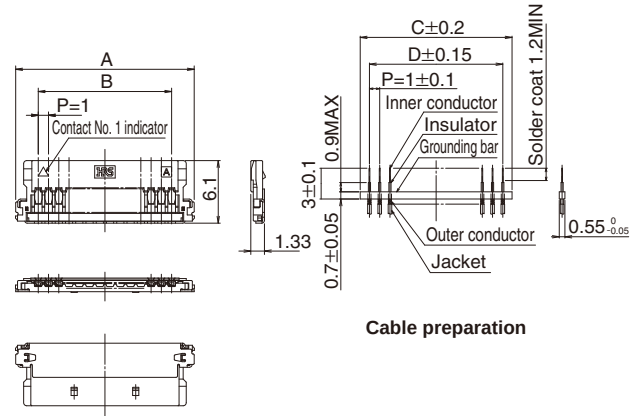
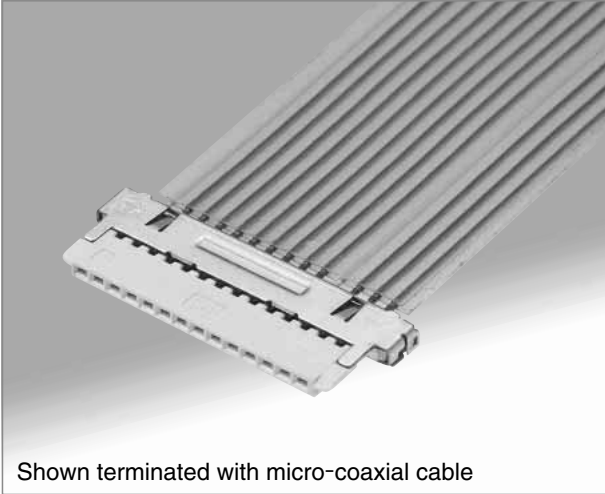
Note : Order by number of bags.

● Grounding plate installation tools

Type	Part No.	HRS No.
Desktop tool (for 14 pos.)	DF19G-14S/PR-MD2	902-4514-6
Desktop tool (for 20 pos.)	DF19G-20S/PR-MD2	902-4513-3
Desktop tool (for 30 pos.)	DF19G-30S/PR-MD2	902-4518-7

Note 1 : Product is not guaranteed unless Hirose approved tools are used.

■Plug (Micro-coaxial cable)



- Note 1 : Connectors are designed to allow termination without cutting of the pitch loss prevention tape.
- Note 2 : Required Solder coating for inner conductor.
- Note 3 : When using 2-conductor micro-coaxial cable some contact positions will not be used.
- Contact your Hirose sales representative.

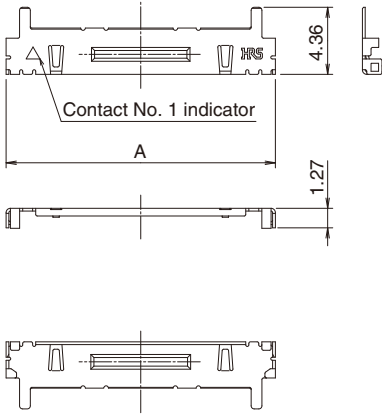
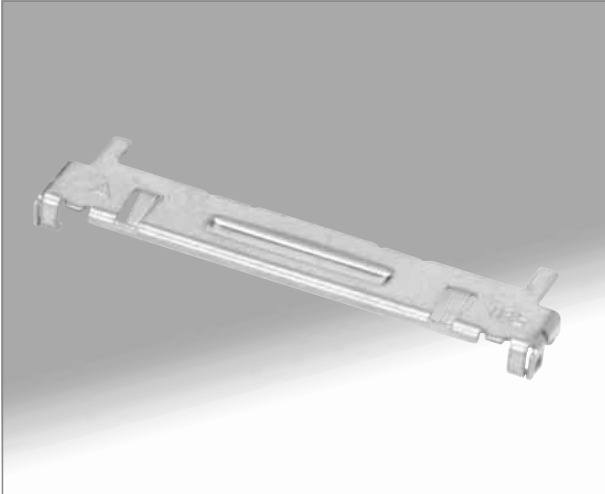
Part No.	HRS No.	No. of contacts	A	B	C	D	RoHS	Specification (05) : Bag packaging (100 pcs/pack)
DF19G-14S-1SD(05)	685-0026-3 05	14	17.4	13	14.8	13	YES	
DF19G-20S-1SD(05)	685-0025-0 05	20	23.4	19	20.8	19		

Note : Order by number of bags.

●Applicable cable (Micro-coaxial cable)

Wire size (stranded wire center conductor)	Jacket diameter
40 AWG (7/ 0.03mm)	0.3mm to 0.4mm

■Grounding plate for micro-coaxial cable



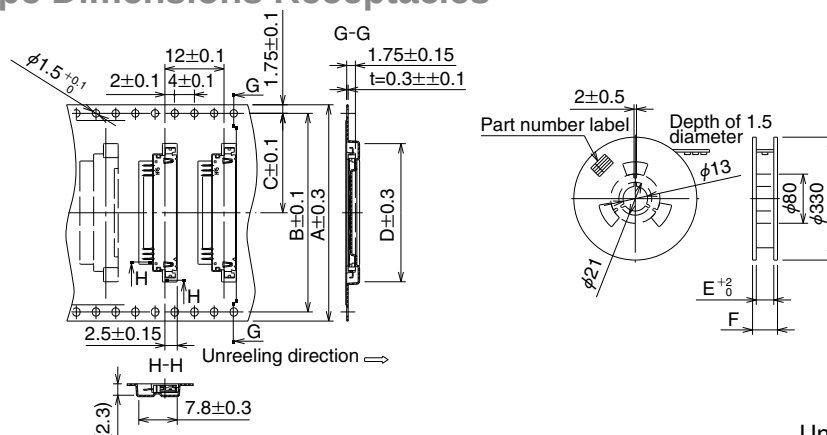
Specification
Blank : Bag packaging
(100 pcs/pack)

Unit : mm

Part No.	HRS No.	No. of contacts	A	RoHS
DF19G-14S-1SD-GND	685-0028-9	14	17.5	YES
DF19G-20S-1SD-GND	685-0027-6	20	23.5	

◆ Embossed Carrier Tape Dimensions Receptacles

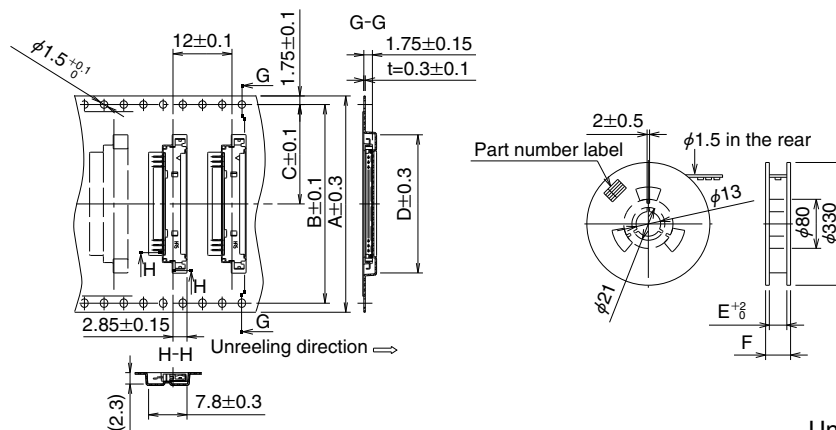
- DF19G- *P-1H(54)
- DF19K- *P-1H(54)
- DF19L- *P-1H(54)



Unit : mm

Connector	No. of contacts	A	B	C	D	E	F	Remarks
DF19G- 8P-1H(54)	8	24	—	11.5	16.1	24.4	30.4	Top-board mounting (1.65mm high)
DF19G-14P-1H(54)	14	44	40.4	20.2	22.1	44.4	50.4	
DF19G-20P-1H(54)	20	44	40.4	20.2	28.1	44.4	50.4	
DF19G-30P-1H(54)	30	56	50.2	26.2	38.1	56.4	62.4	
DF19K-20P-1H(54)	20	44	40.4	20.2	28.1	44.4	50.4	Offset mounting (1.0mm high)
DF19K-30P-1H(54)	30	56	52.4	26.2	38.1	56.4	62.4	
DF19L-14P-1H(54)	14	44	40.4	20.2	22.1	44.4	50.4	Offset mounting (1.1mm high)
DF19L-20P-1H(54)	20	44	40.4	20.2	28.1	44.4	50.4	
DF19L-30P-1H(54)	30	56	52.4	26.2	38.1	56.4	62.4	

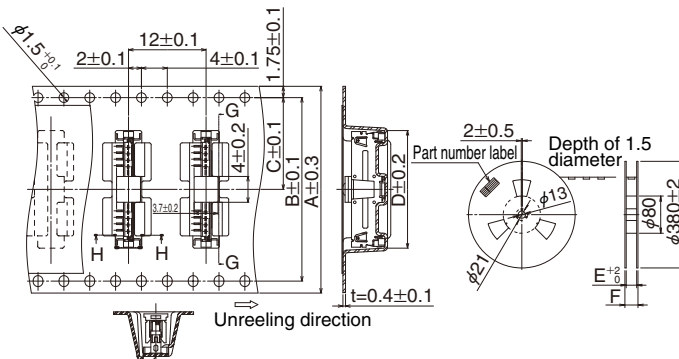
- DF19KR- *P-1H(54)



Unit : mm

Connector	No. of contacts	A	B	C	D	E	F	Remarks
DF19KR-14P-1H(54)	14	44	40.4	20.2	22.1	44.4	50.4	Reverse type of DF19K
DF19KR-20P-1H(54)	20	44	40.4	20.2	28.1	44.4	50.4	Offset mounting (1.0mm high)

- DF19- *P-1V(56)



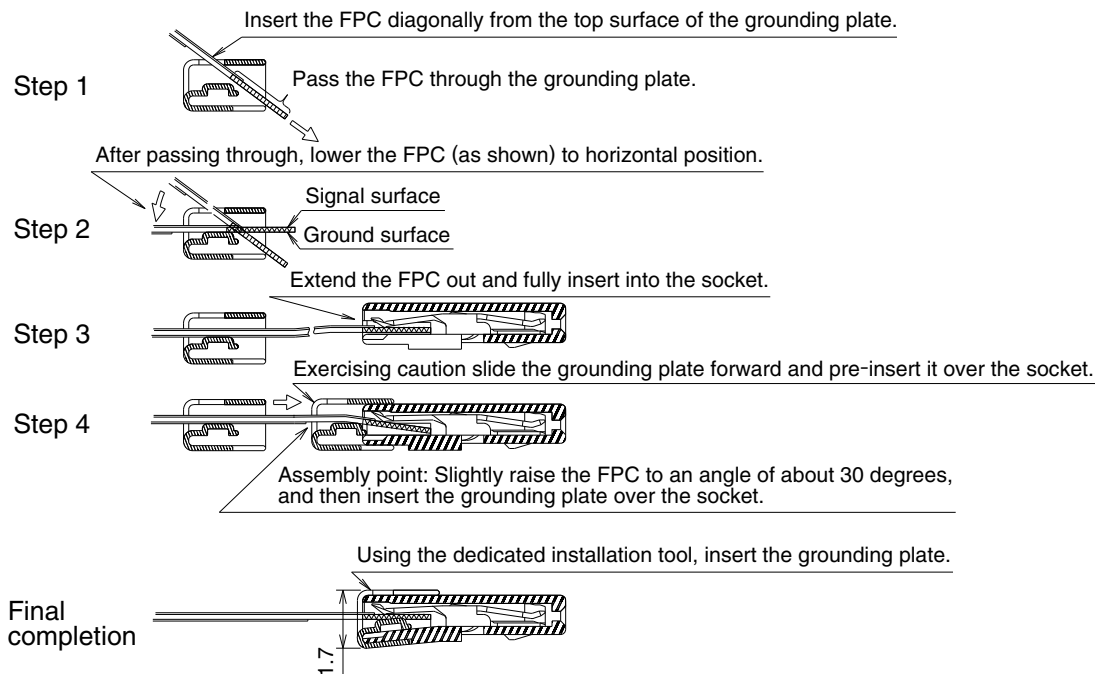
Unit : mm

Connector	No. of contacts	A	B	C	D	E	F	Remarks
DF19-14P-1V(56)	14	32	28.4	14.2	18.2	32.4	38.4	Vertical receptacle
DF19-20P-1H(56)	20	44	40.4	20.2	24.2	44.4	50.4	

◆Use recommendations

1. Recommendedtemperature profile	Temperature(℃) 250℃ 220 200℃ 180 150℃ Preheating 60 to 120(S) 250℃ 10(s)max 220℃ min 60(s)max 100℃ 50℃ 30 50 100 150 200 TIME(S) Note 1 : Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle. Note 2 : The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals. Note 3 : The product can be used without trouble though the surface of a grounding plate might discolor.
2. Manual soldering	Manual soldering : 290±10℃ for 3 seconds
3. Screen thickness	0.15mm
4. Board warpage	Maximum of 0.03mm at the connector center, with both ends of the connector as reference points.
5. Cleaning conditions	Refer to “Wire-to-Board Connector Use Handbook.”
6. Termination conditions	Refer to “Wire-to-Board Connector Use Handbook.”
7. Cautions	■ Do not twist when mating/un-mating.
8. Precautions	Refer to “Wire-to-Board Connector Use Handbook.”

◆Plug (FPC Type) Termination Procedures (Dedicated Assembly Tooling is required.)



Note 1 : The grounding plate and the plug are supplied as separate components.

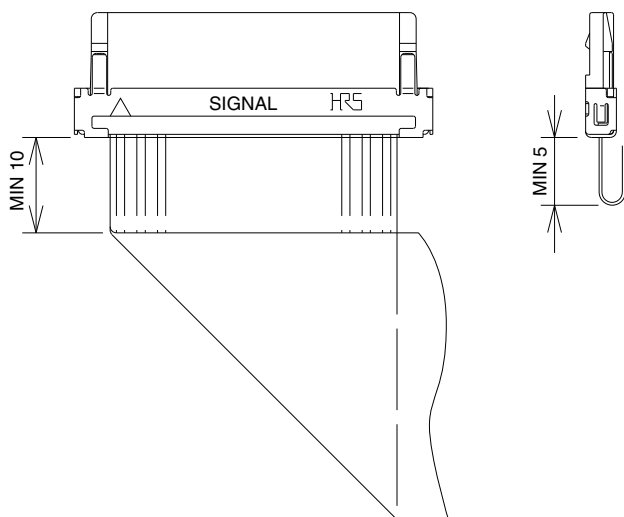
Note 2 : Dedicated assembly fixtures are required at each stage of the termination process. For detail, refer to the instruction manual supplied with the tools.

Note 3 : Do not apply excessive forces to FPC (Bending or twisting) as it may introduce cracks in the copper foil (on the cover film edge).

Note 4 : To protect the FPC, insertion and disconnection of the connectors should be performed parallel to the mating direction.

Note 5 : Do not apply excessive tension to FPC.

Note 6 : Refer to FPC manufacturer for bend radius and other specific recommendation. Distance should be allowed for the bending position, as illustrated below.



Note 7 : Follow the instruction manuals for the termination and assembly fixtures and tools.

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