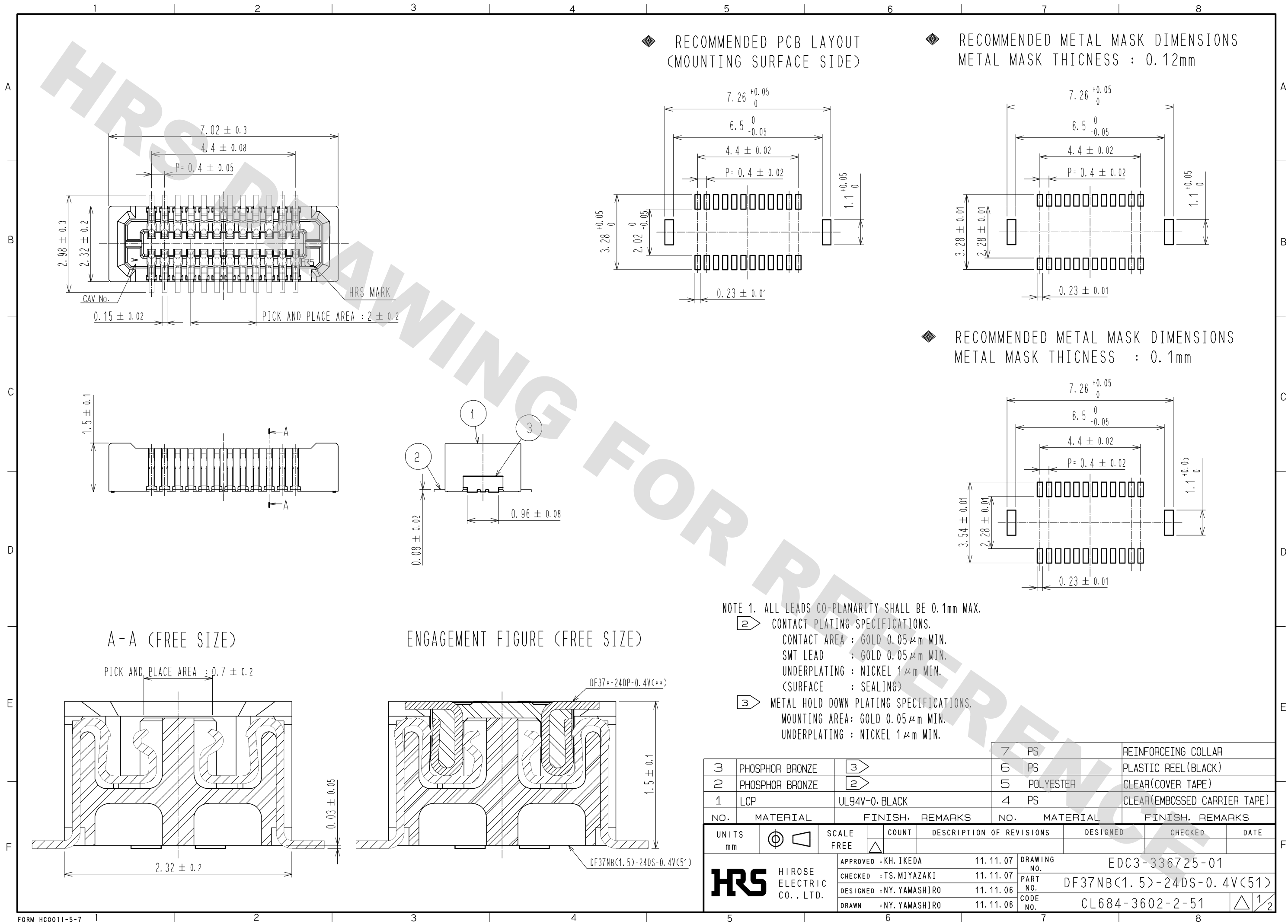
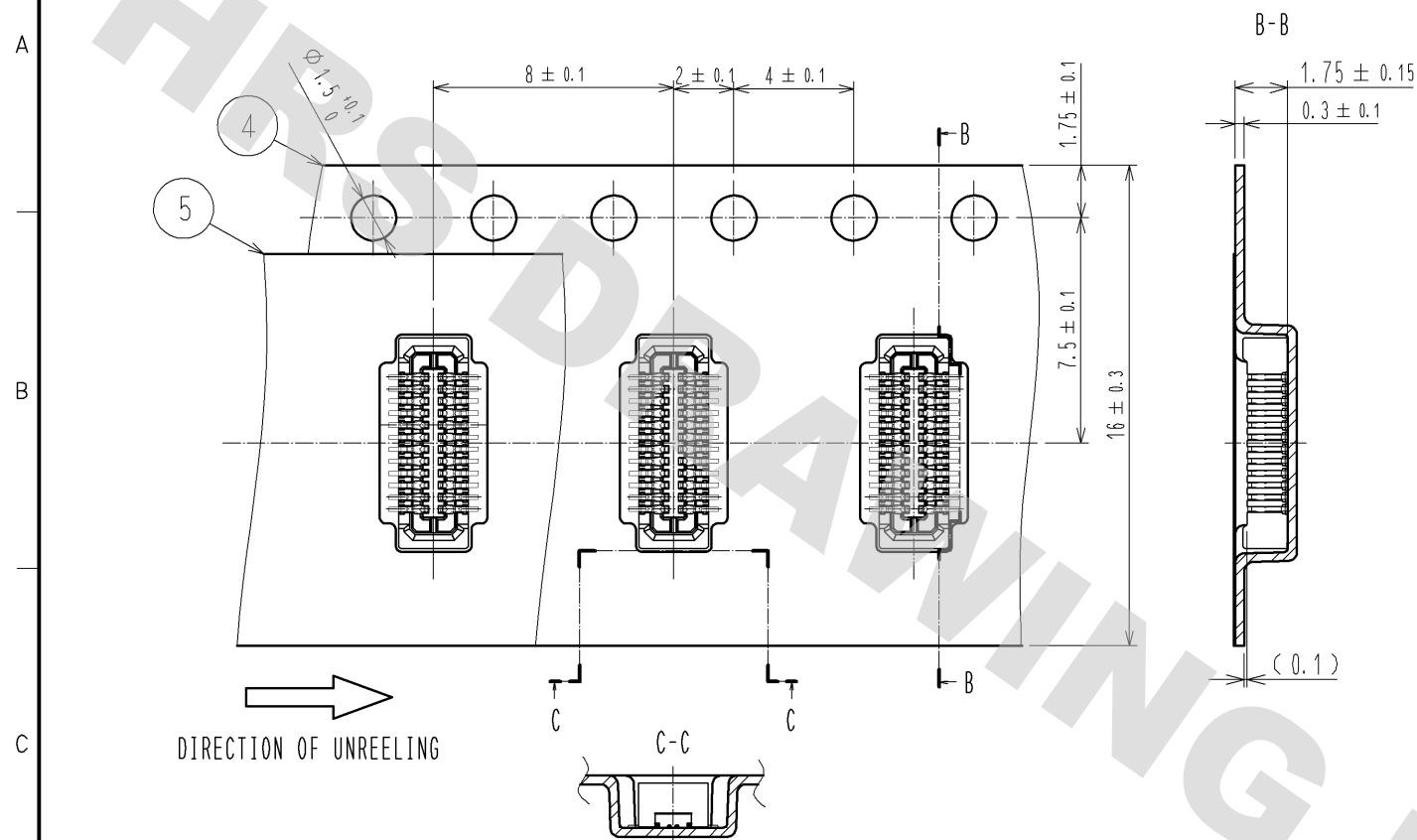


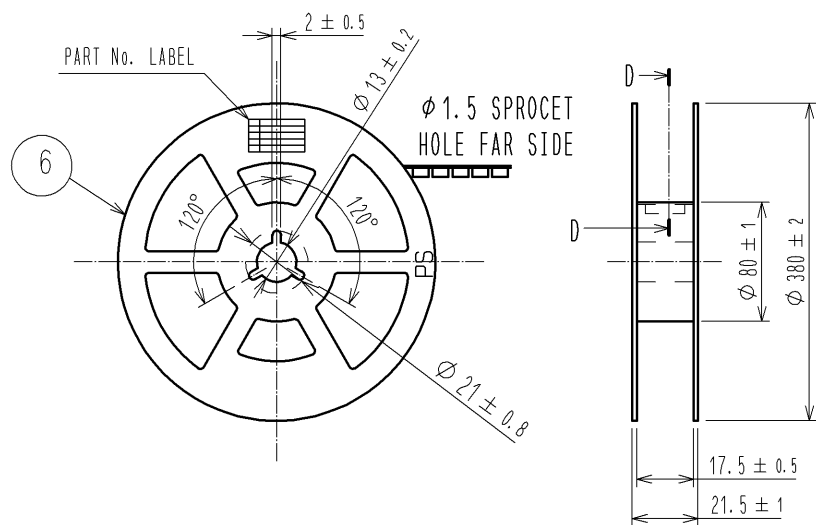
DRAWING FOR REFERENCE: This is subject to change without notice
08/11/2012



EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



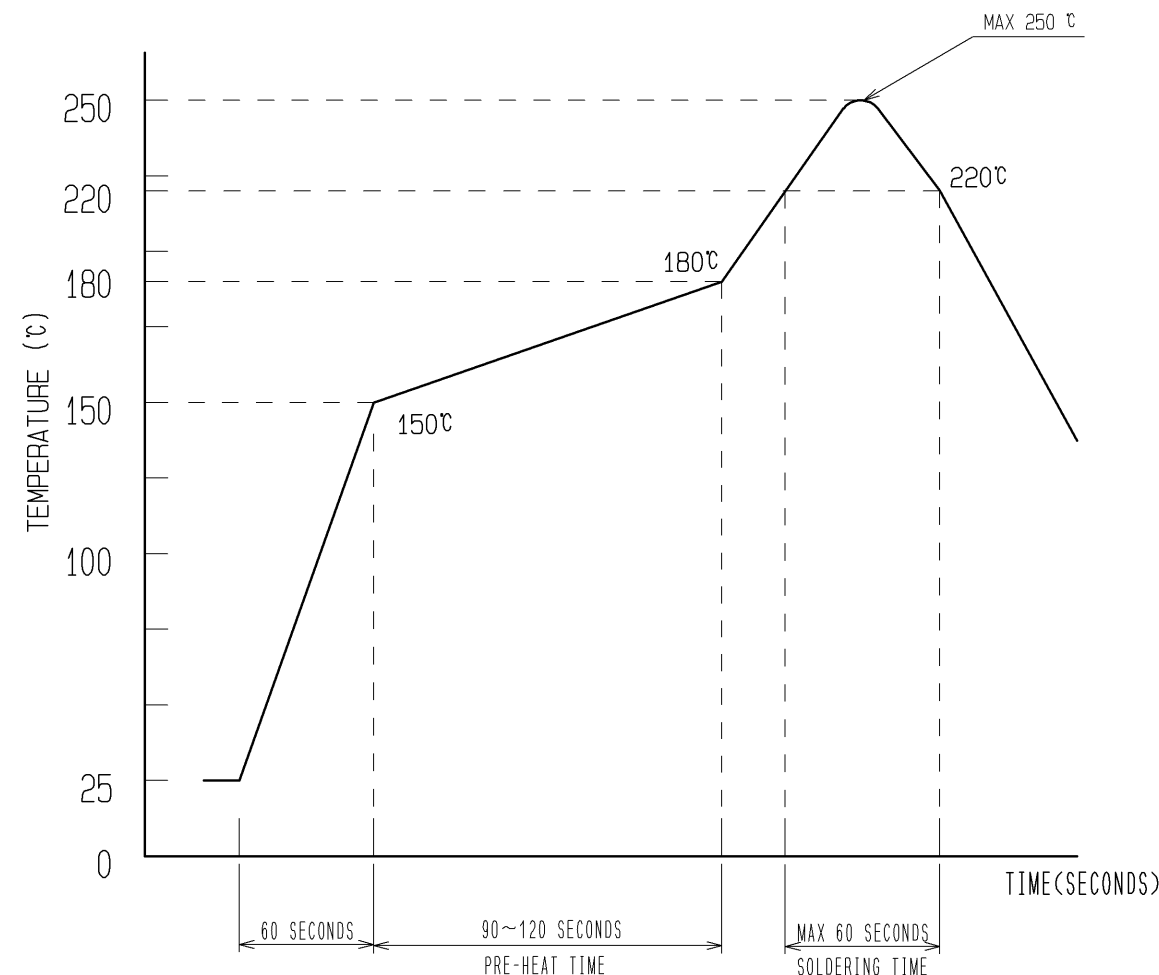
STYLE AND DIMENSION OF REEL (FREE SIZE)



DETAIL OF PART No. LABEL

SUPPLIER	QUANTITY
PART NO.	CODE NO.
DATE OF MANUFACTURED	
製造年月日	年 月 日
製品コード	CL684-3602-2-51
製品名	DF37NB(1.5)-24DS-0.4V(51)
数量	5000個
納入者	ヒロセ電機(株)

4 RECOMMENDED REFLOW TEMPERATURE PLOFILE USING LEAD-FREE SOLDER PASTE.

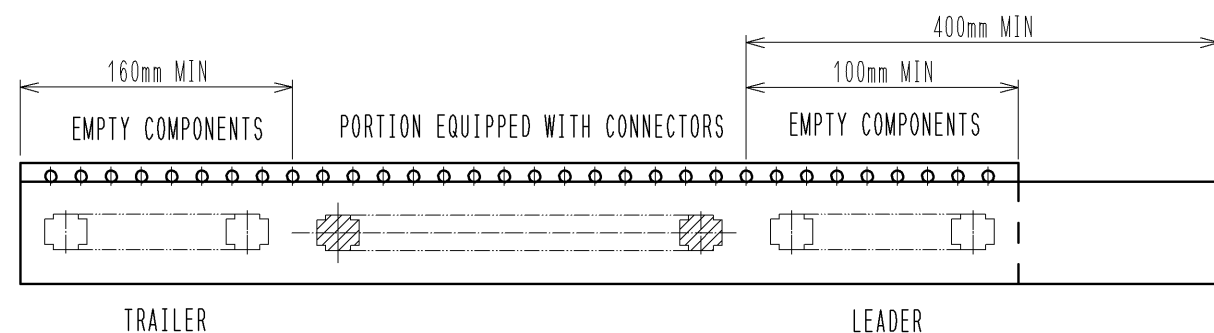


1) REFLOW TIME
 REFLOW METHOD: IR REFLOW
 NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
 DURATION ABOVE 220 °C. 60 SEC. MAX.
 (PEAK TEMPERATURE: 250°C MAX.)

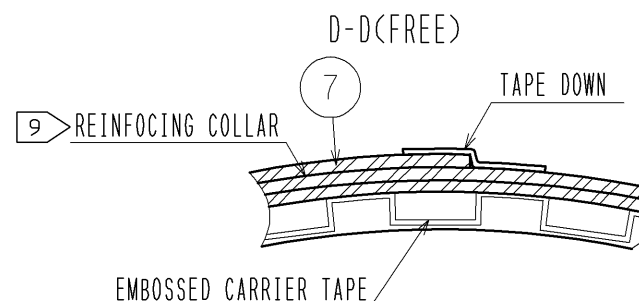
2) PRE-HEAT TIME
 PRE-HEAT TEMPERATURE(MIN) :150 °C
 PRE-HEAT TEMPERATURE(MAX) :180 °C
 PRE-HEAT TIME : 90~120 sec.

NOTES 4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

- PER REEL 5000 CONNECTORS.
- THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- REFER TO JIS C 0806(PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)
- DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
- AFTER FINISHING THE REELING, COVER THE SURFACE WITH 2 METERS OF REINFORCING COLLAR AND THE DOWN AT THE END.



7 TAPING(FREE)



HRS

DRAWING NO.	EDC3-336725-01
PART NO.	DF37NB(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3602-2-51

2/2

Mouser Electronics

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