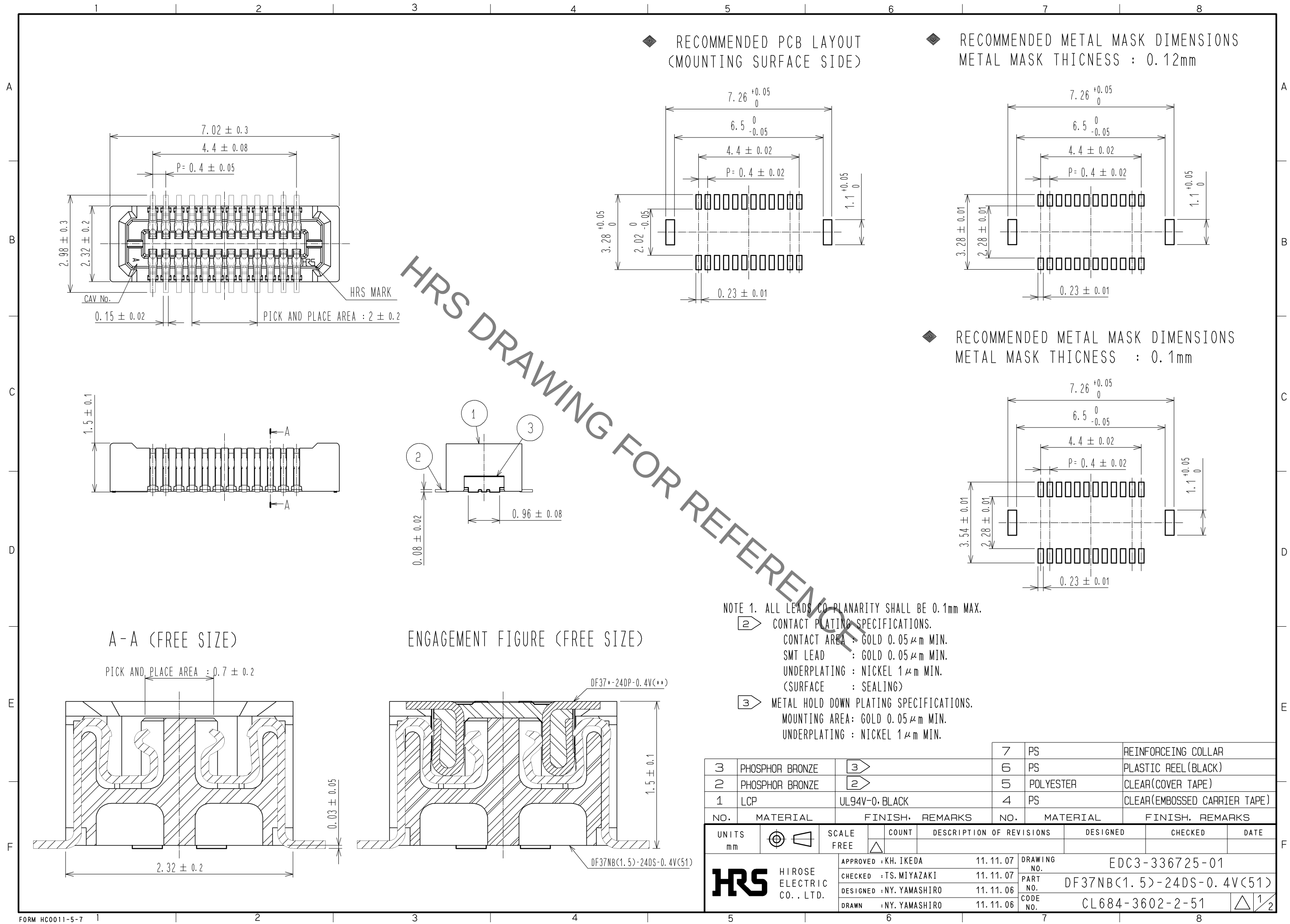
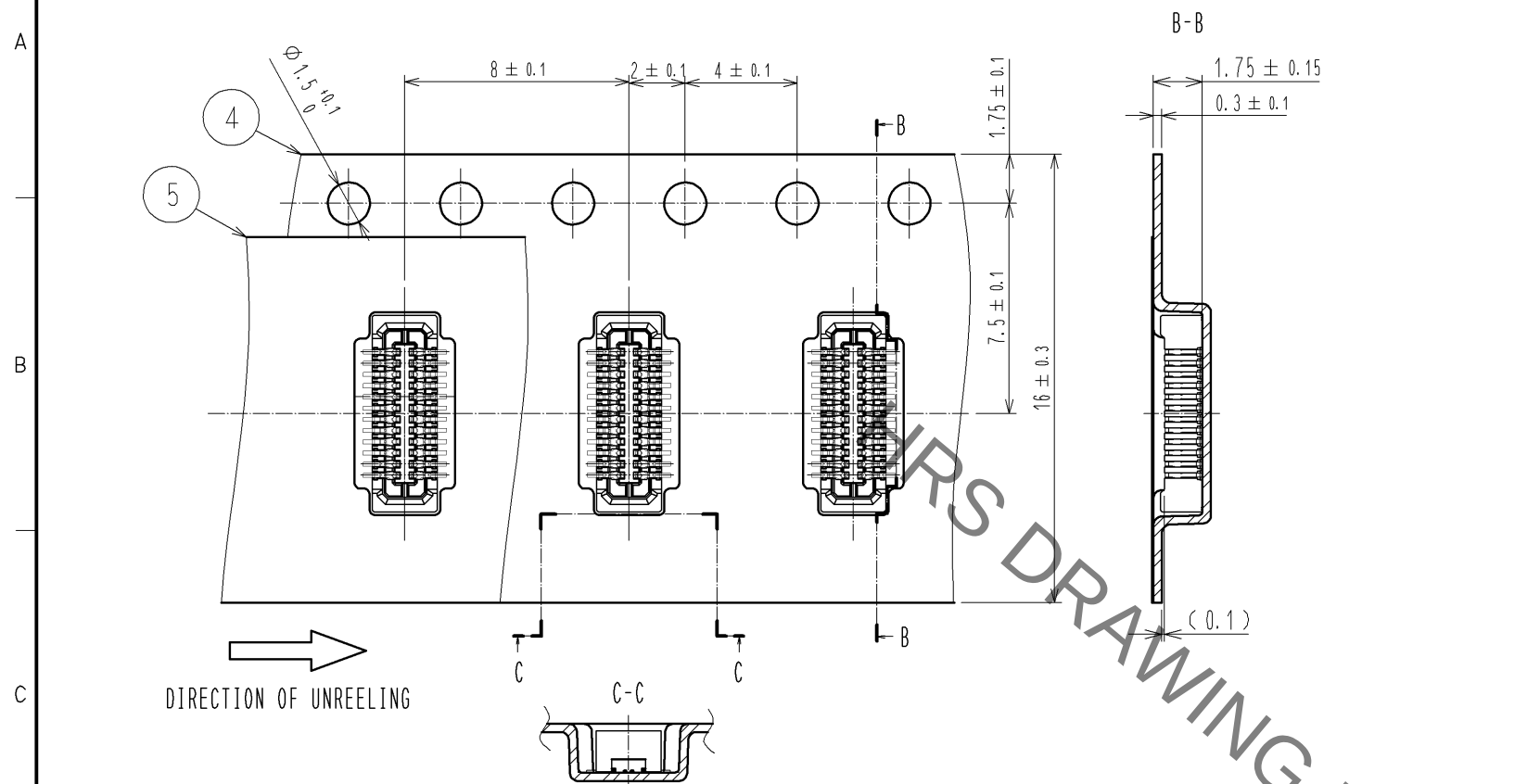


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

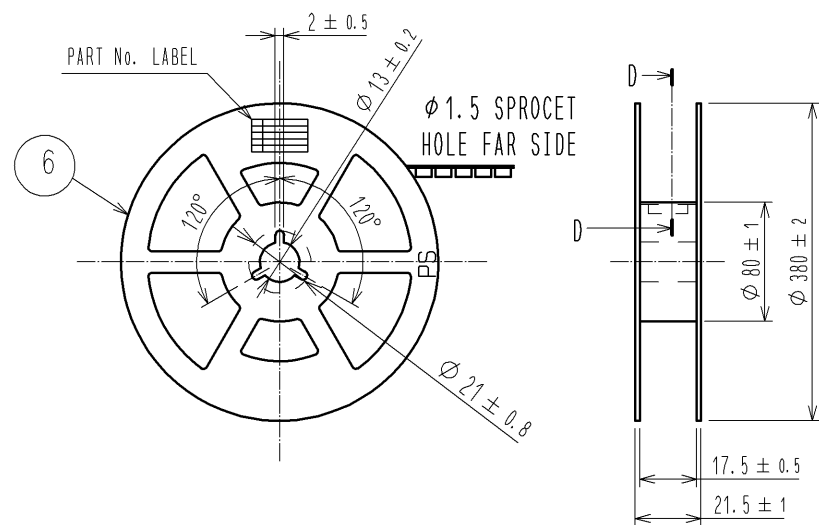


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EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



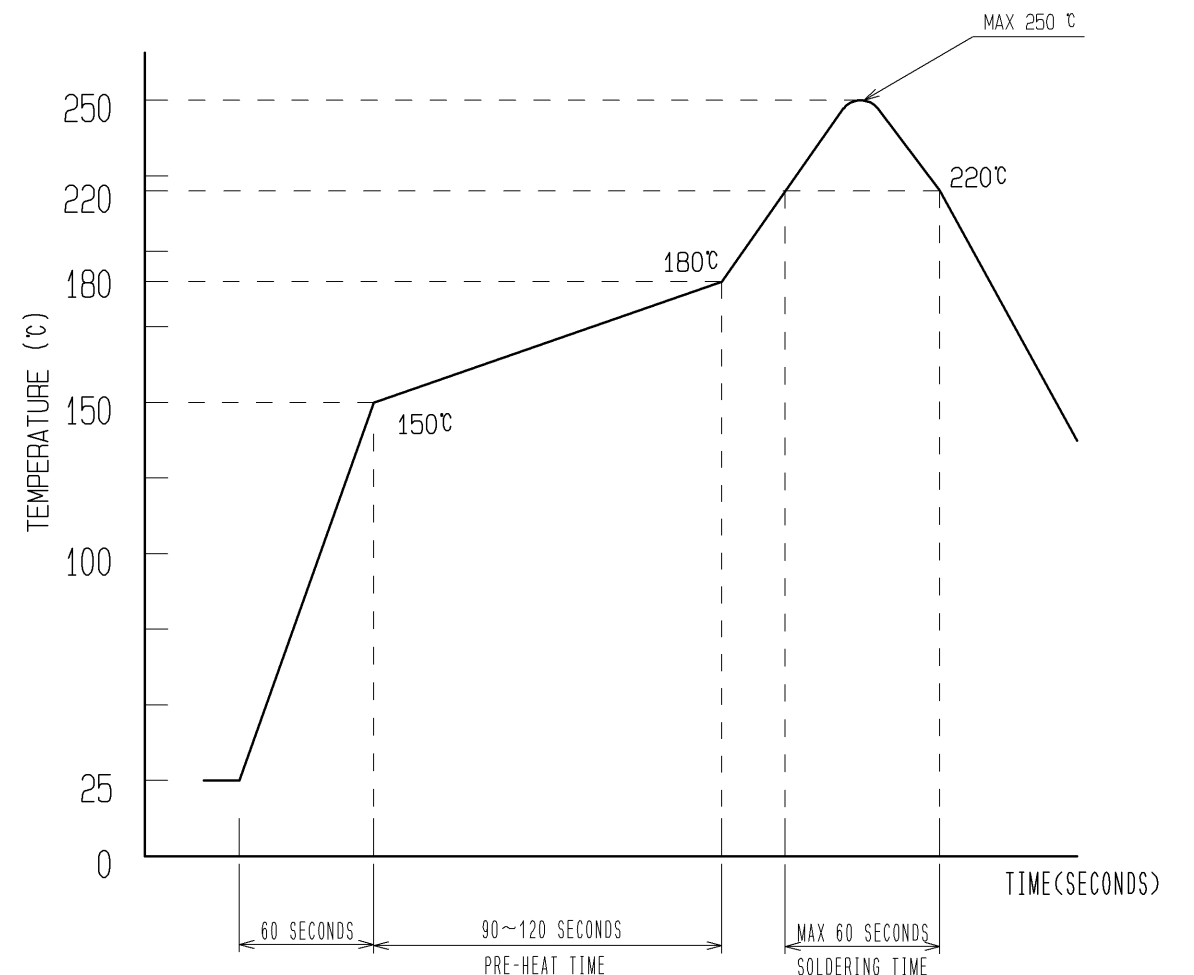
STYLE AND DIMENSION OF REEL (FREE SIZE)



8) DETEIL OF PART No. LABEL

SUPPLIER	HIROSE ELECTRIC CO., LTD.
QUANTITY	5000
PART NO.	DF37NB(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3602-2-51
DATE OF MANUFACTURED	2021.05.01
製造年月日	年 月 日
製品コード	CL684-3602-2-51
製品名	DF37NB(1.5)-24DS-0.4V(51)
数量	5000個
納入者	ヒロセ電機(株)

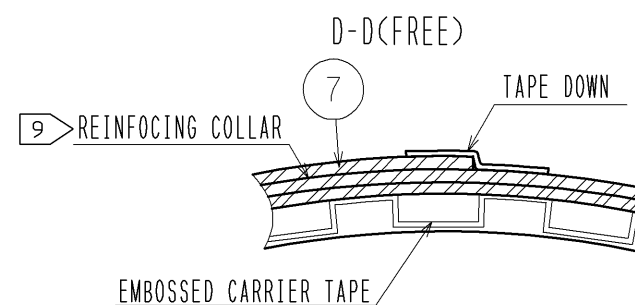
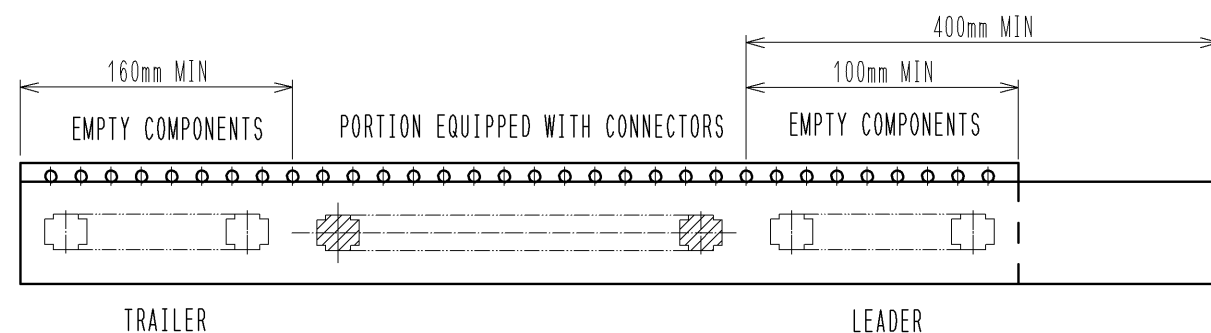
4) RECOMMENDED REFLOW TEMPERATURE PLOFILE USING LEAD-FREE SOLDER PASTE.



- 1) REFLOW TIME
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
DURATION ABOVE 220 °C. 60 SEC. MAX.
(PEAK TEMPERATURE: 250°C MAX.)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN) :150 °C
PRE-HEAT TEMPERATURE(MAX) :180 °C
PRE-HEAT TIME : 90~120 sec.

NOTES 4) THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

5. PER REEL 5000 CONNECTORS.
6. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
7) REFER TO JIS C 0806(PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)
8) DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
9) AFTER FINISHING THE REELING, COVER THE SURFACE WITH 2 METERS OF REINFORCING COLLAR AND THE DOWN AT THE END.



HRS

DRAWING NO.	EDC3-336725-01
PART NO.	DF37NB(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3602-2-51

Mouser Electronics

Authorized Distributor

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