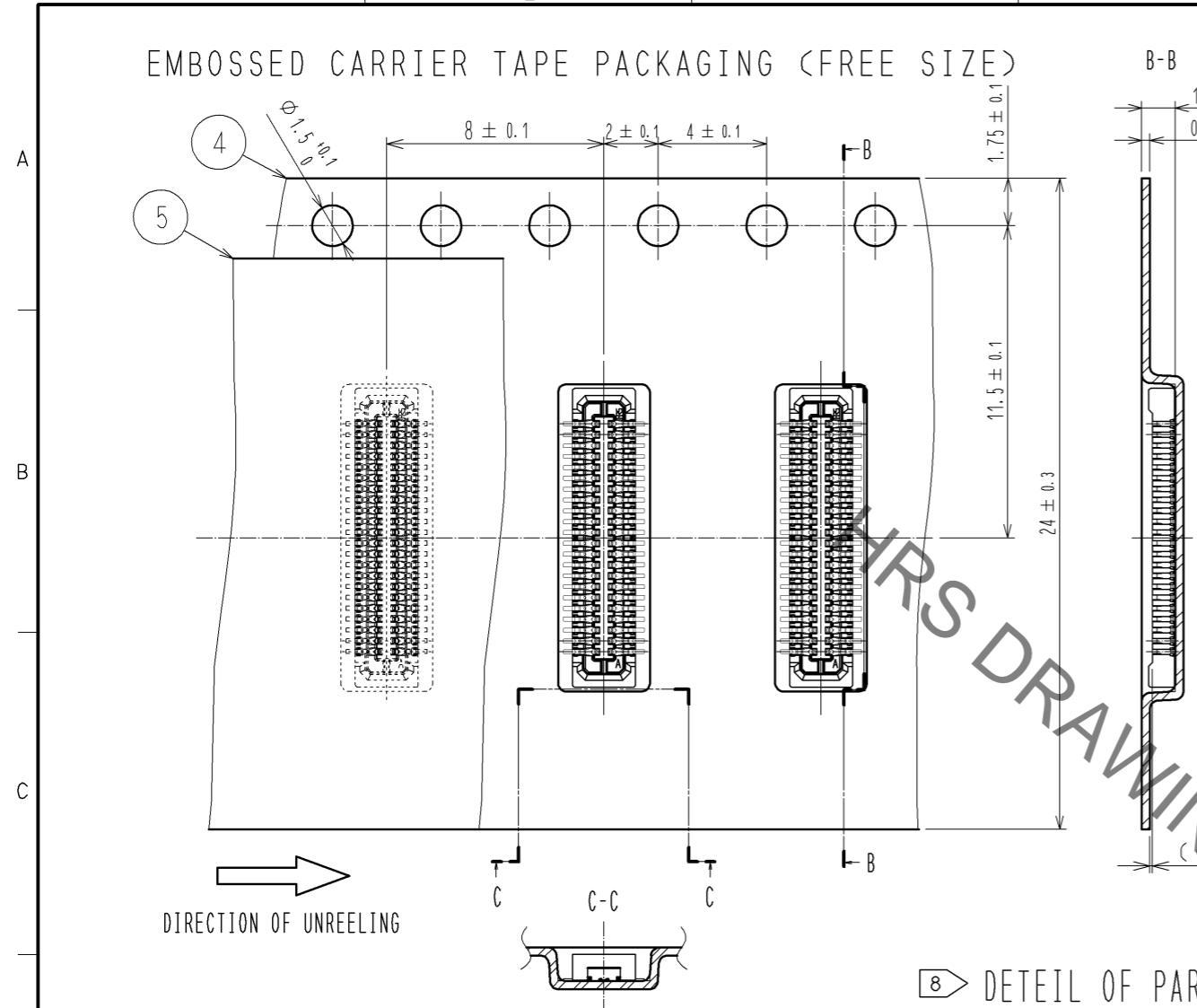
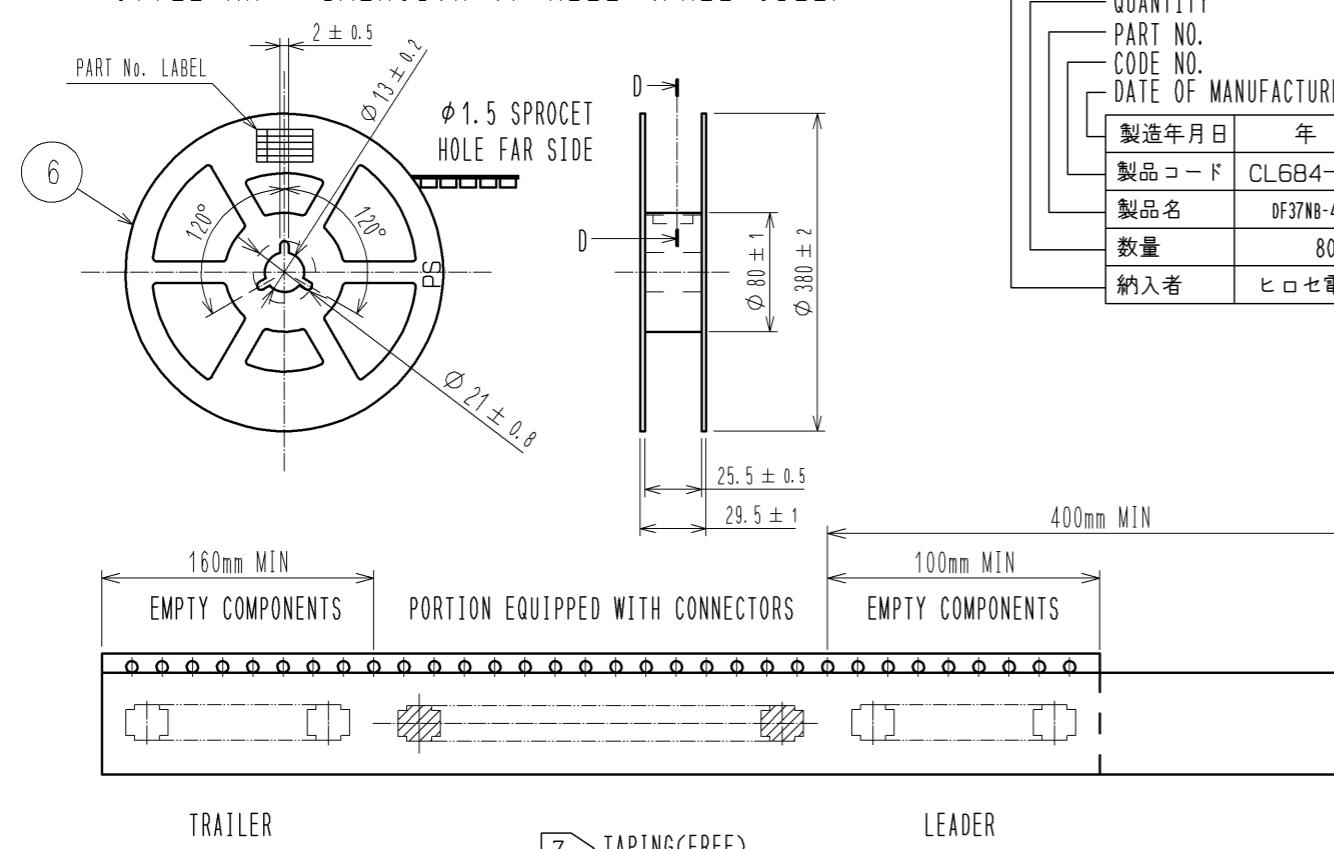


EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



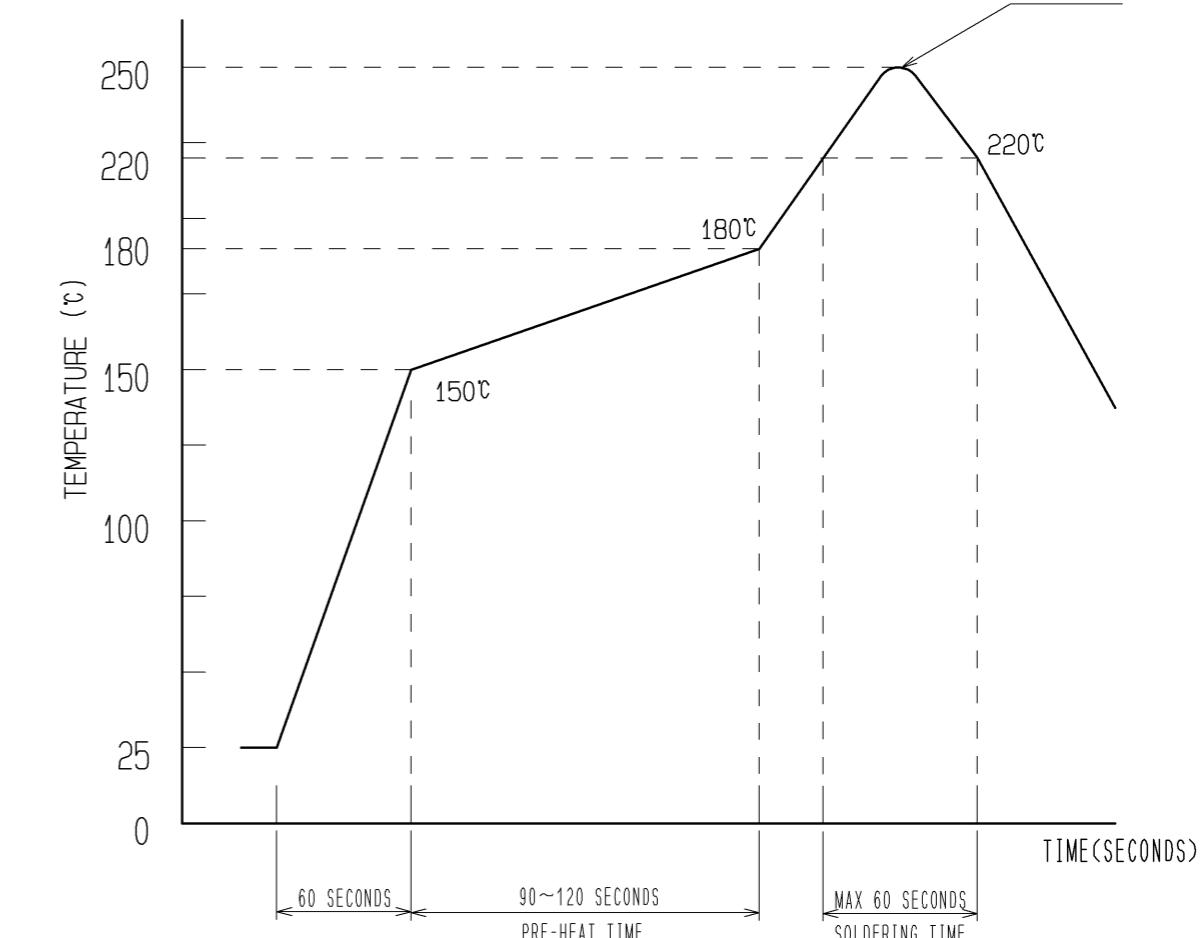
#### STYLE AND DIMENSION OF REEL (FREE SIZE)



8 DETAIL OF PART No. 1A8F

SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
製造年月日	年 月 日
製品コード	CL684-3407-7-5
製品名	DF37NB-44DS-0.4V(51)
数量	8000個
納入者	ヒロセ電機(株)

#### 4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- 1) REFLOW TIME  
REFLOW METHOD: IR REFLOW  
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.  
DURATION ABOVE 220 °C. 60 SEC. MAX.  
(PEAK TEMPERATURE: 250°C. MAX.)

2) PRE-HEAT TIME  
PRE-HEAT TEMPERATURE(MIN) : 150 °C  
PRE-HEAT TEMPERATURE(MAX) : 180 °C  
PRE-HEAT TIME : 90~120 sec.

4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

## 5. PER REEL 8000 CONNECTORS.

6. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

7 REFER TO JIS C 0806-3 OR IEC 60286-3

(PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)

8 DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.

9 AFTER FINISHING THE REELING, COVER THE SURFACE WITH 2 METERS OF REINFORCING COLLAR AND THE DOWN AT THE END.

<b>HRS</b>	<b>DRAWING NO.</b>	<b>EDC3-320206-01</b>
	<b>PART NO.</b>	<b>DF37NB-44DS-0.4V(51)</b>
	<b>CODE NO.</b>	<b>CL684-3407-7-51</b>

# Mouser Electronics

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