## Customer Information Sheet

DRAWING No.: M80-4000000F8-XX-XXX-00-000 IF IN DOUBT - ASK CONTROL THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

## SPECIFICATIONS:

MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

COAX CONTACT:

BODY, SLEEVE, INNER CONTACT, END PLUG = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER

INSULATOR = PTFE

JACKSCREW, NUT = STAINLESS STEEL

FINISH:

COAX CONTACT:

BODY, SLEEVE, INNER CONTACT, END PLUG = GOLD

LATCHING COLLAR = NICKEL

ELECTRICAL:

WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC

INSULATION RESISTANCE =  $100M\Omega$  MIN

COAX CONTACT

FREQUENCY RANGE = 6GHz

IMPEDANCE =  $50\Omega$ 

V.S.W.R = 1.05 + (0.04 x FREQUENCY) GHz MAX

CONTACT RESISTANCE =  $6m\Omega$  MAX

INSULATION RESISTANCE =  $10^{6} \text{M}\Omega$  @250V AC OPERATING VOLTAGE = 180V AC @ 500mA

MAXIMUM VOLTAGE = 1000V AC

#### MECHANICAL:

DURABILITY = 500 OPERATIONS

COAX CONTACT:

INSERTION FORCE = 8N MAX WITHDRAWAL FORCE = 0.5N MIN

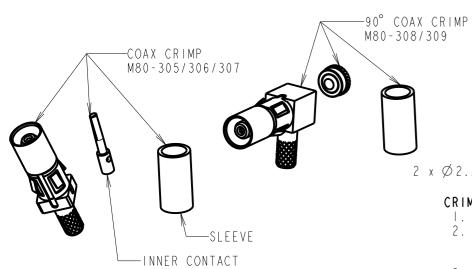
**ENVIRONMENTAL:** 

TEMPERATURE RANGE = -55°C TO +125°C

#### PACKING:

BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)

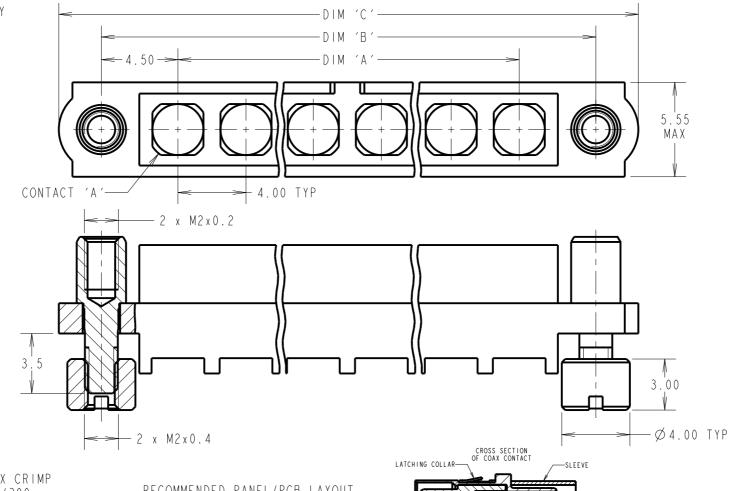


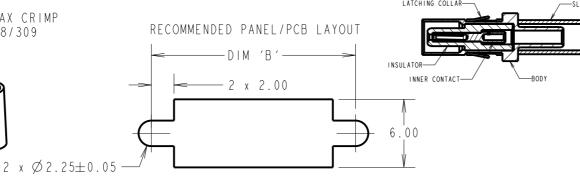
DIMENSION	CALCULATION
DIM 'A'	4 x No. OF CONTACTS - 4.00
DIM 'B'	4 x No. OF CONTACTS + 5.00
DIM 'C'	4 x No. OF CONTACTS + 10.0

EXAMPLE I: CONNECTOR WITH 08 COAX CONTACTS,

M80-4000000F8-08-305-00-000 DIM 'A' = 28.00mm, DIM 'B' = 37.00mm, DIM 'C' = 42.0mm

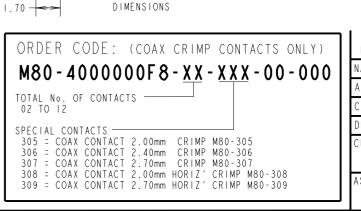
## COAX CRIMP CONTACTS ONLY







- . CONNECTORS ARE SUPPLIED WITH CONTACTS AND NUTS UNASSEMBLED.
- 2. COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, MAIN INSULATOR, INNER CONTACT AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INSULATED END PLUG ASSEMBLY ARE SEPARATE.
- 3. FOR EXTRA COAX CONTACTS, USE PART NUMBERS M80-305/306/307/308/309.
- 4. COAX CONTACT EXTRACTION TOOL = Z80-290
- 5. RECOMMENDED HAND CRIMP TOOL FOR INNER COAX CONTACT = Z80-292 WITH POSITIONER Z80-291. RECOMMENDED HAND CRIMP TOOL AND DIE SET FOR SLEEVE = Z80-293.
- 6. INSTRUCTION SHEETS ARE AVAILABLE.
- 7. RECOMMENDED PANEL/PCN THICKNESS = 1.3 1.6mm.



-	90° (		STRIPPIN NSIONS	G	
	RA	5	17.06.22	31656	
	NAME	ISS.	DATE	CN/CO	
	APPROVED: R.ALEXANDER				
	CHECKED: M.RUDKIN DRAWN: C.PENROSE CUSTOMER REF.:				
	ASSEN	MBLY (	ORG:		



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X. = ± | mm

X. X = ±0.50mm

X. XX = ±0.20mm

X. XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

1 00 -

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA

COAX STRIPPING

LE: DATAMATE MIX-TEK FEMALE ASSEMBLY WITH BOARDMOUNT JACKSCREWS

M80-305/306/307

x No. OF CONTACTS

M80-308/309

x No. OF CONTACTS

-10.30 MAX-

7.55

MAX

DRAWING NUMBER:

1.00

M80-400000F8-XX-XXX-00-000

# Customer Information Sheet

DRAWING No.: M80-4000000F8-XX-XXX-00-000 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

#### SPECIFICATIONS:

MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

POWER CONTACT: BODY, SLEEVE, INNER CONTACT, END PLUG = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER

INSULATOR = PTFE

JACKSCREW, NUT = STAINLESS STEEL

FINISH:

POWER CONTACT:

BODY, SLEEVE, INNER CONTACT, END PLUG = GOLD

LATCHING COLLAR = NICKEL

ELECTRICAL:

WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC

INSULATION RESISTANCE =  $100 \text{M}\Omega$  MIN

POWER CONTACT

CONTACT RESISTANCE =  $6m\Omega$  MAX

CURRENT RATING = M80-325 = 20A MAX WITH 12AWG M80-326 = 15A MAX WITH 14AWG M80-327 = IOA MAX WITH I6AWG M80-328 = 8A MAX WITH 18AWG

M80-329 = 5A MAX WITH 20AWGM80-32A = 20A MAX WITH 12AWG M80-32B = 15A MAX WITH 14AWG

M80-32C = IOA MAX WITH I6AWG M80-PF5 = 40A MAX WITH IOAWG

#### CONTACT AS SPECIFIED

#### MECHANICAL:

DURABILITY = 500 OPERATIONS

POWER CONTACT

INSERTION FORCE M80-325/326/327/328/329/

32A/32B/32C = 8N MAX

M80-PF5 = I5N MAX

WITHDRAWAL FORCE = 0.5N MIN

#### **ENVIRONMENTAL:**

TEMPERATURE RANGE:

M80-325/326/327/328/329/

 $32A/32B/32C = -55^{\circ}C TO + 125^{\circ}C$ 

 $M80-PF5 = -55^{\circ}C TO + 150^{\circ}C$ 

PACKING:

#### FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)

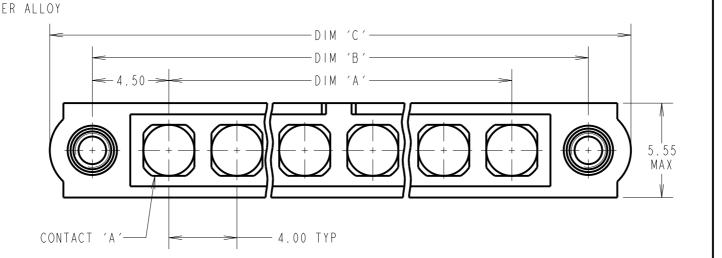


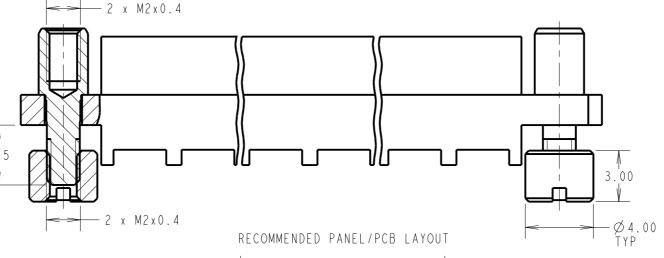
POWER CABLE STRIPPING DIMENSIONS

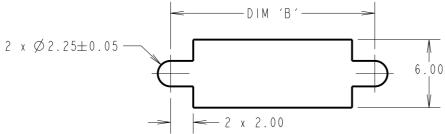
DIMENSION	CALCULATION	
DIM 'A'	4 x No. OF CONTACTS - 4.00	
DIM 'B'	4 x No. OF CONTACTS + 5.00	
DIM 'C'	4 x No. OF CONTACTS + 10.0	

EXAMPLE 2: CONNECTOR WITH 10 POWER CONTACTS, M80-400000F8-10-325-00-000 DIM 'A' = 36.00mm, DIM 'B' = 45.00mm, DIM 'C' = 50.0mm

## POWER CRIMP & SOLDER CONTACTS ONLY



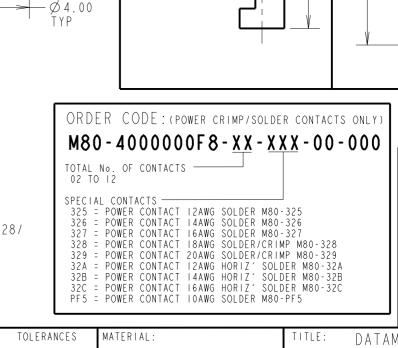


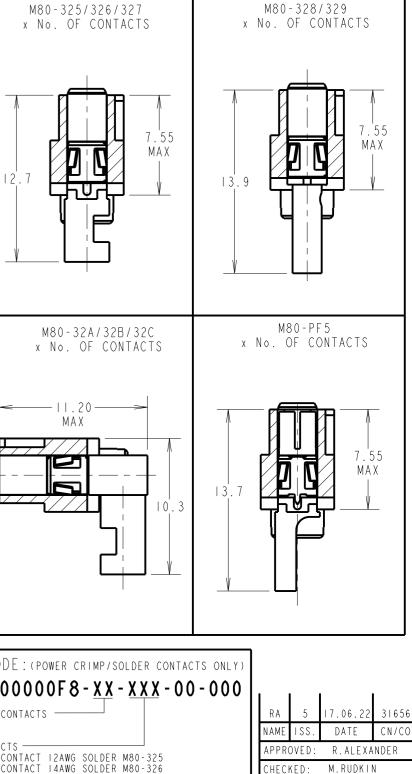


#### CRIMP/SOLDER NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS AND NUTS UNASSEMBLED
- 2. FOR EXTRA POWER CONTACTS USE PART NUMBERS M80-325/326/327/328/ 329/32A/32B/32C/PM5
- POWER CONTACT EXTRACTION TOOL = Z80-290
- RECOMMENDED HAND CRIMP TOOL FOR CONTACTS 328/329 = Z80-294 AND POSITIONER Z80-295
- 5. INSTRUCTION SHEETS ARE AVAILABLE.
- 6. RECOMMENDED PANL/PCB THICKNESS = 1.3 1.6mm

technical@harwin.com





M80-328/329



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X. = ±1mm X.X = ±0.50mr  $X.XX = \pm 0.20$ mn .XXX = ±0.01mr ANGLES = ±5°

UNLESS STATED

FINISH:

SEE ABOVE SEE ABOVE

DATAMATE MIX-TEK FEMALE ASSEMBLY WITH BOARDMOUNT JACKSCREWS

DRAWN:

CUSTOMER REF.:

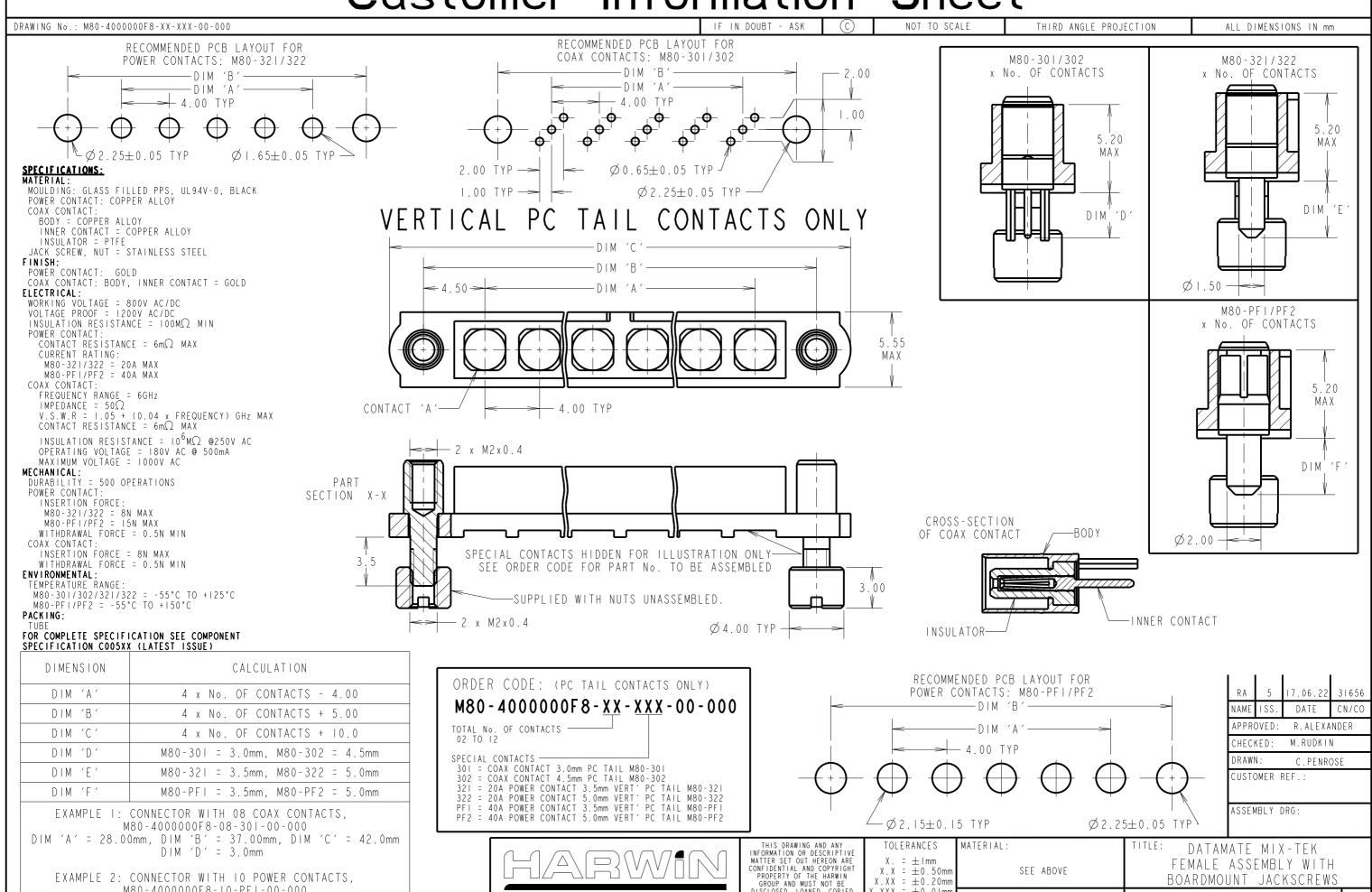
ASSEMBLY DRG:

C.PENROSE

DRAWING NUMBER:

M80-400000F8-XX-XXX-00-000

# Customer Information Sheet



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(.XXX = ±0.01mr

ANGLES =  $\pm 5^{\circ}$ 

UNLESS STATED

FINISH:

SEE ABOVE

DRAWING NUMBER:

M80-400000F8-XX-XXX-00-000

M80-400000F8-10-PF1-00-000

DIM 'A' = 36.00mm, DIM 'B' = 45.00mm, DIM 'C' = 50.0mm

DIM 'F' = 3.5mm

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**Authorized Distributor** 

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### Harwin:

M80-4000000F8-04-321-00-000 M80-4000000F8-03-321-00-000 M80-4000000F8-02-321-00-000