Customer Information Sheet

DRAWING No.: M80-4C13405FC-00-000-01-325

CLIP = BERYLLIUM COPPER

BODY = COPPER ALLOY

SPECIFICATIONS:

SIGNAL CONTACT:

POWER CONTACT:

SIGNAL CONTACT:

POWER CONTACT: BODY = GOLD

SIGNAL CONTACT:

POWER CONTACT:

SIGNAL CONTACT:

POWER CONTACT:

ENVIRONMENTAL:

PACKING: BAG

MECHANICAL:

SPRING = TINELECTRICAL:

SHELL = BRASS

SPRING = MUSIC WIRE

CLIP = 0.3µm GOLD

SHELL = 0.25-0.3µm GOLD

LATCHING COLLAR = NICKEL

WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC

INSULATION RESISTANCE = 100M Ω MIN

CONTACT RESISTANCE = $6m\Omega$ MAX CURRENT RATING = 20A MAX WITH I2AWG

DURABILITY = 500 OPERATIONS

INSERTION FORCE = 2.0N MAX

WITHDRAWAL FORCE = 0.2N MIN

INSERTION FORCE = 8.0N MAX WITHDRAWAL FORCE = 0.5N MIN

TEMPERATURE RANGE = -55°C TO +125°C

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION CO05XX (LATEST ISSUE)

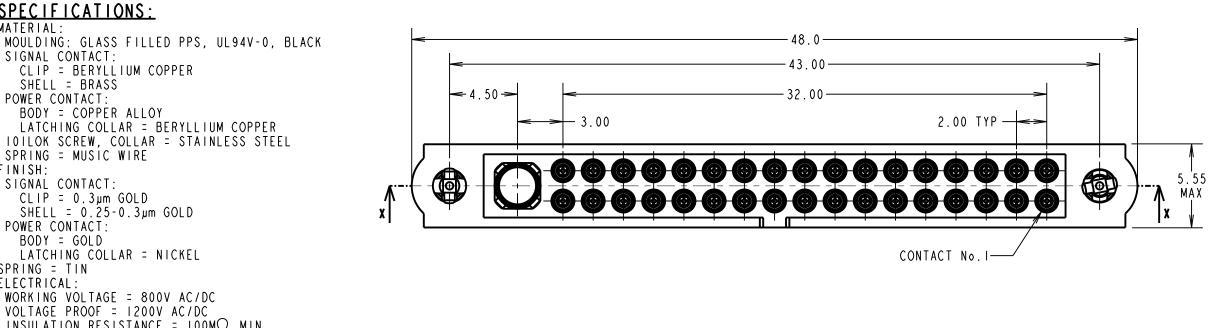
CURRENT RATING AT 25° C = 3.3A MAX CURRENT RATING AT 85° C = 2.6A MAX CONTACT RESISTANCE = $25m\Omega$ MAX

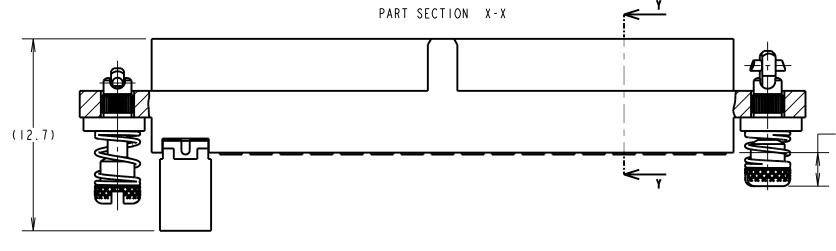
CONTACT AS SPECIFIED

MATERIAL:

FINISH:

IF IN DOUBT - ASK \bigcirc NOT TO SCALE THIRD A





NOTES:

I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00mr 4. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M2252 WITH POSITIONER T5747. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280 5. 6. FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-325 POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM 7. 8. POWER CONTACT EXTRACTION TOOL = Z80-290 9. INSTRUCTION SHEETS ARE AVAILABLE. IO, SPRING LOAD WHEN SOLID = 2,642N. SPRING RATE = 1.32N/MM. II. LENGTH WILL BE I.90mm WHEN IOILOK SCREWS ARE ENGAGED WITH RETAINERS IN MATING CONNECTOR. THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. TOLERANCES MATERIAL: \Box X. = ±1mm Δ $X.X = \pm 0.50$ mr SEE ABOVE $X.XX = \pm 0.20$ mm X.XXX = ±0.01mm FINISH: SEE ABOVE www.harwin.com ANGLES = $\pm 5^{\circ}$ technical@harwin.com S/AREA: UNLESS STATED

L. 90 SEE NOTE II SEE NOTE II SECTION Y-Y NSULATED 24-28 AWG. m FOR CRIMPING. 20/2-01 TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY DRWNG CONTENTS		
S.55 MAX S.55 MAX SEE NOTE II SEE NOTE II SECTION Y-Y SECTION Y-Y	ANGLE PROJE	CTION ALL DIMENSIONS IN mm
1.90 SEE NOTE II INSULATED 24-28 AWG. m FOR CRIMPING. 20/2-01 NAME ISS. DATE C/NOTE APPROVED: R.PORTLOCK CHECKED: M.RUDKIN DRAWN: R.ADDE CUSTOMER REF.: ASSEMBLY DRG: TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY	MAX	
NAME ISS. DATE C/NOTE APPROVED: R.PORTLOCK CHECKED: M.RUDKIN DRAWN: R.ADDE CUSTOMER REF.: ASSEMBLY DRG: TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY DRAWING NUMBER:	I.90 SEE NOTE	
MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY	nm FOR CR 520/2-01	RTP316.05.1921531NAMEISS.DATEC/NOTEAPPROVED:R.PORTLOCKCHECKED:M.RUDKINDRAWN:R.ADDECUSTOMERREF.:
mm ² M80 - 4C I 3405FC - 00 - 000 - 01 - 325 ² OF ₂		MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY
		M80 - 4C I 3405FC - 00 - 000 - 01 - 325

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Authorized Distributor

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