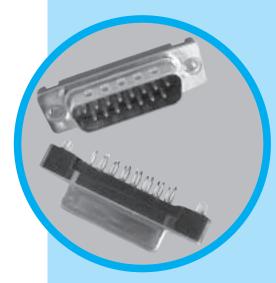
D-Sub connectors - Stamped and Formed Contacts

PRESS FIT STRAIGHT PCB TERMINATION



The Amphenol "TF" series features eye of needle formed contacts, and insulator with closed entry contacts cavities.

This series gives you Amphenol's high standards of quality and reliability to meet all your technical requirements.

Materials and Platings Shells Steel, tin plated Insulator Glass-filled thermoplastic, UL 94V-0 Pin contact Brass, selected gold in mating area; 2.54µm (100µ") min. tin on termination area over 1.27µm (50µ") min.nickel **Socket contact** Phosphor bronze, selected gold in mating area; 2.54µm (100µ") min. tin on termination area over; 1.27μm(50μ") min. nickel Rear insert Brass, 2.54µm (100µ") min. nickel plated Boardlock Brass, 2.54µm (100µ") min. nickel plated Screwlock Brass, 2.54µm (100µ") min. nickel plated

CHARACTERIST.

Electrical Data Current rating ЗА Voltage rating 300V AC 1000V AC/rms 60Hz for one minute Withstanding voltage Insulation resistance $1000M\Omega$ **Contact resistance** 25mΩ max

	Climatic Data
Operating temperature Salt spray	-55°C to +125°C 24 hours

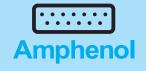
Mechanical Data		
Single contact insertion force	≤ 3.60 N	
Single contact withdrawal force	≥ 0.2 N	
Single contact insertion on board	≤ 100 N	
Single contact withdrawal from board	≥ 20 N	
Standard plating thickness	Gold flash	
	0.4µm (15µ") gold	
	0.76µm (30µ") gold	

	Terminal Specification	Boardlock Specification
Finished Hole	1 (+0.09 -0.06)	3.1 +/- 0.05 mm
Cu	> 25 µm	Min 25 µm
Sn	< 15 µm	5-15 μm

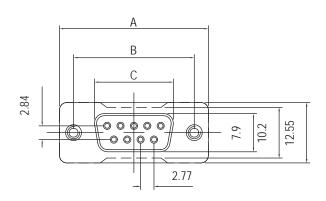
Solderless straight PCB mount connectors

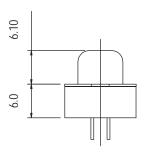
- · Industrial
- Telecom
- · Any backplanes connections

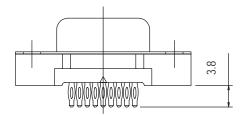




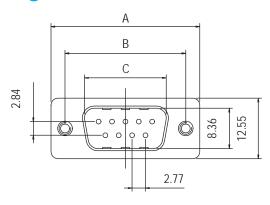
Socket version

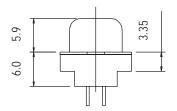


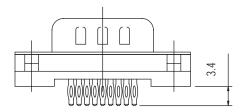


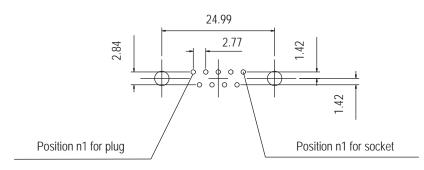


Plug version



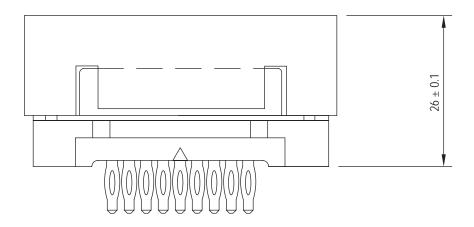




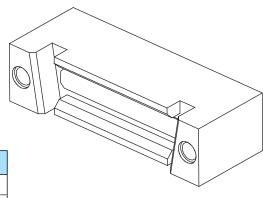


For PCB holes diameters, see on page 1 (finished holes)

Nb OF	DIMENSIONS mm (inch)			
CONTACTS	Α	В	C plug	C socket
9	30.81 (1.185)	24.99 (0.984)	16.92 (0.666)	16.33 (0.643)
15	39.14 (1.54)	33.32 (1.312)	25.50 (1.004)	24.66 (0.97)
25	53.04 (2.088)	47.04 (1.852)	28.96 (1.534)	38.38 (1.511)
37	69.32 (2.729)	63.50 (2.5)	55.42 (2.182)	54.84 (2.16)

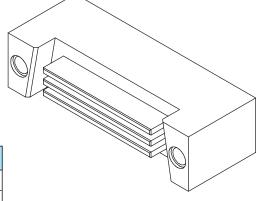


Female



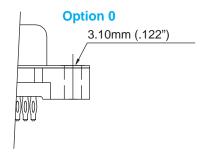
Size of connectors	Tooling PN
9	981 MC
15	982 MC
25	983 MC
37	984 MC

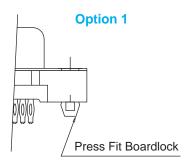
Male



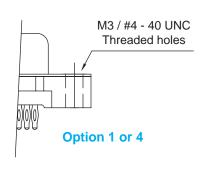
Size of connectors	Tooling PN
9	985 MC
15	986 MC
25	987 MC
37	988 MC

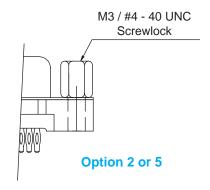
Board mounting option



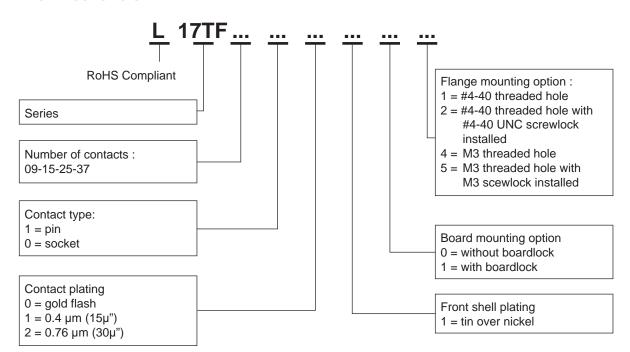


Flange mounting option





How to order



Do not hesitate to contact us for further information

Amphenol

Amphenol IT & Communication Products

Block A3/A4, The 4th Industrial District of Industrial Headquarters, Dong Keng Road Gong Ming Town, Shen Zhen China Fax:+86(0)755 2754 9955

Technical Support

Tel:+86(0)755 2717 7945 Info-dsub@amphenol.com.cn http://www.dsubconnector.com

Mouser Electronics

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L17TF09001104
L17TF0901105

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