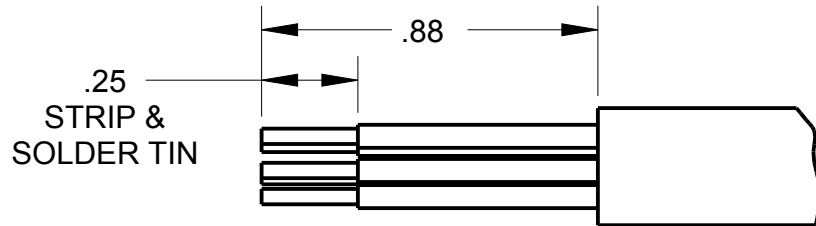
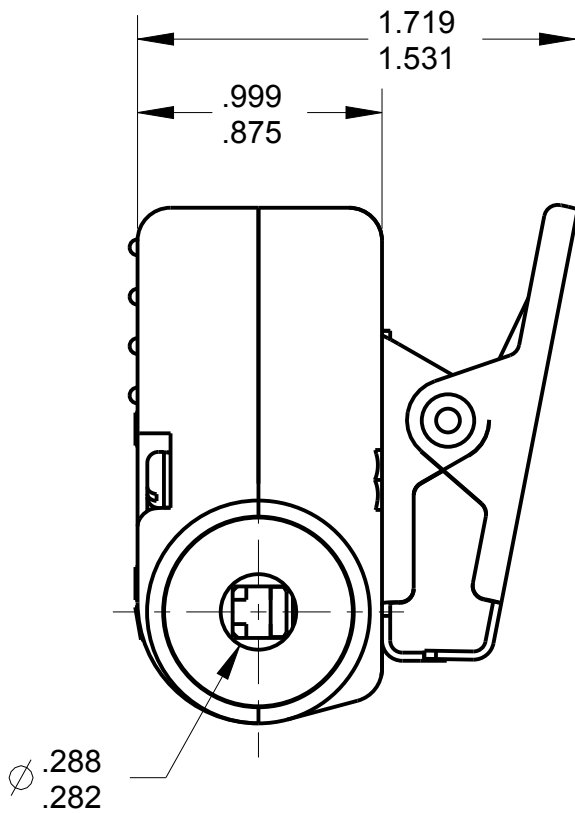
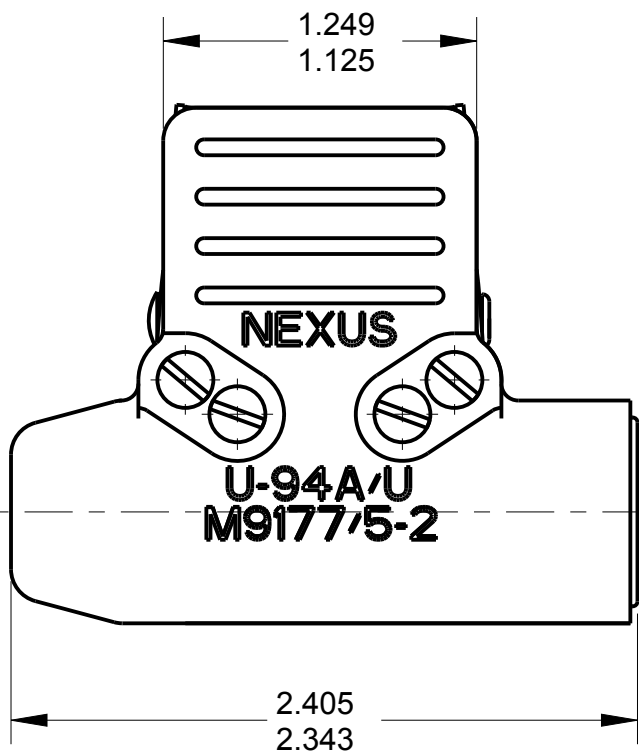
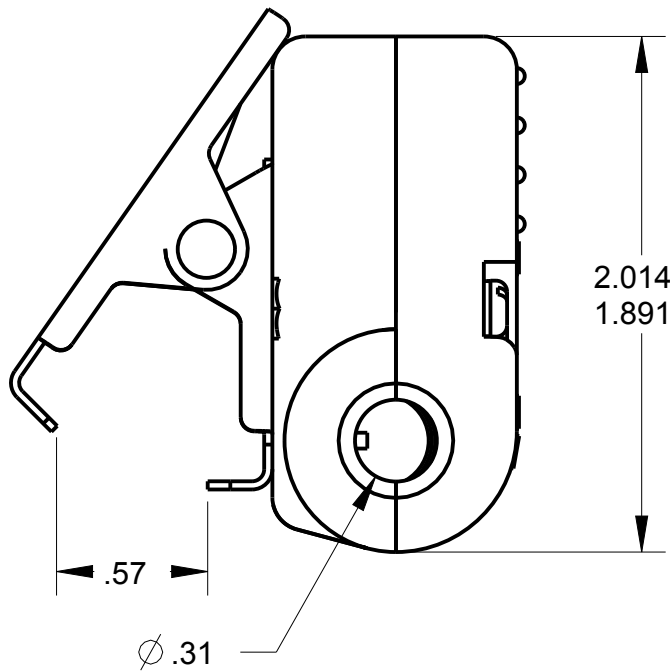
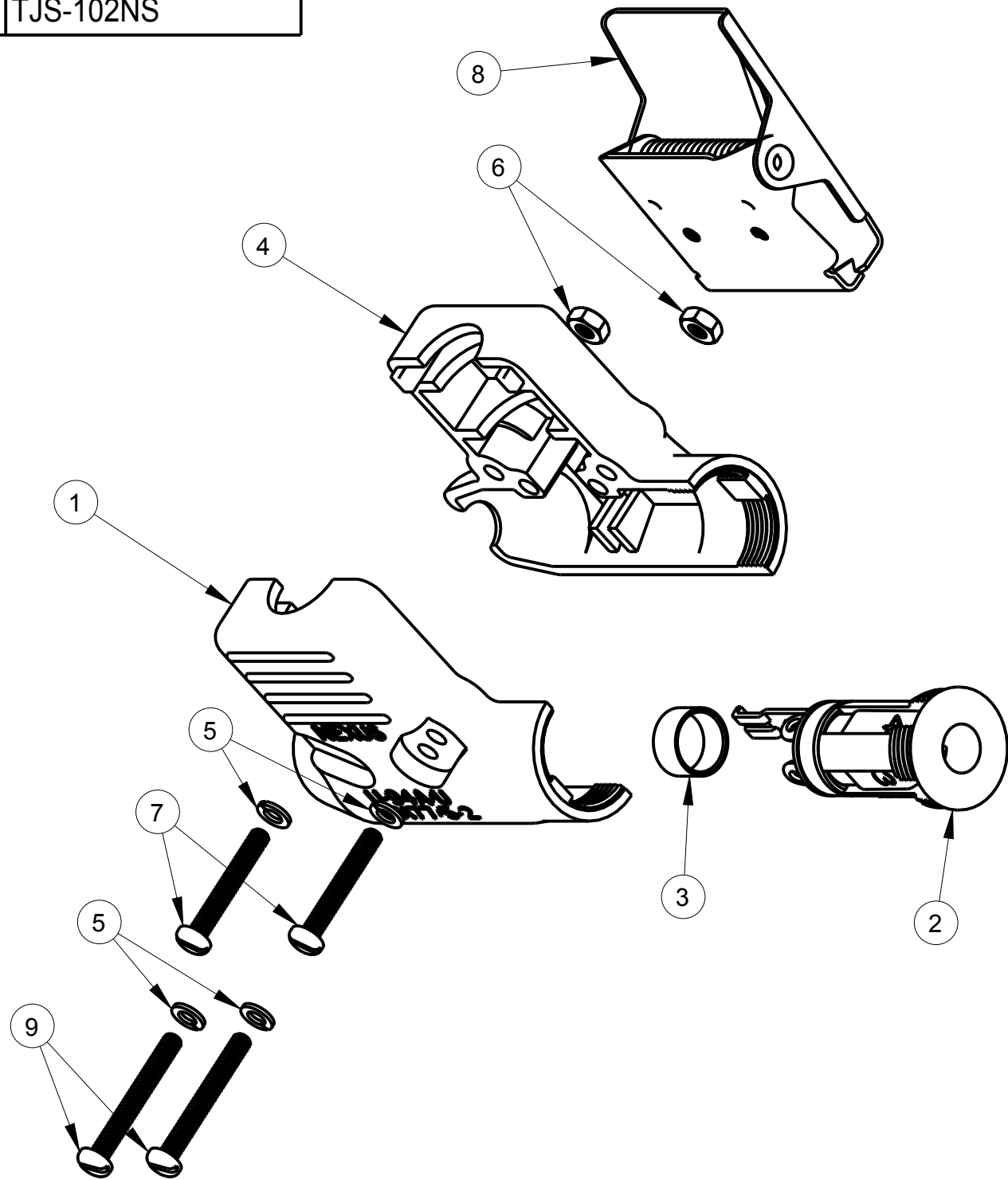


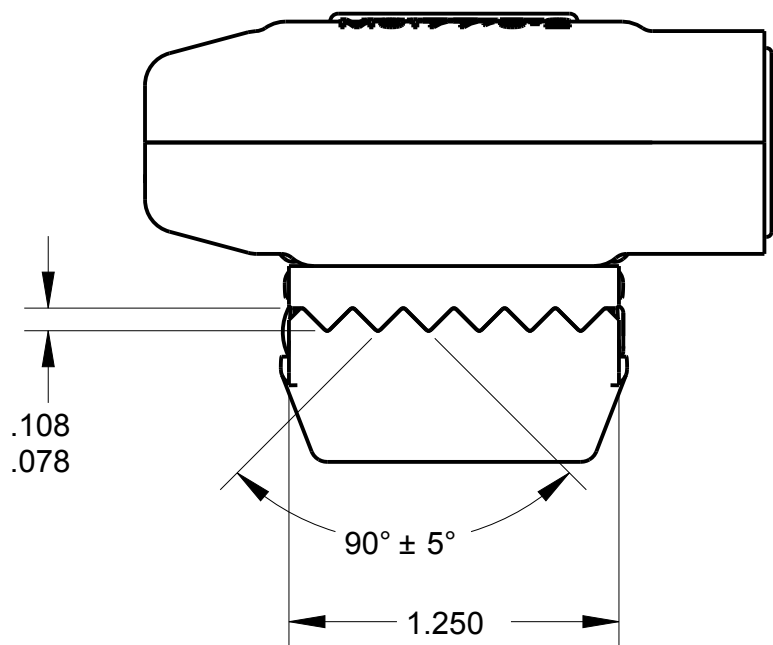
ITEM #	PART #	QTY	DESCRIPTION
1	TJS-102-1	1	SHELL HALF, RIBBED
2	TJS-102-3	1	JACK ASSEMBLY
3	TP-102-20	1	CRIMP, SLEEVE (ϕ .39 X .20)
4	TJS-102-2	1	SHELL, HALF - SMOOTH
5	TJ-106-13	4	#4 WASHER, LOCK
6	TJ-106-14	2	NUT, #4-40 SPECIAL
7	TJS-102-15	2	SCREW
8	TJS-104-3A	1	CLIP ASSEMBLY
9	TJS-102-11	2	SCREW

NOTES:
1) EACHPART SHALL BE MARKED WITH U-94A/U & M9177/5-2
2) PART SHALL BE ON QUALIFIED PRODUCT LIST FOR MIL-C-9177/5A
3) CRIMPING TOOLS USE M22520/S-01 HAND TOOL W/CRIMP DIE M22520/5-29, M22520/5-3S OR M22520/5-5S
4) MATING CONNECTORS M9177/1-1, & M9177/2-1

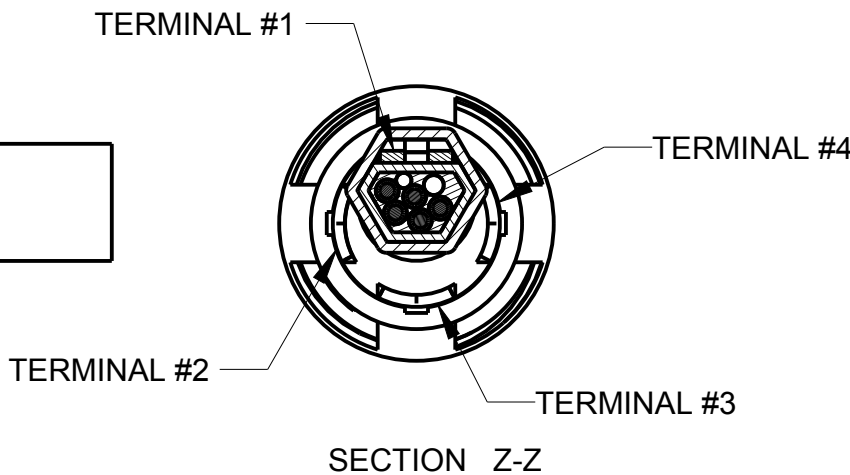
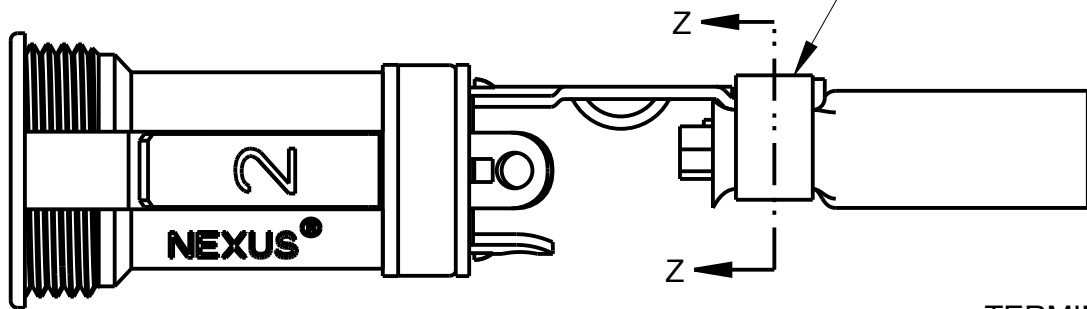
C TJS-102NS



RECOMMENDED CABLE:
WM085/U (5-COND)
FOR USE WITH U-94A/U



HEXED CRIMP SLEEVE
SEE NOTE #3



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B	ADD: BOM: EXPLODED VIEW	215	12/3 2014	HR
LET.	REVISION	CN #	DATE	CHK

DWN.BY	IDH	DATE	7/15/85
CHECKED BY	RWF	DATE	7/16/85
APPR.BY		DATE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & OR (mm)			
TOLERANCES:			
DECIMAL:			
±.XX(X.X)	±.XXX(X.XX)	±.XXXX(X.XXX)	
±.0X(0.X)	±.00X(0.0X)	±.000X(0.0XX)	
FRACTION: ±X/XX			
ANGLES: ±X°			

MATERIAL			
FINISH			
WEIGHT 		SCALE = 1.00 :1	
TITLE CONNECTOR AUDIO AIRBORNE JACK, 4 CONTACT, NO SWITCH		NEXUS STAMFORD,CONN	
DO NOT SCALE DWG.		SIZE C	DWG. NO. TJS-102NS
SHEET 1 OF 1			

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