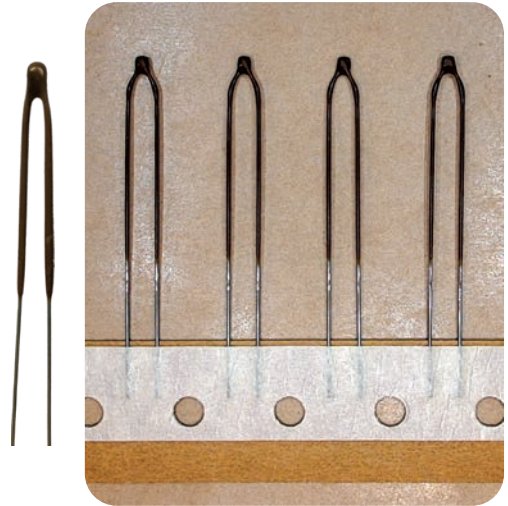


T H E R M O M E T R I C S
A C O M M I T M E N T T O E X C E L L E N C E

Type CR1

Harsh Environment NTC Chip Thermistors



Description

Thermometrics Type CR1 are NK format NTC Chip Thermistors consisting of Tin (Sn) coated Alloy 52 leads with a high performance acid and moisture resistant coating. They are ideal for harsh environment applications and high volume assembly.

Features

- AEC Q200 Rev D Qualified (Material 4A Types)
- Performance up to 190°C with excellent stability
- Small body diameter
- Fast response
- High thermal shock resistance
- Harsh environment fluid-resistance
- Water immersion, silver migration resistance
- Flexible – coated leads can be formed
- Insulation resistance to 1kV d.c.
- Designed for accurate temperature measurement, control and compensation
- Tight tolerances on resistance and B value
- Available on bandolier to IEC 286-2 RoHS 2011/65/EC / REACH compliant

Applications

- Automotive
- HVAC
- Battery
- White goods
- Marine
- Aerospace
- Military
- Industrial
- Healthcare

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Type CR1 - Specifications

Specification Data

Minimum Operating Temp: -40°C

Performance up to: 190°C

Thermal Time Constant: 15s (cooling)
2.4s (ambient change)

Dissipation Factor: 2.2mW/K

Mass: 0.18g

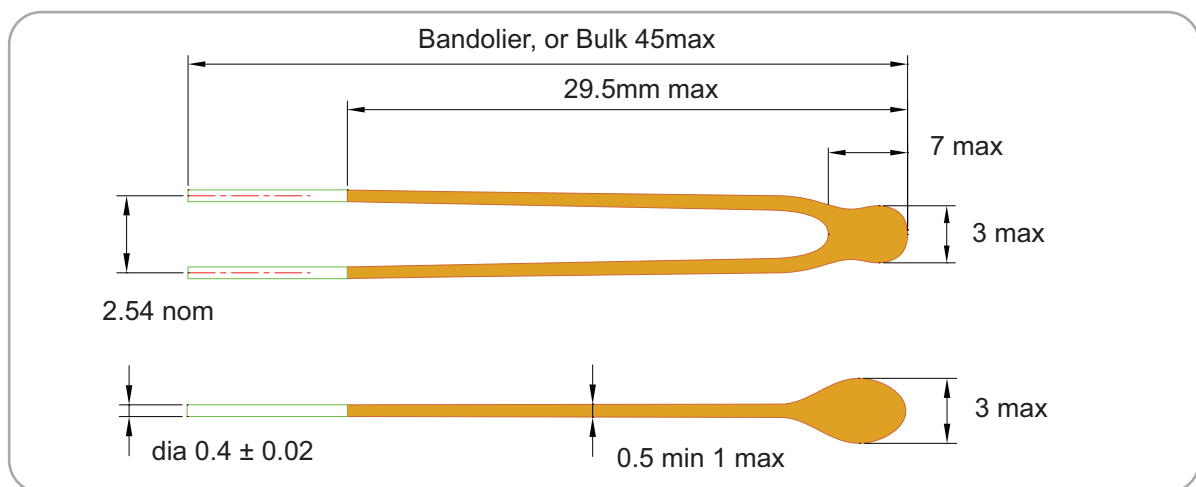
Packing: 1000/box
2000/reel

Options

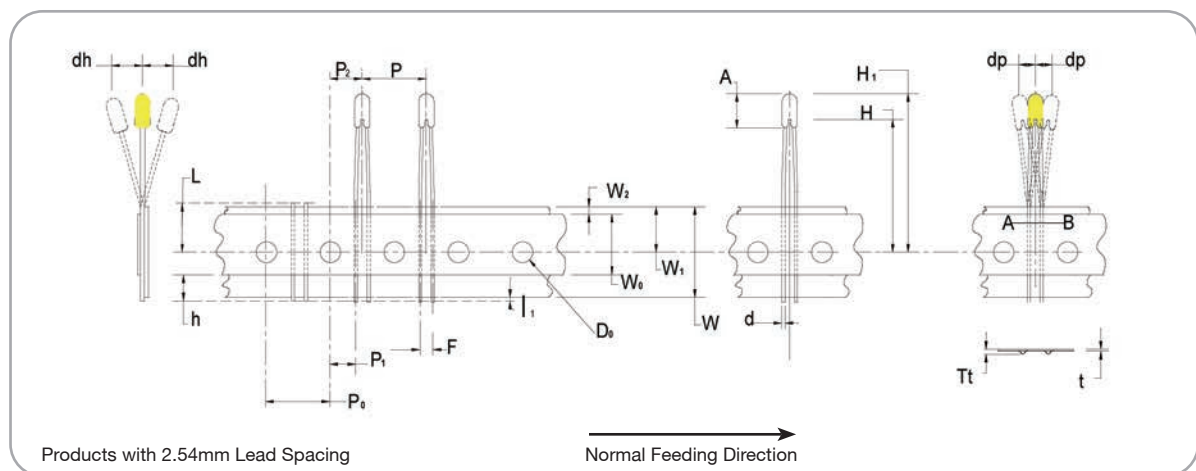
- Other resistance values and B values within the ranges shown
- Alternative reference temperatures: 0°C to 100°C
- Bulk packed or bandolier up to $H_1 = 48\text{mm}$
- Lead materials: Alloy 52
- Contact Amphenol for specific application requirements.

See Table on page 4 for standard resistance values.

Typical Dimensions (mm)



Bandolier Schematic



Type CR1 Bandolier - Specifications

Item	Symbol	Value (mm)
TOTAL BAND THICKNESS	t	0.7 ± 0.2
MAXIMUM BAND THICKNESS Including component lead/splices	Tt	1.5 MAXIMUM
CARRIER TAPE WIDTH	W	18 + 1.0 / - 0.5
ADHESION TAPE WIDTH The hold down tape shall not protrude beyond either edge of the carrier tape	W0	6.0 MINIMUM
POSITION OF ADHESION TAPE Gap between upper edges of carrier tape and hold-down tape	W2	3.0 MAXIMUM
SPROCKET HOLE POSITION	W1	9.0 ± 0.5
SPROCKET HOLE DIAMETER	D0	4.0 ± 0.2
PITCH OF COMPONENT	P	12.7 ± 1.0
SPROCKET HOLE PITCH	P0	12.7 ± 0.3
PITCH TOLERANCE OVER ANY 20 PITCHES		± 1.0
WIRE POSITION Distance between the ordinate and the first lead of the following component in the direction of unreeling or feeding (valid from upper edge of the tape to the seating plane.)	P1	5.08 ± 0.7
HOLE CENTER TO COMPONENT CENTER	P2	6.35 ± 1.3
IN-PLANE COMPONENT DEVIATION Maximum deviation of the component body in the tape plane (from the nominal position)	dp	± 3
FRONT TO REAR DEVIATION The maximum lateral deviation of the component from the nominal position measured at the bottom center of the component body. Maximum alignment deviation of the leads (valid from the upper edge of the tape to the seating plane) when dh is taken as zero, shall be 0.2mm. This dimension must remain in limits after the device has been cropped from the bandolier.	dh	± 3
WIRE SPACING At upper edge of tape	F	2.5 ± 0.5
WIRE DIAMETER	d	0.4 ± 0.02
SEATING HEIGHT Distance between the abscissa and the seating plane of the component body with straight leads	H	45 ± 1
HEAD HEIGHT Distance between the abscissa and the top of the component body	H1	48 max
WIRE PROTRUSION (Adhesive tape) Protrusion of wires beyond the lower side of the adhesive tape	h	5 MAXIMUM
WIRE PROTRUSION (Carrier) Protrusion of wires beyond the lower side of the carrier tape	l1	NO PROTRUSION PERMITTED
CUT WIRE LENGTH For cut-out components, the length of the residual leads beyond the upper edge of the carrier tape measured from the abscissa	L	12 Nom
COMPONENT HEAD LENGTH	A	5 max

NKA Standard Range Resistance Values

R25 Ω	Material System	B Value 25/85°C K	Maximum# Operating Temp. °C (°F)	Code R25°C \pm 1%	Code R25°C \pm 2%	Code R25°C \pm 3%	Code R25°C \pm 5%	Code R25°C \pm 10%
5000	4A	3436 \pm 1%	170 (338)	NKA502C4A*1	NKA502C4A*2	NKA502C4A*3	NKA502C4A*5	NKA502C4A*10
10000	4A	3436 \pm 1%	170 (338)	NKA103C4A*1	NKA103C4A*2	NKA103C4A*3	NKA103C4A*5	NKA103C4A*10

*Other resistance values available upon request. Contact Amphenol for details.

Replace * in the table codes shown above as follows:

Loose-packed R

Bandoliered B

Note: Add Suffix C to Code for CR1 (e.g. NKA103C4AR5C)

See separate tables for resistance - temperature data.

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Amphenol:

[NKA272C1R1C](#) [NKA501C2R2C](#) [NKA102C2R1C](#) [NKA202C7R1C](#) [NKA102C7R2C](#) [NKA102C2R2C](#) [NKA202C2R2C](#)
[NKA502C4AR10C](#) [NKA202C2AR2C](#) [NKA202C7R10C](#) [NKA103C4AR1C](#) [NKA103C1R10C](#) [NKA102C2AR1C](#)
[NKA102C7R1C](#) [NKA123C5R1C](#) [NKA503C8R1C](#) [NKA102C2R10C](#) [NKA202C2R10C](#) [NKA272C1R10C](#)
[NKA303C8R10C](#) [NKA202C2AR1C](#) [NKA502C4AR2C](#) [NKA503C8R2C](#) [NKA103C4AR10C](#) [NKA501C2R1C](#)
[NKA501C7R10C](#) [NKA103C1R1C](#) [NKA502C1R10C](#) [NKA503C8R10C](#) [NKA103C1R2C](#) [NKA202C2AR10C](#)
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[NKA303C8R2C](#) [NKA102C2AR10C](#) [NKA502C1R1C](#) [NKA103C5R1C](#) [NKA102C2AR2C](#) [NKA102C2R5](#)
[NKA103C1R10](#) [NKA502C1R10](#) [NKA102C2R3](#) [NKA103C1B1](#) [NKA103C1B10](#) [NKA202C2R5](#) [NKA272C1B1](#)
[NKA302C1R3](#) [NKA502C1R1](#) [NKA502C1R5](#) [NKA103C1R1](#) [NKA103C1R3](#) [NKA103C1R5](#) [NKA123C5R2](#)
[NKA182C2R2](#) [NKA202C2R2](#)