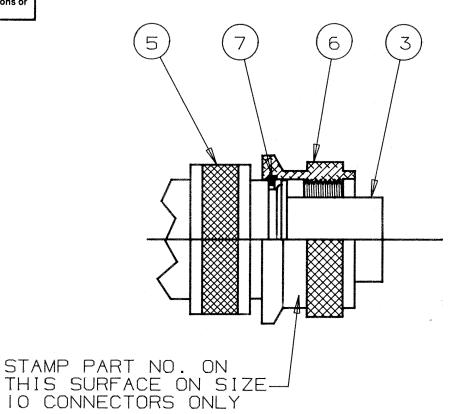
NOTICE—These drawings, specifications, or other data (1) are, and remain the property of Allied Corporation (2) must be returned upon request; and (3) are confidential and are not to be disclosed to any person other than those to whom they are given by Allied Corporation. The furnishing of these drawings, specifications, or other data by Allied Corporation, or by any other person, to anyone for any purpose is not to be regarded by implication or otherwise as in any manner licensing, granting rights or permitting such holder or any other person to therwise, that may in any way be related to or disclosed by said drawings, specifications or other data.

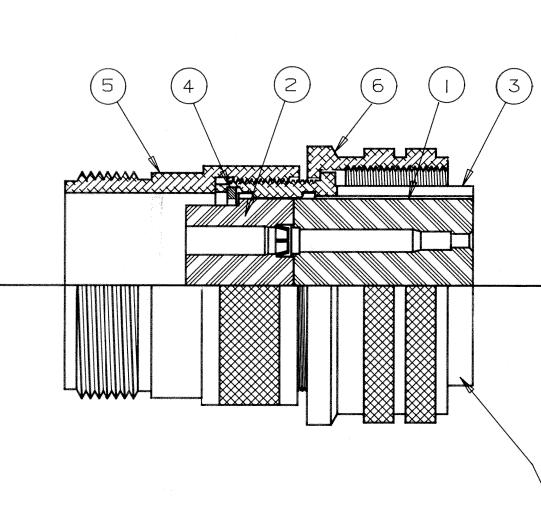
D

 $\rightarrow$ 

B

Α





3

COUPLING RING ASSEMBLY (SIZE IOSL ONLY)

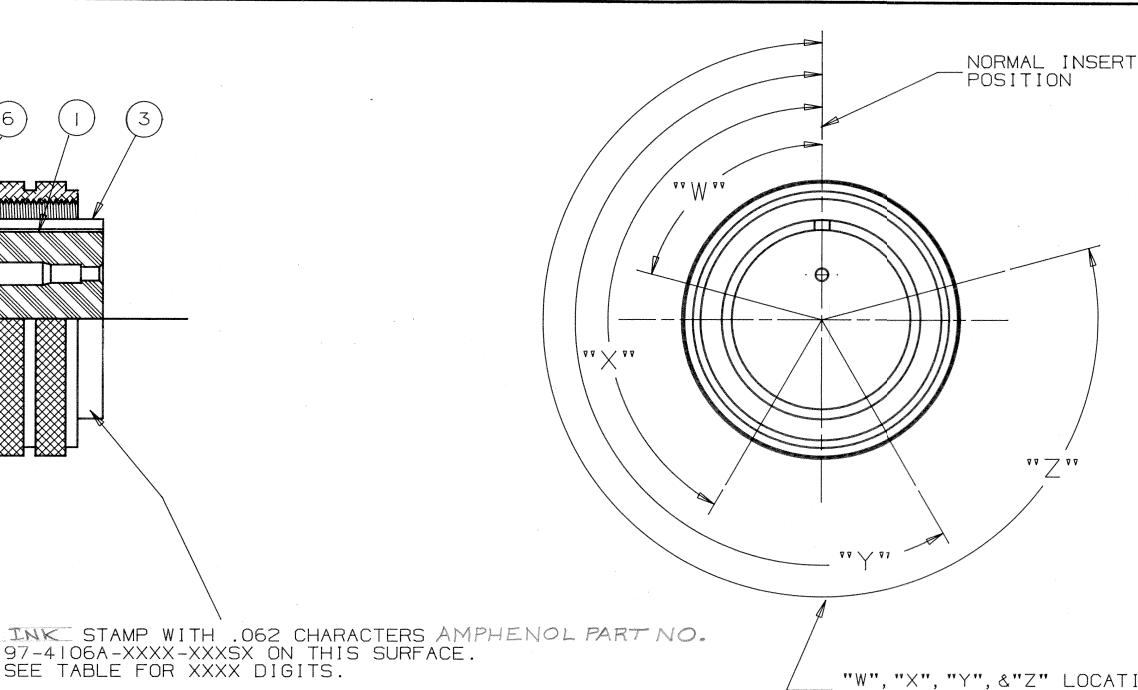
ITEM 2 TEM ITEM 3 SOCKET INSERT RECEPTACLE SHELL RENTION DISC SHELL SIZE INSERT AMPENOL PART NO. I REQ'D. I REQ'D. I REQ D. CONFIC 97-4106A-10SL-3SX IOSL 97-410SL-3SF 97-410SL-3SR -3 97-81-199 (639) 97-4106A-105L-45X 97-410SL-4SR IOSL 97-410SL-4SF 97-81-199 (639) -4 97-4106A-12S-3SX 12S 97-4125-3SF 97-4125-35R -3 97-81-125 (639) 97-4106A-14S-1SX 14S - | 97-4145-1SF 97-4145-LSR 97-81-145 (639) 97-4106A-14S-2SX 145 -2 97-414S-2SF 97-4145-25R 97-81-145 (639) 97-4106A-14S-5SX 97-4145-5SF 97-4145-5SR 14S -5 97-81-145 (639) 97-4106A-14S-7SX 97-4145-7SR 97-81-145 (639) 14S -7 97-4145-7SF 97-4106A-165-1SX 97-81-165 (639) 165 97-416S-1SF 97-416S-ISR - | 97-4106A-16S-8SX 165 97-416S-8SR -8 97-416S-8SF 97-81-165 (639) 97-4106A-18-1SX 97-81-18 (639) 18 97-418-1SF 97-418-1SR - 1 97-81-18 (639) 97-4106A-18-4SX 18 97-418-4SF 97-418-4SR -4 97-81-18 (639) 97-4106A-18-11SX 97-418-11SF 97-418-11SR 18 - | | 97-4106A-18-12SX 97-418-12SF 18 -12 97-418-12SR 97-81-18 (639) 97-4106A-18-195X 97-418-19SF 94-418-19SR -19 18 97-81-18 (639) 97-418-20SF 97-418-20SR 97-4106A-18-20SX 18 -20 97-81-18 (639) 97-81-20 (639) 97-420-4SR 97-4106A-20-4SX 97-420-4SF 20 -4 97-4106A-20-7SX 97-420-7SF 97-420-7SR 97-81-20 (639) 20 -7 97-4106A-20-27SX 97-420-27SF 97-420-27SR 97-81-20 (639) 20 -27 97-81-22 (639) 97-4106A-22-14SX 97-422-14SR 97-422-14SF 22 -14 97-4106A-24-25X 97-424-2SF 97-424-2SR 97-81-24 (639) 24 -2 97-428-9SF 97-428-9SR 97-4106A-28-95X 97-81-28 (639) 28 -9 97-81-28 (639) 97-4106A-28-11SX 97-428-11SF 97-428-11SR 28 - | | 97-4106A-28-12SX 97-428-125R 97-81-28 (639) 28 -12 97-428-12SF 97-81-28 (639) -20 97-428-20SF 97-428-20SR 97-4106A-28-205X 28 97-428-21SR 97-4106A-28-21SX 97-81-28 (639) 97-428-21SF 28 -21 97-4106A-32-85X 32 97-432-8SR 97-81-32 (639) 97-432-8SF -8 97-4106A-32-414SX 32 97-432-414SF 97-432-414SR -4|4 97-81-32 (639) 97-4106A-36-10SX 97-436-10SF 36 97-436-10SR -10 97-81-36 (639)

NOTES!

I, INK STAMP CONNECTOR WITH SPECIFIC CONTROL NUMBER (DATE CODE PER 9-8909)	97
2, SUFFIX IN PART NO. INDICATES ALTERNATE INSERT POSITIONS. NO SUFFIX REQUIRED FOR NORMAL INSERT POSITION.	SERIES-
3, PACK IN POLYCEL BAG OR EQUIVALENT AND IDENTIFY- "AMPHENOL"	REAR RELEASE STRAIGHT PLUG
AMPHENOL PART NO. Month and year manufactured quantity and unit (each)	SOLID SHELL
	SHELL SIZE

IMAGED / Nov . 16 2004, 02:48 PM

4



97-4106A-XXXX-XXXSX ON THIS SURFACE. SEE TABLE FOR XXXX DIGITS.

					·					
	ITEM 4	ITEM 5	ITEM 6	ITÉM 7	BENDIX	ALTERNATE INSERT POSITIONS				
٠	RETAINING RING	BACK SHELL	COUPLING RING	RETAINING RING	BLO PART NO.					
I REQ'D.		I REQ'D.	I REQ'D.	I REQ, D.	and made the general and the second	W°	X°	Y°	Z°	
)	97-94-10SL	97-93-12 (639)	97-92-10SL (639)	97-94-14-3	10-824062-3()		·			
)	97-94-10SL	97-93-12 (639)	97-92-10SL (639)	97-94-14-3	062-4()			-		
)	97-94-12	97-93-12 (639)	97-92-125 (639)		063-3()	70°	145°	215°	290°	
)	97-94-14	97-93-14 (639)	97-92-145 (639)	· · · · · · · · · · · · · · · · · · ·	0.66 - 1()	······································				
)	97-94-14	97-93-14 (639)	97-92-148 (639)		066 - 2()		120°	240°		
)	97-94-14	97-93-14 (639)	97-92-145 (639)		066-5()		110°			
)	97-94-14	97-93-14 (639)	97-92-145 (639)	,	066-7()	90°	180°	270°		
)	97-94-16	97-93-16 (639)	97-92-165 (639)		068-1()	80°			280'	
)	97-94-16	97-93-16 (639)	97-92-165 (639)	· · · · · · · · · · · · · · · · · · ·	068-8()		170°	265°	500000 000 30	
2	97-94-18	97-93-18 (639)	97-92-18 (639)	· ·	070-1()	70°	145°	215°	290	
)	97-94-18	97-93-18 (639)	97-92-18 (639)	~ · · ·	070-4()	35°	110°	250°	325	
)	97-94-18	97-93-18 (639)	97-92-18 (639)		070-11()		170°	265°		
)	97-94-18	97-93-18 (639)	97-92-18 (639)		070-12()	80° .		00000 carao anay	280	
)	97-94-18	97-93-18 (639)	97-92-18 (639)		070-19()		120°	240°		
)	97-94-18	97-93-18 (639)	97-92-18 (639)		070-20()	90°	180°	270°		
)	97-94-20	97-93-20 (639)	97-92-20 (639)		071-4()	45°	110°	250°		
)	97-94-20	97-93-20 (639)	97-92-20 (639)		071-7()	80°	110°	250°	280	
)	97-94-20	97-93-20 (639)	97-92-20 (639)		071-27()	35°	110°	250°	325	
)	97-94-22	97-93-22 (639)	97-92-22 (639)		072-14()	80°	110°	250°	280	
)	97-94-24	97-93-24 (639)	97-92-24 (639)	-	073-2()	80°	,		280	
)	97-94-28	97-93-28 <sup>0</sup> (639)	97-92-28 (639)		074-9()	80°	110°	250°	280'	
)	97-94-28	97-93-28 (639)	97-92-28 (639)		074-11()	80°	110°	250°	280'	
)	97-94-28	97-93-28 (639)	97-92-28 (639)		074-12()	90°	180°	270°		
)	97-94-28	97-93-28 (639)	97-92-28 (639)		074-20()	80°	110°	250°	280	
)	97-94-28	97-93-28 (639)	97-92-28 (639)	<u></u>	074-21()	80°	110°	250°	280	
)	97-94-32	97-93-32 (639)	97-92-32 (639)		075-8()	80°	125°	235°	280	
)	97-94-32	97-93-32 (639)	97-92-32 (639)		0.75-AC()	80°	110°	250°	280	
)	97-94-36	97-93-36 (639)	97-92-36 (639)		076-10()	80°	125°	235°	280	

ROTATIONS -PART NO. BREAKDOWN S, H, J, L, N- 4106 A - 18 - 19 S X ALTERNATE INSERT UNLESS OTHERWISE SPECIFIED POSITION. OMIT FOR LINEAR DIMENSIONS ARE IN INCHE NORMAL POSITION TOLERANCES: XXX±.010, .XX± .03, .X± .1, ANGLES ± 2° FINAL ASSEMBLY NEXT USED ON OTHER STANDARDS PER 9-3800 SOCKET CONTACT MATERIAL AND DOD-D-1000. INSERT CONFIGURATION FINISH

2

REVISIONS									
SYM	ZONE	DESCRIPTION	DATE	APPROVED					
J		REDRAWN, NO CHANGE (WAS 2 SHT'S)							
ĸ		BCO DOCUMENT NOS. INCORPORATED CHANGED FSCM NO. TO 77820 ECN: 75005-342	9/23/87 207	p Zergy					
Ľ		(CLII) SEE ECN: 32479		929					
M		CHANGE BLOCK (HANGE) ECNY WASSHELL	Ales. Marris	500					
*	1								

"W", "X", "Y", &"Z" LOCATIONS INDICATE ALTERNATE INSERT POSITIONS, SEE NOTE 2.

	ITEM NO.	PART		QTY REQD		NOMENCI	LATURE C	R DESCRIP	PTION	
			LIST	OFM	ATERIA	LS OR P	ARTS LI	ST		
DRAWN T. MAXWELL	DATE									
CHECKED W.W.	11-9-	77	ALLIE		phenol ducts			cial & Indu	strial Ope	rations
APPROVED W. KAILUS	10-7-	77 4	2	Pro	ducts		Lisle, IL 6	60532		
EPA/EAR DOR 20068-1										
ENGINEERING RELEASE 10419 NO. A15039	-10-  -6-8		STR	AIGH	IT PL	UG AS	SEMBL	_Y		
INDUSTRIAL ENGRG APPD. J. HODSHIRE	1-10-	78	REAI	R RE	LEAS	e wit	H SO(	CKET	INSE	RT -
DESIGN ACTIVITY APPD.		SIZE	FSCM NO			-824(	0.6.C	67.9	- 5	BEV M
EAFERIMENTAL NO.		SCALE	2=1	WT: I	I IST.	ACT.	and the second	SHEET	OF	
				1		AB.				

B

## **Mouser Electronics**

Authorized Distributor

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## Amphenol:

97-4106A14S5S 97-4106B32414P 97-4106A-16S-1P662 97-4106A1819P621 97-4106A-16S-1S 97-4106A-16S-1P 97-4106A-20-27S 97-4106A-20-27P 97-4106A-28-21P 97-4106A-28-21S 97-4106A-20-7S 97-4106A-18-4S 97-4106A-16S-8S 97-4106A-18-4P 97-4106A-14S-5P 97-4106A-18-1P 97-4106A-18-1S 97-4106A-14S-2P 97-4106A-22-14P 97-4106A-28-12P 97-4106A-22-14S 97-4106A-18-19P 97-4106A-24-2S 97-4106A-14S-1P 97-4106A-20-29P 97-4102A-36-10S(621) 97-4106A-14S-1S 97-4106A-14S-1S(621) 97-4106A-14S-2P(621) 97-4106A-14S-2S 97-4106A-14S-5S(621) 97-4106A-14S-7P 97-4106A-14S-7S 97-4106A-14S-7S(621) 97-4106A-16S-1P(621) 97-4106A-16S-1S(621) 97-4106A-16S-8P 97-4106A-16S-8S(621) 97-4106A-18-11P 97-4106A-18-11P(621) 97-4106A-18-11S 97-4106A-18-11S(621) 97-4106A-18-12P 97-4106A-18-19S 97-4106A-18-20S 97-4106A-18-20S(621) 97-4106A-18-4S(621) 97-4106A-20-27S(662) 97-4106A-20-7P 97-4106A-20-7P(621) 97-4106A-20-7S(621) 97-4106A-22-14P(621) 97-4106A-22-14S(621) 97-4106A-24-2S(621) 97-4106A-28-11P 97-4106A-28-12P(621) 97-4106A-28-12S 97-4106A-28-12S(621) 97-4106A-28-21P(621) 97-4106A-28-21P(689) 97-4106A-28-21S(621) 97-4106A-28-21S(689) 97-4106A-36-10P 97-4106A-36-10S 97-4106A-18-1P(621) 97-4106A-18-1S(621) 97-4106A-20-27S(621) 97-4106A10SL-4S 97-4106A10SL-3S 97-4106A-18-12S 97-4106A-20-4P 97-4106A-20-4S 97-4106A-24-2P 97-4106A-28-20P 97-4106A-28-20S 97-4106B-14S-2P 97-4106A-18-4P(621) 97-4106B-28-21S 97-4106B-20-4S 97-4106B-28-11S 97-4106B-28-12P 97-4106B-28-12S 97-4106B-28-20S 97-4106B-28-21P 97-4106B-18-19P 97-4106B-18-19S 97-4106B-18-1S 97-4106B-18-20P 97-4106B-18-20S 97-4106B-18-4S 97-4106B-18-11S 97-4106A-32-414P(621) 97-4106A-20-27P(621) 97-4106B-18-11P 97-4106A-20-4P(621) 97-4106A-20-4S(662) 97-4106A-20-4S(689) 97-4106A-22-14P(689) 97-4106A-22-14S(689) 97-4106B-14S-1P