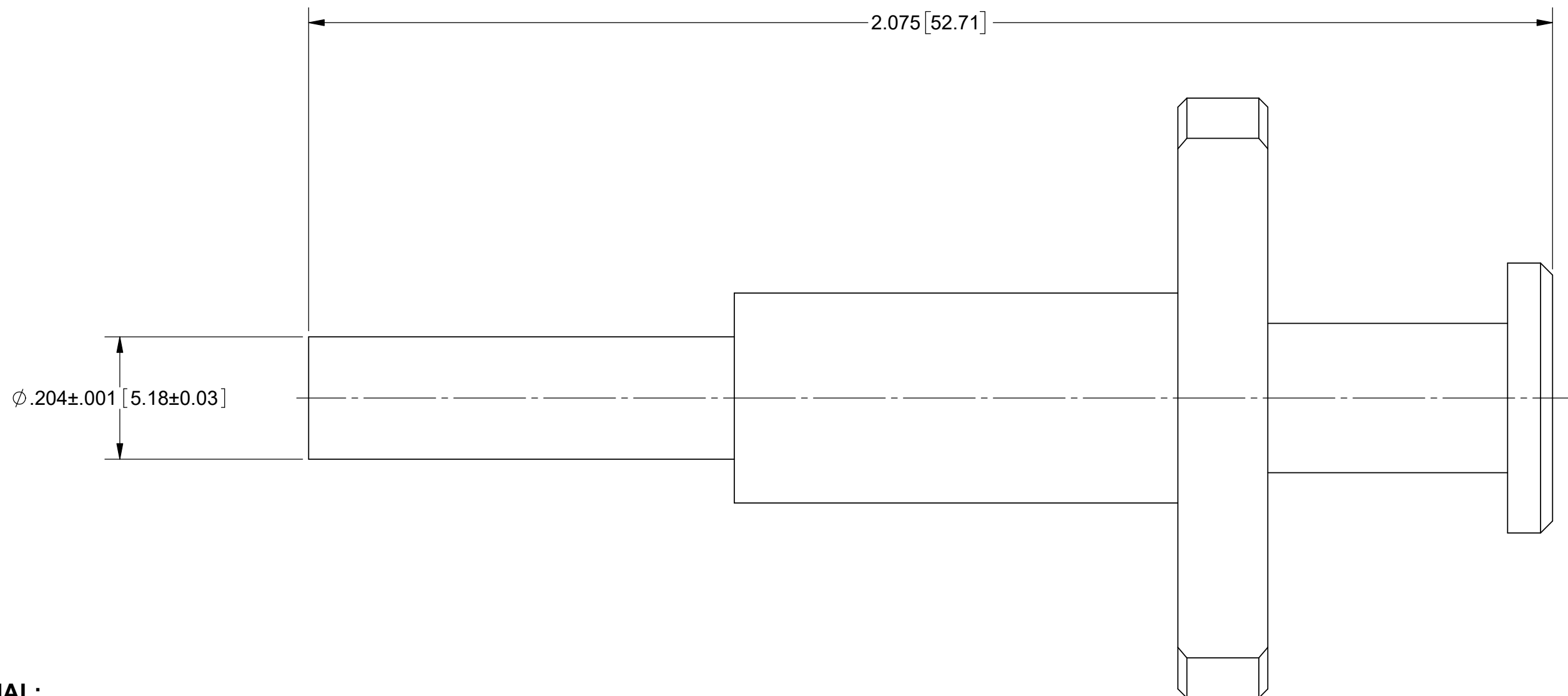


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
B	DCN 48136	11/18	STW



MATERIAL:

BODY: STAINLESS STEEL PER ASTM A630, ALLOY UNS S17400, CONDITION A.

PUSH ROD & PLUNGER: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

SPRING: MUSIC WIRE

FINISH:

PUSH ROD & PLUNGER: PASSIVATED PER AMS-2700.

BODY: ELECTROLESS NICKEL PER SAE 2404, CLASS 1

NOTES:

1. REMOVAL TOOL FOR 3221-40020.
2. USED ON 67.X CONTACTS, RESPECTIVELY

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X°X' ±15'	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA. 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH: SEE NOTES	DECIMAL: X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	TITLE: VITA 67.3 BACKPLANE CONTACT REMOVAL TOOL
SURFACE AREA: N/A	THIRD ANGLE PROJECTION	DRAWN: NHR 01/31/11	SIZE: B CAGE CODE: 95077 DWG. NO. 500-32-015
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		CHECKED: STW 01/31/11	SCALE: 5:1
		APPROVED: STW 01/31/11	SHEET 1 OF 1

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