

Amphenol SOCAPEX

SL61 & “SOCA”

Circular connectors for Showbiz & Industry



ABOUT AMPHENOL SOCAPEX



Proven excellence in interconnect solutions

Since **1947**, Amphenol Socapex has prescribed, designed and manufactured reliable and innovative interconnection solutions for **harsh environments**, specializing in standard and customized electrical and fiber optic connectors, contacts, accessories and cabling solutions.

Located in the **Mont Blanc** region of France and Pune in India, Amphenol Socapex has a presence in over 100 countries around the world.

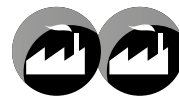
Amphenol Socapex is part of the international **Amphenol Corporation**.



1000+ employees



Net Sales 2020: **81,9 M€**
72% Export - 28% France



Two facilities :
Thyez (France), **Pune** (India)

OUR HISTORY

1947



- Socapex creation in Suresnes, France
- 1st radio connector

1956-57



- Manufacturing unit in Cluses (74), France
- Thomson-CSF becomes primary shareholder

Early 1960's



- 1st board level connectors: HE8
- 1st "licence Bendix" manufactured connectors
- SL Series launch

1973



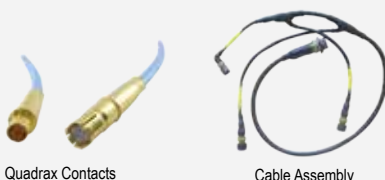
- New factory 13 000 m² in Thyez (74) France with 250 people

1975



- Production of 38999 connectors

2014-2017



- New Cable Assembly workshop
- New Contact Manufacturing workshop

Today and tomorrow | New technologies



Miniaturization
High-speed signals
Rugged Ethernet
Fiber optics
Power
Advanced Materials (composite)
ROHS solutions
Miniaturization
Rugged Ethernet
Power
Fiber optics
ROHS solutions

INTERNATIONAL EXPERTISE



Our expertise has no boundaries

Integrated Production in France & India

- **24 000 m²** manufacturing capacity on 2 sites
- Design centers in **France** and **India**
- State-of-the-art manufacturing technology

France - India



Our markets



Military

Communication Systems - Radios - C4ISR /
Ground vehicles - Vetronics / Marine / Missiles



Aviation

Commercial & military / Avionics /
Engines / Landing gear / Actuators

1986

Amphenol
Socapex

- Amphenol becomes primary shareholder

1995-96



- Expanded Beam connector CTOS launch
- Headquarters transferred to Thyez

2004



- RJ Field launch, "Award Electronica"

2005



- Opening of manufacturing site in Pune, India

2010's



- LuxBeam™ and HDAS launch

Today and tomorrow | Sustainable development



Respect for nature and the environment

Optimization of natural resources
Recycling
Goodwill
Waste Management
Optimization of natural resources
Respect for nature and the environment
Recycling

PRODUCING FASTER, SMALLER, STRONGER CONNECTORS...



Technologies & innovation

Technological Center



Engineering Laboratory for product testing and qualification, product expertise and metrology

- Mechanical and electrical skills
- RF and fiber optics expertise

High-Speed Expertise



Strong expertise in high-speed signals

- 3D EM simulation software & EM models
- Time Domain and frequency domain (VNA 20GHz, TDR and eye diagram)

Materials Expertise



Focus on materials expertise and manufacturing techniques to produce faster, smaller and stronger products

- 3D CAD mechanical software, simulation & analysis
- Disruptive metal alloys, additive manufacturing

Eco-responsibility



Sustainable environment approach, with pro-active management of regulations (REACH / RoHS / Conflict minerals...)

- New materials development, plating, and suitable processes
- Recycling and rational resources consumption

Our workshops

Our workshops located in France & India provide consistent quality adapted to your volume requirements.

Tooling : Tools for our different activities : molding, machining, assembly

Molding : Solid expertise in thermoplastic elastomer and thermoset molding

Machining : Manufacturing of cylindrical shells from 10 to 90 mm in diameter and rectangular shells

Screw Machining : Cylindrical production parts up to 10 mm in diameter

Plating : Plating with cadmium, nickel, electroless nickel, silver, black zinc nickel, gold

Assembly : Connector and harness assembly (electrical & optical)

Our certifications



Certified Management System



Certified Management System



Certified Management System



Certified Management System

Product certifications : MIL-DTL38999, EN3645, EN3155, VG

Our memberships



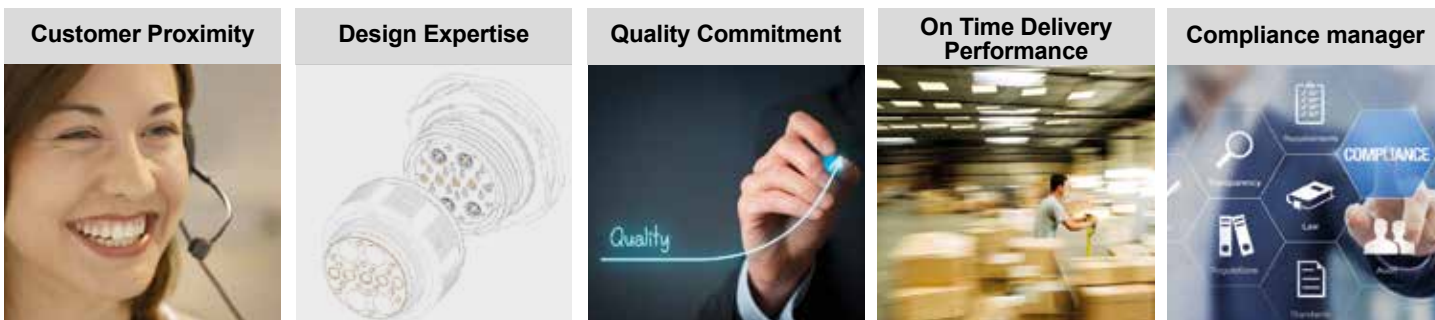
Member of CMG (Connecting Manufacturing Group) Consortium

DELIVERING GREAT CUSTOMER EXPERIENCE



► We have a strong reputation for helping customers solve their toughest challenges. This approach of serving your needs is ingrained in our company – from our sales team to our product development engineers.

A partner you can trust



Buy our solutions

You can access our solutions through our global network of sales offices or through our distributors.

Field Sales Team :

- 12 in France
- 15 in Europe
- 100+ in North America and rest of the world.
- 5 Business Development Managers supporting local sales force Europe, North America and the rest of the world

- Technical Support & Multilingual Customer Service :**
15 people

Worldwide Distribution Network :

Including qualified distributors (QPL approved) for assembling : MIL-DTL-38999, PT/451/VG95328 & Fiber Optics connectors



SL61 & SLG419AR “SOCAPEX”

Circular Connectors for Showbiz & Industry

Description

Connectors made of aluminum alloy, with excellent reliability and robustness for In/Out applications & power supply



Main features

ROBUSTNESS AND RELIABILITY

HIGH STRENGTH-WEIGHT RATIO

UL RECOGNIZED (419AR & 37Y)

CONNECTOR BODY VERSIONS

- Plug
- Receptacle
- Receptacle with locking ring
- Inline receptacle

SPLIT BACKSHELL & MONOPIECE BACKSHELL AVAILABLE

BACKSHELL OPTIONS

- Two-part backsells
 - Efficient cable clamp
 - Simple wiring and maintenance
 - Straight or right angle, all sizes
- IP67 monopiece backshell for 419AR
 - Outdoor application

ORIGINAL MANUFACTURER OF “SOCAPEX” CONNECTORS

STAGE LIGHTNING / ENTERTAINMENT : THE “SOCA”

- 19 pins SLG 419AR for stage lightning and dimmers
- 7 pins SL 37Y (particular for hoist motor applications)

INDUSTRIAL ARRANGEMENTS

- 4 shell sizes (#10, #20, #30, #40)
- 14 arrangements available including grounding version of 419AR (SLG 419AR)

NON CONDUCTIVE AND CONDUCTIVE SHELLS

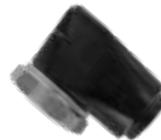
- ROHS versions
 - Black non conductive coating
 - Nickel conductive plating
- Non ROHS
 - White conductive cadmium for connector body

Product range

Receptacle



mates with



Plug*

Right angle backshell



Plug*

Straight backshell

Inline receptacle*
Straight backshell

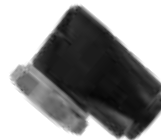


mates with



Receptacle

Locking ring



Plug*

Right angle backshell



Plug*

Straight backshell

*connector body or kit (connector body + 2 parts backshell)

SL61 & SLG419AR “SOCAPEX” SERVE VARIOUS APPLICATIONS, INCLUDING:



Entertainment



Power distribution



Automatisation



Transport



Instrumentation



Robotics

TECHNICAL CHARACTERISTICS - SL

Circular Connectors for Showbiz & Industry

Material and platings

SHELL:

- Light aluminum alloy, molded

INSERTS:

- Molded in thermoplastic

SOLDER CUP CONTACTS

- Standard contacts with gold plated size 08, 12, 16, 20
- Socket contact:
 - Protected by a closed entry
 - To ensure an outstanding safety in use

ACCESSORIES:

- Caps: thermoplastic
- Sealing sleeve: neoprene



Technical characteristics

Working temperature: - 40°C / + 85°C

Current capability: 7,5 A, 10 A, 25 A and 50 A

Working voltage: Up to 500 V_{RMS}

UL recognition n° E160967(01) for 37Y & 419AR arrangement only

Monopiece backshell available with IP67 rating

Solder cup contacts

Contact size (AWG)	Nominal current (A)	Contact resistance	Contact cross sectional area
20	7,5	≤ 5mΩ	0,75mm ²
16	10	≤ 2mΩ	1,75mm ²
12	25	≤ 2mΩ	5,1mm ²
8	50	≤ 2mΩ	13mm ²

Platings



Black coating



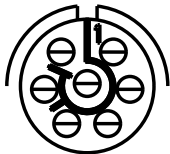
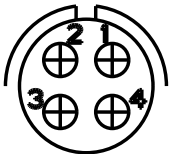
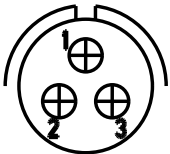
Nickel

SL61 - INSERT ARRANGEMENTS

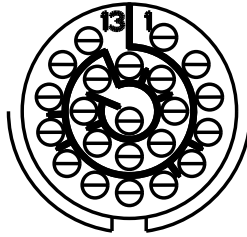
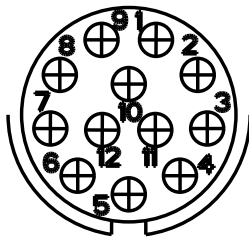
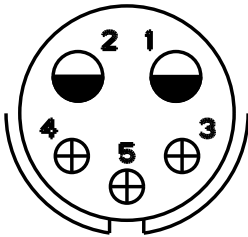
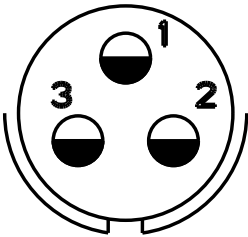
Front face of pin insert shown

Contact size (AWG)	⊖	⊕	⊖	●
Caption	20	16	12	8

Size 10



SL61	13 U	14 V	17 P
Contact size	16	16	20
Working voltage (Vrms)	280	225	150
Test voltage at sea level (Vrms)	1400	1400	1050



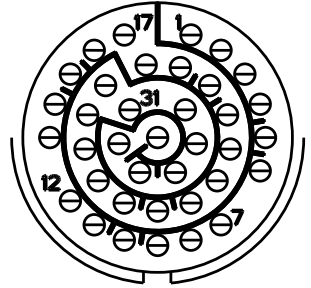
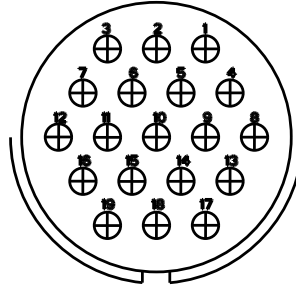
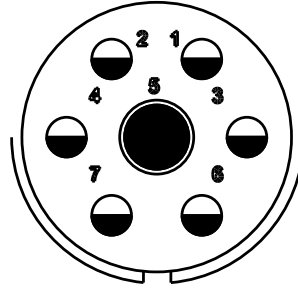
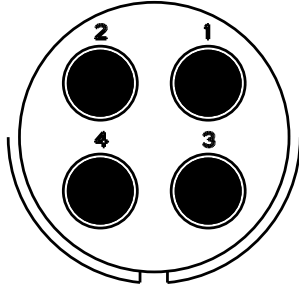
Size 20

SL61	23 C	25 D	212 AF	222 P
Contact size	12	16 & 12	16	20
Working voltage (Vrms)	440	380	280	150
Test voltage at sea level (Vrms)	1400	1400	1050	1050

SL61 - INSERT ARRANGEMENTS

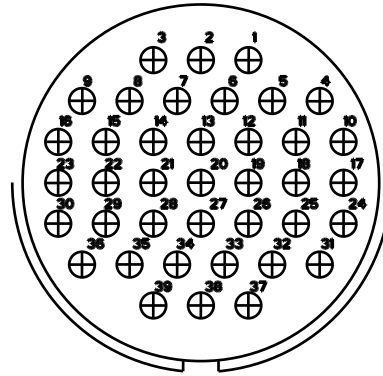
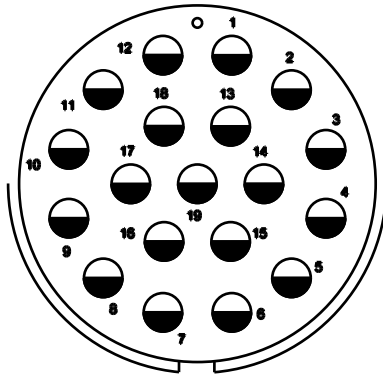
Front face of pin insert shown

Contact size (AWG)	⊖	⊕	⊗	●
Caption	20	16	12	8



Size 30

SL61	34 H	37 Y	319 L	337 P
Contact size	8	8 & 12	16	20
Working voltage (Vrms)	500	480	400	175
Test voltage at sea level (Vrms)	1750	1750	1750	1050



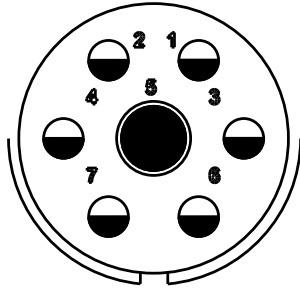
Size 40

SL61	419 AR	439 R
Contact size	12	16
Working voltage (Vrms)	400	280
Test voltage at sea level (Vrms)	1750	1750

SL SHOWBIZ “SOCA” - INSERT ARRANGEMENTS

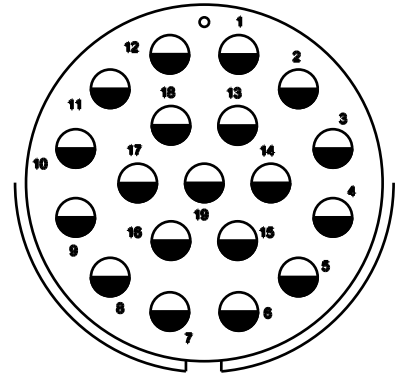
Front face of pin insert shown

Contact size (AWG)	⊖	⊕	●	●
Caption	20	16	12	8



Size 30

SL61	37 Y
Contact size	8 & 12
Working voltage (Vrms)	480
Test voltage at sea level (Vrms)	1750

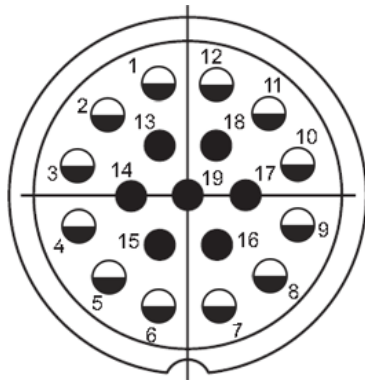


Size 40

SL61	419 AR
Contact size	12
Working voltage (Vrms)	400
Test voltage at sea level (Vrms)	1750

SLG 419AR grounding receptacle

- Derived from SL series
- Safety of the user and the equipment (ground)
- 7 socket first mate last break earth contacts (grounding function)
 - Identified by their plating
 - Improved cabling process
 - Quick visual differentiation from regular SL419AR
- 2x6 sockets, nominal current 25A each (power supplies of 6 brand-lights with independent grounding)
- Mating by reinforced screwing system
- Nominal current: 25 A
- Contact resistance < 0,002 Ohm
- Solder pot internal diameter: 2,5 mm



Size 40

Front face of socket insert shown

SLG	419AR
Contact size	12
Working voltage (Vrms)	400
Test voltage at sea level (Vrms)	1750

First mate last break earth contacts ●

SL61 & «SOCA»

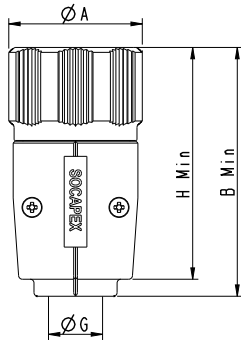
Straight plug



Pin

How to order page 17

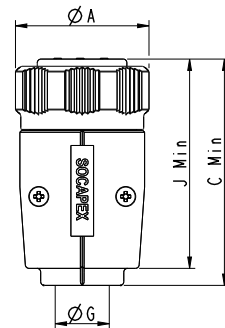
SL*FMD**



Socket

How to order page 17

SL*FFD**



Size	B _{MIN}	C _{MIN}	ØG*			H _{MIN}	J _{MIN}	ØA ^{+0/-0.2}
10	62,20	52,85	5-7	7-9	-	54,70	48,45	27,50
20	65,90	59,70	6-8	9-11	12-14	58,40	55,20	36,50
30	87,70	80,50	10-12	13-16	17-20	81,20	74,00	51,50
40	85,90	78,70	14-18	19-23	24-30	76,40	71,20	64,50

*G: flanges equipped with different clamping pads delivered with the backshell.

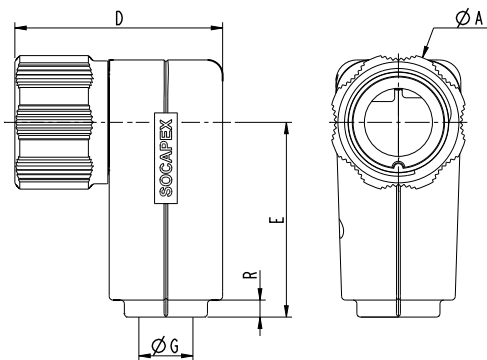
Right angle plug



Pin

How to order page 17

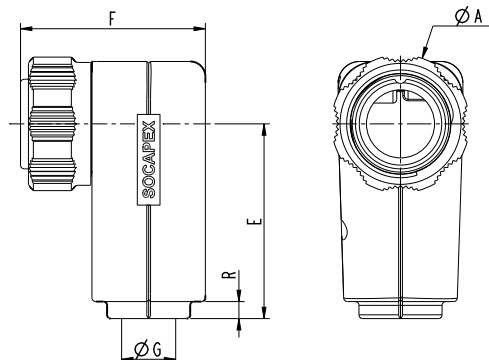
SL*FMC**



Socket

How to order page 17

SL*FFC**



Size	D _{MIN}	E _{MIN}	ØG*			F _{MIN}	R _{MIN}	ØA ^{+0/-0.2}
10	48,10	45,50	5-7	7-9	-	38,55	4,30	27,50
20	54,90	51,50	6-8	9-11	12-14	48,70	4,30	36,50
30	67,90	55,50	10-12	13-16	17-20	60,70	6,30	51,50
40	76,00	62,50	14-18	19-23	24-30	68,70	7,30	64,50

*G: flanges equipped with different clamping pads delivered with the backshell.

All the dimensions are in mm except as otherwise specified

SL61 & «SOCA»

Receptacle



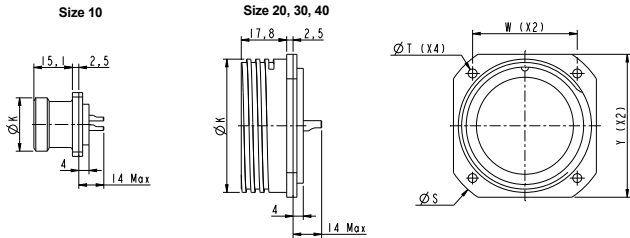
Pin

Socket

How to order page 16

SL*EM**

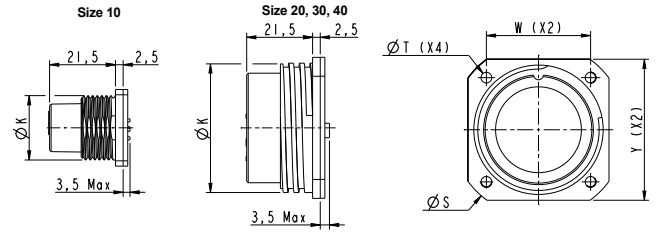
Size 10



How to order page 16

SL*EF**

Size 10



Size	ØK _{MIN}	W	Y	ØT	ØS
10	21,00	19,00	25,00	3,20	33,00
20	28,10	24,00	31,00	3,50	40,00
30	42,20	34,00	46,00	3,50	57,00
40	52,20	41,00	56,00	3,50	67,00

Receptacle with locking ring



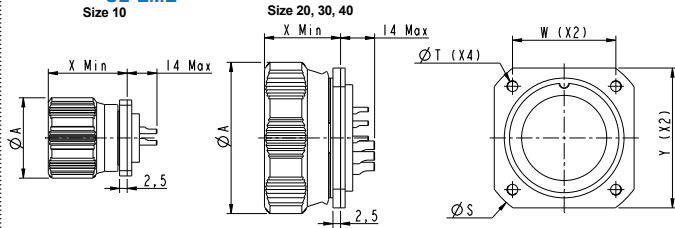
Pin

Socket

How to order page 16

SL*EME**

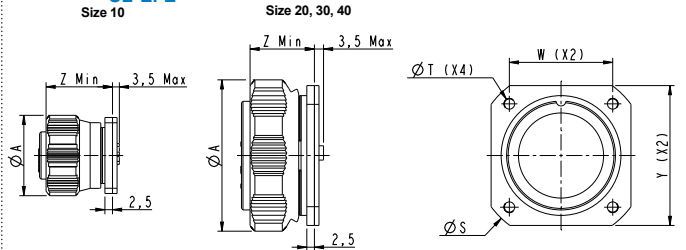
Size 10



How to order page 16

SL*EFE**

Size 10



Size	ØA	W	Y	ØT	ØS	X _{Min}	Z _{Min}
10	27,50	19,00	25,00	3,20	33,00	25,90	21,20
20	36,50	24,00	31,00	3,50	40,00	24,20	20,20
30	51,50	34,00	46,00	3,50	57,00	24,40	20,20
40	64,50	41,00	56,00	3,50	67,00	29,15	22,43

Inline receptacle

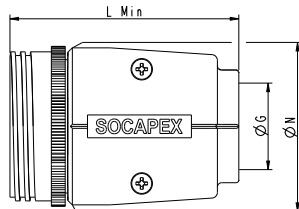


Pin

Socket

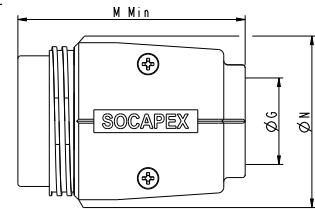
How to order page 17

SL*FMDR**



How to order page 17

SL*FFDR**



Size	L _{MIN}	M _{MIN}	ØN _{MIN}	ØG*
10	53,50	57,75	25,00	5-7
20	61,15	59,70	33,00	6-8
30	81,95	80,50	46,00	10-12
40	80,15	79,50	55,00	14-18

*G: flanges equipped with different clamping pads delivered with the backshell.
All the dimensions are in mm except as otherwise specified

SL61 & “SOCA” - ACCESSORIES

Two-Parts backshell



Size	Straight backshell		Right angle backshell	
	Non conductive	Conductive	Non conductive	Conductive
	Black ✓	Nickel ✓	Black ✓	Nickel ✓
10	47377N	47377NI	47381N	47381NI
20	47378N	47378NI	47382N	47382NI
30	47379N	47379NI	47383N	47383NI
40	47380N	47380NI	47384N	47384NI

✓ : RoHS compliant

- Straight or right-angle backshells are delivered with different clamping pads

419AR monopiece backshell

- IP67, compatible with 419AR receptacle
- Exclusive gland design
 - to ensure a high mechanical retention of the cable
 - available in size 29 or 36 according to the outside diameter of the cable
- Exclusive thread design
 - to avoid accidental unscrewing of the backshell while mating / unmating
- Built-in double insulation and black non conductive plating for safety
- Contacts size 12 (AWG14-12, conductor diameter up to 2,45 mm)
- Socapex split backshell (47380N) can be used with the new plug



PG size 29

SL FMD PG29		SL FFDR PG29	

Size 29 (cable diameter 15mm to 24mm)			
	Connector	Backshell	Set connector + backshell
Male plug	SLD BMPG 419AR		SLD FMD PG29 419AR
Female inline receptacle	SLD BFRPG 419AR	47029N	SLD FFDR PG29 419AR
Female grounded inline receptacle	SLGD BFRPG 419AR		SLGD FFDR PG29 419AR



PG size 36

SL FMD PG36		SL FFDR PG36	

Size 36 (cable diameter 24mm to 34mm)			
	Connector	Backshell	Set connector + backshell
Male plug	SLD BMPG 419AR		SLD FMD PG36 419AR
Female inline receptacle	SLD BFRPG 419AR	47036N	SLD FFDR PG36 419AR
Female grounded inline receptacle	SLGD BFRPG 419AR		SLGD FFDR PG36 419AR

All the dimensions are in mm except as otherwise specified

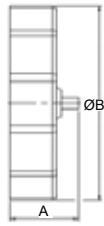
SL61 & “SOCA” - ACCESSORIES

All the protection caps are RoHS compliant (plastic material).

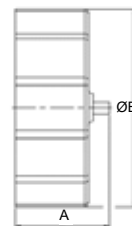
Protection cap for receptacle and inline receptacle



Pin



Socket



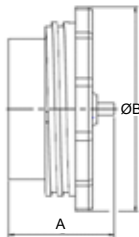
Receptacle	Inline receptacle	Size	A _{MAX}	ØB _{MAX}
SLBEM1B	SLBFMR1B	10	18,40	27,10
SLBEM2B	SLBFMR2B	20	20,20	38,00
SLBEM3B	SLBFMR3B	30	20,20	52,00
SLBEM4B	SLBFMR4B	40	20,20	63,00

Receptacle	Inline receptacle	Size	A _{MAX}	ØB _{MAX}
SLBEF1B	-	10	26,90	27,10
SLBEF2B	SLBFFR2B	20	29,20	38,00
SLBEF3B	SLBFFR3B	30	29,20	52,00
SLBEF4B	SLBFFR4B	40	29,20	63,00

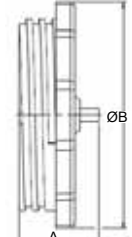
Protection cap for plug and locking ring receptacle



Pin



Socket



Plug	Locking ring receptacle	Size	A _{MAX}	ØB _{MAX}
SLBFM1B	-	10	30,90	21,10
SLBFM2B	-	20	31,70	38,00
SLBFM3B	BFM3B	30	31,70	52,00
SLBFM4B	BFM4B	40	31,70	63,00

Plug	Locking ring receptacle	Size	A _{MAX}	ØB _{MAX}
SLBFF1B	-	10	18,90	27,10
SLBFF2B	-	20	21,20	38,00
SLBFF3B	BFF3B	30	21,20	52,00
SLBFF4B	BFF4B	40	21,70	63,00

All the dimensions are in mm except as otherwise specified

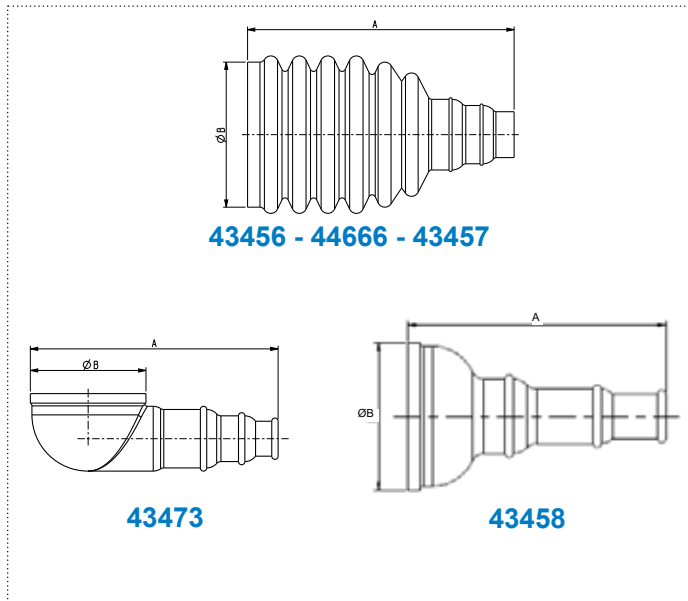
Due to technical progress, all information provided is subject to change without prior notice
Designed by Amphenol Socapex

SL61 & «SOCA» - ACCESSORIES

Sealing sleeve

Spray proofing sleeves, made of neoprene, are mounted on the rear of the plug body.

SL61



Connector	Size	A _{MAX}	ØB _{MAX}	Designation
Straight	10	32,00	18,20	43458
Right angle	10	39,00	18,20	43473
Straight or right angle	20	56,00	26,00	43456
	30	71,00	37,90	44666
	40	86,00	47,30	43457

Sealing sleeve assembly instructions

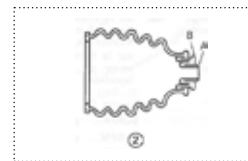
Straight



Right angled



If necessary, adjust the end of the sleeve to the diameter of the cable in use.
 Size 10 connectors: cut off part A for cables using the large diameter cable clamp.
 Size 20-30-40: cut off part A for cables using the middle sized clamp, and parts A and B for cables using the largest diameter cable clamp.
 The sleeve must not be gripped by the cable clamp. For small diameter cables, parts A and B should be folded back, as shown:



Grounding discs for 419 AR arrangement

Pin insert: **140654-91**
(front mounting)

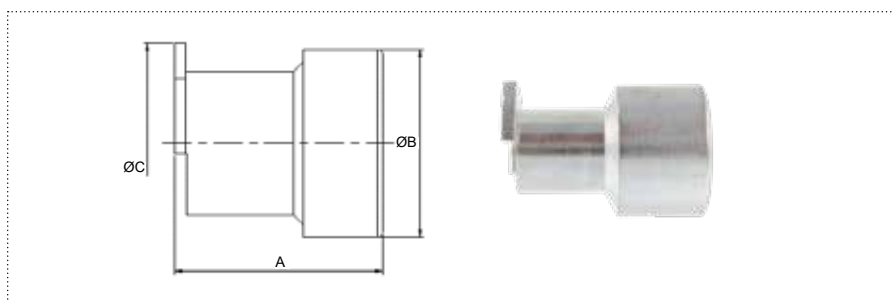


Socket insert: **140653-00**
(rear mounting)



Not available for
SLG 419AR series

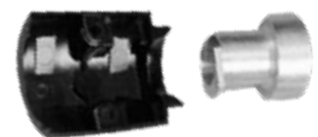
Adaptator for flexible conduit and PG thread



Connector size	PG size	A _{MAX}	ØB _{MAX}	ØC _{MAX}	Designation
20	9	33,50	22,20	24,00	SL RF 2 09N
	11	33,50	22,20	24,00	SL RF 2 11N
	13	38,70	30,70	32,00	SL RF 3 13N
30	16	38,70	30,70	32,00	SL RF 3 16N
	21	38,70	39,50	32,00	SL RF 3 21N
	16	44,00	39,50	42,00	SL RF 4 16N
40	21	44,00	39,50	42,00	SL RF 4 21N
	29	43,00	39,70	39,70	SL RF 4 29N

All the dimensions are in mm except as otherwise specified

Adaptator for flexible conduit



SL61 - HOW TO ORDER

Connector (without backshell)

1.	2.	3.	4.	5.
SL	D	EM	37Y	

1. Connector type

SL

2. Shell plating

D	Black coating ✓
Blank	Nickel ✓ Clear cadmium

3. Shell style & contact gender

	Pin (M)	Socket (F)
Receptacle	EM	EF
Locking ring receptacle	EME	EFE
Inline receptacle	BMR	BFR *
Plug	BM	BF

* not available for 13U, 14V & 17P

✓ : RoHS compliant

4. Insert arrangement

See part "Insert arrangement" page 8-10

5. Shell plating

NI	Nickel ✓
Blank	Black coating ✓ Clear cadmium

“SOCA” SLG 419AR - SHOWBIZ - HOW TO ORDER

Grounding version

1.	2.	3.	4.
SLG	D	EF	419AR

1. Connector type

SLG

7 first mate last break earth contacts

2. Shell plating

D	Black coating ✓
Blank	Clear cadmium

✓ : RoHS compliant

3. Shell style & contact gender

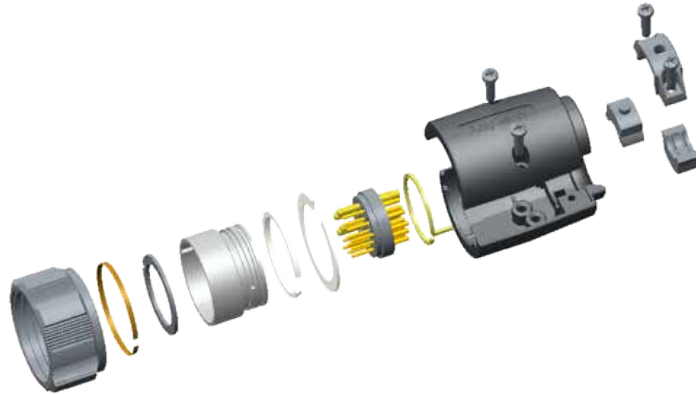
EF	Socket panel mount receptacle
FFDR	Socket inline receptacle

4. Insert arrangement

419AR

SL61 - HOW TO ORDER

Connector + 2-parts backshell



1.

2.

3.

4.

5.

6.

7.

SL

F

M

D

319L

NI

1. Connector type

SL

2. Shell plating

D

Black coating ✓

Blank

Nickel ✓
Clear cadmium**

3. Kit, mandatory digit

F

4. Contact gender

M

Pin

F

Socket

* not available in female version for 13U, 14V and 17P arrangement

** delivered with black backshell

✓ : RoHS compliant

5. Kit composition

D

Plug + straight backshell

DR

Inline receptacle + straight backshell *

C

Plug + right angle backshell

6. Insert arrangement

See part "insert arrangement" page 8-10

7. Shell plating

NI

Nickel ✓

Blank

Black coating ✓
Clear cadmium**

Kit details



A kit is made of :

- SL connector
- 2-parts backshell (upper backshell & lower backshell) + 2 fixing screws
- 2 or 3 plastic cable clamps (2 for size 10, 3 for sizes 20, 30, 40)
- 1 cable fixing bridge + 2 bridge fixing screws

SL61 & “SOCA” - WEIGHTS

In grams	Plug: body + backshell				Plug: body		Receptacle		Inline receptacle : body + backshell		Inline receptacle: body		Locking ring receptacle	
Insert	SL F FD	SL F MD	SL F FC	SL F MC	SL B F	SL B M	SL E F	SL E M	SL FF DR	SL FM DR	SL BF R	SL BM R	SL E FE	SL E ME
13U	30	33	42	45	15	23	15	12	-	28	12	12	22	22
14V	30	34	42	46	16	24	15	12	-	29	12	12	22	22
17P	32	35	44	47	18	25	17	13	31	30	14	13	24	23
23C	62	65	80	83	35	41	26	24	57	58	24	15	37	36
25D	32	35	80	83	35	41	26	24	57	58	24	15	37	36
212AF	62	65	80	83	36	42	27	24	57	58	24	16	38	36
222P	67	68	85	86	41	46	32	27	62	61	29	20	43	39
34H	136	145	165	174	74	87	67	63	122	125	56	41	81	78
37Y	135	142	164	171	72	82	65	58	121	122	54	36	79	73
319L	133	135	162	164	69	77	64	53	119	115	52	31	78	68
337P	143	143	172	172	78	84	74	60	129	123	61	38	88	75
419AR	209	212	238	241	113	133	101	85	191	194	92	87	124	116
439R	202	203	231	232	106	123	96	77	183	185	85	78	119	108
G419AR							99		186		88			

In grams	Protection cap			
Size	SLB FF B FF *	SLB FM B FM *	SLB EF SLB FFR	SLB EM SLB FMR
10	11	12	14	11
20	14	18	22	15
30	19	27	31	21
40	23	34	39	26

* B FF & B FM caps in size 10 & 20 are not available

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FRANCE	Amphenol AIR LB	2 rue Clément Ader, ZAC de Wé - 08110 Carignan	+33 3 24 22 78 49
FRANCE	Amphenol SEFEE	Z.I. des Cazes – BP243 - 12402 Saint-Affrique Cedex	+33 5 65 98 11 00
GERMANY	Amphenol AIR LB GMBH	Am Kleinbahnhof 4 - 66740 Saarlouis	+49 6831 981 00
ITALY	Amphenol EUROPEAN SALES OPERATIONS	Via Barbaiana n.5 - 20020 Lainate - Milano	+39 293 254 214
UNITED KINGDOM	Amphenol INVOTEC	Unit 1-3, Hedging Lane Industrial Estate, Dosthill - Tamworth, B77 5HH	+44 1827 263 000
UNITED KINGDOM	Amphenol IONIX SYSTEMS	Prospect House, Taylor Business Park, Risley, Warrington, WA3 6HP	+44 1 942 685 200
UNITED KINGDOM	Amphenol LTD	Thanet Way, Whitstable - KENT, CT53JF	+44 1227 773 200
UNITED KINGDOM	Amphenol MARTEC	St Augustines Business Park, Swalecliffe Whitstable - Kent CT5 2QJ	+44 1227 793 733

North America

CANADA	Amphenol CANADA	605 Milner avenue - Toronto, Ontario	+1 416 291 0647
USA	Amphenol AEROSPACE OPERATIONS	40-60 Delaware street - Sidney, NY 13838	+1 800 678 0141
USA	Amphenol BORISH TECHNOLOGIES	4511 East Paris AVE - Grand Rapids, MI 49512	+1 616 554 9820
USA	Amphenol FSI	1300 Central Expwy N, Suite 100 - Allen, TX 75013	+1 214 547 2400
USA	Amphenol GRIFFITH ENTERPRISES	6000 East Coury Drive - Cottonwood, AZ 86326	+1 928 634 3685
USA	Amphenol NEXUS TECHNOLOGIES	50 Sunnyside Avenue - Stamford, CT 06902	+1 203 327 7300
USA	Amphenol PCD	72 Cherry Hill Drive - Beverly, MA. 01915	+1 978 624 3400
USA	Amphenol PRINTED CIRCUIT	Board Technology, 91 Northeastern Boulevard - Nashua, NH 03062	+1 603 324 4500
USA	Amphenol SV MICROWAVE	2400 Centrepark West Drive - West Palm Beach, FL	+1 561 840 1800
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Asia

CHINA	Amphenol PCD CO.	Building 21, 1 st Liao Keng Industrial Zone, Shi Yan Street - Bao An District - Shenzhen 518108	+86 755 8173 8000/8286
INDIA	Amphenol INTERCONNECT INDIA	105 Bhosari Industrial Area - Pune 411 026	+91 20 27120363
JAPAN	Amphenol JAPAN	471-1, Deba, Ritto-City - Shiga 520 3041	+81 77 553 8501
KOREA	Amphenol DAESHIN	558 SongNae-Dong SoSa-Gu, Bucheon-city, Kyunggi-Do - 420-130	+81 32 610 3830/3845
SINGAPORE	Amphenol EAST ASIA	26/F, Railway Plaza, 39 Chatham Road South, Tsim Sha Tsui, Kowloon, Hong Kong	+65 6294 2128

Other Areas

AFRICA	Amphenol AFRICA	30 Impala Rd - Sandton 2146	+27 82 410 5179
ARGENTINA	Amphenol ARGENTINA	Av. Callao 930 2do piso Oficina B "Plaza" C1023 - AAP Buenos Aires	+54 11 4815 6886
AUSTRALIA	Amphenol AUSTRALIA PTY	2 Fiveways Blvd., Keysborough - Melbourne - Victoria 3173	+61 3 8796 8888
BRAZIL	Amphenol DO BRAZIL	Rua Diogo Moreira, 132, 20 andar, rooms 2001-2-3	+55 11 3815 1003
ISRAEL	Amphenol BAR-TEC	3 Hagavish Street, K fir-Barkan Bldg. East Industrial Zone - Kfar-Sava, 44102	+972 9 764 4100
MEXICO	Amphenol OPTIMIZE	Carretera Internacional Km 6.5, Col. Parque Industrial, Nogales, Sonora, C.P. 84094	+52 631 311 160
NEW ZEALAND	Amphenol PHITEK	Level 4, 2 Kingdon Street, Newmarket, Auckland 1023	+64 9 524 2984
RUSSIA	Amphenol RUSSIA	Yaroslavskaja Street 8 - 129164 Moscow	+7 495 937 6341
TURKEY	Amphenol TURKEY	Sun Plaza 15 Kat: 15 Maslak Hah. Bilim Sok. No.5 - Sisli/Istanbul, 34398	+90 212 367 92 19

Amphenol SOCAPEX



Amphenol Socapex

948, promenade de l'Arve BP29

74311 Thyez Cedex - France

Phone: +33 (0)4 50 89 28 00

contact@amphenol-socapex.fr

www.amphenol-socapex.com



For Technical Support

+33 (0)4 50 89 28 49

technicalsupport@amphenol-socapex.fr

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