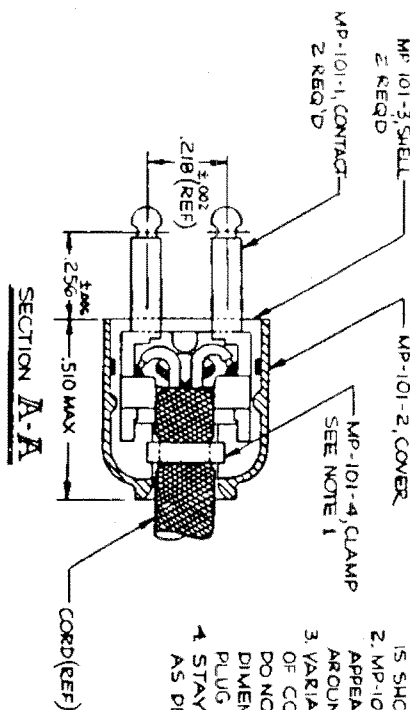
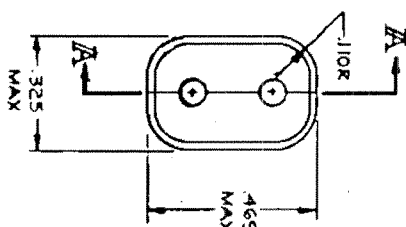
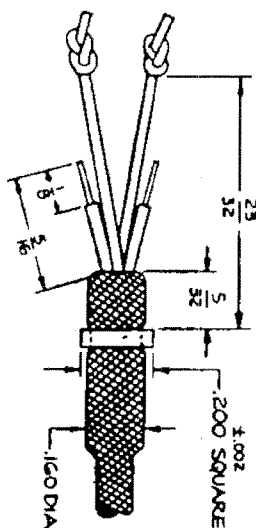


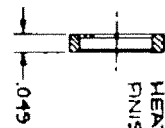
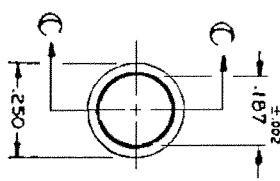
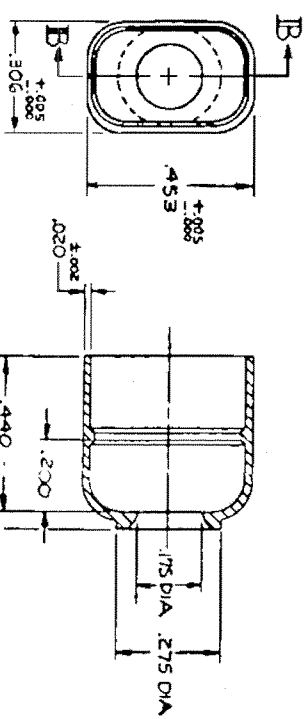
OPTION 1 (SHOWN): ONE STAY CORD IS THREADED THROUGH EACH SHELL AND ITS KNOT IS PLACED IN THE HOLE IN THE OTHER SHELL.
OPTION 2 - BOTH STAY CORDS ARE THREADED THROUGH THE SAME SHELL AND ARE TIED BY A SQUARE KNOT OVER THE HOLE IN THE OTHER SHELL. THE CORDS ARE THEN TRIMMED.
NOTE: VARNISH ALL KNOTS.



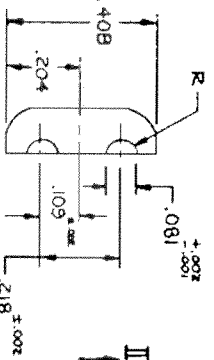
- NOTES:
1. PLUG IS SUPPLIED UNASSEMBLED ASSEMBLED POSITION ON CORD IS SHOWN.
 2. MP-101-4 CLAMP IS SHOWN AS IT APPEARS AFTER CRIMPING AROUND CORD.
 3. VARIATIONS OF DIMENSIONS OF COMPONENT PARTS THAT DO NOT AFFECT OVERALL DIMENSIONS OF ASSEMBLED PLUG ARE PERMISSIBLE.
 4. STAY CORDS ARE SHOWN AS DESCRIBED IN OPTION 2.



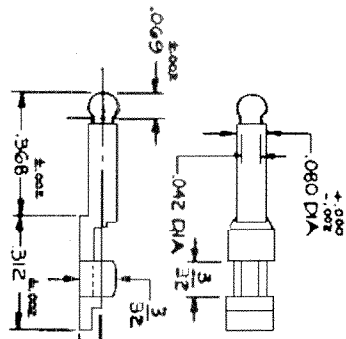
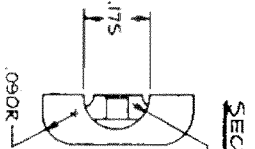
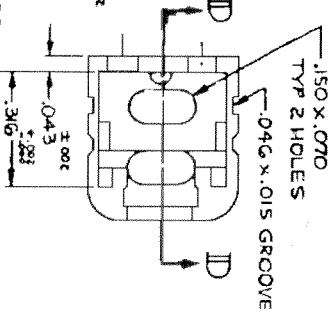
SHELL - MP-101-2
MATERIAL: NYLON PER MIL-M-20693,
TYPE I, COLOR BLACK



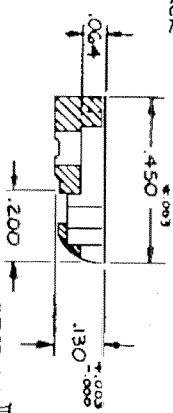
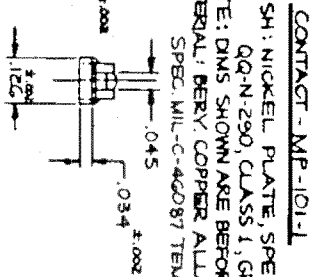
CLAMP - MP-101-4
MATERIAL: BRASS PER
QQ-B-626, COMP 22 1/2%
HEAT TREAT: 1HR @ 700°F
FINISH: ZINC PLATE



[I] INSERT-MP-101-3 [G] MATERIAL: NYLON PER MIL-M-20693, TYPE I, COLOR BLACK



CONTACT - MF-101-
FINISH: NICKEL PLATE, SPEC [E]
Q&N-290, CLASS 1, GRADE G.
NOTE: DIMS SHOWN ARE BEFORE PLATING.
MATERIAL: BERYL COPPER ALLOY W/17.5%
SPEC. MIL-C-46087 TEMP AT.



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