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INFORMATION FOR MATING WITH
84854 METRAL 1000 RECEPTACLES
PIN CODES
DIM

	PIN CODES												
		DIM B											
		4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10			
	5.00	*	22	30	5	35	48	40	6.5	9			
	5.75	2*	44	31	6	36	49	25	66	10			
DIM A	6.50	3*	45	32	7	37	50	4	24	11			
	7.25	4*	46	33	8	38	51	42	67	12			
	8.00	9*	47	34	20	39	52	43	68	21			

RESTRIC	CTION	ON CUR	CUIT B	OARD T	HICKNE:	SS RANGE
E	OR PI	N POST	ZMOLT	ΛR	C D 8	F

		TOR TIME TOOLITONS A, B, C, B & E												
					DIM B									
	4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10					
MIN THICKNESS	1.60	2.95	2.95	2.95	3.05	3.80	4.30	5.00	5.70					
MAX THICKNESS	NONE	3.80	4.55	5.30	6.05	6.80	7.30	8.00	8.70					

RESTRICTION ON CURCUIT BOARD THICKNESS RANGE FOR PIN POSITION 'GND' ** DIM B 4.30 12.20 12.95 13.70 14.45 15.20 15.70 16.40 17.10 MIN 1.60 2.95 3.25 4.00 4.75 5.50 6.00 6.70 7.40 THICKNESS MAXNONE 4.20 4.95 5.70 6.45 7.20 7.70 8.40 9.10 THICKNESS

А

- * STUB PINS NO REAR PLUG-UP
- ** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

mat '	mat'l code						tolerances unless otherwise specified					STOM	ΕR	FC)									
Itr	ecn	no.	dr	do	ite			. X X =	E.01		1	COPY		www.fciconne						onnect.	com		
J		-	-		-	linear		.XXX ±.005			projec	tion		title	title HEADER ASS 'Y								
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						dr	E. KF	E. KROPER. 1/25/01			MM			produ	ict fam	nily	METR	AL I	000	code			
						engr	J. V0	LSTORF	6/1	3/01	-	1 V 11 V 1	•	size	dwg	no				2	l 3		
						chr	J. V0	LSTORF	1/2	5/01	scale							. 98122				she	et
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ir	dex	sheet																					
Pro/E				ro/E							3			cag	e code	, 2	252	6		4			

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PDM: Rev:J

12.20

22

12.95

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4.30

5.00

INFORMATION FOR MATING WITH 52062 METRAL 4000 RECEPTACLES PIN CODES

13.70

5

DIM B

14.45

35

15.20

48

15.70

40

16.40

65

17.10

9

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		*								~ ~	-
		5.75	2*	4 4	31	6	36	49	25	66	10
	DIM A	6.50	3*	45	32	7	37	50	4	24	11
		7.25	4*	46	33	8	38	51	42	67	12
		8.00	19*	47	34	20	39	52	43	68	21
			RESTRI		ON CUR PIN POS				SS RAN	GE	
							DIM B				
			4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10
		MIN THICKNESS	1.60	2.95	2.95	3.30	4.05	4.80	5.30	6.00	6.70
		MAX THICKNESS	NONE	3.80	4.55	5.30	6.05	6.80	7.30	8.00	8.70
			RESTRI	CTION	ON CUR FOR P	CUIT B IN POS			SS RAN	GE	
							DIM B				
			4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10
\ 		MIN THICKNESS	1.60	2.95	2.95	2.95	3.05	3.80	4.30	5.00	5.70
		MAX THICKNESS	NONE	3.80	4.55	5.30	6.05	6.80	7.30	8.00	8.70
)	RESTRICTION ON CURCUIT BOARD THICKNESS RANGE FOR PIN POSITION 'GND' **										
							DIM B				

12.95 | 13.70 |

4.00

5.70

3.25

4.95

14.45

4.75

6.45

15.20 | 15.70 |

6.00

7.70

5.50

7.20

16.40

6.70

8.40

17.10

7.40

9.10

* STUB PINS - NO REAR PLUG-UP

MIN

THICKNESS

 MAX

THICKNESS

4.30

1.60

NONE

** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

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12.20

2.95

4.20

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								. X X X X	±.0020)		7 ~	1	STR. P.F. EXT. 5-ROW						A/	
						angles		0°	±2°		7	ケト	\Box	31K, P.F.				E A I	. J	- N O I	٧
						dr	E. KR	OPER.	1/2	5/01	MM			produ	ct fam	iily	METR	AL I	000	code	
						engr	J. V0I	STORF	6/13	3/01			-	size dwg		dwg no				213	
						chr	J. V0I	STORF	1/2	5/01	scale			_ \	98122			she	et		
						appd	J. V0I	STORF	1/2	5/01		1:1		A		J () I L			;	3
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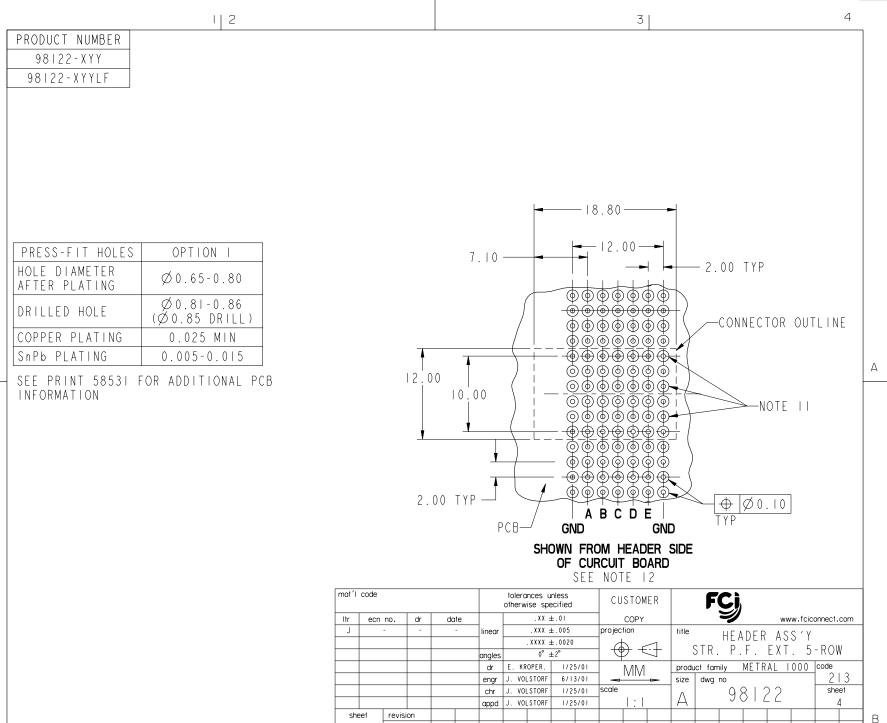
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NOTES:

- I. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING. CURCUIT BOARD DESIGN CONSIDERATIONS. REPAIR PROCEDURES AND PRODUCT OFFERINGS.
- 2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
- 3. SEE FCI PUBLICATION 950511-029 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
- 4. UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME YI4.5M, 1994
- 5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-VO.
- 6. PIN MATERIAL: PHOSPHER BRONZE
- 7. GROUND SPRING MATERIAL: PHOSPHER BRONZE
- 8. PLATING INFORMATION: SEE TABLE
- 9. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
 - FOR MATING WITH METRAL 1000 RECEPTACLES DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-E
 - DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
 - DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-E
 - DIM C: 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
 - FOR MATING WITH METRAL 4000 RECEPTACLES
 - DIM A: 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D & E
 - DIM A : 5.00mm MIN. 8.00mm MAX FOR ROW C
 - DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
 - DIM C: 5.00mm MIN. 7.00mm MAX FOR ROWS A. B. D &E
 - DIM C : 5.00mm MIN. 8.00mm MAX FOR ROW C
- DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A IO. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm
- SINCE THE COMPLAINT SECTIONS OF THE GROUNG SPRING OF THE HEADER DIRECTLY OPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.
- II. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
- 12. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS. SEE APPLICATION SPECIFICATION GS-20-010.
- 13. CURRENT RATING : I AMP PER PIN
- 14. TEMPERATURE RANGE : -55°C TO +105°C
- 15. P/N 98122-X ZZZ

-PIN POSITIONS -PLATING CODE

16. P/N 98122-X01ZZZ SHOWN.

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					dr	E. KROPER. 1/25/01				MM		produ	ict fam	nily	METR	AL I	000	code		
					engr	J. V0	LSTORF	6/1	3/01	-	I V II V I	•	size	dwg	no				21	13
					chr	J. V0	LSTORF	1/2	5/01	scale					99	317	22		she	et
					appd	J. V0	LSTORF	1/2	5/01		1:1		A) () [5	5
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PRODUCT NUMBER	PIN CONTACT AREAS TO RECEPTACLE	PRESS FIT PIN TO PCB	GROUND SPRING CONTACT FINGERS	GROUND SPRING EON PRESS FIT TO PCB	FOR REAR PLUG-UP APPLICATIONS USE SHROUD
98122-1777	0.8um Au OVER Ni	SnPb OVER Ni	0.8um Au OVER Ni	SnPb OVER Ni	84882-101
98122-2777	2.0um Au OVER Ni	SnPb OVER Ni	I.3um Au OVER Ni	SnPb OVER Ni	84882-301
98122-3777	I.3um Au OVER Ni	SnPb OVER Ni	I.3um Au OVER Ni	SnPb OVER Ni	8 882 - 30
98122-5777	I.3um GXT OVER Ni	SnPb OVER Ni	I.3um GXT OVER Ni	SnPb OVER Ni	84882-501
98122-9777	0.8um GXT OVER Ni	SnPb OVER Ni	0.8um Au OVER Ni	SnPb OVER Ni	84882-101
98122-AZZZ	0.8um Au OVER Ni	0.08um Au OVER Ni	0.8um Au OVER Ni	SnPb OVER Ni	84882-101
98122-1ZZZLF	0.8um Au OVER Ni	Sn OVER Ni	0.8um Au OVER Ni	Sn OVER Ni	84882-101LF
98122-2ZZZLF	2.0um Au OVER Ni	Sn OVER Ni	I.3um Au OVER Ni	Sn OVER Ni	84882-301LF
98122-3ZZZLF	I.3um Au OVER Ni	Sn OVER Ni	I.3um Au OVER Ni	Sn OVER Ni	84882-301LF
98122-5ZZZLF	I.3um GXT OVER Ni	Sn OVER Ni	I.3um GXT OVER Ni	Sn OVER Ni	84882-501LF
98122-6ZZZLF	0.8um GXT OVER Ni	Sn OVER Ni	0.8um Au OVER Ni	Sn OVER Ni	84882-101LF
98122-AZZZLF	0.8um Au OVER Ni	0.08um Au OVER Ni	0.8um Au OVER Ni	Sn OVER Ni	84882-101LF

NOTES CONTINUED

17. THE PRODUCTS WHERE THE PART NUMBERS ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008

ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN

A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN FOR LEAD FREE PART NUMBERS ADD 'LF' SUFFIX. EXAMPLE: 98122-XYYYLF

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mat'l code tolerances unless CUSTOMER otherwise specified ecn no. dr date .XX ±.01 COPY projection .XXX ±.005 linear HEADER ASS'Y XXXX ±.0020 STR. P.F. EXT. 5-ROW 0° ±2° METRAL 1000 code E. KROPER. 1/25/01 product family dr MM engr VOLSTORF 6/13/01 size dwg no VOLSTORF 1/25/01 98122 appd J. VOLSTORF 1/25/01 revision

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