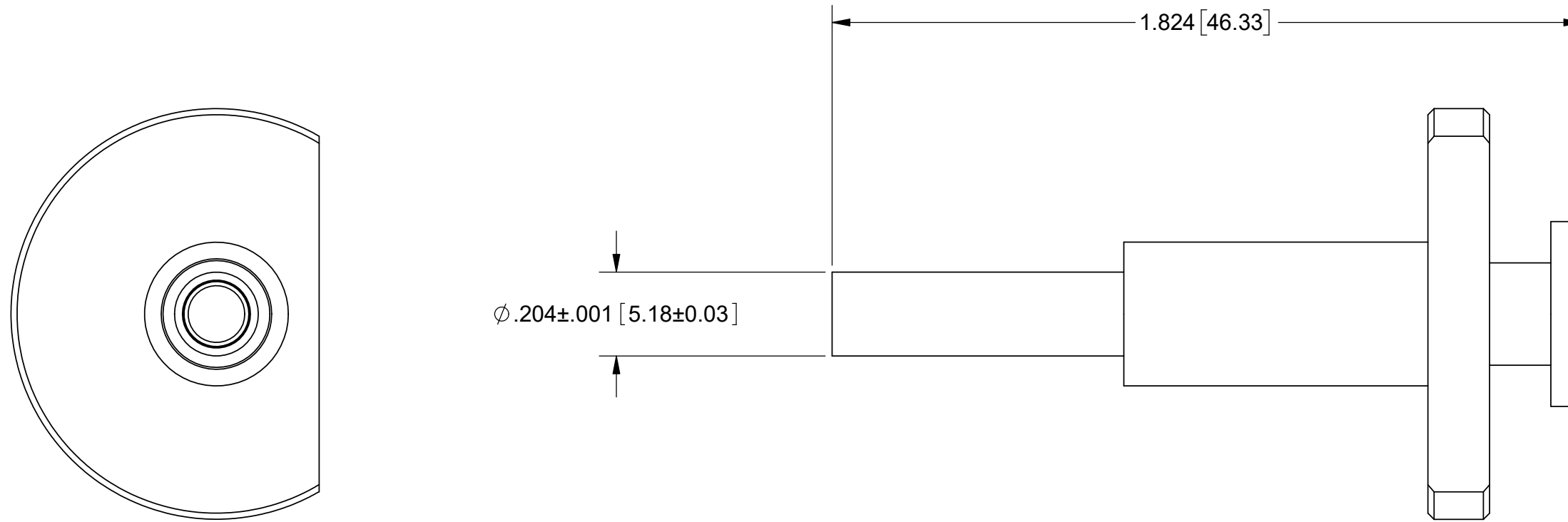


ROHS COMPLIANT

PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
C	DCN 48136	11/18	STW



MATERIAL

BODY: STAINLESS STEEL PER ASTM A630,
ALLOY UNS S17400, CONDITION A.

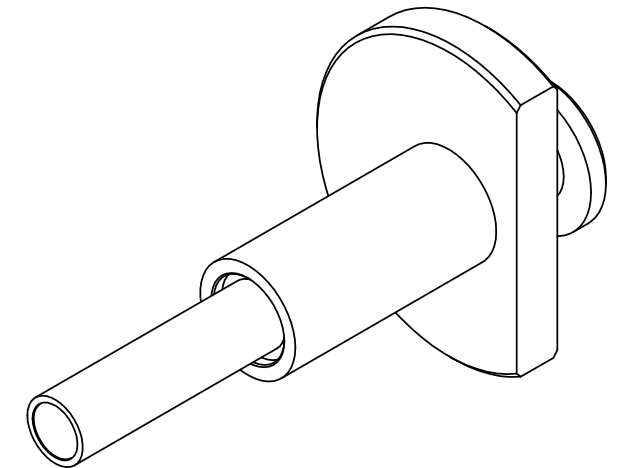
PUSH ROD &
PLUNGER: STAINLESS STEEL PER AMS-5640,
ALLOY UNS S30300, TYPE 1

SPRING: MUSIC WIRE

FINISH

PUSH ROD &
PLUNGER: PASSIVATED PER AMS-2700.

BODY: ELECTROLESS NICKEL PER SAE 2404, CLASS 1.



NOTES:

1. REMOVAL TOOL FOR 3221-40019 & 3221-40022.
2. USED ON 67.X CONTACTS, RESPECTIVELY

MATERIAL: SEE NOTES		DIMENSIONS ARE IN INCHES TOLERANCES:		UNLESS OTHERWISE SPECIFIED		SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409	
FINISH: SEE NOTES		FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15'		1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES: .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA. S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS			
SURFACE AREA: N/A		DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005				TITLE: VITA 67.1/2 PLUG-IN CONTACT REMOVAL TOOL	
PROPRIETARY		INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994					
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				CHECKED: STW 03/09/12		B 95077	
				APPROVED: STW 03/09/12		500-32-022	
						SCALE: 3:1	
						SHEET 1 OF 1	

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