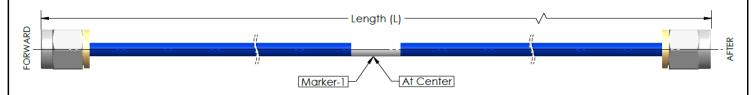
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REV	DESCRIPTION	DATE	BY			
А	INITIAL RELEASE	10/21/22	YA			



Dwg. Number	Customer P/N	Times P/N	Length(L) in 'inch'
IE-00412-01	-	IBS086-KMKM-6.0IN	6 +0.20/-0
IE-00412-02	-	IBS086-KMKM-8.0IN	8 +0.20/-0
IE-00412-03	-	IBS086-KMKM-10.0IN	10 +0.20/-0
IE-00412-04	-	IBS086-KMKM-12.0IN	12 +0.24/-0

### 1.0 Scope

This drawing documents the construction and performance of Instabend 086 cable assemblies manufactured by Times Microwave systems.

#### 2.0 Cable Information

- 2.1 Cable to be INSTABEND 086
- 2.2 Jacket color to be Blue
- 2.3 Jacket material to be FEP
- 2.4 Nominal cable impedance to be 50 ohms
- 2.5 Cable diameter to be 0.108" [2.74mm]

#### 3.0 Connector Information

3.1 Forward Connector

Type 2.92mm (M) Straight Connector (SP120) Connector Body – Stainless Steel, Gold Plated Center Contact – Beryllium Copper, Gold Plated

#### 3.2 After Connector

Type 2.92mm (M) Straight Connector (SP120) Connector Body – Stainless Steel, Gold Plated Center Contact – Beryllium Copper, Gold Plated

Unless otherwise specified, dimensions are in INCH. Tolerances are applicable when specified.				TIMES MICROWAVE SYSTEMS				/AVE SYSTEMS
	Drawn	YA	10/21/22				www.timesmicrowave.com	
These drawings and specifications contain proprietary information	Checked			INSTABEND 086 CABLE ASSEMBLY				
which is the property of	Approved				(Space Assemblies)			
I imes iviicrowave	Approved			Size CAGE CODE		Drawing No.:		
Systems.				Α	68999		IE-00412-XX	
				Scale:	NA	Rev.	(A)	Sheet: 1 of 3

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#### 4.0 Electrical Performance

- 4.1 Frequency range: DC 40GHz
- 4.2 Insertion loss & VSWR: As per below table,

Dwg. Number	Max. Insertion Loss in dB	Max. VSWR		
Dwg. Number	@ 40GHz	@ 40GHz		
IE-00412-01	1.45	1.40		
IE-00412-02	1.78	1.40		
IE-00412-03	2.11	1.40		
IE-00412-04	2.45	1.40		

#### 5.0 Mechanical Performance

- 5.1 Overall Length to be specified length.
- 5.2 Minimum Bend radius is 0.25" [6.35mm].

#### 6.0 Environmental Performance

- 6.1 Installation Temperature Range (-65°C to +125°C)
- 6.2 Storage Temperature Range (-65°C to +125°C)
- 6.3 Operating Temperature Range (-65°C to +125°C)

## 7.0 Marking

- 7.1 Markers are to be black text on White Color Marker Sleeve.
- 7.2 Marker Configuration to be:

Dwg. Number	Marker 1
IE-00412-01	Times Microwave Systems IBS086-KMKM-6.0IN \$\$\$\$\$
IE-00412-02	Times Microwave Systems IBS086-KMKM-8.0IN \$\$\$\$\$
IE-00412-03	Times Microwave Systems IBS086-KMKM-10.0IN \$\$\$\$\$
IE-00412-04	Times Microwave Systems IBS086-KMKM-12.0IN \$\$\$\$\$

- 7.3 \$\$\$\$\$ = 5-digit Serial Number for this specific configuration.
- 7.4 Register to be Maintained for Serial Number.

				_	TIMES MICROWAVE SYSTEMS			
	Drawn	YA	10/21/22		www.timesmicrowave.com			crowave.com
These drawings and specifications contain proprietary information	Checked			INSTABEND 086 CABLE ASSEMBLY (Space Assemblies)				
which is the property of	Approved				blies)			
I imes iviicrowave	Approved			Size	CAGE CODE 68999		Drawing No.: IE-00412-XX	
Systems.				А				
				Scale:	NA	Rev. (	(A)	Sheet: 2 of 3

	THE REVISION STATUS OF ALL SHEETS OF THIS DRAWING IS THE SAME AS SHEET 1						
REV	DESCRIPTION	DATE	BY				
Α	INITIAL RELEASE	10/21/22	YA				

## 8.0 NOTES

- 8.1 All Dimensions are in INCH.
- 8.2 Assemblies built in Class 100,000 clean room.
- 8.3 Low outgassing materials per ASTM E595.
- 8.4 Unless Otherwise Specified: Tolerance will be,

Linear Dimension	Tolerance
<20 INCH	±0.4 INCH
20-79 INCH	±0.6 INCH
>79 INCH	±0.8 INCH

<sup>\*\*</sup>Tolerances are not accumulative.

Unless otherwise specified, dimensions are in INCH. Tolerances are applicable when specified.				TIMES MICROWAVE SYSTEMS				
	Drawn	YA	10/21/22		www.timesmicrowave.com			
These drawings and specifications contain proprietary information	Checked			INSTABEND 086 CABLE ASSEMBLY (Space Assemblies)				
which is the property of	Approved				blies)			
I imes iviicrowave	Approved	Size		Size	Size CAGE CODE		Drawing No.:	
Systems.				Α	68999		IE-00412-XX	
				Scale:	NA	Rev. (	(A)	Sheet: 3 of 3

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## Amphenol:

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