

Dwg. Number	Customer P/N	Times P/N	Length(L) in 'inch'
IE-00415-01	-	IBS047-SMSM-4.0IN	4 +0.20/-0
IE-00415-02	-	IBS047-SMSM-6.0IN	6 +0.20/-0
IE-00415-03	-	IBS047-SMSM-8.0IN	8 +0.20/-0
IE-00415-04	-	IBS047-SMSM-10.0IN	10 +0.20/-0
IE-00415-05	-	IBS047-SMSM-12.0IN	12 +0.24/-0

1.0 Scope

This drawing documents the construction and performance of Instabend 047 cable assemblies manufactured by Times Microwave systems.

2.0 Cable Information

- 2.1 Cable to be INSTABEND 047
- 2.2 Jacket color to be Blue
- 2.3 Jacket material to be FEP
- 2.4 Nominal cable impedance to be 50 ohms
- 2.5 Cable diameter to be 0.064" [1.63mm] (Nominal).

3.0 Connector Information

3.1 Forward Connector

Type SMA (M) Straight Connector (SP112) Connector Body – Stainless Steel, Gold Plated Center Contact – Beryllium Copper, Gold Plated

3.2 After Connector

Type SMA (M) Straight Connector (SP112) Connector Body – Stainless Steel, Gold Plated Center Contact – Beryllium Copper, Gold Plated

Unless otherwise spec- ified, dimensions are in INCH. Tolerances are applicable when spec- ified.									
	Drawn	YA	10/27/22			www.timesmicrowave.com			
These drawings and specifications contain proprietary information	Checked				INSTABEND 047 CABLE ASSEMBLY (Space Assemblies)				
which is the property of	Approved					blies)			
Times Microwave Systems.	Appioveu			Size	CAGE CODE 68999		Drawing No.:		
				A			IE	IE-00415-XX	
				Scale:	NA	Rev. ((A)	Sheet: 1 of 2	

REV	DESCRIPTION	DATE	BY		
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- 4.1 Frequency range: DC 22GHz
- 4.2 Insertion loss & VSWR: As per below table,

Dwg. Number	Max. Insertion Loss in dB	Max. VSWR			
Dwg. Number	@ 22GHz	@ 22GHz			
IE-00415-01	1.10	1.35			
IE-00415-02	1.48	1.35			
IE-00415-03	1.85	1.35			
IE-00415-04	2.23	1.35			
IE-00415-05	2.61	1.35			

5.0 Mechanical Performance

- 5.1 Overall Length to be specified length.
- 5.2 Minimum Bend radius is 0.130" [3.30mm].

6.0 Environmental Performance

- 6.1 Installation Temperature Range (-65°C to +125°C)
- 6.2 Storage Temperature Range (-65°C to +125°C)
- 6.3 Operating Temperature Range (-65°C to +125°C)

7.0 NOTES

- 7.1 All Dimensions are in INCH.
- 7.2 Assemblies built in Class 100,000 clean room.
- 7.3 Low outgassing materials per ASTM E595.
- 7.4 Unless Otherwise Specified: Tolerance will be,

Linear Dimension	Tolerance
<20 INCH	±0.4 INCH
20-79 INCH	±0.6 INCH
>79 INCH	±0.8 INCH

**Tolerances are not accumulative.

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	Checked			INSTABEND 047 CABLE ASSEMBLY					
	Approved				(Space Assemblies)				
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				Scale:	NA	Rev. ((A)	Sheet: 2 of 2	

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